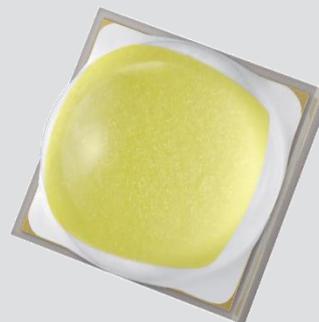


High Power LED Series 3535 Ceramic Hot Binning

LH351D



High efficacy and high quality color rendering makes the LH351D suitable use in a broad range of applications

Features & Benefits

- Operates at a maximum current of up to 3.0 A
- Uniform light distribution under any beam angle
- 90 CRI makes it well suited for most applications
- Hot binning @ 85 °C

Applications

- Indoor Lighting: Spotlight, Downlight
- Outdoor Lighting: Street Light, Tunnel Light, Security Light, Area Light, Stadium/Arena Light
- Industrial Lighting: High Bay Light, Low Bay Light
- Consumer Lighting: Torch Light



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1. Characteristics

a) Absolute Maximum Rating

Item	Symbol	Rating	Unit	Condition
Operating Temperature	T_{opr}	-40 ~ +105	°C	Note 1)*
Storage Temperature	T_{stg}	-40 ~ +120	°C	-
LED Junction Temperature	T_j	150	°C	Note 1)*
Forward Current	I_F	3000	mA	-
Peak Pulse Forward Current	I_{FP}	5000	mA	Duty 1/10 pulse width 10ms
Assembly Process Temperature		260 <10	°C s	-
ESD (HBM)	-	±8	kV	-

Notes:

- 1) Refer to the derating curve, '3. Typical Characteristics Graph', for proper driving current that maintained below maximum junction temperature.

b) Electro-optical Characteristics

Item	Unit	Nominal CCT (K)	Condition		Value Typ.
			I _F (mA)	T _J (°C)	
Luminous Flux (Φ _v)	lm	3000 (80 CRI)	350	85	144
			700	85	273
			1050	25	428
			1050	85	390
			1500	85	526
			2000	85	660
			3000	85	876
		5000 (70 CRI)	350	85	174
			700	85	329
			1050	25	516
			1050	85	470
			1500	85	634
			2000	85	795
			3000	85	1056
Forward Voltage (V _F)	V		350	85	2.72
			700	85	2.81
			1050	25	2.96
			1050	85	2.90
			1500	85	3.00
			2000	85	3.10
			3000	85	3.28
Reverse Voltage (@ 5 mA)	V		25	14~19.5	
Thermal Resistance (junction to solder point)	°C/W		25	2.2	
Beam Angle	°		1050	25	128

Notes:

- 1) Samsung maintains measurement tolerance of: luminous flux = ±7 %, forward voltage = ±0.1 V
- 2) Characteristics @ 25 °C are for reference only

c) Luminous Flux Characteristics ($T_j = 85\text{ }^\circ\text{C}$)

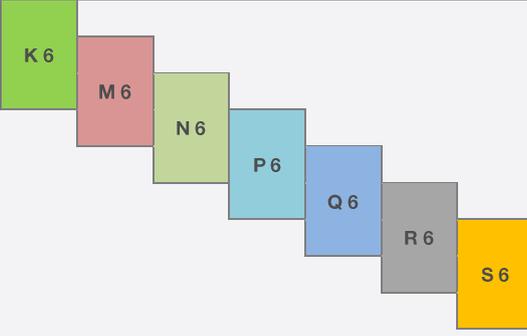
Sorting @ 1050 mA (lm)			Calculated Minimum Flux ²⁾ (lm)					
Flux Rank	Flux Range ¹⁾	Sub Rank	@ 350 mA	@ 700 mA	@ 1050 mA	@ 1500 mA	@ 2000 mA	@ 3000 mA
K6	260 ~ 320	K2, M2, N2	96	182	260	351	440	584
M6	280 ~ 340	M2, N2, P2	103	196	280	378	474	629
N6	300 ~ 360	N2, P2, Q2	111	210	300	405	507	674
P6	320 ~ 380	P2, Q2, R2	118	224	320	432	541	719
Q6	340 ~ 400	Q2, R2, S2	126	238	340	459	575	764
R6	360 ~ 420	R2, S2, T2	133	252	360	486	609	809
S6	380 ~ 440	S2, T2, U2	140	266	380	513	643	854
T6	400 ~ 460	T2, U2, V2	148	280	400	540	677	899
U6	420 ~ 480	U2, V2, W2	155	294	420	567	710	944
V6	440 ~ 500	V2, W2, Y2	163	308	440	593	744	989
W6	460 ~ 520	W2, Y2, Z2	170	322	460	620	778	1,034
Y6	480 ~ 540	Y2, Z2, 12	177	336	480	647	812	1,079
Z6	500 ~ 560	Z2, 12, 22	185	350	500	674	846	1,123
16	520 ~ 580	12, 22, 32	192	364	520	701	879	1,168
26	540 ~ 600	22, 32, 42	200	378	540	728	913	1,213
36	560 ~ 620	32, 42, 52	207	392	560	755	947	1,258
46	580 ~ 640	42, 52, 62	214	406	580	782	981	1,303
56	600 ~ 660	52, 62, 72	222	420	600	809	1,015	1,348
66	620 ~ 680	62, 72, 82	229	434	620	836	1,049	1,393
76	640 ~ 700	72, 82, 92	237	448	640	863	1,082	1,438
86	660 ~ 720	82, 92 ~	244	462	660	890	1,116	1,483
96	680 ~ 740	92 ~	251	476	680	917	1,150	1,528

Notes:

- 1) Samsung maintains measurement tolerance of: luminous flux = $\pm 7\%$, CRI = ± 3
- 2) Calculated minimum flux values are for reference only

2. Product Code Information

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
S	P	H	W	H	T	L	3	D	A	0	C	F	4	R	T	U	6

Digit	PKG Information	Code	Specification
1 2 3	Samsung Package High Power	SPH	
4 5	Color	WH	White
6	Product Version	T	
7 8	Product	L3	LH351 Series
9	Lens Type	D	Dome lens
10	Internal Code	A	LH351D
11	Not Defined	0	Default
12	CRI & Sorting Temperature	C D E G	Min. 70 Min. 75 Min. 80 Min. 90 85°C
13 14	Forward Voltage (V)	F 4	2.8~3.2 Bin Code: F2 2.8~3.0 H2 3.0~3.2
15 16	CCT (K)	W★ V★ U★ T★ RT QR QT PQ PT	2700 3000 3500 4000 5000 5300 5700 6000 6500 Bin Code: W1, W2, W3, W4, W5, W6, W7, W8, W9, WA, WB, WC, WD, WE, WF, WG, WM V1, V2, V3, V4, V5, V6, V7, V8, V9, VA, VB, VC, VD, VE, VF, VG, VM U1, U2, U3, U4, U5, U6, U7, U8, U9, UA, UB, UC, UD, UE, UF, UG, UM T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG, TM R1, R2, R3, R4 Q2, Q4, R1, R3 Q1, Q2, Q3, Q4 P2, P4, Q1, Q3 P1, P2, P3, P4
★ : "0" (Whole bin), "P" (Quarter bin), or "M" (MacAdam 3-step ellipse bin)			
17 18	Luminous Flux (lm)	K 6 M 6 N 6 P 6 Q 6 R 6 S 6 T 6 U 6 V 6	260~320 280~340 300~360 320~380 340~400 360~420 380~440 400~460 420~480 440~500 K2 260~280 M2 280~300 N2 300~320 P2 320~340 Q2 340~360 R2 360~380 S2 380~400 T2 400~420 U2 420~440 V2 440~460 
Digit 17: Min. spec. Digit 18: The number of higher bin(s) from min. spec. e.g.: K2 = 260~280 lm, K6 = 260~320 lm			

a) Luminous Flux Bins ($I_f = 1050 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$)

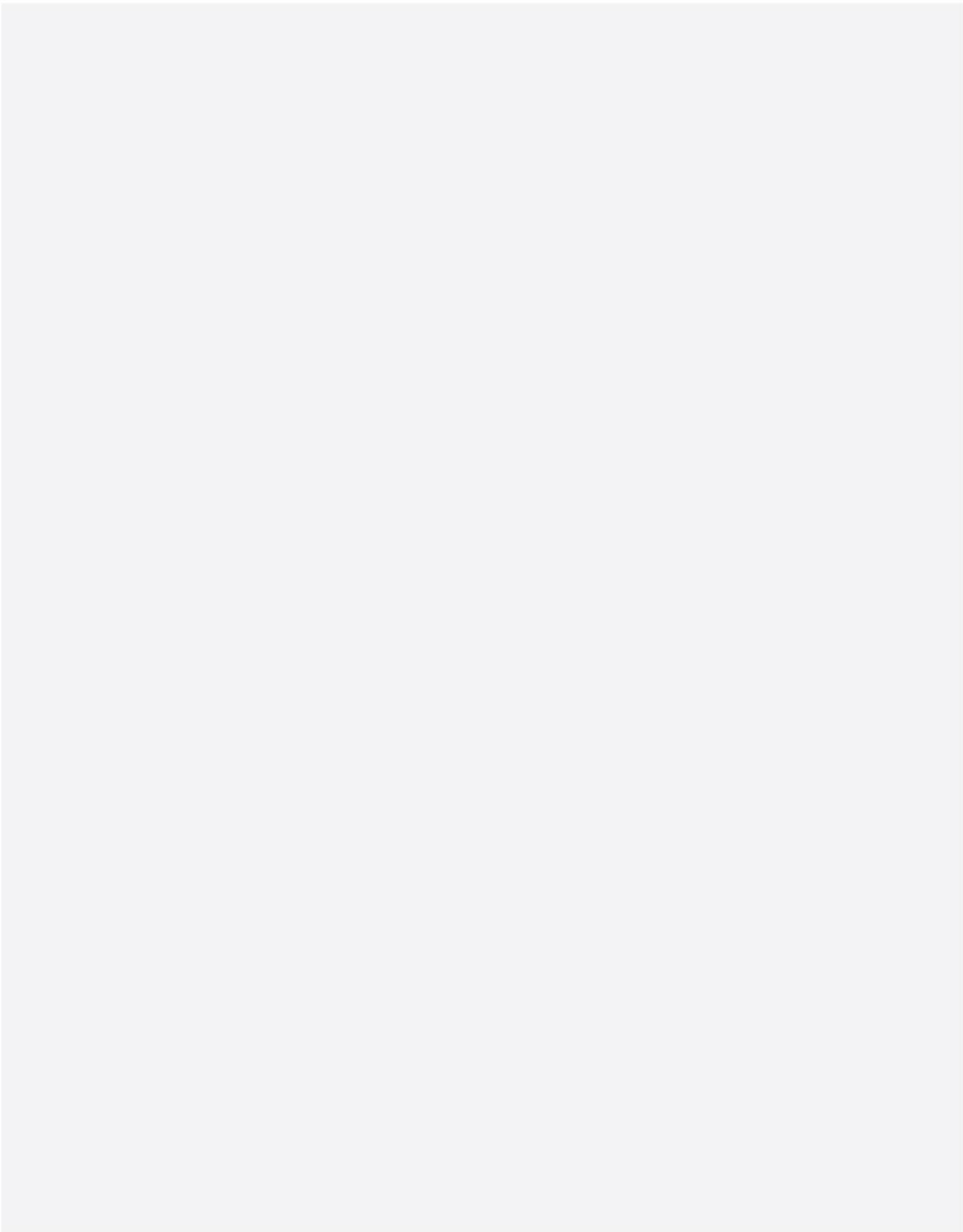
CRI/ Nominal CCT (K)	Flux rank												
	M2	N2	P2	Q2	R2	S2	T2	U2	V2	W2	Y2	Z2	
(min. flux)	280	300	320	340	360	380	400	420	440	460	480	500	
70	2700						SPHWHTL3DA0CF4W☆S6						
	3000							SPHWHTL3DA0CF4W☆T6					
									SPHWHTL3DA0CF4V☆T6				
	3500								SPHWHTL3DA0CF4U☆U6				
									SPHWHTL3DA0CF4U☆T6				
	4000								SPHWHTL3DA0CF4U☆U6				
									SPHWHTL3DA0CF4T☆U6				
	5000									SPHWHTL3DA0CF4T☆V6			
										SPHWHTL3DA0CF4RTV6			
	5700										SPHWHTL3DA0CF4RTW6		
									SPHWHTL3DA0CF4QTV6				
6500										SPHWHTL3DA0CF4QTW6			
									SPHWHTL3DA0CF4PTU6				
									SPHWHTL3DA0CF4PTV6				

"☆" can be "0" (Whole bin), "P" (Quarter bin), or "M" (MacAdam 3-step ellipse bin) of the color binning

a) Luminous Flux Bins ($I_f = 1050 \text{ mA}$, $T_j = 85 \text{ °C}$)

CRI/ Nominal CCT (K)	Flux rank												
	K2	M2	N2	P2	Q2	R2	S2	T2	U2	V2	W2	Y2	
	(min. flux)	260	280	300	320	340	360	380	400	420	440	460	480
75	5000								SPHWHTL3DA0DF4RTT6				
										SPHWHTL3DA0DF4RTU6			
	5700								SPHWHTL3DA0DF4QTT6				
										SPHWHTL3DA0DF4QTU6			
80	2700				SPHWHTL3DA0EF4W☆Q6								
						SPHWHTL3DA0EF4W☆R6							
	3000					SPHWHTL3DA0EF4V☆R6							
						SPHWHTL3DA0EF4U☆R6							
	3500						SPHWHTL3DA0EF4U☆S6						
							SPHWHTL3DA0EF4T☆S6						
	4000							SPHWHTL3DA0EF4T☆T6					
								SPHWHTL3DA0EF4RTS6					
	5000								SPHWHTL3DA0EF4RTT6				
									SPHWHTL3DA0EF4QRT6				
	5300									SPHWHTL3DA0EF4QRU6			
									SPHWHTL3DA0EF4QTT6				
5700									SPHWHTL3DA0EF4QTU6				
								SPHWHTL3DA0EF4PQT6					
6000									SPHWHTL3DA0EF4PQU6				
								SPHWHTL3DA0EF4PTT6					
6500									SPHWHTL3DA0EF4PTU6				
	2700	SPHWHTL3DA0GF4W☆M6											
			SPHWHTL3DA0GF4W☆N6										
3000			SPHWHTL3DA0GF4V☆N6										
				SPHWHTL3DA0GF4V☆P6									
3500			SPHWHTL3DA0GF4U☆N6										
				SPHWHTL3DA0GF4U☆P6									
4000				SPHWHTL3DA0GF4T☆P6									
					SPHWHTL3DA0GF4T☆Q6								
5000						SPHWHTL3DA0GF4RTR6							
							SPHWHTL3DA0GF4RTS6						
6000							SPHWHTL3DA0GF4PQR6						
							SPHWHTL3DA0GF4PQS6						

"☆" can be "0" (Whole bin), "P" (Quarter bin), or "M" (MacAdam 3-step ellipse bin) of the color binning



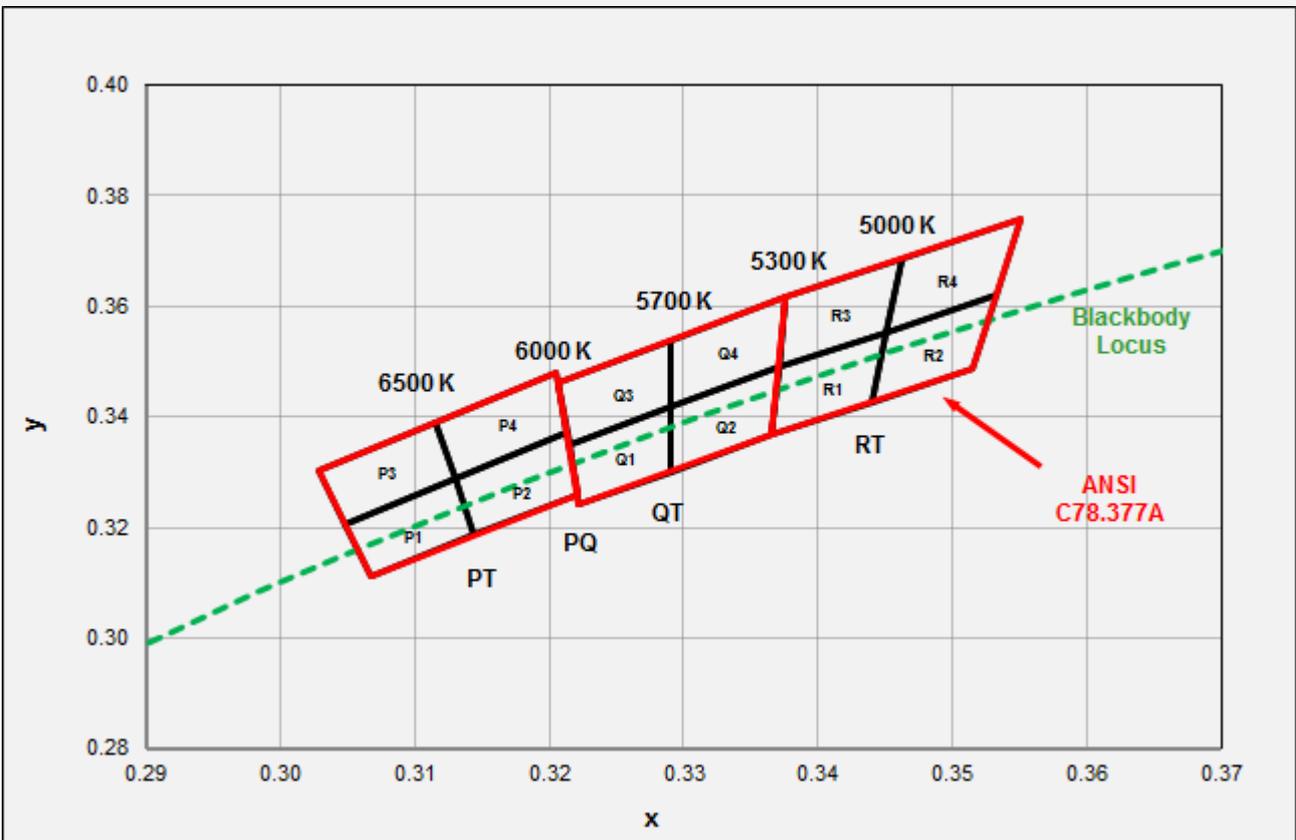
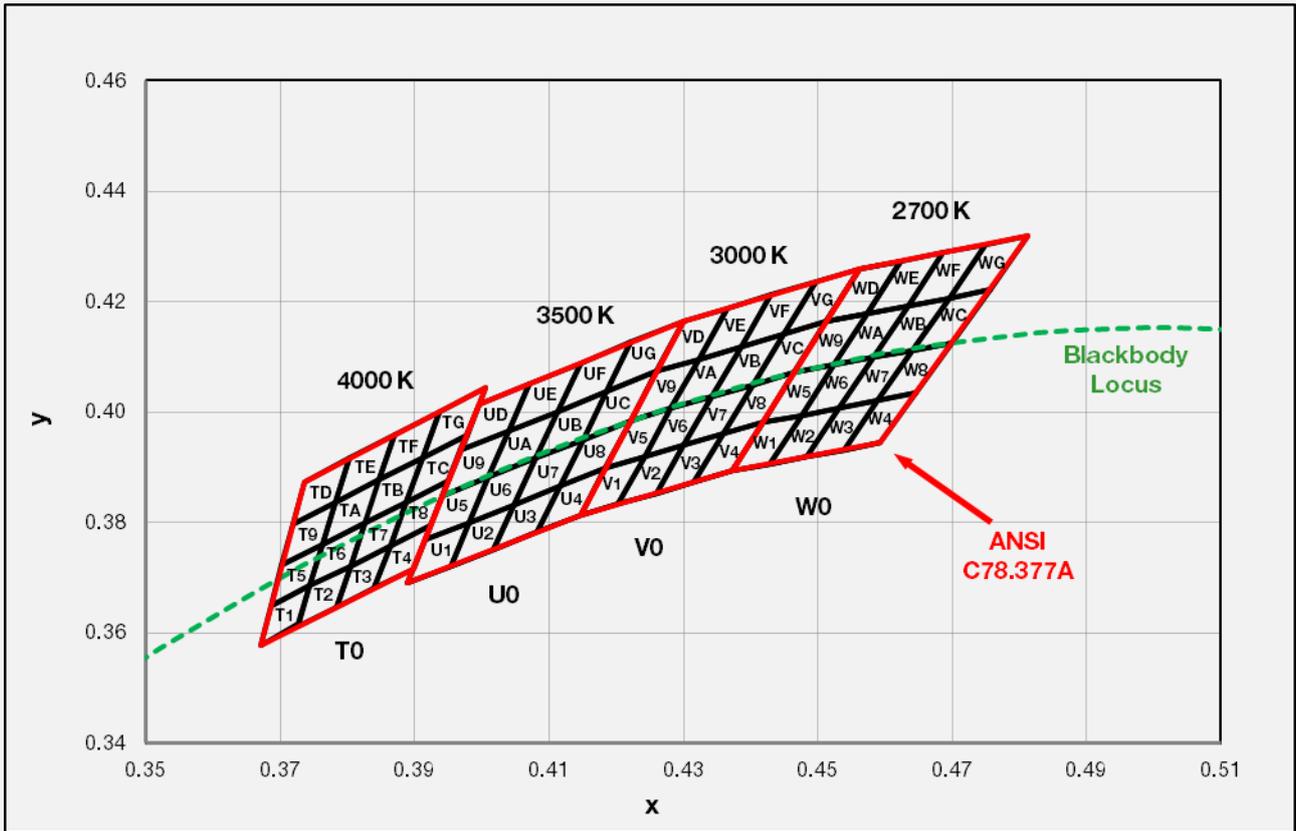
b) Color Bins ($I_f = 1050 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$)

Nominal CCT (K)	CRI (R_a)	Color Rank	Chromaticity Bins
2700, 3000, 3500, 4000	70, 80, 90	☆0 (ANSI bin)	1, 2, 3, 4, 5, 6, 7, 8, 9, A, B, C, D, E, F, G
		☆P (Quarter bin)	6, 7, A, B
		☆M (MacAdam 3-step)	M
5000, 5700, 6500	70, 75, 80, 90	☆T (ANSI bin)	1, 2, 3, 4

c) Voltage Bins ($I_f = 1050 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$)

Nominal CCT (K)	CRI (R_a) Min.	Product Code	Voltage Rank	Voltage Bin	Voltage Range (V)
-	-	-	F4	F2	2.8 ~ 3.0
				H2	3.0 ~ 3.2

d) Chromaticity Region & Coordinates ($I_f = 1050 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$)



d) Chromaticity Region & Coordinates ($I_F = 1050 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$)

Region	CIE x	CIE y	Region	CIE x	CIE y	Region	CIE x	CIE y	Region	CIE x	CIE y
W rank (2700 K)						V rank (3000 K)					
W1	0.4373	0.3893	W9	0.4465	0.4071	V1	0.4147	0.3814	V9	0.4221	0.3984
	0.4418	0.3981		0.4513	0.4164		0.4183	0.3898		0.4259	0.4073
	0.4475	0.3994		0.4573	0.4178		0.4242	0.3919		0.4322	0.4096
	0.4428	0.3906		0.4523	0.4085		0.4203	0.3833		0.4281	0.4006
W2	0.4428	0.3906	WA	0.4523	0.4085	V2	0.4203	0.3833	VA	0.4281	0.4006
	0.4475	0.3994		0.4573	0.4178		0.4242	0.3919		0.4322	0.4096
	0.4532	0.4008		0.4634	0.4193		0.4300	0.3939		0.4385	0.4119
	0.4483	0.3919		0.4582	0.4099		0.4259	0.3853		0.4342	0.4028
W3	0.4483	0.3919	WB	0.4582	0.4099	V3	0.4259	0.3853	VB	0.4342	0.4028
	0.4532	0.4008		0.4634	0.4193		0.4300	0.3939		0.4385	0.4119
	0.4589	0.4021		0.4695	0.4207		0.4359	0.3960		0.4449	0.4141
	0.4538	0.3931		0.4641	0.4112		0.4316	0.3873		0.4403	0.4049
W4	0.4538	0.3931	WC	0.4641	0.4112	V4	0.4316	0.3873	VC	0.4403	0.4049
	0.4589	0.4021		0.4695	0.4207		0.4359	0.3960		0.4449	0.4141
	0.4646	0.4034		0.4756	0.4221		0.4418	0.3981		0.4513	0.4164
	0.4593	0.3944		0.4700	0.4126		0.4373	0.3893		0.4465	0.4071
W5	0.4418	0.3981	WD	0.4513	0.4164	V5	0.4183	0.3898	VD	0.4259	0.4073
	0.4465	0.4071		0.4562	0.4260		0.4221	0.3984		0.4299	0.4165
	0.4523	0.4085		0.4624	0.4274		0.4281	0.4006		0.4364	0.4188
	0.4475	0.3994		0.4573	0.4178		0.4242	0.3919		0.4322	0.4096
W6	0.4475	0.3994	WE	0.4573	0.4178	V6	0.4242	0.3919	VE	0.4322	0.4096
	0.4523	0.4085		0.4624	0.4274		0.4281	0.4006		0.4364	0.4188
	0.4582	0.4099		0.4687	0.4289		0.4342	0.4028		0.4430	0.4212
	0.4532	0.4008		0.4634	0.4193		0.4300	0.3939		0.4385	0.4119
W7	0.4532	0.4008	WF	0.4634	0.4193	V7	0.4300	0.3939	VF	0.4385	0.4119
	0.4582	0.4099		0.4687	0.4289		0.4342	0.4028		0.4430	0.4212
	0.4641	0.4112		0.4750	0.4304		0.4403	0.4049		0.4496	0.4236
	0.4589	0.4021		0.4695	0.4207		0.4359	0.3960		0.4449	0.4141
W8	0.4589	0.4021	WG	0.4695	0.4207	V8	0.4359	0.3960	VG	0.4449	0.4141
	0.4641	0.4112		0.4750	0.4304		0.4403	0.4049		0.4496	0.4236
	0.4700	0.4126		0.4813	0.4319		0.4465	0.4071		0.4562	0.4260
	0.4646	0.4034		0.4756	0.4221		0.4418	0.3981		0.4513	0.4164

d) Chromaticity Region & Coordinates ($I_F = 1050 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$)

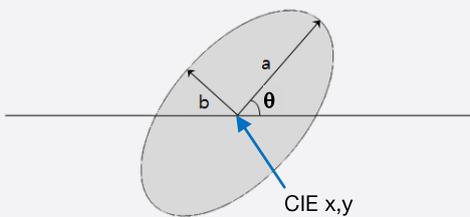
Region	CIE x	CIE y	Region	CIE x	CIE y
U rank (3500 K)					
U1	0.3889	0.3690	U9	0.3941	0.3848
	0.3915	0.3768		0.3968	0.3930
	0.3981	0.3800		0.4040	0.3966
	0.3953	0.3720		0.4010	0.3882
U2	0.3953	0.3720	UA	0.4010	0.3882
	0.3981	0.3800		0.4040	0.3966
	0.4048	0.3832		0.4113	0.4001
	0.4017	0.3751		0.4080	0.3916
U3	0.4017	0.3751	UB	0.4080	0.3916
	0.4048	0.3832		0.4113	0.4001
	0.4116	0.3865		0.4186	0.4037
	0.4082	0.3782		0.4150	0.3950
U4	0.4082	0.3782	UC	0.4150	0.3950
	0.4116	0.3865		0.4186	0.4037
	0.4183	0.3898		0.4259	0.4073
	0.4147	0.3814		0.4221	0.3984
U5	0.3915	0.3768	UD	0.3968	0.3930
	0.3941	0.3848		0.3996	0.4015
	0.4010	0.3882		0.4071	0.4052
	0.3981	0.3800		0.4040	0.3966
U6	0.3981	0.3800	UE	0.4040	0.3966
	0.4010	0.3882		0.4071	0.4052
	0.4080	0.3916		0.4146	0.4089
	0.4048	0.3832		0.4113	0.4001
U7	0.4048	0.3832	UF	0.4113	0.4001
	0.4080	0.3916		0.4146	0.4089
	0.4150	0.3950		0.4222	0.4127
	0.4116	0.3865		0.4186	0.4037
U8	0.4116	0.3865	UG	0.4186	0.4037
	0.4150	0.3950		0.4222	0.4127
	0.4221	0.3984		0.4299	0.4165
	0.4183	0.3898		0.4259	0.4073

Region	CIE x	CIE y	Region	CIE x	CIE y
T rank (4000 K)					
T1	0.3670	0.3578	T9	0.3702	0.3722
	0.3726	0.3612		0.3763	0.3760
	0.3744	0.3685		0.3782	0.3837
	0.3686	0.3649		0.3719	0.3797
T2	0.3726	0.3612	TA	0.3763	0.3760
	0.3783	0.3646		0.3825	0.3798
	0.3804	0.3721		0.3847	0.3877
	0.3744	0.3685		0.3782	0.3837
T3	0.3783	0.3646	TB	0.3825	0.3798
	0.3840	0.3681		0.3887	0.3836
	0.3863	0.3758		0.3912	0.3917
	0.3804	0.3721		0.3847	0.3877
T4	0.3840	0.3681	TC	0.3887	0.3837
	0.3898	0.3716		0.3950	0.3875
	0.3924	0.3794		0.3978	0.3958
	0.3863	0.3758		0.3912	0.3917
T5	0.3686	0.3649	TD	0.3719	0.3797
	0.3744	0.3685		0.3782	0.3837
	0.3763	0.3760		0.3802	0.3916
	0.3702	0.3722		0.3736	0.3874
T6	0.3744	0.3685	TE	0.3782	0.3837
	0.3804	0.3721		0.3847	0.3877
	0.3825	0.3798		0.3869	0.3958
	0.3763	0.3760		0.3802	0.3916
T7	0.3804	0.3721	TF	0.3847	0.3877
	0.3863	0.3758		0.3912	0.3917
	0.3887	0.3836		0.3937	0.4001
	0.3825	0.3798		0.3869	0.3958
T8	0.3863	0.3758	TG	0.3912	0.3917
	0.3924	0.3794		0.3978	0.3958
	0.3950	0.3875		0.4006	0.4044
	0.3887	0.3836		0.3937	0.4001

d) Chromaticity Region & Coordinates

Region	CIE x	CIE y	Region	CIE x	CIE y	Region	CIE x	CIE y	Region	CIE x	CIE y	Region	CIE x	CIE y
R rank (5000 K)			QR rank (5300 K)			Q rank (5700 K)			PQ rank (6000 K)			P rank (6500 K)		
R1	0.3371	0.349	Q2	0.329	0.3417	Q1	0.3215	0.335	P2	0.3144	0.3186	P1	0.3068	0.3113
	0.3451	0.3554		0.3371	0.349		0.329	0.3417		0.3221	0.3261		0.3144	0.3186
	0.344	0.3427		0.3366	0.3369		0.329	0.33		0.3213	0.3373		0.313	0.329
	0.3366	0.3369		0.329	0.33		0.3222	0.3243		0.313	0.329		0.3048	0.3207
R2	0.3451	0.3554	R1	0.3371	0.349	Q2	0.329	0.3417	Q1	0.3215	0.335	P2	0.3144	0.3186
	0.3533	0.362		0.3451	0.3554		0.3371	0.349		0.329	0.3417		0.3221	0.3261
	0.3515	0.3487		0.344	0.3427		0.3366	0.3369		0.329	0.33		0.3213	0.3373
	0.344	0.3427		0.3366	0.3369		0.329	0.33		0.3222	0.3243		0.313	0.329
R3	0.3376	0.3616	Q4	0.329	0.3538	Q3	0.3207	0.3462	P4	0.313	0.329	P3	0.3048	0.3207
	0.3463	0.3687		0.3376	0.3616		0.329	0.3538		0.3213	0.3373		0.313	0.329
	0.3451	0.3554		0.3371	0.349		0.329	0.3417		0.3205	0.3481		0.3115	0.3391
	0.3371	0.349		0.329	0.3417		0.3215	0.335		0.3115	0.3391		0.3028	0.3304
R4	0.3463	0.3687	R3	0.3376	0.3616	Q4	0.329	0.3538	Q3	0.3207	0.3462	P4	0.313	0.329
	0.3551	0.376		0.3463	0.3687		0.3376	0.3616		0.329	0.3538		0.3213	0.3373
	0.3533	0.362		0.3451	0.3554		0.3371	0.349		0.329	0.3417		0.3205	0.3481
	0.3451	0.3554		0.3371	0.349		0.329	0.3417		0.3215	0.335		0.3115	0.3391

e) MacAdam 3-step Ellipse ($I_F = 1050 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$)



Nom. CCT (K)	Color Rank	Center		Rotation Angle θ ($^\circ$)	a	b
		CIE x	CIE y			
2700	WM	0.4578	0.4101	53.70	0.0081	0.0042
3000	VM	0.4338	0.4030	53.22	0.0083	0.0041
3500	UM	0.4073	0.3917	54.00	0.0093	0.0041
4000	TM	0.3818	0.3797	53.72	0.0094	0.0040

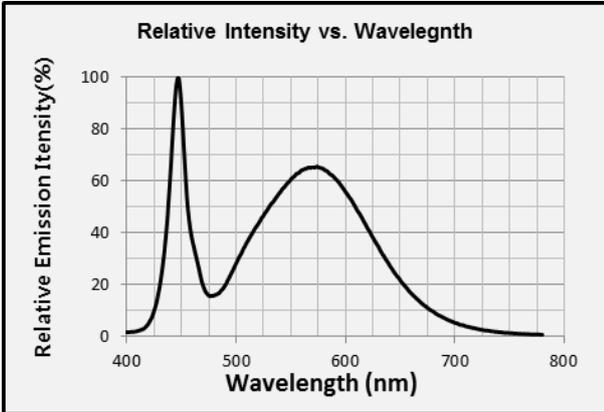
Note:

Samsung maintains measurement tolerance of: $C_x, C_y = \pm 0.005$

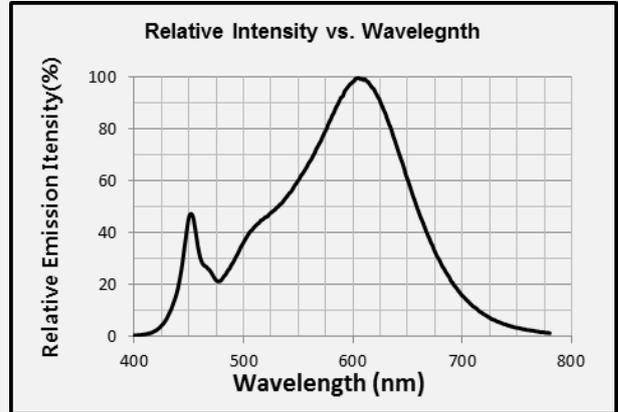
3. Typical Characteristics Graphs

a) Spectrum Distribution ($I_f = 1050 \text{ mA}$, $T_j = 85 \text{ }^\circ\text{C}$)

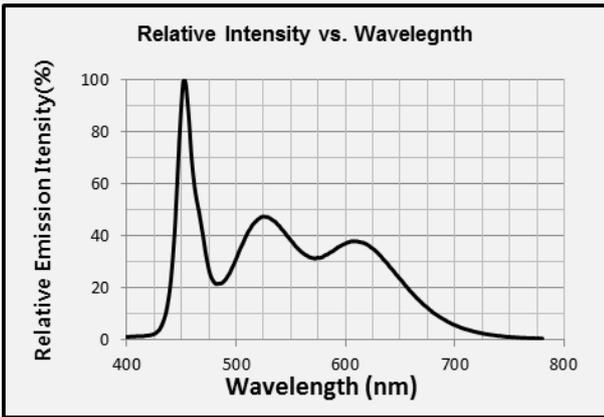
Cool White (CRI70)



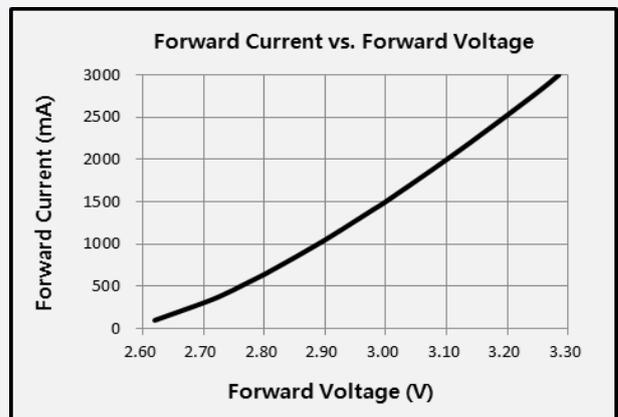
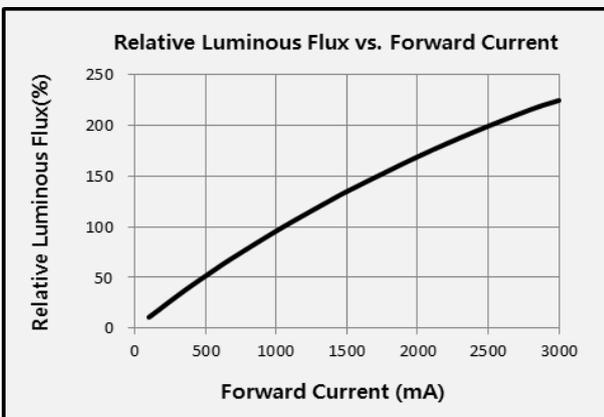
Warm White (CRI80)



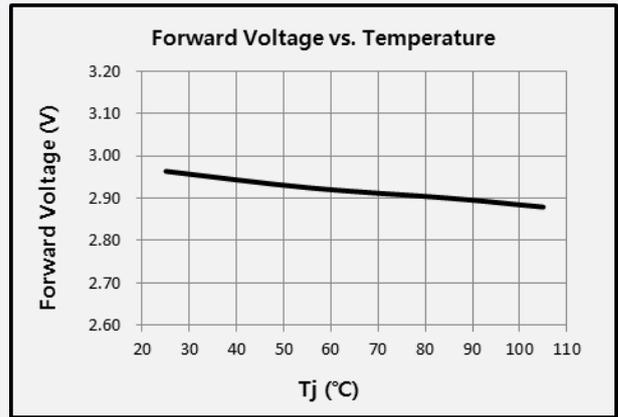
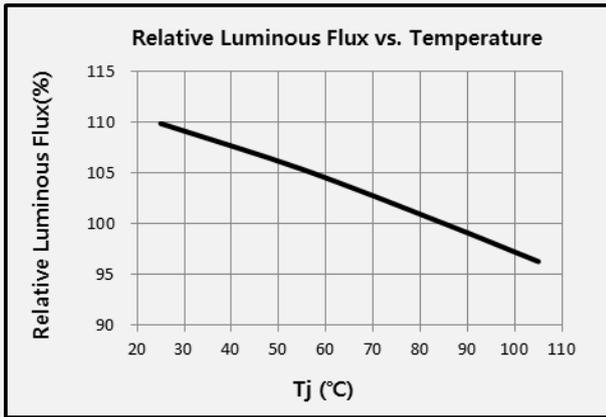
Cool White (CRI90)



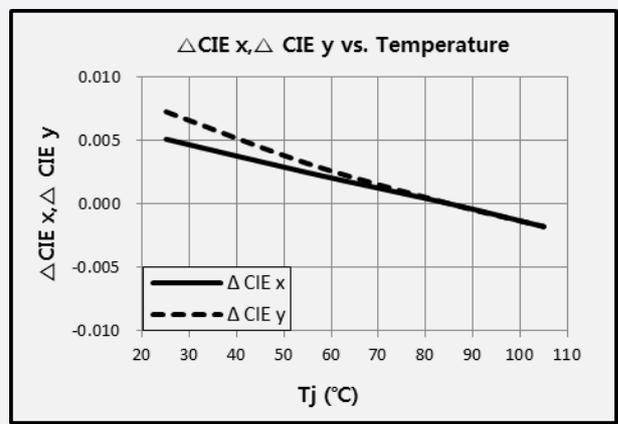
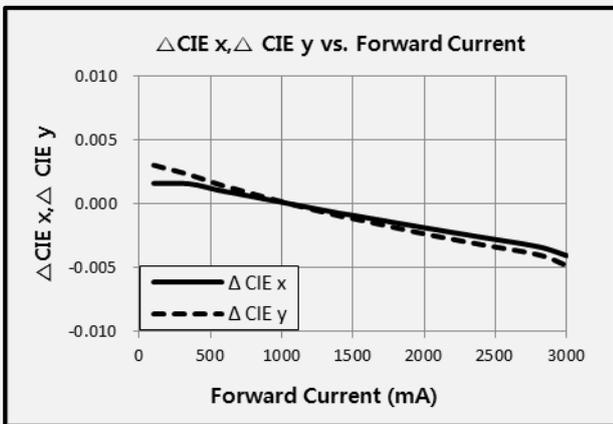
b) Forward Current Characteristics ($T_j = 85 \text{ }^\circ\text{C}$)



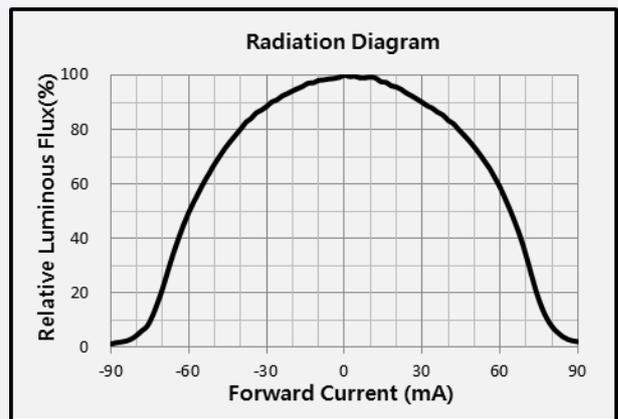
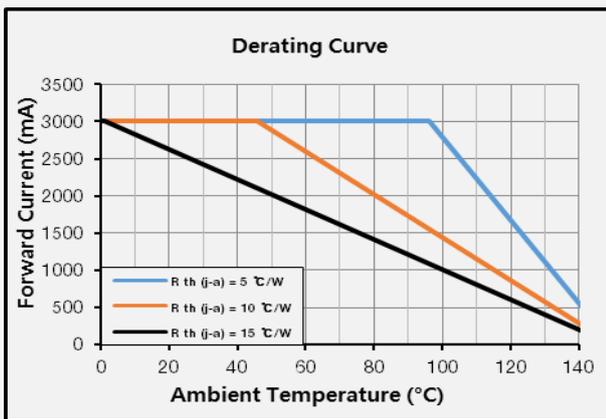
c) Temperature Characteristics ($I_F = 1050 \text{ mA}$)



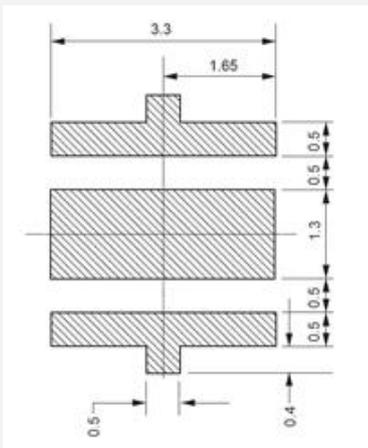
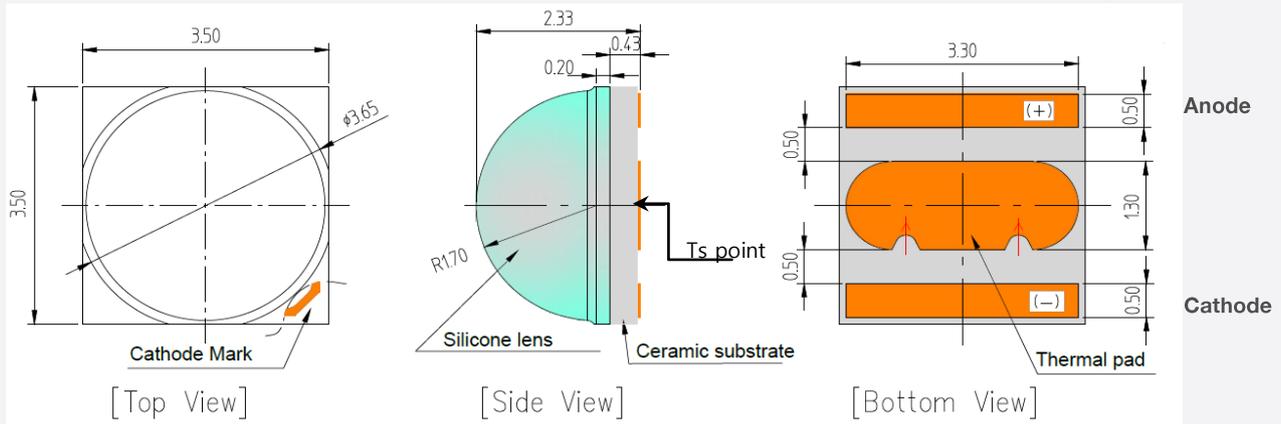
d) Color Shift Characteristics ($I_F = 1050 \text{ mA}, T_j = 85 \text{ °C}$)



e) Derating Curve and Beam Angle Characteristics ($I_F = 1050 \text{ mA}, T_j = 25 \text{ °C}$)



4. Outline Drawing & Dimension



- Measurement unit: mm
- Tolerance: ± 0.13 mm

Recommended Soldering Pattern

Notes:

- 1) This LED has built-in ESD protection device(s) connected in parallel to LED chip(s).
- 2) The thermal pad is electrically isolated from the anode and cathode contact pads.
- 3) T_s point and measurement method:
 - ① Measure the nearest point to thermal pad as shown above. If necessary, remove PSR of PCB to reach T_s point.
 - ② All pads must be soldered to the PCB to dissipate heat properly, otherwise the LED can be damaged.

Precautions:

- 1) Pressure on the LEDs will influence to the reliability of the LEDs. Precautions should be taken to avoid strong pressure on the LEDs. Do not put stress on the LEDs during heating.
- 2) Re-soldering should not be done after the LEDs have been soldered. If re-soldering is unavoidable, LED's characteristics should be carefully checked before and after such repair.
- 3) Do not stack assembled PCBs together. Since materials of LEDs is soft, abrasion between two PCB assembled with LED might cause catastrophic failure of the LEDs.

5. Reliability Test Items & Conditions

a) Test Items

Test Item	Test Condition	Test Hour / Cycle	Sample Size	
Room Temperature Life Test	25 °C, DC 3000mA	1000 h	11	
High Temperature Life Test	85 °C, DC 2000mA	1000 h	22	
High Temperature Humidity Life Test	85 °C, 85 % RH, DC 2000 mA	1000 h	22	
Low Temperature Life Test	-40 °C, DC 3000mA	1000 h	22	
Powered Temperature Cycle Test	-40 °C / 10 min ↔ 85 °C / 10 min, sweep 20 min cycle on/off: each 5 min, DC 1500mA	1000 h	18	
Temperature Humidity Cycle Test	-10 °C ↔ 25 °C/Dry ↔ 65 °C /95 % RH , 24 h / 1 cycle	10 cycles	11	
Temperature Cycling	-45 °C / 15 min ↔ 125 °C / 15 min temperature change within 5 min	800 cycles	100	
High Temperature Storage	120 °C	1000 h	11	
High Temperature Humidity Storage	85 °C, 85 %	1000 h	11	
ESD (HBM)		R ₁ : 10 MΩ R ₂ : 1.5 kΩ C: 100 pF V: ±8 kV	5 times	30
ESD (MM)		R ₁ : 10 MΩ R ₂ : 0 C: 200 pF V: ±0.5 kV	5 times	30
Vibration Test	20~2000~20 Hz, 200 m/s ² , sweep 4 min X, Y, Z 3 direction, each 1 cycle	4 cycles	11	
Mechanical Shock Test	1500 g, 0.5 ms 3 shocks each X-Y-Z axis	5 cycles	11	

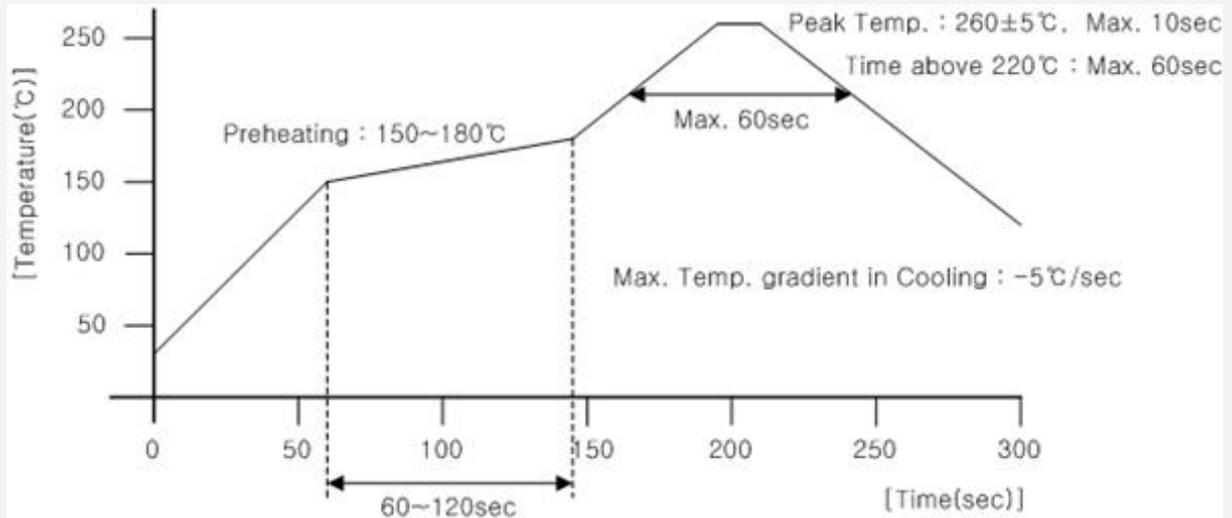
b) Criteria for Judging the Damage

Item	Symbol	Test Condition (T _j = 25 °C)	Limit	
			Min.	Max.
Forward Voltage	V _F	I _F = 1050 mA	Init. Value * 0.9	Init. Value * 1.1
Luminous Flux	Φ _v	I _F = 1050 mA	Init. Value * 0.7	Init. Value * 1.1

6. Soldering Conditions

a) Reflow Conditions (Pb free)

Reflow frequency: 2 times max.



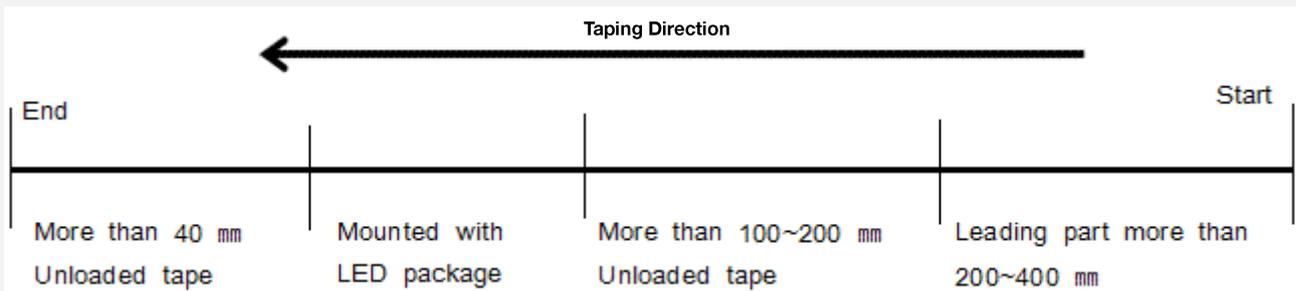
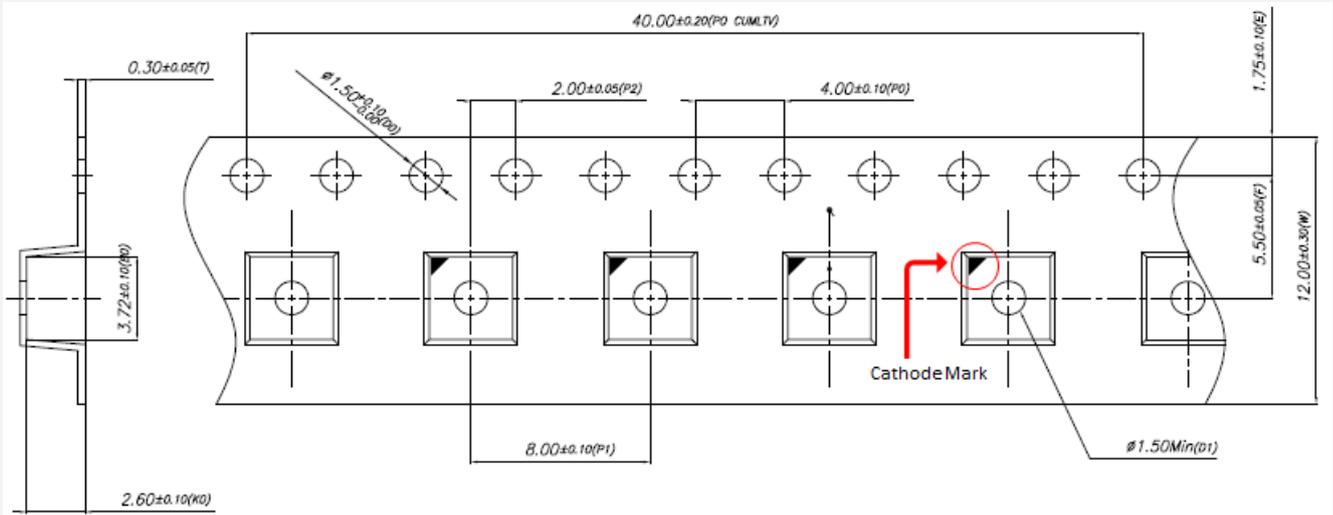
b) Manual Soldering Conditions

Not more than 5 seconds @ max. 300 °C, under soldering iron.

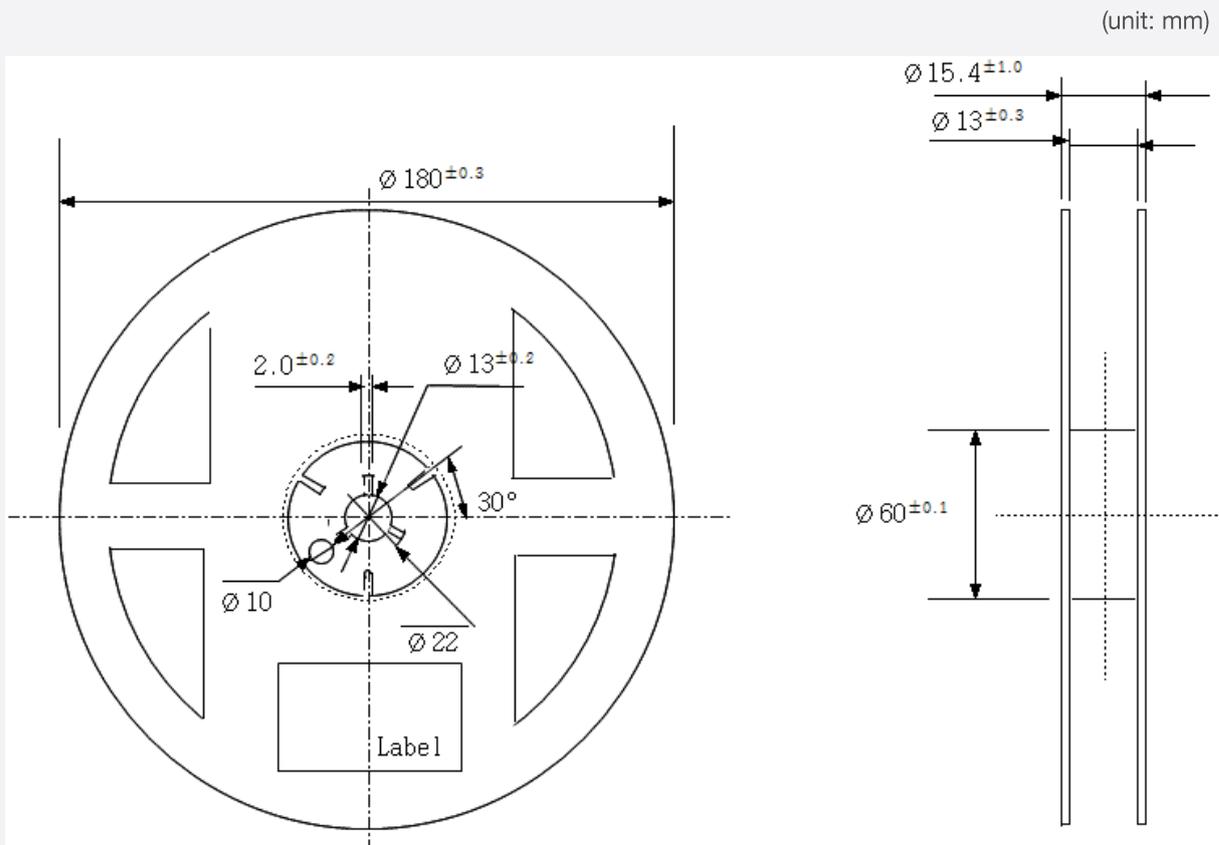
7. Tape & Reel

a) Taping Dimension

(unit: mm)



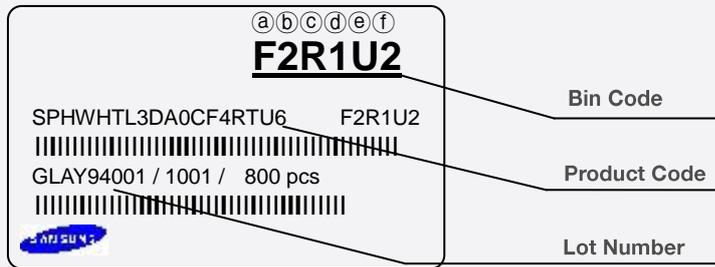
b) Reel Dimension

**Notes:**

- 1) Quantity: The quantity/reel is 800 pcs
- 2) Cumulative tolerance: Cumulative tolerance / 10 pitches is ± 0.2 mm
- 3) Adhesion strength of cover tape: Adhesion strength is 0.1-0.7 N when the cover tape is turned off from the carrier tape at 10° angle to the carrier tape
- 4) Packaging: P/N, Manufacturing data code no. and quantity are indicated on the aluminum packing bag

8. Label Structure

a) Label Structure



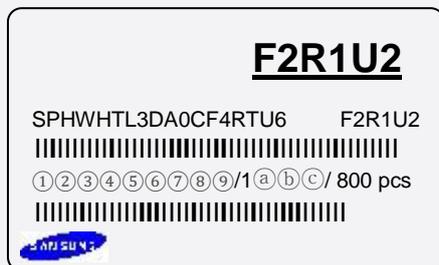
Note: Denoted bin code and product code above is only an example (see description on page 7)

Bin Code:

- ⒶⒷ: Forward Voltage bin (refer to page 9)
- ⒸⒹ: Chromaticity bin (refer to page 10~13)
- ⒺⒻ: Luminous Flux bin (refer to page 7-8)

b) Lot Number

The lot number is composed of the following characters:



①②③④⑤⑥⑦⑧⑨ / 1ⒶⒷⒸ / 800 pcs

- ① : Production site (S: Giheung, Korea, G: Tianjin, China)
- ② : L (LED)
- ③ : Product state (A: Normal, B: Bulk, C: First Production, R: Reproduction, S: Sample)
- ④ : Year (A: 2016, B: 2017, C: 2018 ...)
- ⑤ : Month (1~9, A, B, C)
- ⑥ : Day (1~9, A, B~V)
- ⑦⑧⑨ : Product serial number (001 ~ 999)
- ⒶⒷⒸ : Reel number (001 ~ 999)

9. Packing Structure

a) Packing Process

Reel

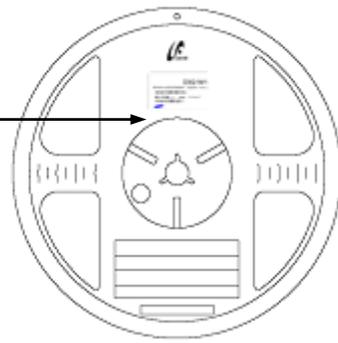
F2R1U2

SPHWHTL3DA0CF4RTU6 F2R1U2

|||||

GLAY94001 / 1001 / 800 pcs

|||||

Aluminum Vinyl Packing Bag

F2R1U2

SPHWHTL3DA0CF4RTU6 F2R1U2

|||||

GLAY94001 / 1001 / 800 pcs

|||||




Outer Box

Material: Paper SW(B)

Type	Size (mm)			Note
	(a)	(b)	(c)	
7 inch	245 ± 5	220 ± 5	182 ± 5	Up to 8 reels

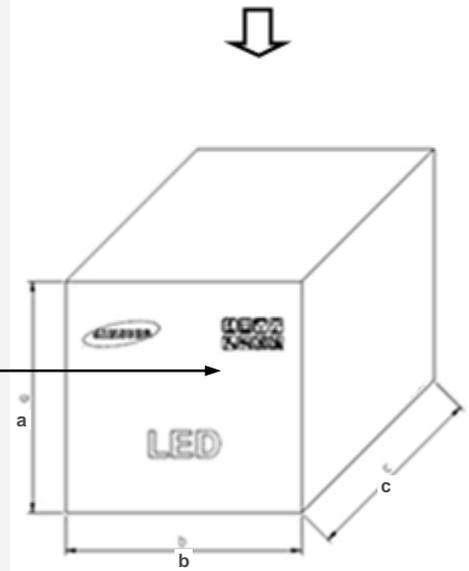
F2R1U2

SPHWHTL3DA0CF4RTU6 F2R1U2

|||||

GLAY94001 / 1001 / 6,400 pcs

|||||

10. Precautions in Handling & Use

- 1) For over-current protection, users are recommended to apply resistors connected in series with the LEDs to mitigate sudden change of the forward current caused by shift of forward voltage.
- 2) This device should not be used in any type of fluid such as water, oil, organic solvent, etc. When cleaning is required, IPA is recommended as the cleaning agent. Some solvent-based cleaning agent may damage the silicone resins used in the device.
- 3) When the device is in operation, the forward current should be carefully determined considering the maximum ambient temperature and corresponding junction temperature.
- 4) LEDs must be stored in a clean environment. If the LEDs are to be stored for three months or more after being shipped from Samsung, they should be packed with a nitrogen-filled container (shelf life of sealed bags is 12 months at temperature 0~40 °C, 0~90 % RH).
- 5) After storage bag is opened, device subjected to soldering, solder reflow, or other high temperature processes must be:
 - a. Mounted within 672 hours (28 days) at an assembly line with a condition of no more than 30 °C / 60 % RH, or
 - b. Stored at <10 % RH
- 6) Repack unused devices with anti-moisture packing, fold to close any opening and then store in a dry place.
- 7) Devices require baking before mounting, if humidity card reading is >60 % at 23 ± 5 °C.
- 8) Devices must be baked for 1 hour at 60 ± 5 °C, if baking is required.
- 9) The LEDs are sensitive to the static electricity and surge current. It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs. If voltage exceeding the absolute maximum rating is applied to LEDs, it may cause damage or even destruction to LED devices. Damaged LEDs may show some unusual characteristics such as increase in leakage current, lowered turn-on voltage, or abnormal lighting of LEDs at low current.
- 10) VOCs (Volatile Organic Compounds) can be generated from adhesives, flux, hardener or organic additives used in luminaires (fixtures). Transparent LED silicone encapsulant is permeable to those chemicals and they may lead to a discoloration of encapsulant when they exposed to heat or light. This phenomenon can cause a significant loss of light emitted (output) from the luminaires. In order to prevent these problems, we recommend users to know the physical properties of materials used in luminaires and they must be carefully selected.

Legal and additional information.

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