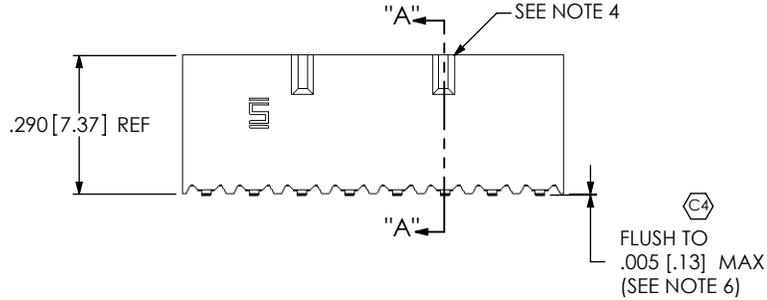
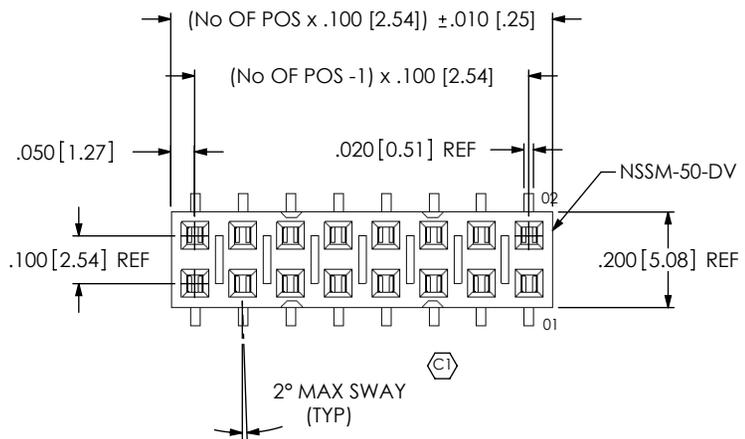


DO NOT SCALE FROM THIS PRINT



SSM-1XX-XXX-DV-XX-XX-X-XX

No OF POSITIONS
 -02 THRU -40
 (PER ROW) (SEE NOTE 7)

PLATING

- S: SELECTIVE GOLD (USE C-137-01-S)
- L: LIGHT SELECTIVE GOLD (USE C-137-01-L)
- T: TIN (USE C-137-01-T)
- F: FLASH SELECTIVE GOLD (USE C-137-01-F)
- P: GOLD FLASHED PALLADIUM NICKEL (USE C-137-01-P)
- H: HEAVY GOLD (USE C-137-01-H)
- STL: SELECTIVE TIN/LEAD (USE C-137-01-STL)
- SM: SELECTIVE GOLD/MATTE TIN TAILS (USE C-137-01-S)
- LM: LIGHT SELECTIVE GOLD/MATTE TIN TAILS (USE C-137-01-L)
- TM: MATTE TIN (USE C-137-01-T)
- FM: FLASH SELECTIVE GOLD/MATTE TIN TAILS (USE C-137-01-F)

OPTION

- A: ALIGNMENT PIN (SEE FIG. 3, SHT 2) (MOLDED: USE NSSM-XX-DV-XX, 4 POS MIN)
- P: PICK & PLACE PAD (SEE NOTE 5) (USE PPP-01, SEE FIG. 4, SHT 2)
- M: METAL PICK & PLACE PAD (SEE NOTE 5) (USE MPP-02, SEE FIG. 5, SHT 2)
- K: POLYIMIDE FILM PAD (POS 2 THROUGH 40 - SEE NOTE 5) [Z] (USE K-500-300, SEE FIG. 6, SHT 2)
- TR: TAPE & REEL (SEE FIG 8, SHT 2-29 POSITIONS MAX)

OPTION

- BE: BOTTOM ENTRY (ONLY AVAILABLE ON -DV) (FOR -DV SEE NSSM-50-DV-XX)

POLARIZING OPTION

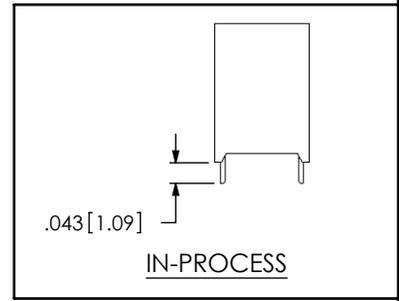
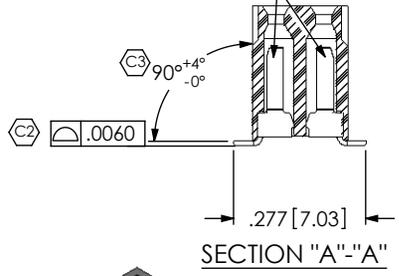
- XX: POSITION TO BE POLARIZED (USE PK-06-N) (SEE FIG 7, SHT 2) (NOT AVAILABLE WITH -BE OPTION)

MOUNTING OPTION

- LC: LOCKING CLIP (USE LC-05-TM) (SEE FIG. 2) (SEE NOTE 8)

ROW SPECIFICATION

- DV: DOUBLE VERTICAL (USE NSSM-XX-DV-XX) C-137-01-XXX



NOTES:

1. [C] REPRESENTS A CRITICAL DIMENSION.
2. PULLOUT FORCE TO BE: 1 lb MIN.
3. MAXIMUM CUT FLASH: .010.
4. CUT PARTS MAY OR MAY NOT HAVE NOTCHES
5. -P OPTION: 4 POSITION AND UNDER TO BE -T/R
- M OPTION: 3 POSITION AND UNDER TO BE -T/R
- K OPTION: 3 POSITION AND UNDER TO BE -T/R
- ALL OTHER POSITIONS WITH -P, -M, -K OPTIONS ARE TO BE TUBED, UNLESS -TR ORDERED BY CUSTOMER.
6. FLUSH DIMENSION MUST BE INSPECTED ON BOTH ROWS OF ASSEMBLY.
7. -40 MAX POSITION AVAILABLE, -50 FOR STOCK ONLY
8. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

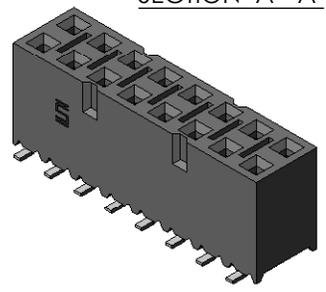
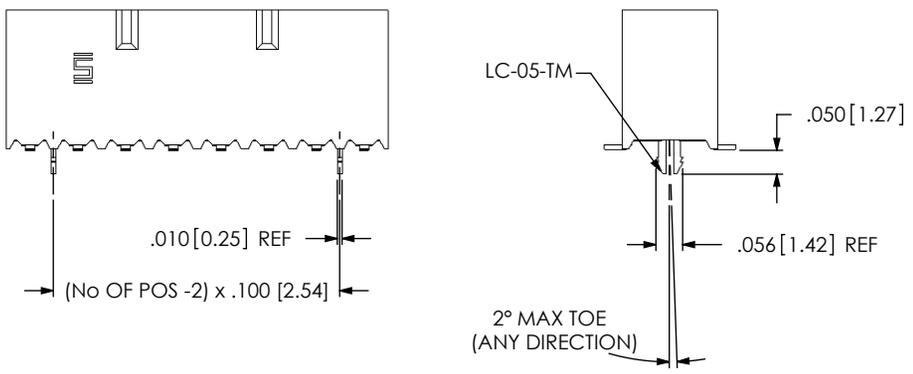


FIGURE 2

-LC: LOCKING CLIP OPTION



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [.3]	2°
.XXX: ±.005 [.13]	
.XXXX: ±.0020 [.051]	

PROPRIETARY NOTE

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:0.4

BODY: VECTRA E130i
 CONTACT: PHOS BRONZE

DESCRIPTION: .100 C.L. DOUBLE VERTICAL SMT SOCKET STRIP

DWG. NO. SSM-1XX-XXX-DV-XX-XX-X-XX

BY: KEVIN B 3/8/2000 SHEET 1 OF 2

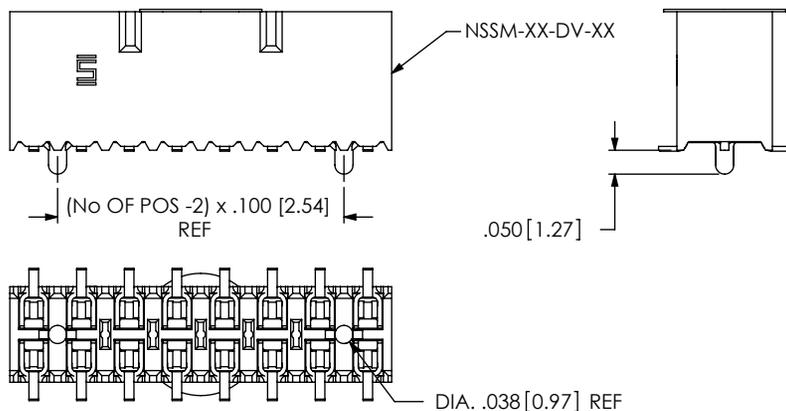
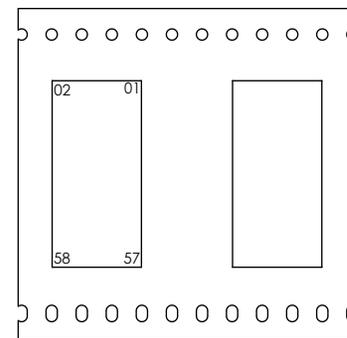


FIGURE 3
-A: ALIGNMENT PIN MOLDED (4 POSITION MIN)

FIGURE 8
TAPE & REEL VIEW



USER DIRECTION OF UNREELING →

POCKET NOT DETAILED

FIGURE 4

-P: PICK & PLACE PAD

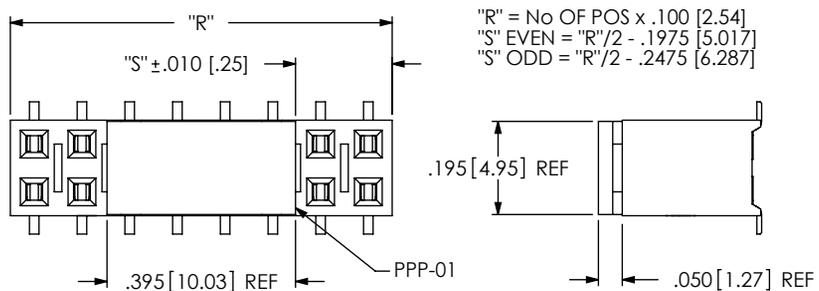


FIGURE 6

-K: POLYIMIDE FILM PAD

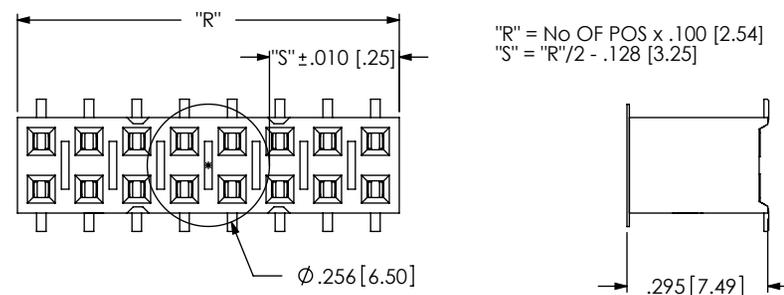


FIGURE 5

-M: METAL PICK & PLACE PAD

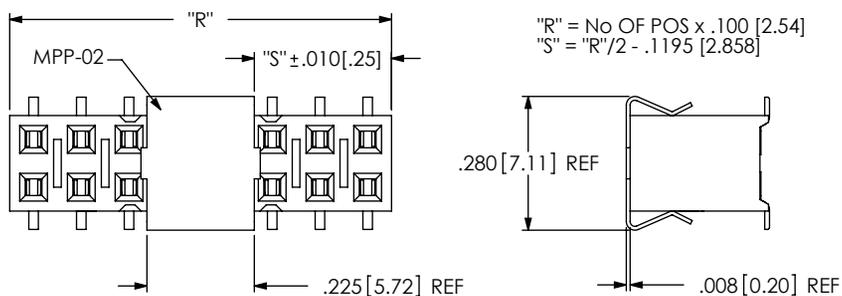
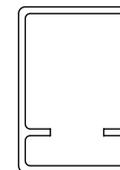
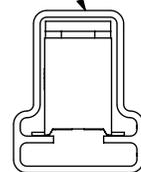


TABLE 1

OPTION	PACKAGING TUBE	PLUG	POSITIONS ALLOWED
<input checked="" type="checkbox"/> -K, -M -LC-K, -LC-M, -A-K,	PT-1-24-01-103	TP-09	02 THRU 40
NONE, -LC, -A, -P-LC, -P	PT-1-24-03-15	TP-03	02 THRU 40

PT-1-24-03-15



PT-1-24-01-103

FIGURE 7
POLARIZING POSITIONS



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samtec

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.100 C.L. DOUBLE VERTICAL SMT SOCKET STRIP

DWG. NO.
SSM-1XX-XXX-DV-XX-XX-X-XX

BY: KEVIN B 3/8/2000 SHEET 2 OF 2