

## Standard SMD LED PLCC2



### FEATURES

- SMD LED with exceptional brightness
- Luminous intensity categorized
- Compatible with automatic placement equipment
- EIA and ICE standard package
- Compatible with IR reflow, vapor phase and wave solder processes according to CECC 00802 and J-STD-020
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit  $I_{Vmax}/I_{Vmin} \leq 1.6$
- Preconditioning: acc. to JEDEC level 2 a
- ESD withstand voltage: up to 2 kV according to JESD22-A114-B
- Compliant to RoHS Directive 2002/95/EC and in accordance to WEEE 2002/96/EC
- AEC-Q101 qualified


**RoHS**  
COMPLIANT

**GREEN**  
(5-2008)\*\*

### DESCRIPTION

This device has been designed for applications requiring narrow brightness and color selection. The package of this device is the PLCC-2.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.

### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-2
- Product series: standard
- Angle of half intensity:  $\pm 60^\circ$

### APPLICATIONS

- Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches and symbols
- General use

PARTS TABLE		
PART	COLOR, LUMINOUS INTENSITY	TECHNOLOGY
VLMY31J1K2-GS08	Yellow, $I_V = (4.5 \text{ to } 11.2) \text{ mcd}$	GaAsP on GaP
VLMY31J1K2-GS18	Yellow, $I_V = (4.5 \text{ to } 11.2) \text{ mcd}$	GaAsP on GaP
VLMY31J1L2-GS08	Yellow, $I_V = (4.5 \text{ to } 18) \text{ mcd}$	GaAsP on GaP
VLMY31J1L2-GS18	Yellow, $I_V = (4.5 \text{ to } 18) \text{ mcd}$	GaAsP on GaP
VLMY31J2K2-GS08	Yellow, $I_V = (5.6 \text{ to } 11.2) \text{ mcd}$	GaAsP on GaP
VLMY31J2K2-GS18	Yellow, $I_V = (5.6 \text{ to } 11.2) \text{ mcd}$	GaAsP on GaP
VLMY31K1L2-GS08	Yellow, $I_V = (7.1 \text{ to } 18) \text{ mcd}$	GaAsP on GaP
VLMY31K1L2-GS18	Yellow, $I_V = (7.1 \text{ to } 18) \text{ mcd}$	GaAsP on GaP

\*\* Please see document "Vishay Material Category Policy": [www.vishay.com/doc?99902](http://www.vishay.com/doc?99902)

ABSOLUTE MAXIMUM RATINGS <sup>1)</sup> VLMY31..				
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage <sup>2)</sup>		$V_R$	6	V
DC forward current	$T_{amb} \leq 60\text{ }^\circ\text{C}$	$I_F$	30	mA
Surge forward current	$t_p \leq 10\text{ }\mu\text{s}$	$I_{FSM}$	0.5	A
Power dissipation		$P_V$	100	mW
Junction temperature		$T_j$	100	$^\circ\text{C}$
Operating temperature range		$T_{amb}$	- 40 to + 100	$^\circ\text{C}$
Storage temperature range		$T_{stg}$	- 40 to + 100	$^\circ\text{C}$
Soldering temperature	$t \leq 5\text{ s}$	$T_{sd}$	260	$^\circ\text{C}$
Thermal resistance junction/ambient	Mounted on PC board (pad size > 16 mm <sup>2</sup> )	$R_{thJA}$	400	K/W

Notes:

- $T_{amb} = 25\text{ }^\circ\text{C}$ , unless otherwise specified
- Driving the LED in reverse direction is suitable for short term application

OPTICAL AND ELECTRICAL CHARACTERISTICS <sup>1)</sup> VLMY31.., YELLOW							
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 10\text{ mA}$	VLMY31J1K2	$I_V$	4.5		11.2	mcd
		VLMY31J1L2	$I_V$	4.5		18	mcd
		VLMY31J2K2	$I_V$	5.6		11.2	mcd
		VLMY31K1L2	$I_V$	7.1		18	mcd
Dominant wavelength	$I_F = 10\text{ mA}$		$\lambda_d$	581	588	594	nm
Peak wavelength	$I_F = 10\text{ mA}$		$\lambda_p$		590		nm
Angle of half intensity	$I_F = 10\text{ mA}$		$\phi$		$\pm 60$		deg
Forward voltage	$I_F = 20\text{ mA}$		$V_F$		2.1	2.8	V
Reverse voltage	$I_R = 10\text{ }\mu\text{A}$		$V_R$	6	15		V
Junction capacitance	$V_R = 0, f = 1\text{ MHz}$		$C_j$		15		pF

Note:

- $T_{amb} = 25\text{ }^\circ\text{C}$ , unless otherwise specified

LUMINOUS INTENSITY CLASSIFICATION		
GROUP	LUMINOUS INTENSITY (mcd)	
	MIN.	MAX.
J1	4.5	5.6
J2	5.6	7.1
K1	7.10	9.00
K2	9.00	11.20
L1	11.20	14.00
L2	14.00	18.00

Note:

Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of  $\pm 11\%$ .

The above Type Numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.

In order to ensure availability, single wavelength groups will not be

orderable.

COLOR CLASSIFICATION		
GROUP	DOMINANT WAVELENGTH (nm)	
	YELLOW	
	MIN.	MAX.
1	581	584
2	583	586
3	585	588
4	587	590
5	589	592
6	591	594

Note:

Wavelengths are tested at a current pulse duration of 25 ms.

CROSSING TABLE	
VISHAY	OSRAM
VLMY31J1K2	LYT670-J1K2
VLMY31J1L2	LYT670-J1L2
VLMY31J2K2	LYT670-J2K2
VLMY31K1L2	LYT670-K1L2

**TYPICAL CHARACTERISTICS**

$T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)

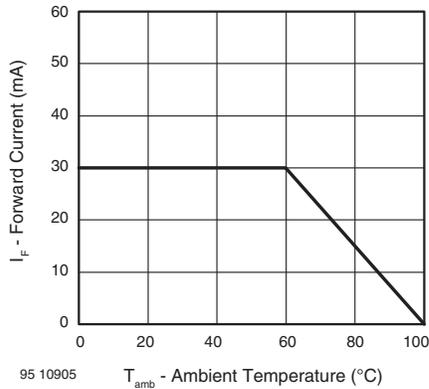


Figure 1. Forward Current vs. Ambient Temperature

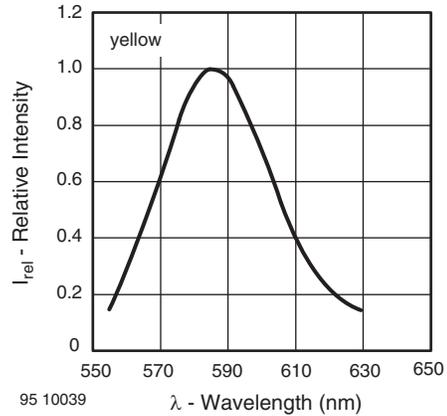


Figure 4. Relative Luminous Intensity vs. Wavelength

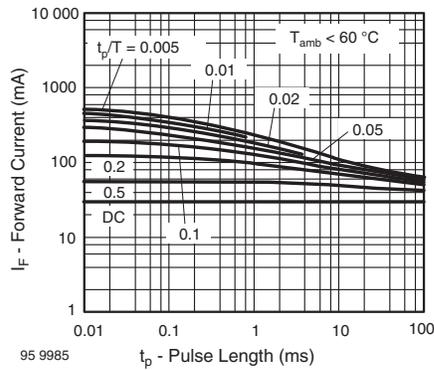


Figure 2. Forward Current vs. Pulse Length

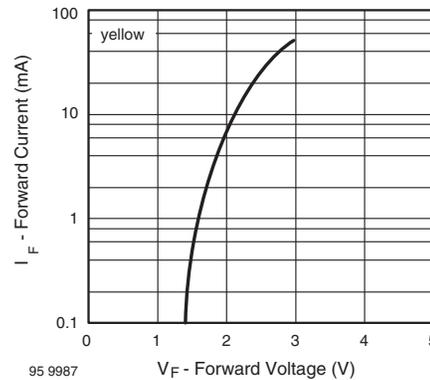


Figure 5. Forward Current vs. Forward Voltage

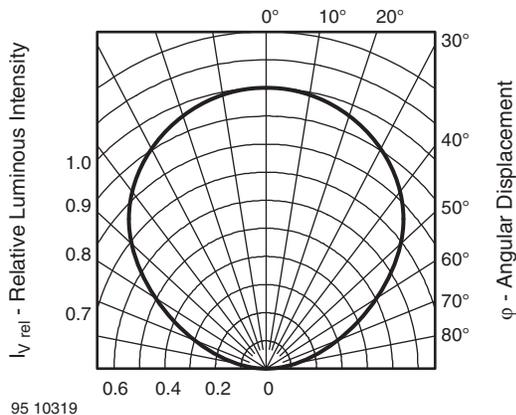


Figure 3. Rel. Luminous Intensity vs. Angular Displacement

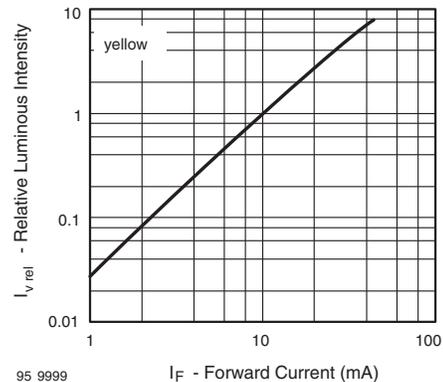


Figure 6. Relative Luminous Intensity vs. Forward Current

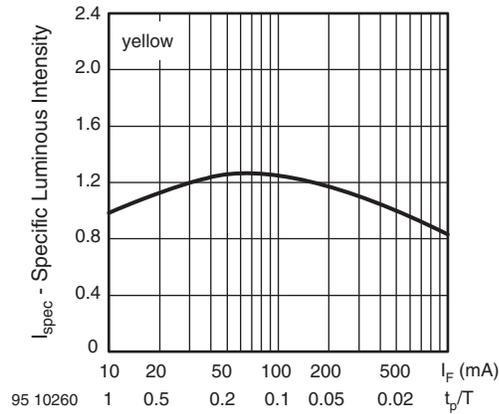


Figure 7. Rel. Lumin. Intensity vs. Forw. Current/Duty Cycle

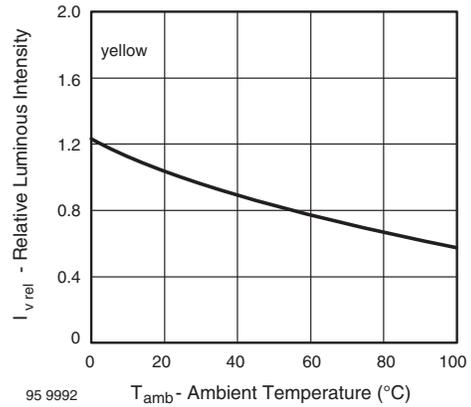
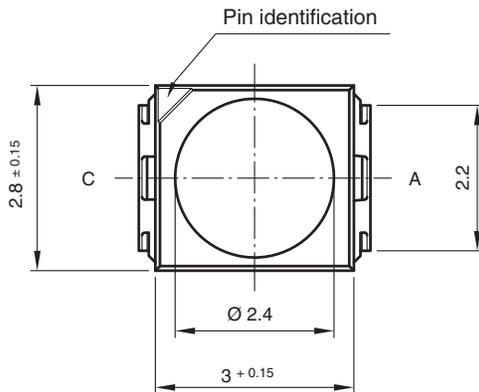
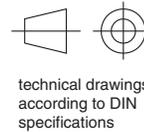
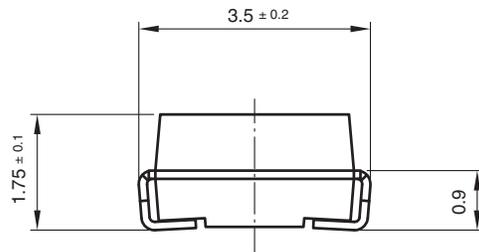
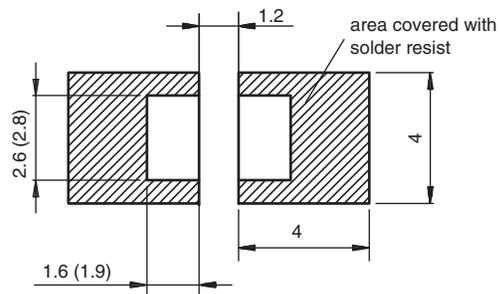


Figure 8. Rel. Luminous Intensity vs. Ambient Temperature

**PACKAGE DIMENSIONS** in millimeters



**Mounting Pad Layout**

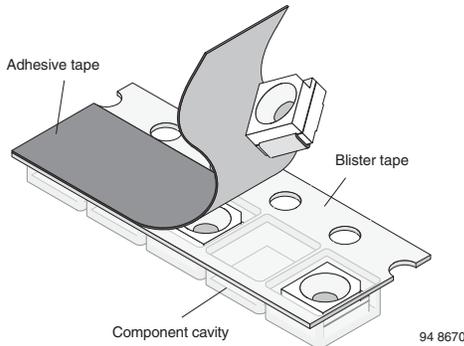


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 Issue: 5; 04.11.08  
 20541

**METHOD OF TAPING/POLARITY AND TAPE AND REEL**

**SMD LED (VLM.3 - SERIES)**

Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO) 564) for automatic component insertion. The blister tape is a plastic strip with impressed component cavities, covered by a top tape.



**REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDs, TAPE OPTION GS18 (= 8000 PCS.) PREFERRED**

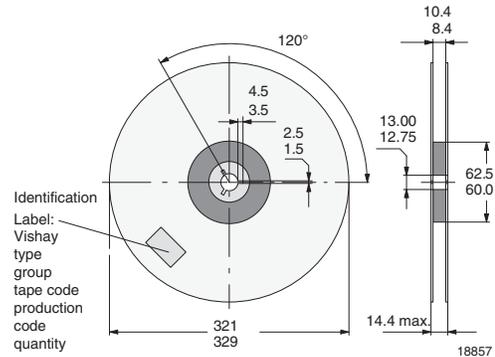


Figure 11. Reel Dimensions - GS18

**TAPING OF VLM.3...**

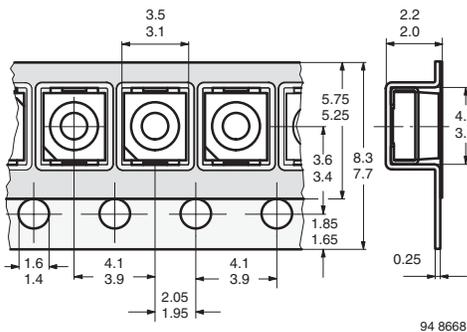


Figure 9. Tape Dimensions in mm for PLCC-2

**SOLDERING PROFILE**

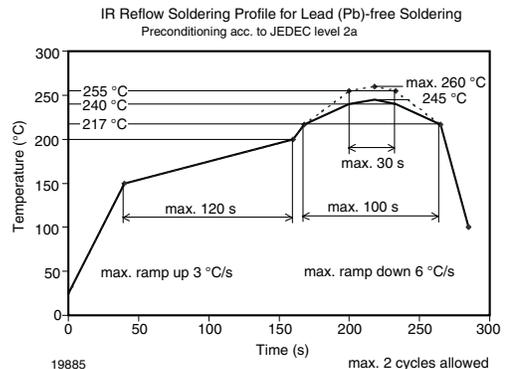


Figure 12. Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020)

**REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDs, TAPE OPTION GS08 (= 1500 PCS.)**

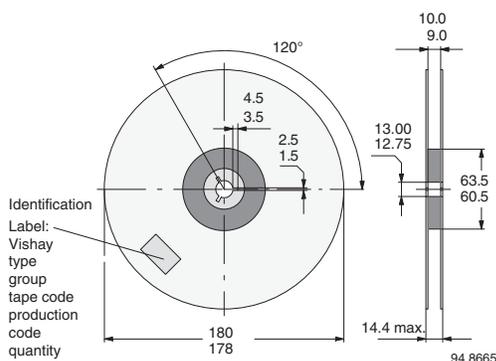


Figure 10. Reel Dimensions - GS08

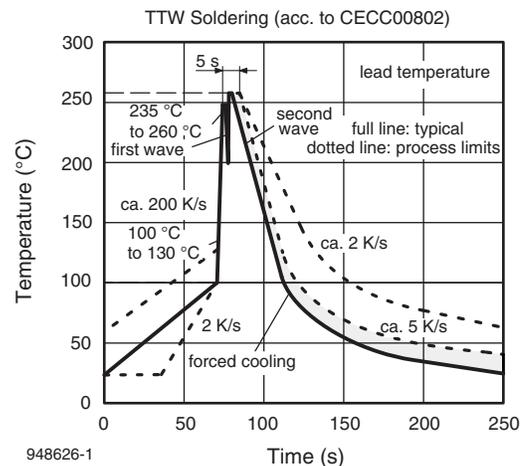
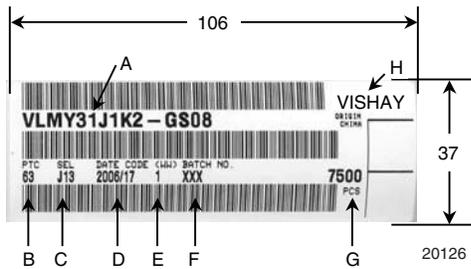


Figure 13. Double Wave Soldering of Opto Devices (all Packages)

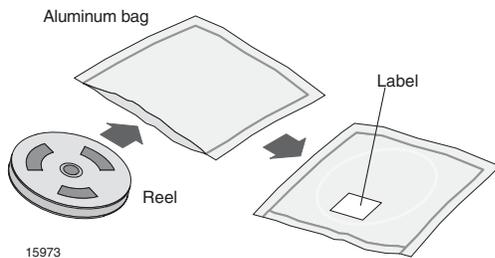
**BAR CODE PRODUCT LABEL**



- A) Type of component
- B) Manufacturing plant
- C) SEL - selection code (bin):  
e.g.: J1 = code for luminous Intensity group  
3 = Code for color group
- D) Date code year/week
- E) Day code (e.g. 1: Monday)
- F) Batch no.
- G) Total quantity
- H) Company code

**DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



**FINAL PACKING**

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

**RECOMMENDED METHOD OF STORAGE**

Dry box storage is recommended as soon as the aluminium bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

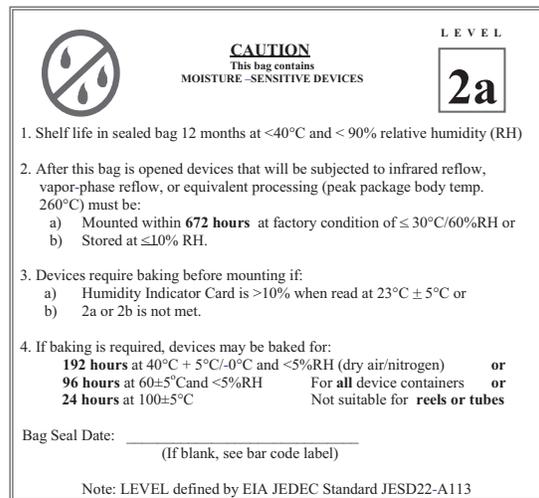
- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

- 192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/ nitrogen) or
- 96 h at 60 °C + 5 °C and < 5 % RH for all device containers or
- 24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

**ESD PRECAUTION**

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

**VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS**

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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