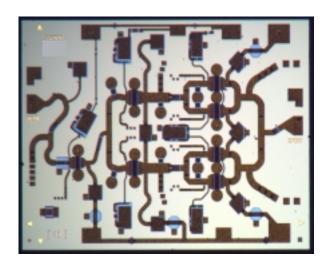


23 - 29 GHz High Power Amplifier

TGA9070-SCC



Key Features and Performance

- 0.25um pHEMT Technology
- 23 GHz 29 GHz Frequency Range
- Nominal 1 Watt (28GHz) @ P1dB
- Nominal Gain of 23 dB
- Bias 7V @ 400 mA
- Chip Dimensions 4.1mm x 3.0mm

Primary Applications

- LMDS
- Point-to-Point Radio

Description

The TriQuint TGA9070-SCC is a three stage HPA MMIC design using TriQuint's proven 0.25 um Power pHEMT process to support a variety of millimeter wave applications including point-to-point digital radio, LMDS/LMCS and Ka-band satellite spacecraft and ground terminals.

The three stage design consists of a 400 um input device driving a pair of 600 um interstage devices followed by four 600 um output devices.

The TGA9070 provides greater than 1W of output power across 23-29 GHz with a typical PAE of 35%. Typical small signal gain is 23 dB.

The TGA9070 requires minimum off-chip components. Each device is 100% DC and RF tested on-wafer to ensure performance compliance. The device is available in chip form.



TABLE I RECOMMENDED MAXIMUM RATINGS

SYMBOL	PARAMETER	VALUE	NOTES
V^{+}	POSITIVE SUPPLY VOLTAGE	8 V	
\mathbf{I}^{+}	POSITIVE SUPPLY CURRENT	1 A	<u>1</u> /
P_{D}	POWER DISSIPATION	8 W	
P_{IN}	INPUT CONTINUOUS WAVE POWER	20dBm	
T_{CH}	OPERATING CHANNEL TEMPERATURE	150 °C	<u>2</u> / <u>3</u> /
T_{M}	MOUNTING TEMPERATURE (30 SECONDS)	320 °C	
T _{STG}	STORAGE TEMPERATURE	-65 to 150 °C	

- 1/ Total current for all 3 stages
- 2/ Junction operating temperature will directly affect the device mean time to failure (MTTF). For maximum life, it is recommended that junction temperatures be maintained at the lowest possible levels.
- 3/ These ratings apply to each individual FET

TABLE II DC PROBE TESTS (100%) $(T_A = 25~^{\circ}\text{C} \pm 5~^{\circ}\text{C})$

NOTES	SYMBOL	TEST CONDITIONS 3/	LIMITS		UNITS
	<u>2</u> /		MIN	MAX	
	I_{DSS1}	STD	40	188	mA
1/	$ V_{P1} $	STD	0.5	1.5	V
1/	$ V_{P2} $	STD	0.5	1.5	V
1/	$ V_{P3} $	STD	0.5	1.5	V
1/	$ V_{P4} $	STD	0.5	1.5	V
1/	$ V_{P5} $	STD	0.5	1.5	V
1/	V _{BVGD1-5}	STD	12	30	V
1/	$ V_{BVGS1} $	STD	12	30	V

- $\underline{1}$ / V_P , V_{BVGD} , and V_{BVGS} are negative
- 2/ Subscripts are referred to Q1, Q2, Q3, Q4, Q5 accordingly.
- 3/ The measurement conditions are subject to change at the manufacture's discretion (with appropriate notification to the buyer).

STD – Standard Test Conditions (see Table III for definitions)



TABLE IV ELECTRICAL CHARACTERISTICS

 $(T_A = 25^{\circ}C \pm 5^{\circ}C)$ $V_d = 6V, I_d = 400 \text{ mA}$

NOTE	TEST	MEASUREMENT CONDITIONS	VALUE		UNITS	
		1/	MIN	TYP	MAX	
	POWER OUTPUT	F = 23 - 27 GHz	28.5	30		dBm
<u>2</u> /	AT 1 dB GAIN	F = 28 GHz	29	30.5		dBm
	COMPRESSION	F = 29 GHz	28.5	30		dBm
	POWER ADDED EFFICIENCY	F = 23 - 29 GHz		35		%
	SMALL-SIGNAL GAIN MAGNITUDE	F = 23 GHz	19	21	26	dB
		F = 24 - 28 GHz	20	23	28	dB
		F = 29 GHz	19	21	26	dB
	INPUT RETURN LOSS MAGNITUDE	F = 23 - 29 GHz		-10		dB
	OUTPUT RETURN LOSS MAGNITUDE	F = 23 - 29 GHz		-10		dB

- 1/ RF Probe data is taken at 1 GHz steps
- 2/ $\Delta P/\Delta T$ typically $-0.02 dB/^{\circ}C$

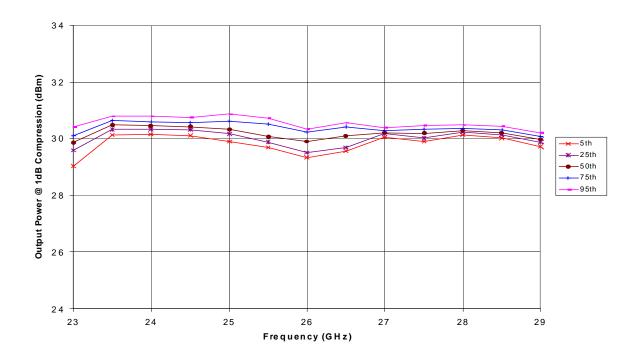
TABLE V RELIABILITY DATA

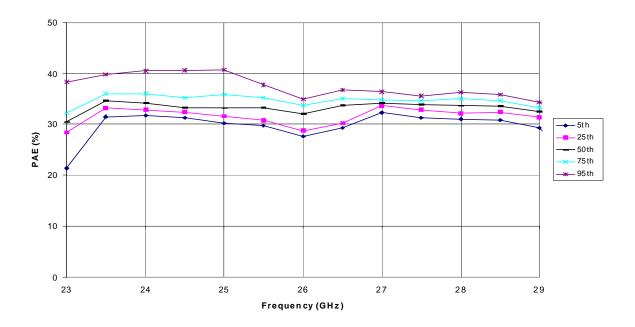
PARAMETER	BIAS CONDITIONS		P_{DISS}	$R_{ heta JC}$	T_{CH}	MTTF
	$V_{D}(V)$	I_{D} (mA)	(W)	(C/W)	(°C)	(HRS)
$R_{\theta JC}$ Thermal resistance	6	400	2.4	22.08	123	> 2 E6
(channel to backside)	7	400	2.8	22.5	133	> 1 E6

Note: Assumes eutectic attach using 80/20 AuSn mounted to a 10mil CuMo Carrier at 70°C baseplate temperature. Worst case condition with no RF applied, 100% of DC power is dissipated.



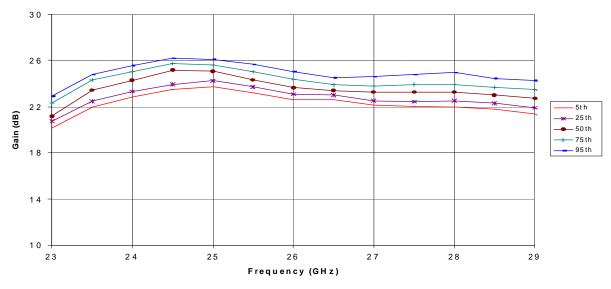
Statistical Performance Summary

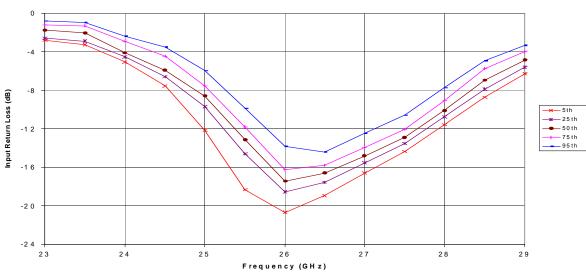


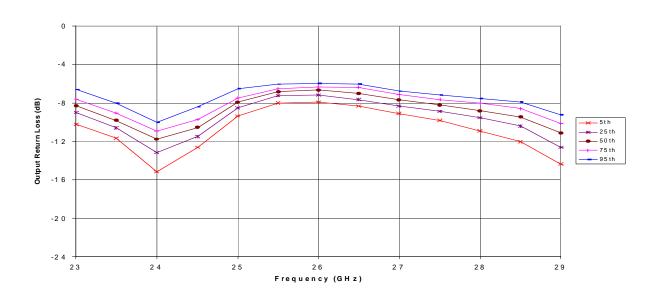




Statistical Performance Summary

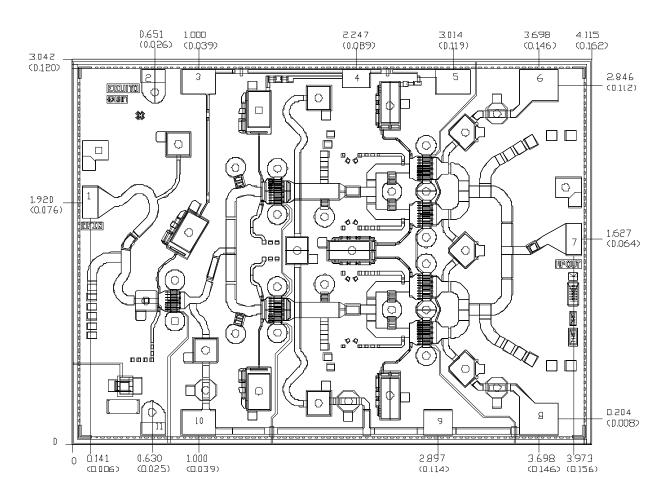








Mechanical Characteristics

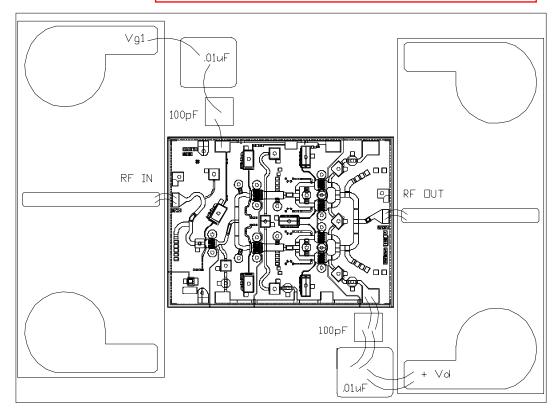


Units: millineters (inches)
Thickness: 0.1016 (0.004) (reference only)
Chip edge to bond pad dimensions are shown to center of bond page

Chip edge to bond pad dimensions are shown to center of bond pad. Chip size talerance: +/- 1.050B (1.002)

Bond Pad #1 (RF Input) Bond Pad #2 (Gnd) Bond Pad #3 (Vg1) Bond Pad #4 (Vg2) Bond Pad #5 (Vg3) Bond Pad #6 & #9 (Vd3)	D.120 × 0.249 D.190 × 0.100 D.270 × D.195 D.220 × D.144 D.270 × 0.195 D.306 × D.250	(0.005 × 0.010) (0.008 × 0.004) (0.011 × 0.008) (0.009 × 0.006) (0.011 × 0.008) (0.012 × 0.010)
Band Pad #7 (RF Dutput)	0120 × 0249	(0.005 × 0.010)
Bond Pad #9 (Vd2)	D.220 x D.195	(BDD,O x 000,D)
Bond Pad #10 (Vd1)	D.270 x D.195	(0.D11 x 0.DDB)
Bond Pad #11 (Gnd)	0.190×0.100	(0.008×0.004)





Chip Assembly and Bonding Diagram

Reflow process assembly notes:

- AuSn (80/20) solder with limited exposure to temperatures at or above 300°C
- alloy station or conveyor furnace with reducing atmosphere
- no fluxes should be utilized
- coefficient of thermal expansion matching is critical for long-term reliability
- storage in dry nitrogen atmosphere

Component placement and adhesive attachment assembly notes:

- vacuum pencils and/or vacuum collets preferred method of pick up
- avoidance of air bridges during placement
- force impact critical during auto placement
- organic attachment can be used in low-power applications
- curing should be done in a convection oven; proper exhaust is a safety concern
- microwave or radiant curing should not be used because of differential heating
- coefficient of thermal expansion matching is critical

Interconnect process assembly notes:

- thermosonic ball bonding is the preferred interconnect technique
- force, time, and ultrasonics are critical parameters
- aluminum wire should not be used
- discrete FET devices with small pad sizes should be bonded with 0.0007-inch wire
- maximum stage temperature: 200°C

GaAs MMIC devices are susceptible to damage from Electrostatic Discharge. Proper precautions should be observed during handling, assembly and test.

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TGA9070-SCC