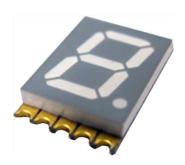


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# Standard 7-Segment SMD Display 10 mm



### **DESCRIPTION**

The VDM.10A1 series are 10 mm SMD seven segment LED displays in a very compact package.

The devices utilize AllnGaP on GaAs chip technology.

### PRODUCT GROUP AND PACKAGE DATA

Product group: DisplayPackage: 10 mmProduct series: SMD

• Angle of half intensity: ± 50°

### **FEATURES**

- Evenly lighted segments
- · Grey package surface
- Untinted segments
- · Luminous intensity categorized
- Yellow, green, and soft orange categorized for color
- Wide viewing angle
- Suitable for DC and high peak current
- Material categorization: For definitions of compliance please see <a href="https://www.vishay.com/doc?99912"><u>www.vishay.com/doc?99912</u></a>

### **APPLICATIONS**

- Panel meters
- Test- and measure-equipment
- Point-of-sale terminals
- Control units

PARTS TABLE														
PART	COLOR	LUMINOUS INTENSITY (µcd)		at WAVELENGTH (nm)		at I <sub>F</sub>	FORW	FORWARD VOLTAGE (V)		at I <sub>F</sub>	CIRCUITRY			
		MIN.	TYP.	MAX.	(mA)	MIN.	TYP.	MAX.	(mA)	MIN.	TYP.	MAX.	(mA)	
VDMR10A1	Super red	450	1600	-	1	-	631	-	20	-	2.0	2.6	20	Common anode
VDMO10A1	Soft orange	180	650	-	1	-	605	-	20	-	2.0	2.6	20	Common anode
VDMY10A1	Yellow	450	1600	-	1	-	587	-	20	-	2.0	2.6	20	Common anode
VDMG10A1	Green	110	500	-	1	-	572	-	20	-	2.0	2.6	20	Common anode

ABSOLUTE MAXIMUM RATINGS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VDMR10A1, VDMO10A1, VDMY10A1, VDMG10A1							
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT			
Power dissipation per segment		$P_V$	70	mW			
Peak forward current per segment (frequency 1 kHz, 10 % duty cycle)		I <sub>F</sub>	60	mA			
Continous forward current per segment		l <sub>F</sub>	25	mA			
Forward current derating from 25 °C			0.28	mA/°C			
Operating temperature range		T <sub>amb</sub>	-35 to +105	°C			
Storage temperature range		T <sub>stg</sub>	-35 to +105	°C			
Iron soldering conditions: 1/16" below seating plan	e for 3 s at 260 °C						



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OPTICAL AND ELECTRICAL CHARACTERISTICS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VDMR10A1, SUPER RED								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity (1)	I <sub>F</sub> = 1 mA	VDMR10A1	l <sub>V</sub>	450	1600	-	μcd	
	I <sub>F</sub> = 10 mA	VDMR10A1	l <sub>V</sub>	=	20 800	-	μcd	
Dominant wavelength	$I_F = 20 \text{ mA}$		$\lambda_{d}$	=	631	-	nm	
Peak emmision wavelength	$I_F = 20 \text{ mA}$		$\lambda_{p}$	=	639	-	nm	
Spectral line half-width	I <sub>F</sub> = 20 mA	VDMR10A1	Δλ	-	20	-		
Forward voltage per segment I <sub>F</sub> = 20 mA		VDIVIRTUAT	V <sub>F</sub>	-	2.0	2.6	V	
Reverse current per segment (2)	V <sub>R</sub> = 5 V		I <sub>R</sub>	-	-	100	μΑ	
Luminous intensity matching ratio	I <sub>F</sub> = 10 mA		I <sub>v-m</sub>	1	-	2:1		

#### Notes

- (1) Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- (2) Reverse voltage is only for IR test. It can not continue to operate at this situation.
- (3) Cross talk specification ≤ 2.5 %.

OPTICAL AND ELECTRICAL CHARACTERISTICS ( $T_{amb} = 25  ^{\circ}$ C, unless otherwise specified) VDMO10A1, SOFT ORANGE							
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity (1)	I <sub>F</sub> = 1 mA	VDMO10A1	Ι <sub>V</sub>	180	650	-	μcd
	I <sub>F</sub> = 10 mA	VDMO10A1	Ι <sub>V</sub>	-	8250	-	μcd
Dominant wavelength	$I_F = 20 \text{ mA}$		$\lambda_{d}$	-	605	-	nm
Peak emmision wavelength	$I_F = 20 \text{ mA}$	1	λρ	-	611	-	nm
Spectral line half-width	$I_F = 20 \text{ mA}$	\/DN404044	Δλ	-	17	-	
Forward voltage per segment	$I_F = 20 \text{ mA}$	VDMO10A1	V <sub>F</sub>	-	2.0	2.6	V
Reverse current per segment (2)	V <sub>R</sub> = 5 V		I <sub>R</sub>	-	-	100	μΑ
Luminous intensity matching ratio	I <sub>F</sub> = 10 mA	1	I <sub>v-m</sub>	-	-	2:1	

### **Notes**

- (1) Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- (2) Reverse voltage is only for IR test.It can not continue to operate at this situation.
- (3) Cross talk specification  $\leq 2.5 \%$ .

OPTICAL AND ELECTRICAL CHARACTERISTICS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VDMY10A1, YELLOW								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity (1)	I <sub>F</sub> = 1 mA	VDMY10A1	l <sub>V</sub>	450	1600	-	μcd	
	$I_F = 10 \text{ mA}$	VDMY10A1	I <sub>V</sub>	-	17 600		μcd	
Dominant wavelength	I <sub>F</sub> = 20 mA		$\lambda_{d}$	-	587	-	nm	
Peak emmision wavelength	I <sub>F</sub> = 20 mA		$\lambda_{p}$	-	588	-	nm	
Spectral line half-width	I <sub>F</sub> = 20 mA	VDMV1001	Δλ	-	15	-		
Forward voltage per segment	I <sub>F</sub> = 20 mA	VDMY10A1	V <sub>F</sub>	-	2.0	2.6	V	
Reverse current per segment (2)	V <sub>R</sub> = 5 V	1	I <sub>R</sub>	-	-	100	μΑ	
Luminous intensity matching ratio	I <sub>F</sub> = 10 mA		I <sub>v-m</sub>	-	-	2:1		

#### Notes

- (1) Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- (2) Reverse voltage is only for IR test.It can not continue to operate at this situation.
- (3) Cross talk specification  $\leq 2.5 \%$ .



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OPTICAL AND ELECTRICAL CHARACTERISTICS ( $T_{amb} = 25  ^{\circ}C$ , unless otherwise specified) VDMG10A1, GREEN								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity (1)	I <sub>F</sub> = 1 mA	VDMG10A1	Ι <sub>V</sub>	110	500	-	μcd	
	I <sub>F</sub> = 10 mA	VDMG10A1	Ι <sub>V</sub>	-	5500	-	μcd	
Dominant wavelength	$I_F = 20 \text{ mA}$		$\lambda_{d}$	-	572	-	nm	
Peak emmision wavelength	I <sub>F</sub> = 20 mA		$\lambda_{p}$	-	571	-	nm	
Spectral line half-width	I <sub>F</sub> = 20 mA	\/D\4C10A1	Δλ	-	15	-		
Forward voltage per segment	$I_F = 20 \text{ mA}$	VDMG10A1	V <sub>F</sub>	-	2.0	2.6	V	
Reverse current per segment (2)	V <sub>R</sub> = 5 V		I <sub>R</sub>	-	-	100	μΑ	
Luminous intensity matching ratio	I <sub>F</sub> = 10 mA		I <sub>v-m</sub>	-	-	2:1		

#### **Notes**

- (1) Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- (2) Reverse voltage is only for IR test.It can not continue to operate at this situation.
- (3) Cross talk specification ≤ 2.5 %.

LUMINOUS INTENSITY CLASSIFICATION							
GROUP	LIGHT INTENSITY (µcd)						
STANDARD	MIN.	MAX.					
D	110	220					
E	180	360					
F	280	560					
G	450	900					
Н	700	1400					
I	1100	2200					
K	1800	3600					
L	2800	5600					
М	4500	9000					
N	7000	14 000					
Р	11 000	22 000					
Q	18 000	36 000					
R	28 000	56 000					
S	45 000	90 000					

### Note

 The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped in one tube (there will be no mixing of two groups in one tube).

In order to ensure availability, single brightness groups will not be orderable.

COLOR CLASSIFICATION							
GROUP	SOFT ORANGE		YELI	LOW	GREEN		
GROOP	MIN.	MAX. MIN. MAX		MAX.	MIN.	MAX.	
1	598	601	581	584	-	-	
2	600	603	583	586	-	-	
3	602	605	585	588	562	565	
4	604	607	587	590	564	567	
5	606	609	589	592	566	569	
6	608	611	591	594	568	571	
7	-	-	-	-	570	573	
8	-	-	-	-	572	575	

#### Note

• Wavelengths are tested at a current pulse duration of 25 ms.

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## **TYPICAL CHARACTERISTICS** (T<sub>amb</sub> = 25 °C, unless otherwise specified)

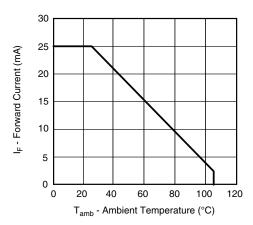


Fig. 1 - Forward Current vs. Ambient Temperature

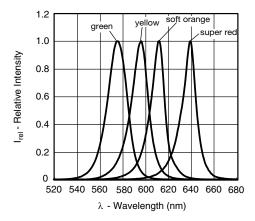


Fig. 2 - Relative Intensity vs. Wavelength

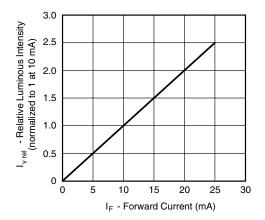


Fig. 3 - Relative Luminous Intensity vs. Forward Current

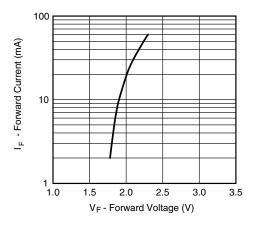


Fig. 4 - Forward Current vs. Forward Voltage

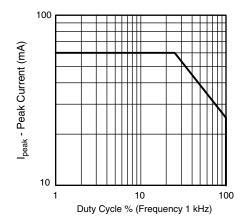


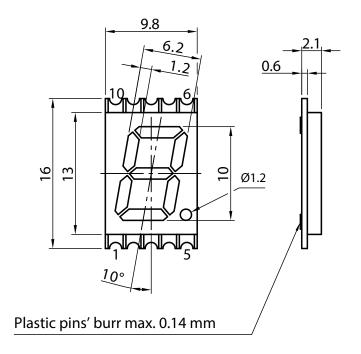
Fig. 5 - Peak Current vs. Duty Cycle

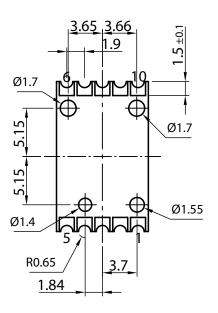


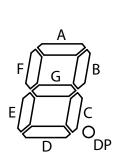
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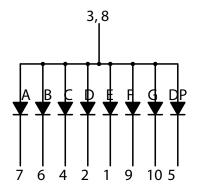
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## **PACKAGE DIMENSIONS** in millimeters









No.	Connection
1	Cathode E
2	Cathode D
3	Common Anode
4	Cathode C
5	Cathode DP
6	Cathode B
7	Cathode A
8	Common Anode
9	Cathode F
10	Cathode G



technical drawings according to DIN specifications Tolerances are  $\pm$  0.25 mm unless otherwise mentioned

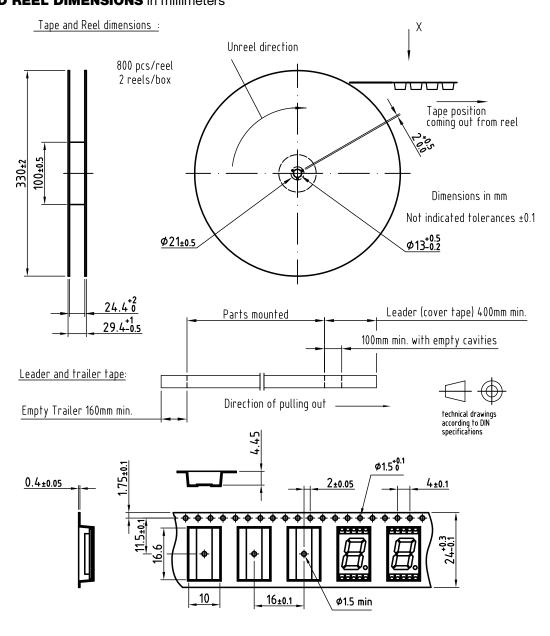
Drawing-No.: 6.544-5426.01-4

Issue: 2; 02.10.13

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## TAPE AND REEL DIMENSIONS in millimeters

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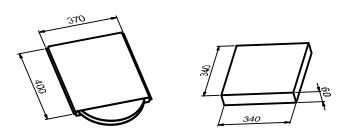


Drawing refers to following types: VDMx10x

Drawing-No.: 9.800-5125.01-4 Issue: prel; 10.04.13

Reel dimensions and tape

## **TAPE IN BOX**

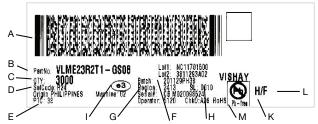




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## BAR CODE PRODUCT LABEL (example only)

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- A) 2D barcode
- B) Vishay part number
- C) Quantity
- D) PTC = selection code (binning)
- E) Code of manufacturing plant
- Batch = date code: year/week/plant code
- G) Region code
- H) SL = sales location
- Terminations finishing
- K) Lead (Pb)-free symbol
- L) Halogen-free symbol
- M) RoHS symbol

### **SOLDERING PROFILE**

IR Reflow Soldering Profile for lead (Pb)-free Soldering Preconditioning acc. to JEDEC Level 3

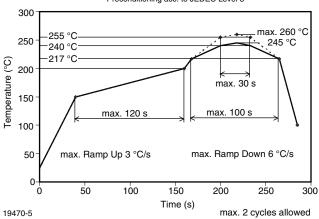
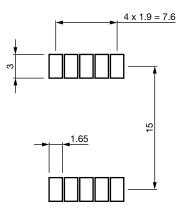


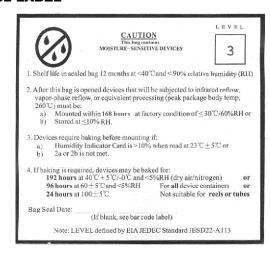
Fig. 6 - Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020C)

SOLDERING IRON (one time only)					
Temperature	300 °C max.				
Soldering time	3 s max.				

### **RECOMMENDED SOLDER PAD**



### **MSL LABEL**



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