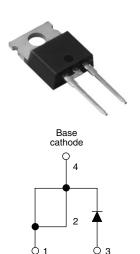


### Vishay High Power Products

# HEXFRED® Ultrafast Soft Recovery Diode, 4 A



**TO-220AC** 

Anode

Cathode

PRODUCT SUMMARY						
V <sub>R</sub>	600 V					
V <sub>F</sub> at 4 A at 25 °C	1.8 V					
I <sub>F(AV)</sub>	4 A					
t <sub>rr</sub> (typical)	17 ns					
T <sub>J</sub> (maximum)	150 °C					
Q <sub>rr</sub>	40 nC					
dI <sub>(rec)M</sub> /dt	280 A/μs					

### **FEATURES**

- · Ultrafast recovery
- Ultrasoft recovery
- Very low I<sub>RRM</sub>
- Very low Q<sub>rr</sub>
- · Specified at operating temperature
- · Lead (Pb)-free
- · Designed and qualified for industrial level

### **BENEFITS**

- · Reduced RFI and EMI
- · Reduced power loss in diode and switching transistor
- · Higher frequency operation
- Reduced snubbing
- · Reduced parts count

#### **DESCRIPTION**

HFA04TB60 is a state of the art ultrafast recovery diode. Employing the latest in epitaxial construction and advanced processing techniques it features a superb combination of characteristics which result in performance which is unsurpassed by any rectifier previously available. With basic ratings of 600 V and 4 A continuous current, the HFA04TB60 is especially well suited for use as the companion diode for IGBTs and MOSFETs. In addition to ultrafast recovery time, the HEXFRED® product line features extremely low values of peak recovery current (I<sub>RRM</sub>) and does not exhibit any tendency to "snap-off" during the t<sub>b</sub> portion of recovery. The HEXFRED features combine to offer designers a rectifier with lower noise and significantly lower switching losses in both the diode and the switching transistor. These HEXFRED advantages can help to significantly reduce snubbing, component count and heatsink sizes. The HEXFRED HFA04TB60 is ideally suited for applications in power supplies and power conversion systems (such as inverters), motor drives, and many other similar applications where high speed, high efficiency is needed.

ABSOLUTE MAXIMUM RATINGS						
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS		
Cathode to anode voltage	$V_{R}$		600	V		
Maximum continuous forward current	I <sub>F</sub>	T <sub>C</sub> = 100 °C	4			
Single pulse forward current	I <sub>FSM</sub>		25	Α		
Maximum repetitive forward current	I <sub>FRM</sub>		16			
Maximum naurar discination		T <sub>C</sub> = 25 °C	25	W		
Maximum power dissipation	$P_D$	T <sub>C</sub> = 100 °C	10	VV		
Operating junction and storage temperature range	T <sub>J</sub> , T <sub>Stg</sub>		- 55 to + 150	°C		

<sup>\*</sup> Pb containing terminations are not RoHS compliant, exemptions may apply

## HFA04TB60PbF

# Vishay High Power Products

# HEXFRED® Ultrafast Soft Recovery Diode, 4 A



<b>ELECTRICAL SPECIFICATIONS</b> (T <sub>J</sub> = 25 °C unless otherwise specified)							
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS	
Cathode to anode breakdown voltage	V <sub>BR</sub>	Ι <sub>R</sub> = 100 μΑ		600	-	-	
	V <sub>FM</sub> I <sub>F</sub> :	I <sub>F</sub> = 4.0 A	See fig. 1	-	1.5	1.8	V
Maximum forward voltage		I <sub>F</sub> = 8.0 A		-	1.8	2.2	
		$I_F = 4.0 \text{ A}, T_J = 125 ^{\circ}\text{C}$		-	1.4	1.7	
Maximum reverse		$V_R = V_R$ rated	See fig. 2	-	0.17	3.0	μΑ
leakage current	I <sub>RM</sub>	$T_J$ = 125 °C, $V_R$ = 0.8 x $V_R$ rated	See lig. 2	-	44	300	
Junction capacitance	C <sub>T</sub>	V <sub>R</sub> = 200 V	See fig. 3	=	4.0	8.0	pF
Series inductance	L <sub>S</sub>	Measured lead to lead 5 mm from package body		-	8.0	-	nH

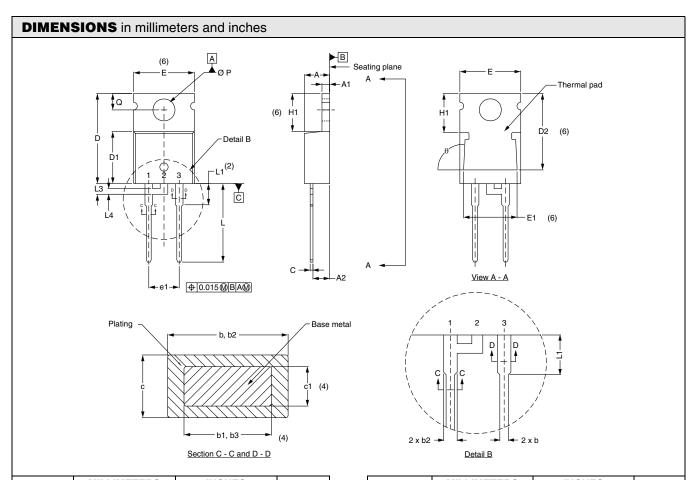
<b>DYNAMIC RECOVERY CHARACTERISTICS</b> (T <sub>J</sub> = 25 °C unless otherwise specified)								
PARAMETER	SYMBOL	TEST CO	MIN.	TYP.	MAX.	UNITS		
	t <sub>rr</sub>	$I_F = 1.0 \text{ A}, dI_F/dt = 200$	A/μs, V <sub>R</sub> = 30 V	-	17	-	ns	
Reverse recovery time See fig. 5, 6 and 16	t <sub>rr1</sub>	T <sub>J</sub> = 25 °C		-	28	42		
occ lig. 5, 6 and 16	t <sub>rr2</sub>	T <sub>J</sub> = 125 °C	$I_F = 4 \text{ A}$ $dI_F/dt = 200 \text{ A/}\mu\text{s}$ $V_R = 200 \text{ V}$	-	38	57		
Peak recovery current	I <sub>RRM1</sub>	T <sub>J</sub> = 25 °C		-	2.9	5.2	A nC	
See fig. 7 and 8	I <sub>RRM2</sub>	T <sub>J</sub> = 125 °C		-	3.7	6.7		
Reverse recovery charge	Q <sub>rr1</sub>	T <sub>J</sub> = 25 °C		-	40	60		
See fig. 9 and 10	Q <sub>rr2</sub>	T <sub>J</sub> = 125 °C		-	70	105	IIC	
Peak rate of fall of recovery current during t <sub>b</sub> See fig. 11 and 12	dI <sub>(rec)M</sub> /dt1	T <sub>J</sub> = 25 °C		-	280	-	Δ/	
	dI <sub>(rec)M</sub> /dt2	T <sub>J</sub> = 125 °C		-	235	-	A/μs	

THERMAL - MECHANICAL SPECIFICATIONS							
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS	
Lead temperature	T <sub>lead</sub>	0.063" from case (1.6 mm) for 10 s	-	-	300	°C	
Thermal resistance, junction to case	R <sub>thJC</sub>		-	-	5.0		
Thermal resistance, junction to ambient	R <sub>thA</sub>	Typical socket mount	-	-	80	K/W	
Thermal resistance, case to heatsink	R <sub>thS</sub>	Mounting surface, flat, smooth and greased	-	0.5	-		
Weight			-	2.0	-	g	
vveigni			-	0.07	-	OZ.	
Mounting torque			6.0 (5.0)	-	12 (10)	kgf · cm (lbf · in)	
Marking device		Case style TO-220AC		HFA0	4TB60		



## Vishay High Power Products

### **TO-220AC**



SYMBOL	MILLIMETERS		INCHES		NOTES
STMBOL	MIN.	MAX.	MIN.	MAX.	NOTES
Α	3.56	4.82	0.140	0.190	
A1	0.51	1.40	0.020	0.055	
A2	2.04	2.92	0.080	0.115	
b	0.38	1.01	0.015	0.040	
b1	0.38	0.96	0.015	0.038	4
b2	1.15	1.77	0.045	0.070	
b3	1.15	1.73	0.045	0.068	4
С	0.36	0.61	0.014	0.024	
c1	0.36	0.56	0.014	0.022	4
D	14.22	15.87	0.560	0.625	3
D1	8.38	9.02	0.330	0.355	
D2	12.19	12.88	0.480	0.507	6

SYMBOL	MILLIM	ETERS	INC	HES	NOTES
STWIBOL	MIN.	MAX.	MIN.	MAX.	NOTES
Е	9.66	10.66	0.380	0.420	3, 6
E1	8.38	8.89	0.330	0.350	6
е	2.54	BSC	0.100	BSC	
e1	5.08	5.08 BSC		BSC	
H1	5.85	6.86	0.230	0.270	6
L	12.70	14.73	0.500	0.580	
L1	-	6.35	-	0.250	2
L3	1.78	2.13	0.070	0.084	
L4	0.76	1.27	0.030	0.050	
ØΡ	3.54	3.73	0.139	0.147	
Q	2.54	3.05	0.100	0.120	
θ	90° t	o 93°	90° t	o 93°	

#### Notes

- (1) Dimensioning and tolerancing per ASME Y14.5M-1994
- (2) Lead dimension and finish uncontrolled in L1
- (3) Dimension D and E do not include mold flash. Mold flash shall not exceed 0.127 mm (0.005") per side. These dimensions are measured at the outermost extremes of the plastic body
- (4) Dimension b1, b3 and c1 apply to base metal only
- (5) Controlling dimensions: inches
- (6) Thermal pad contour optional within dimensions E, H1, D2 and E1
- (7) Outline conforms are derived from the actual package outline