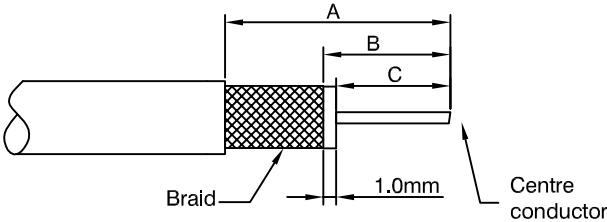


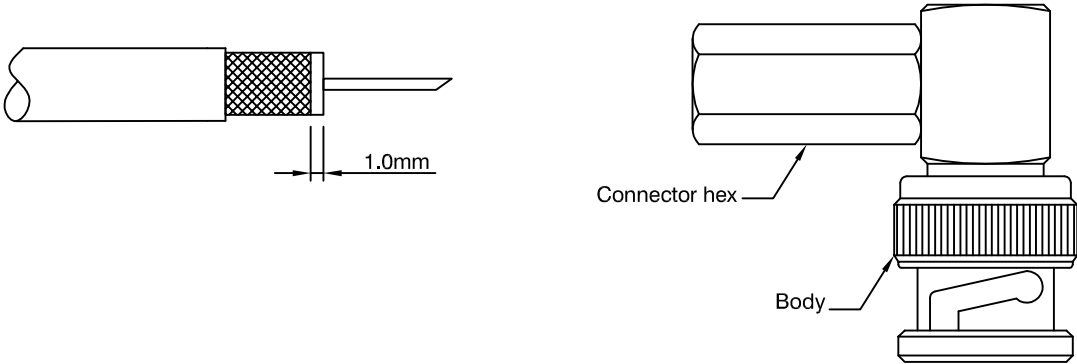
Assembly Instructions

- 1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.
Twist center conductor clockwise before inserting into connector.

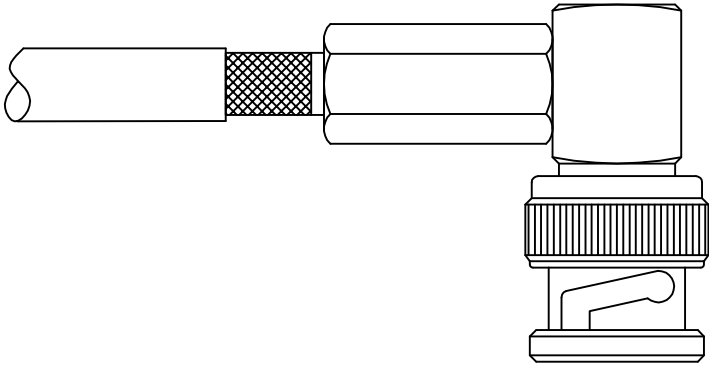
A = 11.0mm
B = 6.0mm
C = 5.0mm



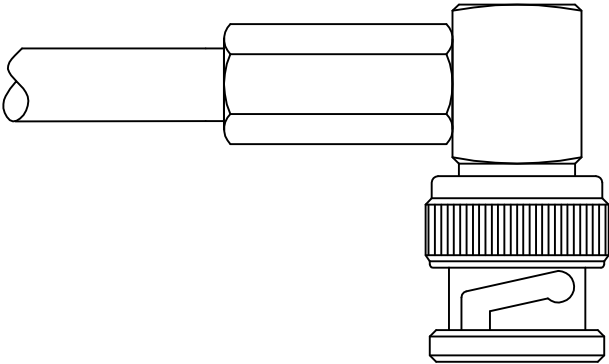
- 2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.



- 3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



- 4) Firmly push the cable as far forward as possible and screw the connector hex back end onto the cable in a clockwise direction until it stops.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale	DRAWN BY:	S Nash
DIMENSIONS: mm	CHECKED BY:	P Couzens
TOLERANCES:	APPROVED BY:	M Nielsen
	DATE:	01 Nov 01

DESCRIPTION:
Stripping and Assembly
Instructions for BNC Twist On
Right angle Plug

DRAWING NUMBER: VAIB2301
PAGE: 1 OF 1