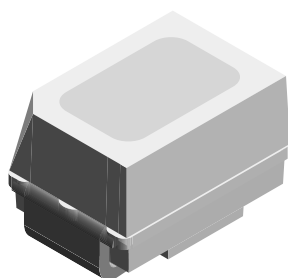


## Mini SMD LED



19226

### DESCRIPTION

The new MiniLED series have been designed in a small white SMT package. The feature of the device is the very small package 2.3 mm x 1.3 mm x 1.4 mm. The MiniLED is an obvious solution for small-scale, high-power products that are expected to work reliable in an arduous environment. This is often the case in automotive and industrial application.

### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD MiniLED
- Product series: standard
- Angle of half intensity:  $\pm 60^\circ$

### FEATURES

- SMD LEDs with exceptional brightness
- Luminous intensity categorized
- Compatible with automatic placement equipment
- IR reflow soldering
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit  $I_{Vmax}/I_{Vmin} \leq 1.6$
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see [www.vishay.com/doc/299912](http://www.vishay.com/doc/299912)



### APPLICATIONS

- Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches, and symbols

### PARTS TABLE

| PART            | COLOR      | LUMINOUS INTENSITY (mcd) |      |      | at $I_F$ (mA) | WAVELENGTH (nm) |      |      | at $I_F$ (mA) | FORWARD VOLTAGE (V) |      |      | at $I_F$ (mA) | TECHNOLOGY      |
|-----------------|------------|--------------------------|------|------|---------------|-----------------|------|------|---------------|---------------------|------|------|---------------|-----------------|
|                 |            | MIN.                     | TYP. | MAX. |               | MIN.            | TYP. | MAX. |               | MIN.                | TYP. | MAX. |               |                 |
| VLMP23K2M2-GS08 | Pure green | 9                        | -    | 28   | 20            | 555             | 560  | 565  | 20            | -                   | 2.2  | 2.6  | 20            | AlInGaP on GaAs |
| VLMP23L2M2-GS08 | Pure green | 14                       | -    | 28   | 20            | 555             | 560  | 565  | 20            | -                   | 2.2  | 2.6  | 20            | AlInGaP on GaAs |

### ABSOLUTE MAXIMUM RATINGS ( $T_{amb} = 25^\circ\text{C}$ , unless otherwise specified)

#### VLMP23..

| PARAMETER                           | TEST CONDITION                                      | SYMBOL     | VALUE       | UNIT             |
|-------------------------------------|-----------------------------------------------------|------------|-------------|------------------|
| Reverse voltage <sup>(1)</sup>      |                                                     | $V_R$      | 5           | V                |
| DC forward current                  | $T_{amb} \leq 80^\circ\text{C}$                     | $I_F$      | 30          | mA               |
| Surge forward current               | $t_p \leq 10 \mu\text{s}$                           | $I_{FSM}$  | 0.1         | A                |
| Power dissipation                   |                                                     | $P_V$      | 80          | mW               |
| Junction temperature                |                                                     | $T_j$      | +125        | $^\circ\text{C}$ |
| Operating temperature range         |                                                     | $T_{amb}$  | -40 to +100 | $^\circ\text{C}$ |
| Storage temperature range           |                                                     | $T_{stg}$  | -40 to +100 | $^\circ\text{C}$ |
| Thermal resistance junction/ambient | Mounted on PC board (pad size > 5 mm <sup>2</sup> ) | $R_{thJA}$ | 580         | K/W              |

#### Note

- <sup>(1)</sup> Driving the LED in reverse direction is suitable for short term application

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMP23.., PURE GREEN**

| PARAMETER                         | TEST CONDITION                          | PART       | SYMBOL      | MIN. | TYP.     | MAX. | UNIT |
|-----------------------------------|-----------------------------------------|------------|-------------|------|----------|------|------|
| Luminous intensity <sup>(1)</sup> | $I_F = 20\text{ mA}$                    | VLMP23K2M2 | $I_V$       | 9    | -        | 28   | mcd  |
|                                   |                                         | VLMP23L2M2 |             | 14   | -        | 28   |      |
| Dominant wavelength               | $I_F = 20\text{ mA}$                    |            | $\lambda_d$ | 555  | 560      | 565  | nm   |
| Peak wavelength                   | $I_F = 20\text{ mA}$                    |            | $\lambda_p$ | -    | 555      | -    | nm   |
| Angle of half intensity           | $I_F = 20\text{ mA}$                    |            | $\phi$      | -    | $\pm 60$ | -    | deg  |
| Forward voltage                   | $I_F = 20\text{ mA}$                    |            | $V_F$       | -    | 2.2      | 2.6  | V    |
| Reverse voltage                   | $I_R = 10\text{ }\mu\text{A}$           |            | $V_R$       | 5    | -        | -    | V    |
| Junction capacitance              | $V_R = 0\text{ V}$ , $f = 1\text{ MHz}$ |            | $C_j$       | -    | 15       | -    | pF   |

**Note**

<sup>(1)</sup> In one package unit  $I_{Vmax}/I_{Vmin} \leq 1.6$

**LUMINOUS INTENSITY CLASSIFICATION**

| GROUP | LUMINOUS INTENSITY (mcd) |          |      |
|-------|--------------------------|----------|------|
|       | STANDARD                 | OPTIONAL | MAX. |
| K     |                          | 1        | 7.1  |
|       |                          | 2        | 9    |
| L     |                          | 1        | 11.2 |
|       |                          | 2        | 14   |
| M     |                          | 1        | 18   |
|       |                          | 2        | 22.4 |

**Note**

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of  $\pm 11\%$ .  
The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.  
In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel.  
In order to ensure availability, single wavelength groups will not be orderable.

**CROSSING TABLE**

| VISHAY     | OSRAM       |
|------------|-------------|
| VLMP23K2M2 | LPM676-K2M1 |
| VLMP23L2M2 | LPM676-L1M2 |

**COLOR CLASSIFICATION**

| GROUP | PURE GREEN               |      |
|-------|--------------------------|------|
|       | DOMINANT WAVELENGTH (nm) |      |
|       | MIN.                     | MAX. |
| 0     | 555                      | 559  |
| 1     | 558                      | 561  |
| 2     | 560                      | 563  |
| 3     | 562                      | 565  |

**Note**

- Wavelengths are tested at a current pulse duration of 25 ms.

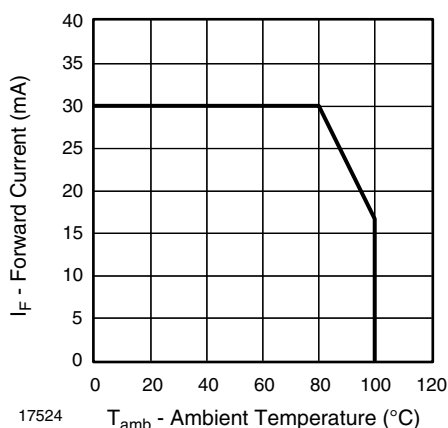
**TYPICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)


Fig. 1 - Forward Current vs. Ambient Temperature

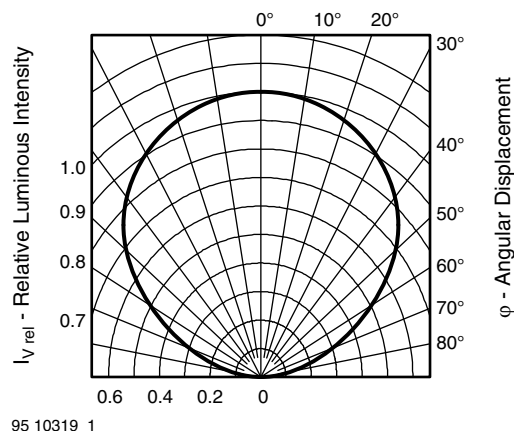


Fig. 2 - Rel. Luminous Intensity vs. Angular Displacement

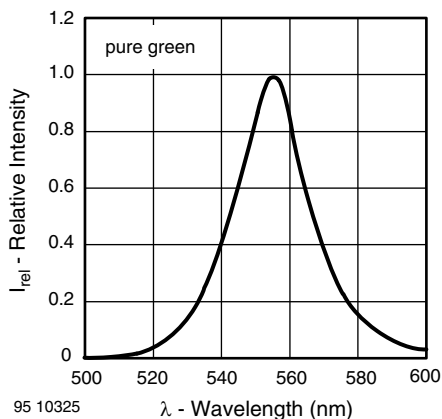


Fig. 3 - Relative Intensity vs. Wavelength

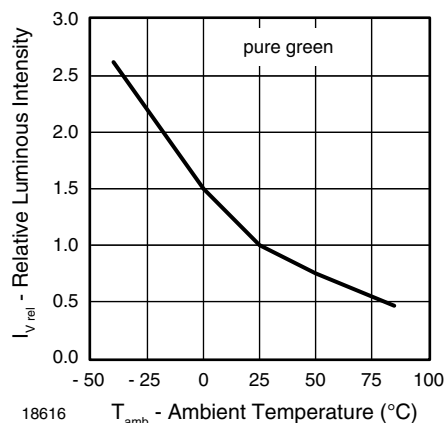


Fig. 6 - Rel. Luminous Intensity vs. Ambient Temperature

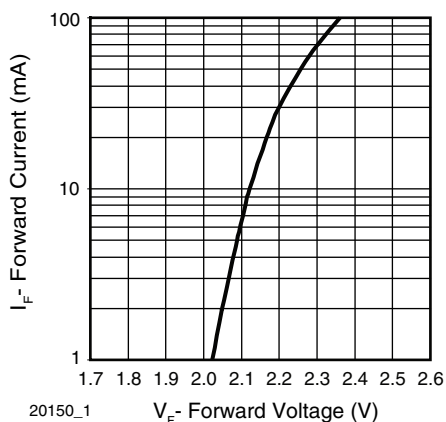


Fig. 4 - Forward Current vs. Forward Voltage

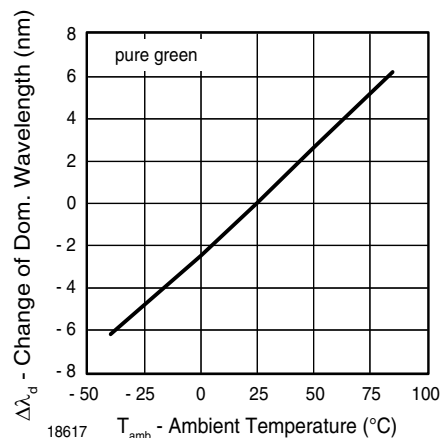


Fig. 7 - Change of Dominant Wavelength vs. Ambient Temperature

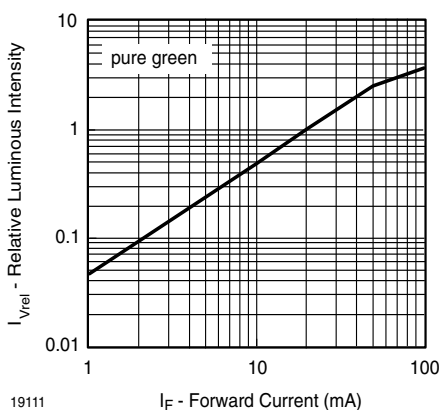


Fig. 5 - Relative Luminous Intensity vs. Forward Current

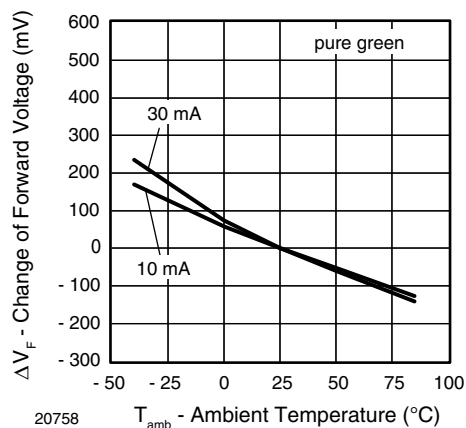
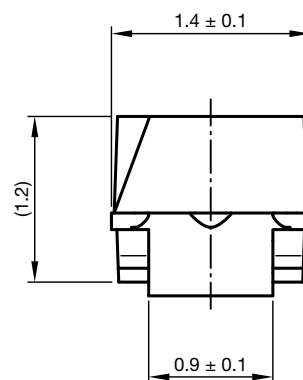
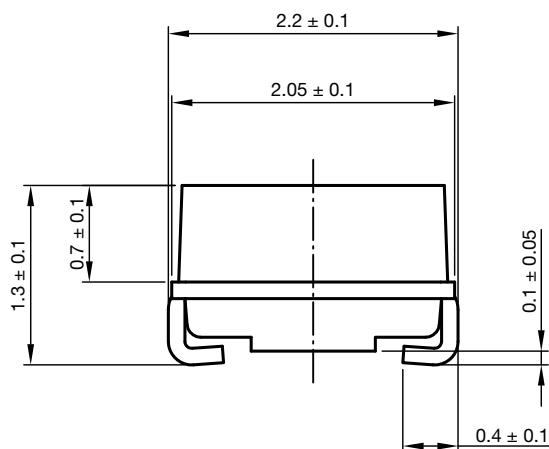
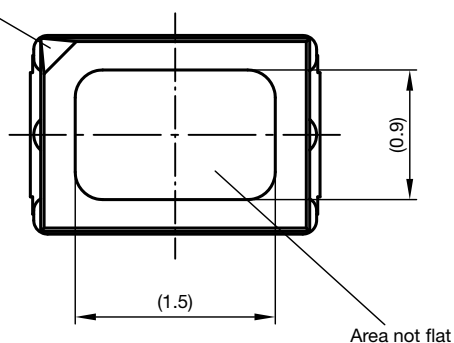


Fig. 8 - Change of Forward Voltage vs. Ambient Temperature

**PACKAGE DIMENSIONS** in millimeters


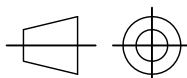
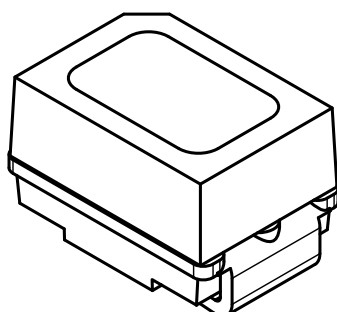
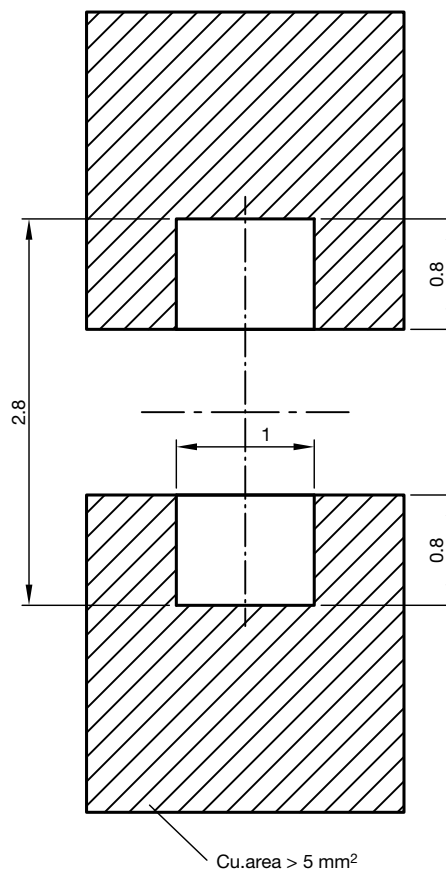
Not indicated tolerances  $\pm 0.2$

Cathode mark



Area not flat

Proposed pad layout  
(for reference only)



technical drawings  
according to DIN  
specifications



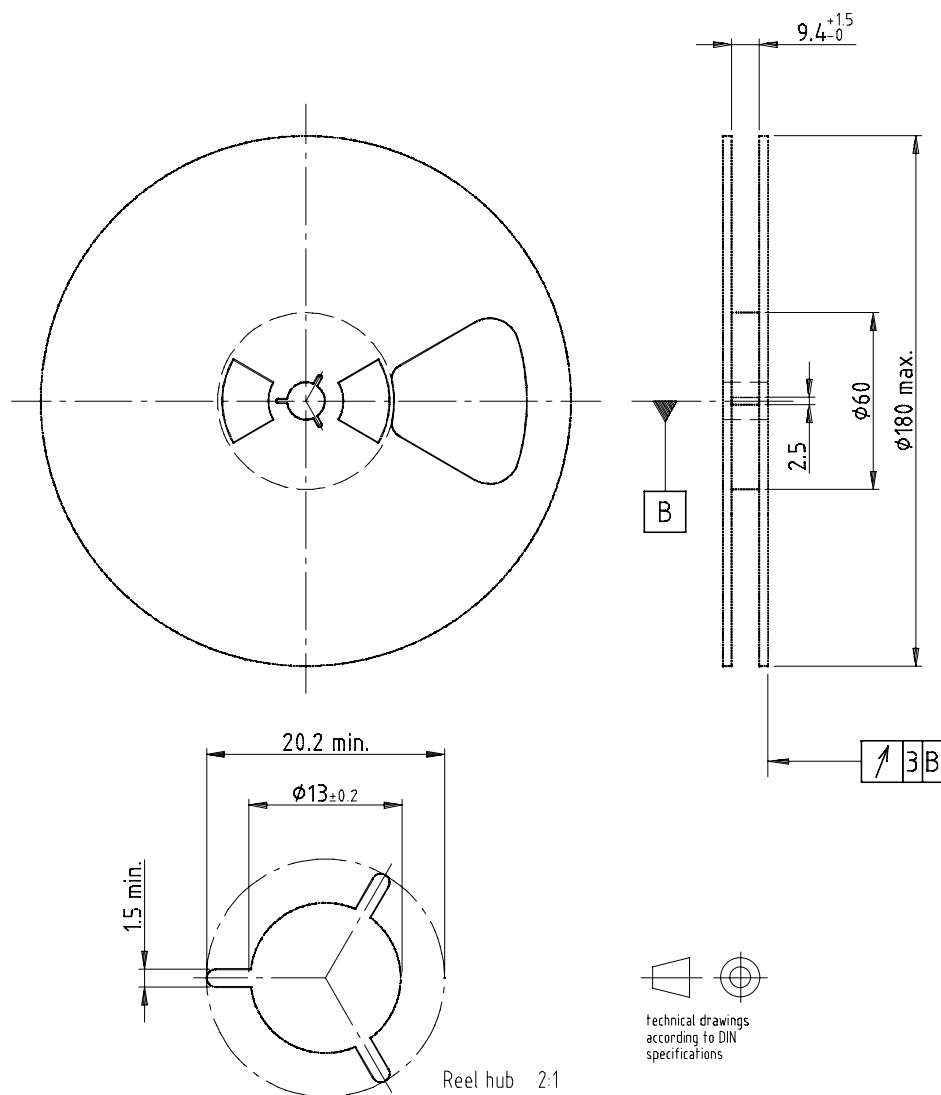
Solder resist

Drawing-No.: 6.541-5069.01-4  
Issue: 2; 24.11.14

Cu.area  $> 5 \text{ mm}^2$



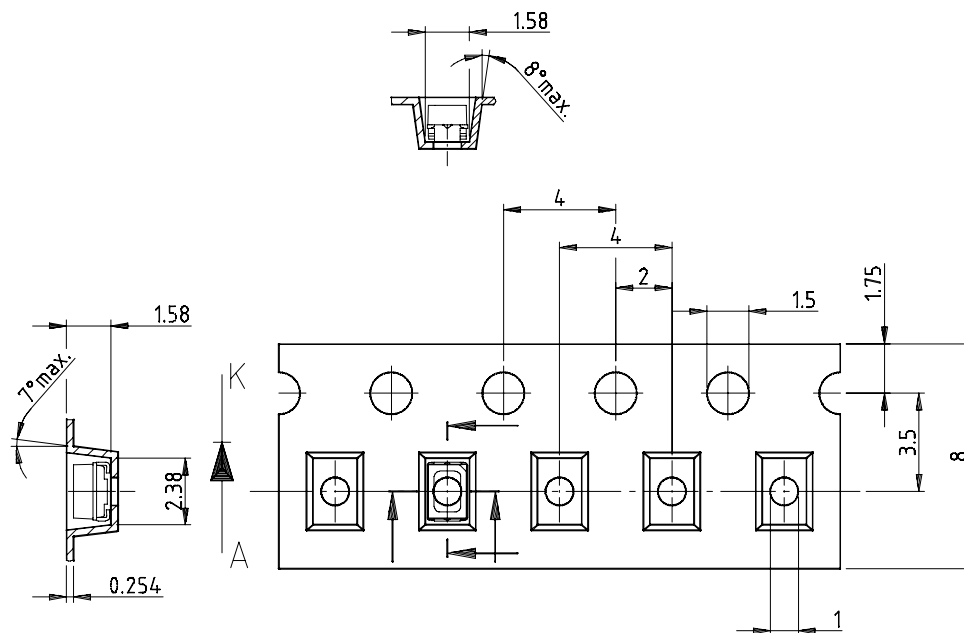
**REEL DIMENSIONS** in millimeters



Drawing-No.: 9.800-5051.V5-4

Issue: 1; 25.07.02

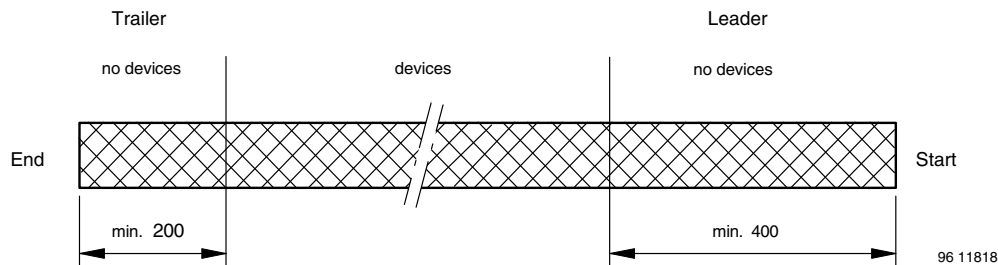
16938

**TAPE DIMENSIONS** in millimeters


Drawing-No.: 9.700-5266.01-4

Issue: 1; 05.06.02

16939

**LEADER AND TRAILER DIMENSIONS** in millimeters


GS08 = 3000 pcs

**COVER TAPE PEEL STRENGTH**

According to DIN EN 60286-3

0.1 N to 1.3 N

300 mm/min  $\pm$  10 mm/min

165° to 180° peel angle

**LABEL**
**Standard bar code labels for finished goods**

The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.

| <b>VISHAY SEMICONDUCTOR GmbH STANDARD BAR CODE PRODUCT LABEL</b> (finished goods) |              |              |
|-----------------------------------------------------------------------------------|--------------|--------------|
| PLAIN WRITTING                                                                    | ABBREVIATION | LENGTH       |
| Item-description                                                                  | -            | 18           |
| Item-number                                                                       | INO          | 8            |
| Selection-code                                                                    | SEL          | 3            |
| LOT-/serial-number                                                                | BATCH        | 10           |
| Data-code                                                                         | COD          | 3 (YWW)      |
| Plant-code                                                                        | PTC          | 2            |
| Quantity                                                                          | QTY          | 8            |
| Accepted by:                                                                      | ACC          | -            |
| Packed by:                                                                        | PCK          | -            |
| Mixed code indicator                                                              | MIXED CODE   | -            |
| Origin                                                                            | xxxxxxx+     | Company logo |
| LONG BAR CODE TOP                                                                 | TYPE         | LENGTH       |
| Item-number                                                                       | N            | 8            |
| Plant-code                                                                        | N            | 2            |
| Sequence-number                                                                   | X            | 3            |
| Quantity                                                                          | N            | 8            |
| Total length                                                                      | -            | 21           |
| SHORT BAR CODE BOTTOM                                                             | TYPE         | LENGTH       |
| Selection-code                                                                    | X            | 3            |
| Data-code                                                                         | N            | 3            |
| Batch-number                                                                      | X            | 10           |
| Filter                                                                            | -            | 1            |
| Total length                                                                      | -            | 17           |

## SOLDERING PROFILE

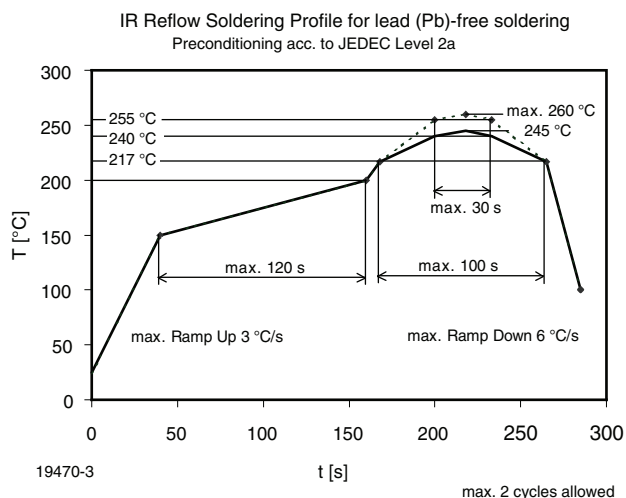
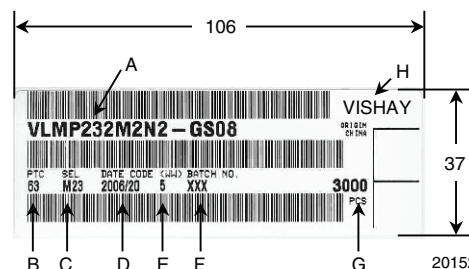


Fig. 9 - Vishay Lead (Pb)-free Reflow Soldering Profile  
(according to J-STD-020)

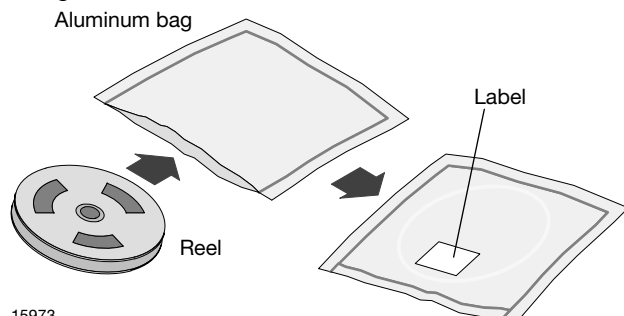
## BAR CODE PRODUCT LABEL (example)



- A) Type of component
- B) Manufacturing plant
- C) SEL - selection code (bin)  
e.g.: M2 = code for luminous intensity group  
3 = code for color group
- D) Date code year / week
- E) Day code (e.g. 5: Friday)
- F) Batch no.
- G) Total quantity
- H) Company code

## DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



15973

## FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

## RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air/nitrogen)

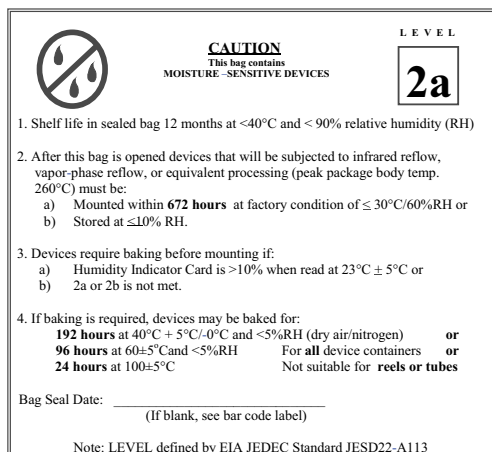
or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers

or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC Standard JESD22-A112 Level 2a label is included on all dry bags.



Example of JESD22-A112 Level 2a Label

## ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

## VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.





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