

# T7070U-VNG2

## High Power UV LED

### Introduction

The T7070U-VNG2 product is a compact, high quality and reliable 4-chip UV LED with 60 degree quartz glass lens. Featuring high radiometric power density and design flexibility - the T7070U-VNG2 spectrum can be tailored to your printer, inkjet, glue adhesive curing, and PCB lithography applications.



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### RoHS Compliant

## Characteristics

### Absolute Maximum Ratings ( $T_j = 25^\circ\text{C}$ )

Parameter	Rating
	UV Series
DC Forward Current (mA)	700 mA
LED Junction Temperature	150°C
LED Operating Temperature	-40°C ~ 85°C
Storage Temperature	-40°C ~ 125°C
Soldering Temperature	Max. 260°C / Max. 10sec. (JEDEC 020c)
ESD Sensitivity	2,000 V HBM (JESD-22A-114-B)
Reverse Voltage	Not designed to be driven in reverse bias ( $V_R \leq 5V$ )
Preconditioning	Acc. to JEDEC Level 2

### General Characteristics at 700mA

Part number	Color	Peak Wavelength $\lambda_p$		$2\theta_{1/2}$	Temperature Coefficient of $V_f$ (mV/°C)	Thermal Resistance Junction to Pad (°C/W) $RO_{J-L}$
		Min	Max			
T7070U-VNG2-A1J41H	U2B	365	370	65	-17	3.2
	U3A	370	375	65	-17	3.2

Notes: The peak/dominant wavelength is measured with an accuracy of  $\pm 1\text{nm}$



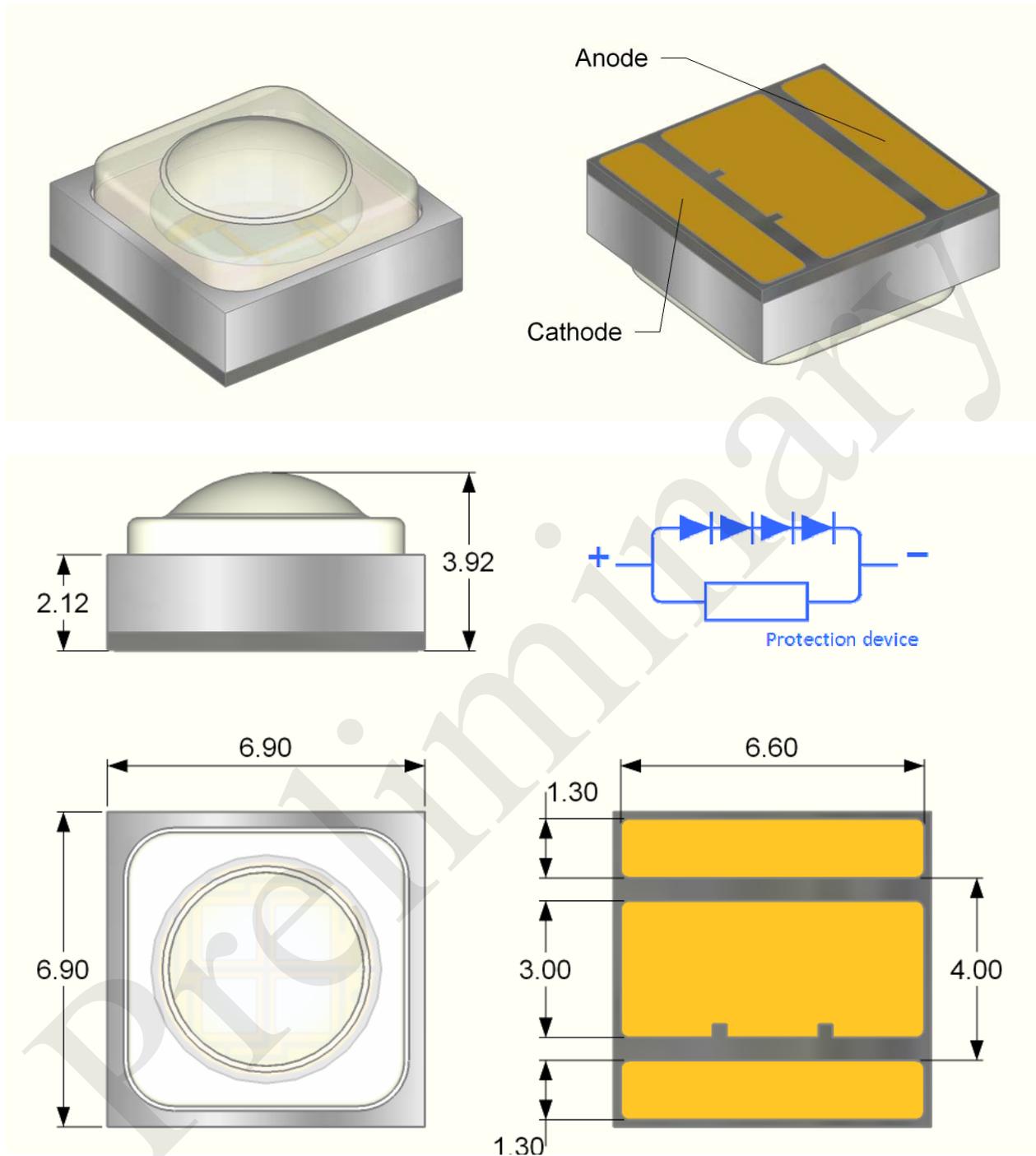
Radiometric Power and Forward Voltage ( $T_j = 25^\circ\text{C}$ )

Part number	Color	Performance at Test Current (700mA)			
		Group	Minimum Radiometric Power (mW)	VF	
				Min	Max
T7070U-VNG2-A1J41H	U2B (365-370nm)	NH3	1200	13	17
		NH4	1300	13	17
		NH5	1400	13	17
		NH6	1500	13	17
		NH7	1600	13	17
	U3A (370-375nm)	NH3	1200	13	17
		NH4	1300	13	17
		NH5	1400	13	17
		NH6	1500	13	17
		NH7	1600	13	17

- Note: 1. Radiometric power is measured with an accuracy of  $\pm 10\%$   
 2. The forward voltage is measured with an accuracy of  $\pm 0.1\text{V}$



## Mechanical Dimensions

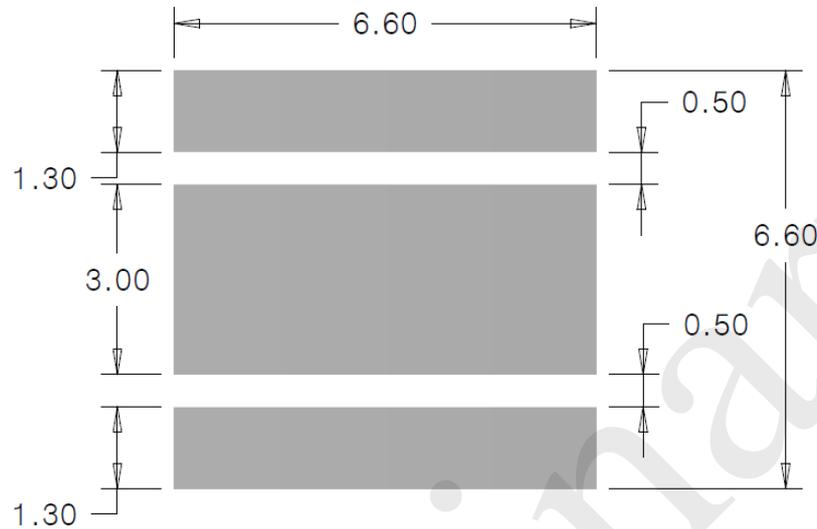


Notes:

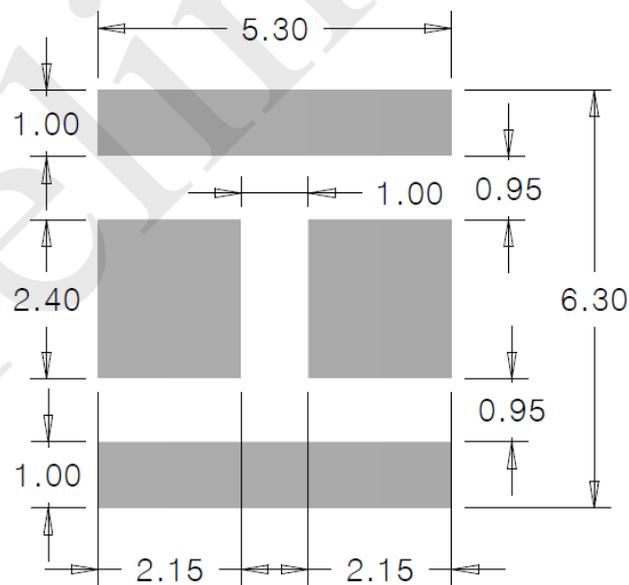
1. Drawing is not to scale
2. All dimensions are in millimeter
3. Dimensions are  $\pm 0.13\text{mm}$  unless otherwise indicated

## Recommended Solder Pad Design

### Recommended Soldering Pad Design



### Recommended Stencil Pattern Design (Marked Area is Opening)

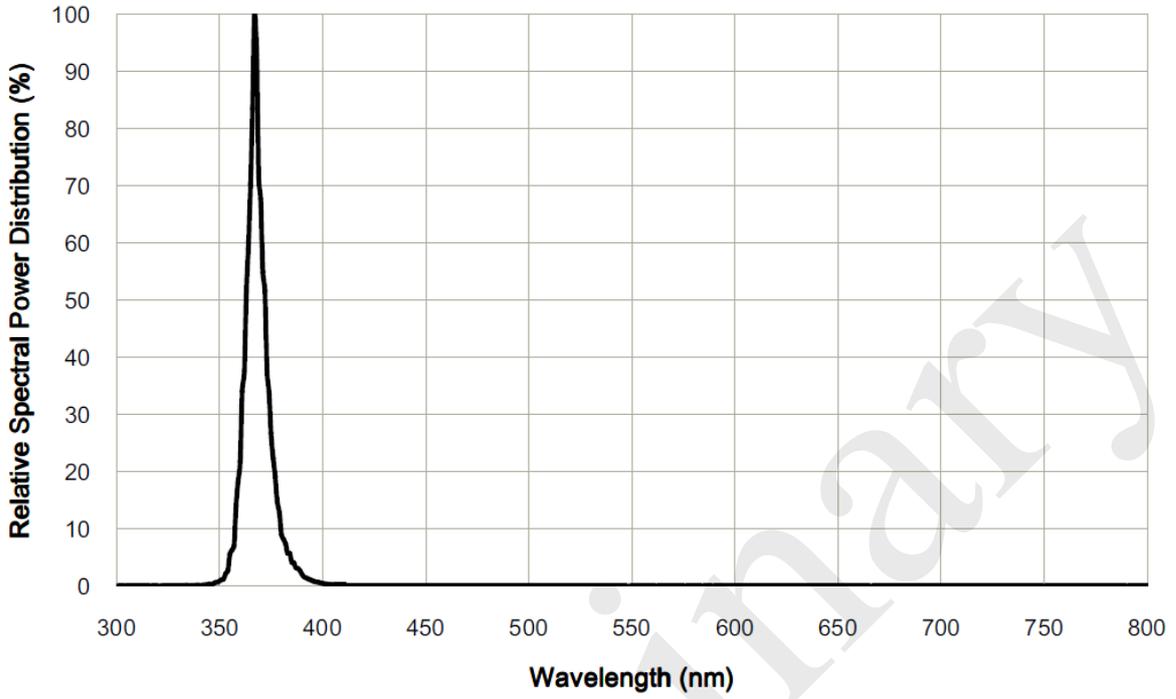


#### Notes:

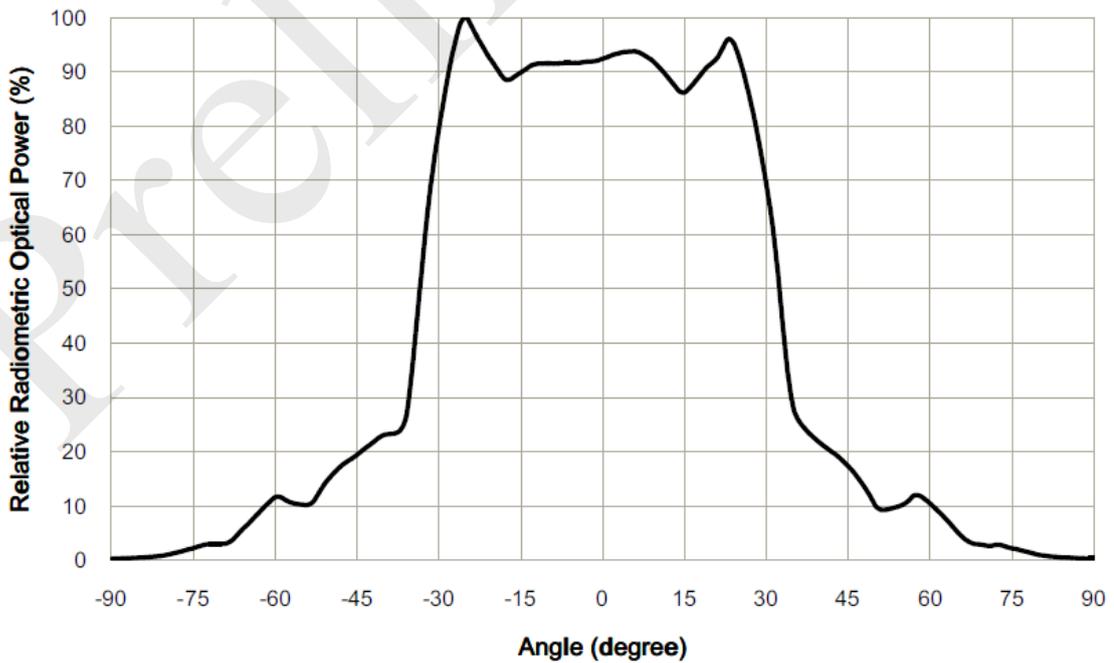
1. Drawing is not to scale
2. All dimensions are in millimetre



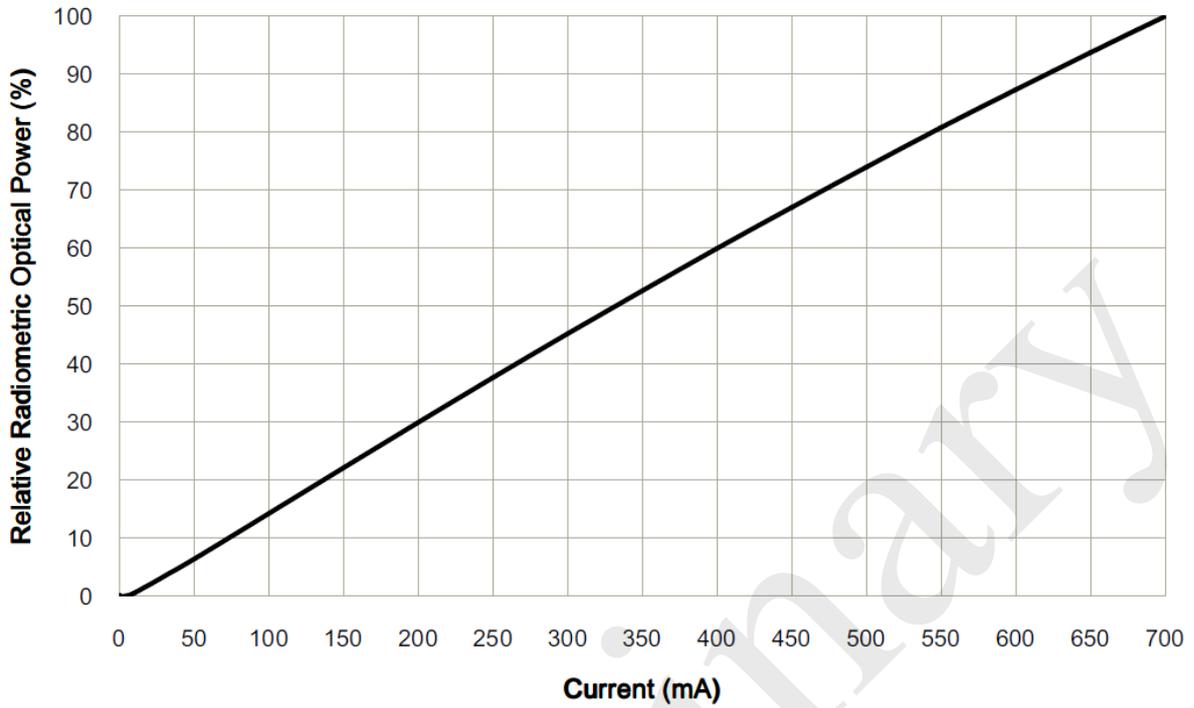
### Relative Spectral Power Distribution, $T_j=25^\circ\text{C}$



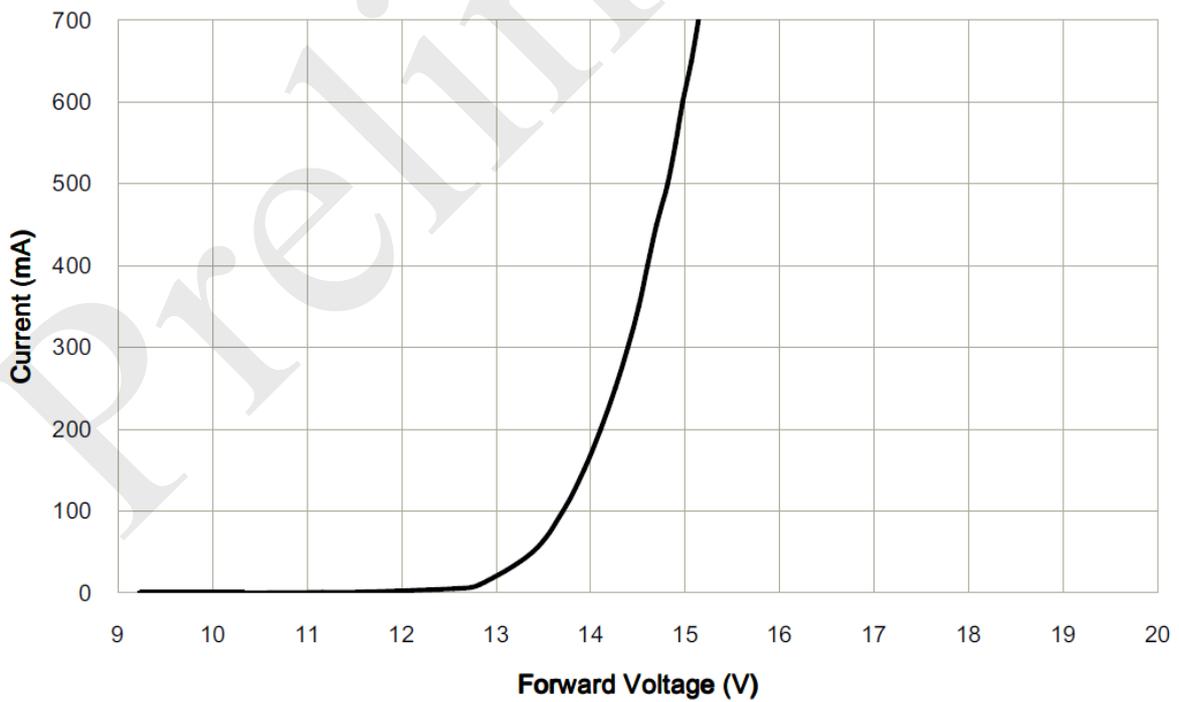
### Typical Spatial Radiation Pattern



Typical Forward L-I Characteristics,  $T_j=25^\circ\text{C}$

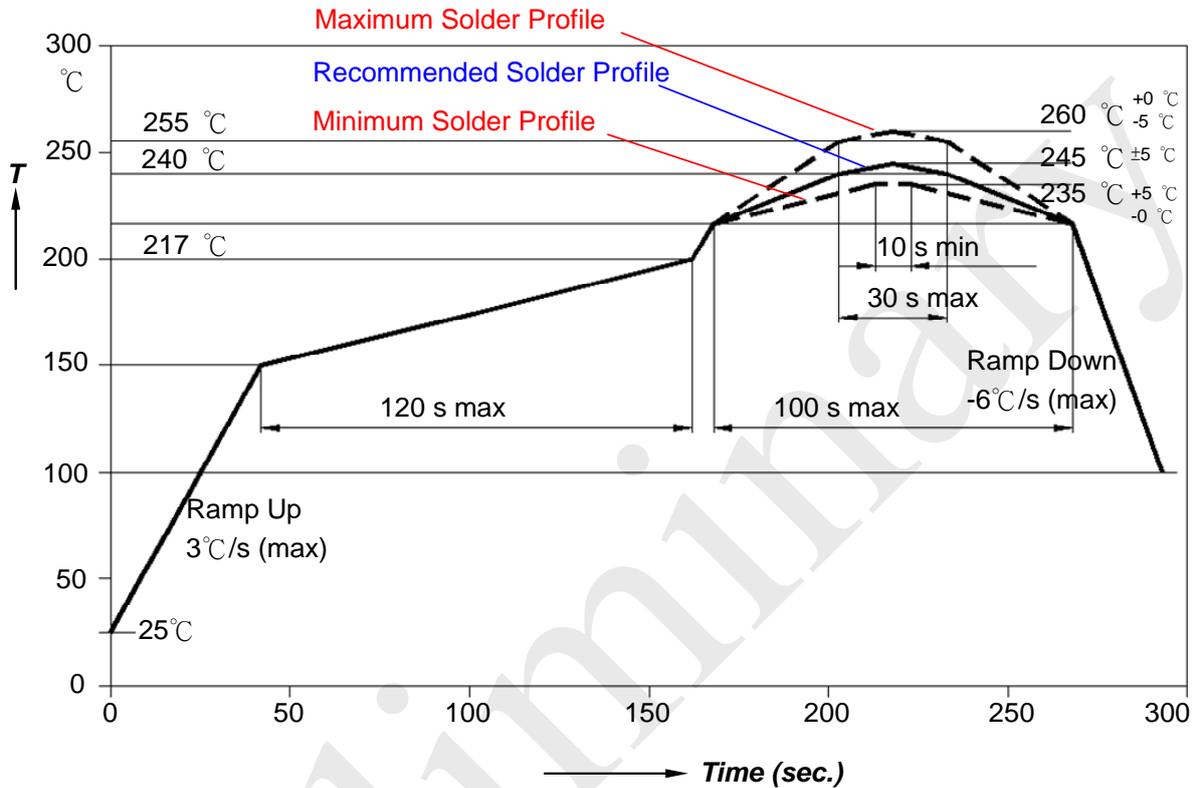


Typical Forward I-V Characteristics,  $T_j=25^\circ\text{C}$



## Recommended Soldering Profile

The LEDs can be soldered using the parameters listed below. As a general guideline, the users are suggested to follow the recommended soldering profile provided by the manufacturer of the solder paste. Although the recommended soldering conditions are specified in the list, reflow soldering at the lowest possible temperature is advised for the LEDs.

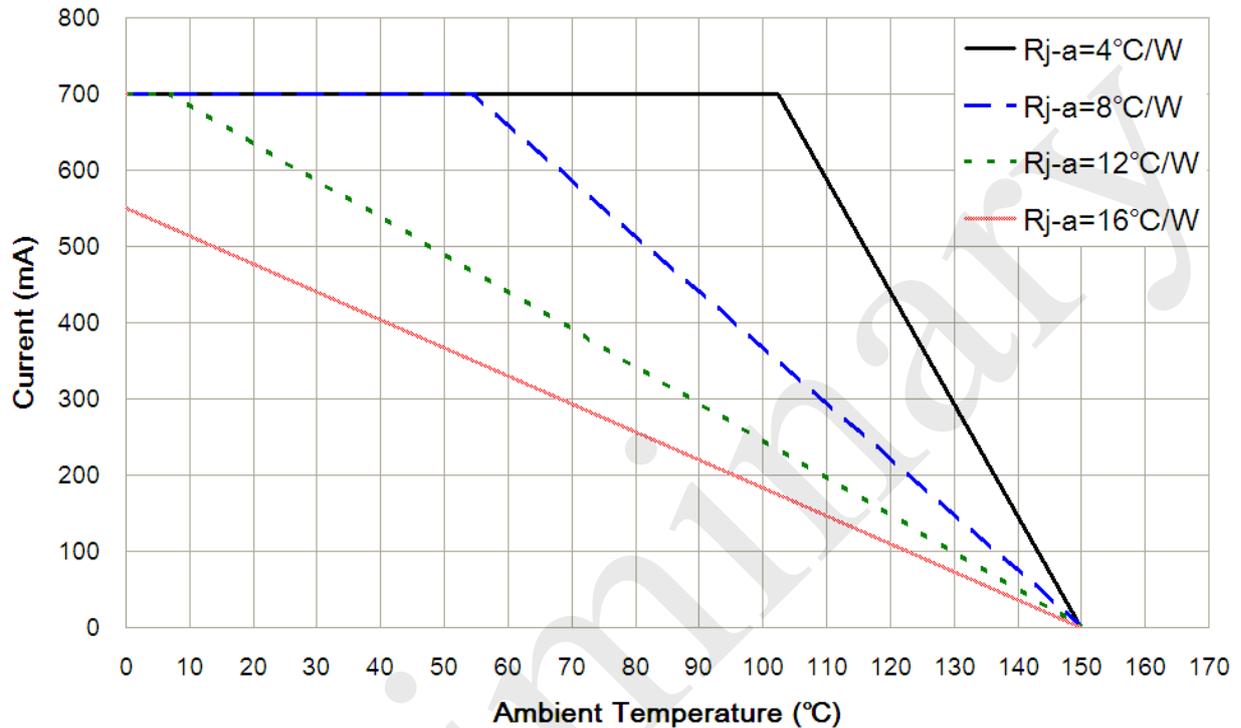


Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average Ramp-up Rate (T <sub>smax</sub> to T <sub>p</sub> )	3°C/second max.	3°C/second max.
Preheat		
- Temperature Min(T <sub>smin</sub> )	100°C	150°C
- Temperature Max(T <sub>smax</sub> )	150°C	200°C
- Time(t <sub>smin</sub> to t <sub>smax</sub> )	60-120 seconds	60-180 seconds
Time maintained above:		
- Temperature(T <sub>L</sub> )	183°C	217°C
- Time(t <sub>L</sub> )	60-150 seconds	60-150 seconds
Peak/classification Temperature(T <sub>p</sub> )	215°C	260°C
Time within 5°C of actual Peak Temperature(tp)	10-30 seconds	20-40 seconds
Ramp-Down Rate	6°C/second max.	6°C/second max.
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.



## Thermal Design

Thermal design of the end product is important. The thermal resistance between the junction and the solder point ( $R_{\theta_{j-p}}$ ) and the end product should be designed to minimize the thermal resistance from the solder point to ambient in order to optimize the emitter life and optical characteristics. The maximum operation current is determined by the plot of Allowable Forward Current vs. Ambient Temperature.



The junction temperature can be correlated to the thermal resistance between the junction and ambient ( $R_{ja}$ ) by the following equation.

$$T_j = T_a + R_{ja} * W$$

$T_j$ : LED junction temperature

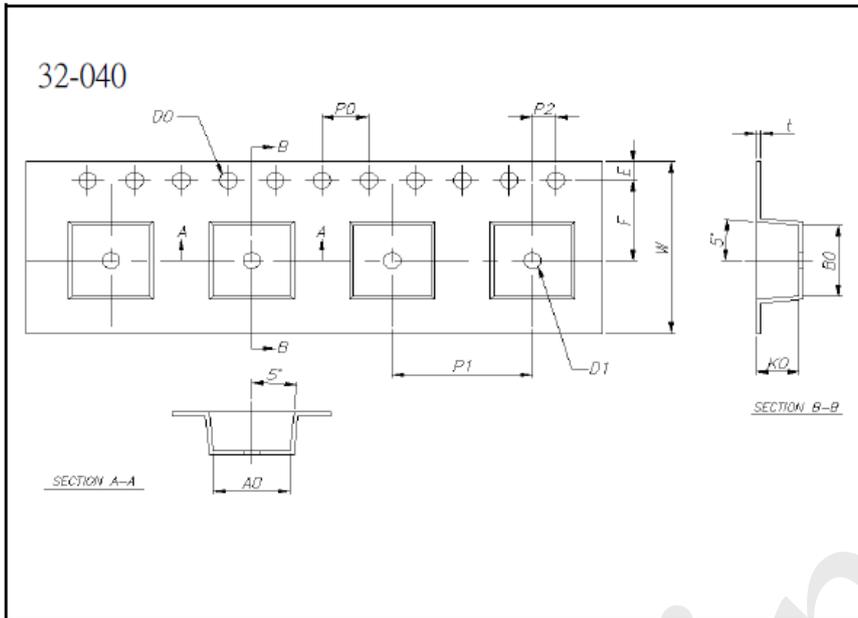
$T_a$ : Ambient temperature

$R_{ja}$ : Thermal resistance between the junction and ambient

$W$ : Input power ( $I_f * V_f$ )

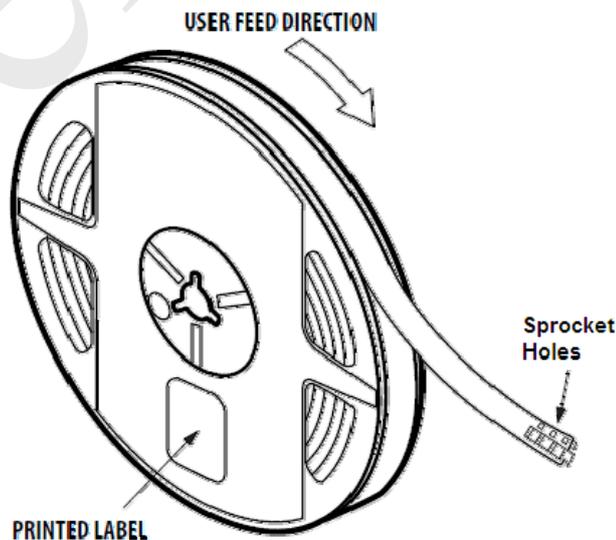
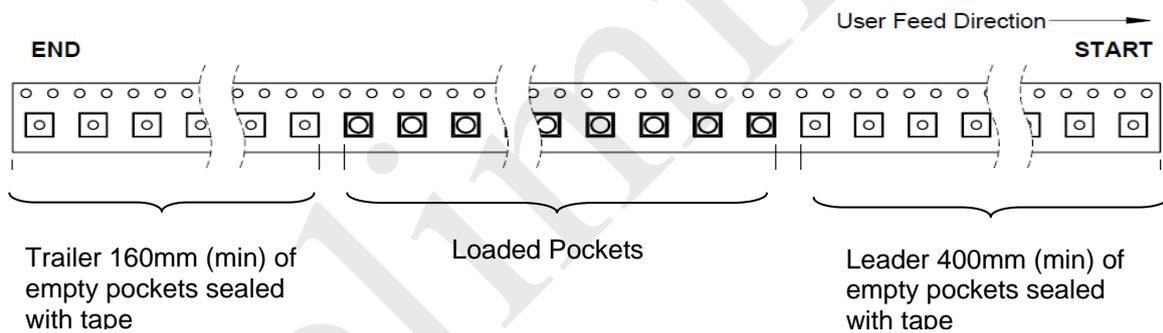
## Packing information

Dimensions. (Unit: mm)



Item	Specification	Tol. (+/-)
W	16.00	± 0.20
E	1.75	± 0.10
F	7.50	± 0.10
D0	1.50	+0.10,-0
D1	1.50	± 0.10
P0	4.00	± 0.10
P1	12.00	± 0.10
P2	2.00	± 0.10
P0 x 10	40.00	± 0.20

t	0.35	± 0.05
A0	6.75	± 0.10
B0	6.65	± 0.10
K0	3.65	± 0.10



## About Us

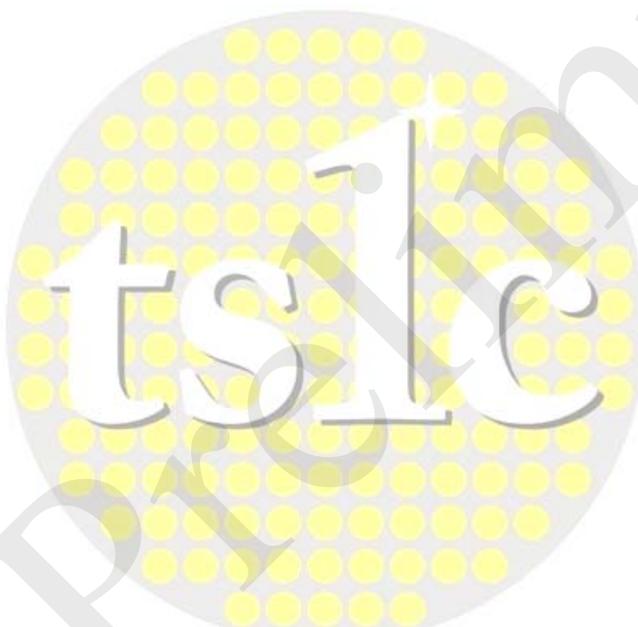
**Taiwan Semiconductor Lighting Co, Ltd (TSLC)** is devoted to developing high-density, and multi-size emitters with powerful output to satisfy the needs of every customer.

**Taiwan Semiconductor Lighting Co, Ltd (TSLC)** is the leader in LED solutions. Unlimited design flexibility for interior and exterior spaces with high-end lighting effect; energy-efficient for UV curing to improve the quality of medical care; horticulture solutions create a better environment for everyone; high-intensity rotatable lightings for the entertainment industry, TSLC is always there for your lighting needs.

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