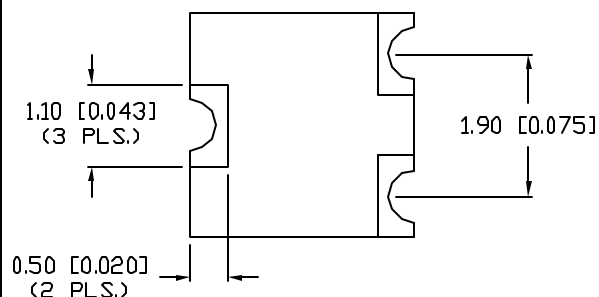
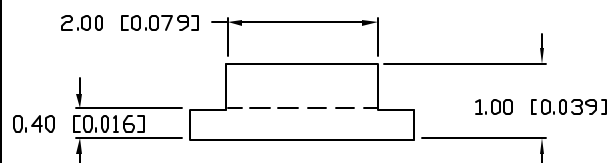
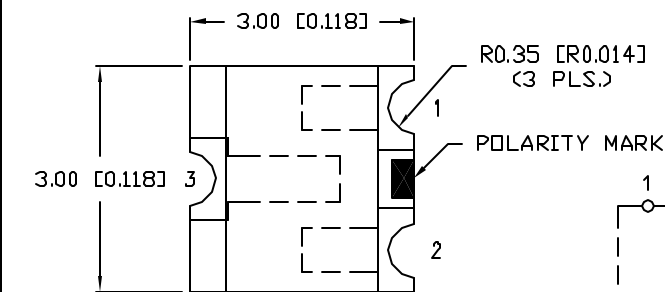
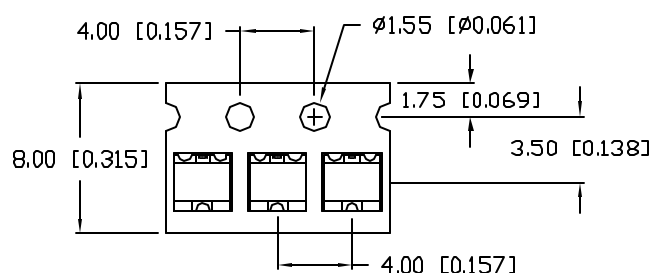


UNCONTROLLED DOCUMENT

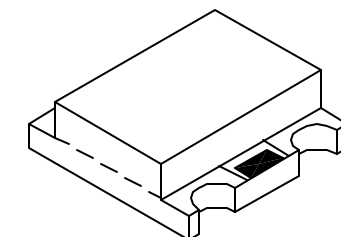


TAPE SPEC DETAIL

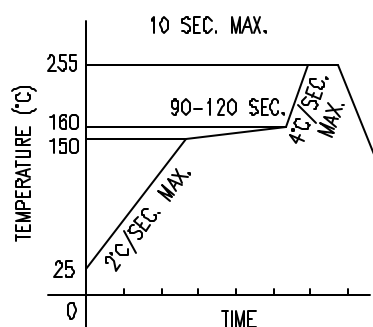


TAPE FEED DIRECTION →

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005), LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030), MIN= +DECIMAL PRECISION MAX= +0.00 -DECIMAL PRECISION

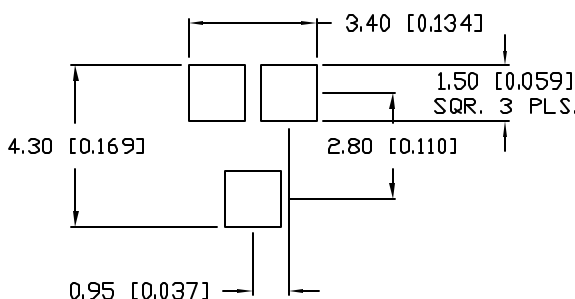


LEAD FREE REFLOW PROFILE



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX. □ OPERATING, STORAGE TEMP. - 40 TO +85 °C

RECOMMENDED PAD LAYOUT



NOTES:

1. THE POLARITY MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE
PER JEDEC LEVEL 4 STANDARDS

UNCONTROLLED DOCUMENT

REV.	PART NUMBER
D	SML-LX15HC-TR
SOT-23 REPLACEMENT, SURFACE MOUNT LED, 700nm RED LED, WATER CLEAR LENS, TAPE AND REEL	

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RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

LUMEX 290 E. HELEN ROAD PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 US WEB: www.lumex.com TW WEB: www.lumex.com.tw	
DRAWN BY: JC	CHECKED BY: APPROVED BY: DATE: 11.28.06 PAGE: 1 OF 1 SCALE: N/A

PART NUMBER		REV.
SML-LX15HC-TR		D
REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #10967.	3.14.03
B	E.C.N. #11010.	7.3.03
C	E.C.N. #11148.	11.30.05
D	E.C.N. #11361.	11.28.06

ELECTRO-OPTICAL CHARACTERISTICS T_A=25°C I_f=20mA

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		700		nm	
FORWARD VOLTAGE		2.0	2.5	V _f	
REVERSE VOLTAGE	5.0			V _r	I _r =100µA
AXIAL INTENSITY		5		mcd	I _f =20mA
VIEWING ANGLE		140		2x theta	
EMITTED COLOR:	RED				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	160	mA
STEADY CURRENT	25	mA
POWER DISSIPATION	100	mW
DERATE FROM 25°C	-1.2	mW/°C
□ OPERATING, STORAGE TEMP.	- 40 TO +85	°C

* t<10µs

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