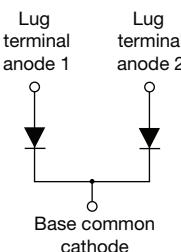


## HEXFRED®

### Ultrafast Soft Recovery Diode, 240 A


**TO-244**

#### FEATURES

- Very low  $Q_{rr}$  and  $t_{rr}$
- UL approved file E222165 
- Designed and qualified for industrial level
- Material categorization:  
For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



#### BENEFITS

- Reduced RFI and EMI
- Reduced snubbing

#### DESCRIPTION

HEXFRED® diodes are optimized to reduce losses and EMI/RFI in high frequency power conditioning systems. An extensive characterization of the recovery behavior for different values of current, temperature and  $dI_F/dt$  simplifies the calculations of losses in the operating conditions. The softness of the recovery eliminates the need for a snubber in most applications. These devices are ideally suited for power converters, motors drives and other applications where switching losses are significant portion of the total losses.

PRODUCT SUMMARY	
$I_{F(AV)}$	240 A
$V_R$	400 V
$I_{F(DC)}$ at $T_C$	197 A at 100 °C
Package	TO-244
Circuit	Two diodes common cathode

ABSOLUTE MAXIMUM RATINGS					
PARAMETER	SYMBOL	TEST CONDITIONS		MAX.	UNITS
Cathode to anode voltage	$V_R$			400	V
Continuous forward current	$I_F$	$T_C = 25^\circ\text{C}$		395	A
		$T_C = 100^\circ\text{C}$		197	
Single pulse forward current	$I_{FSM}$	Limited by junction temperature		900	
Non-repetitive avalanche energy	$E_{AS}$	$L = 100 \mu\text{H}$ , duty cycle limited by maximum $T_J$		1.4	mJ
Maximum power dissipation	$P_D$	$T_C = 25^\circ\text{C}$		658	W
		$T_C = 100^\circ\text{C}$		263	
Operating junction and storage temperature range	$T_J, T_{Stg}$			-55 to +150	°C

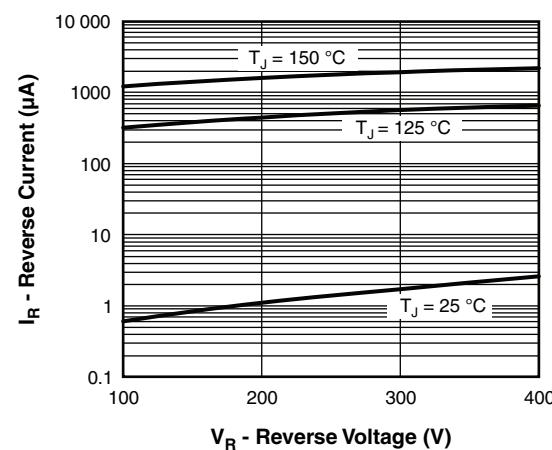
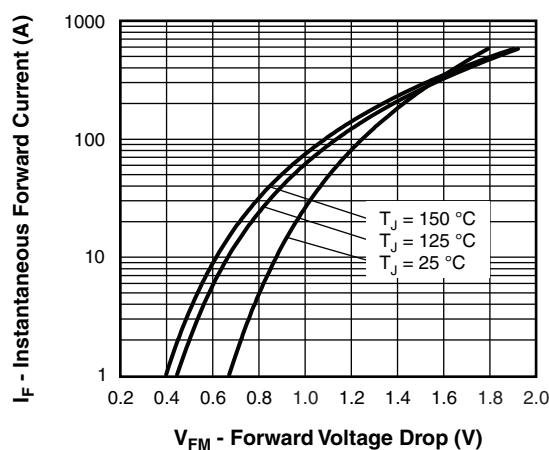
ELECTRICAL SPECIFICATIONS ( $T_J = 25^\circ\text{C}$ unless otherwise specified)						
PARAMETER	SYMBOL	TEST CONDITIONS		MIN.	TYP.	MAX.
Cathode to anode breakdown voltage	$V_{BR}$	$I_R = 100 \mu\text{A}$		400	-	-
Maximum forward voltage	$V_{FM}$	$I_F = 120 \text{ A}$	See fig. 1	-	1.1	1.47
		$I_F = 240 \text{ A}$		-	1.3	1.5
		$I_F = 120 \text{ A}, T_J = 125^\circ\text{C}$		-	1.0	1.2
Maximum reverse leakage current	$I_{RM}$	$T_J = 125^\circ\text{C}, V_R = 400 \text{ V}$	See fig. 2	-	660	5000
Junction capacitance	$C_T$	$V_R = 200 \text{ V}$	See fig. 3	-	280	380
Series inductance	$L_S$	From top of terminal hole to mounting plane		-	6.0	-
						nH

DYNAMIC RECOVERY CHARACTERISTICS ( $T_J = 25^\circ\text{C}$ unless otherwise specified)							
PARAMETER	SYMBOL	TEST CONDITIONS		MIN.	TYP.	MAX.	UNITS
Reverse recovery time See fig. 5	$t_{rr}$	$I_F = 1.0 \text{ A}$ , $dI_F/dt = 200 \text{ A}/\mu\text{s}$ , $V_R = 30 \text{ V}$		-	50	-	ns
		$T_J = 25^\circ\text{C}$		-	77	120	
		$T_J = 125^\circ\text{C}$		-	290	440	
Peak recovery current See fig. 6	$I_{RRM}$	$T_J = 25^\circ\text{C}$	$I_F = 140 \text{ A}$ $dI_F/dt = 200 \text{ A}/\mu\text{s}$ $V_R = 200 \text{ V}$	-	7.5	14	A
		$T_J = 125^\circ\text{C}$		-	16	30	
Reverse recovery charge See fig. 7	$Q_{rr}$	$T_J = 25^\circ\text{C}$		-	290	780	nC
		$T_J = 125^\circ\text{C}$		-	2300	6300	
Peak rate of recovery current See fig. 8	$dI_{(rec)M}/dt$	$T_J = 25^\circ\text{C}$		-	320	-	$\text{A}/\mu\text{s}$
		$T_J = 125^\circ\text{C}$		-	270	-	

THERMAL - MECHANICAL SPECIFICATIONS						
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNITS	
Maximum junction and storage temperature range	$T_J, T_{Stg}$	-55	-	150	°C	
Thermal resistance, junction to case per leg	$R_{thJC}$	-	-	0.19	°C/W	
per module		-	-	0.095		
Typical thermal resistance, case to heatsink	$R_{thCS}$	-	0.10	-		
Weight		-	68	-	g	
		-	2.4	-	oz.	
Mounting torque <sup>(1)</sup> center hole		30 (3.4)	-	40 (4.6)	N · m (lbf · in)	
		12 (1.4)	-	18 (2.1)		
Terminal torque		30 (3.4)	-	40 (4.6)		
Vertical pull		-	-	80	lbf · in	
2" lever pull		-	-	35		

**Note**

<sup>(1)</sup> Mounting surface must be smooth, flat, free of burrs or other protrusions. Apply a thin even film or thermal grease to mounting surface. Gradually tighten each mounting bolt in 5 to 10 lbf · in steps until desired or maximum torque limits are reached.



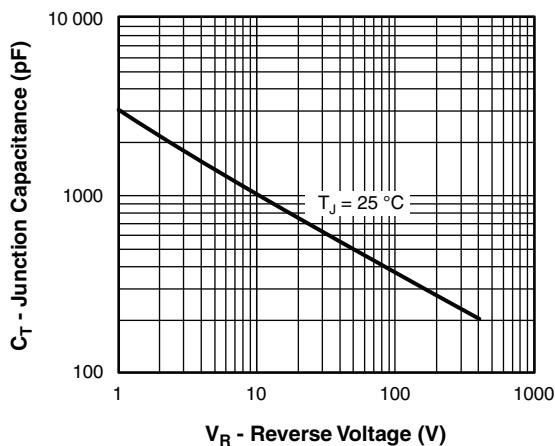


Fig. 3 - Typical Junction Capacitance vs. Reverse Voltage (Per Leg)

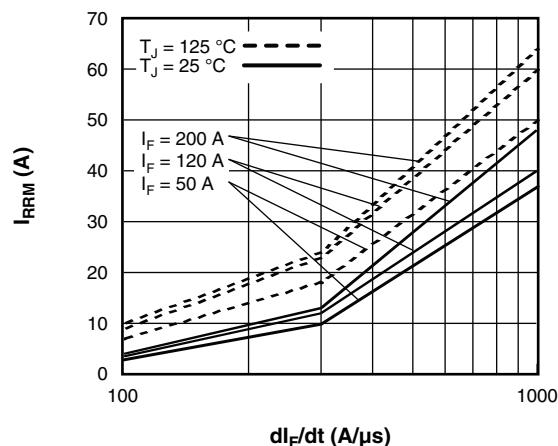


Fig. 6 - Typical Recovery Current vs.  $dI_F/dt$  (Per Leg)

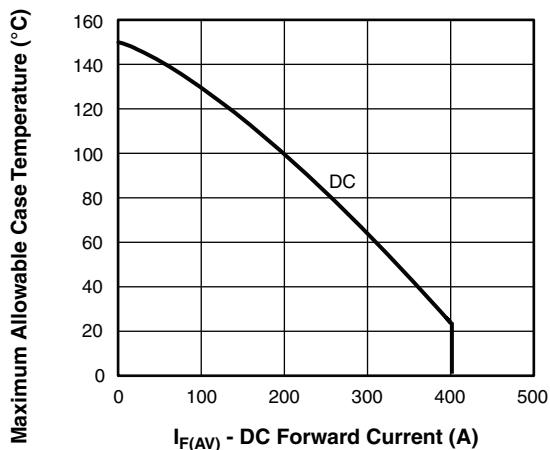


Fig. 4 - Maximum Allowable Case Temperature vs. DC Forward Current (Per Leg)

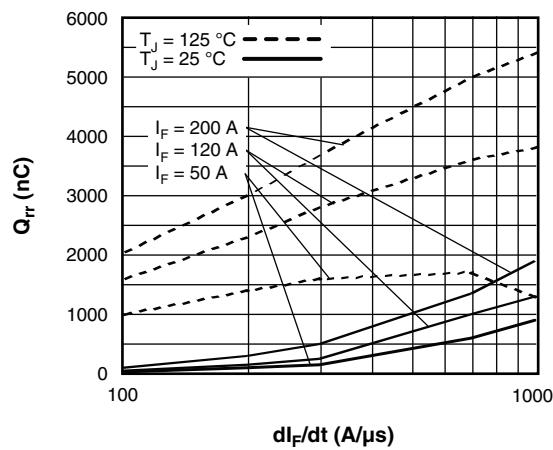


Fig. 7 - Typical Stored Charge vs.  $dI_F/dt$  (Per Leg)

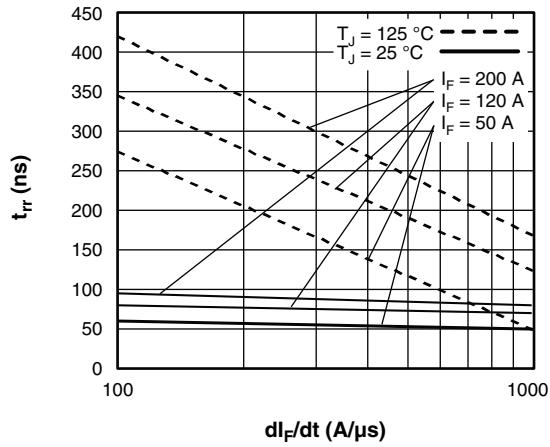


Fig. 5 - Typical Reverse Recovery Time vs.  $dI_F/dt$  (Per Leg)

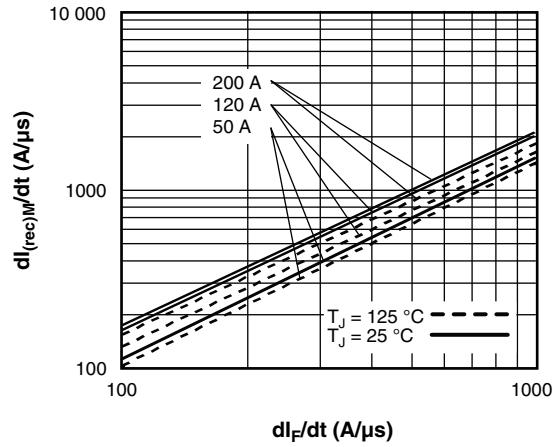


Fig. 8 - Typical  $dI_{(rec)M}/dt$  vs.  $dI_F/dt$  (Per Leg)

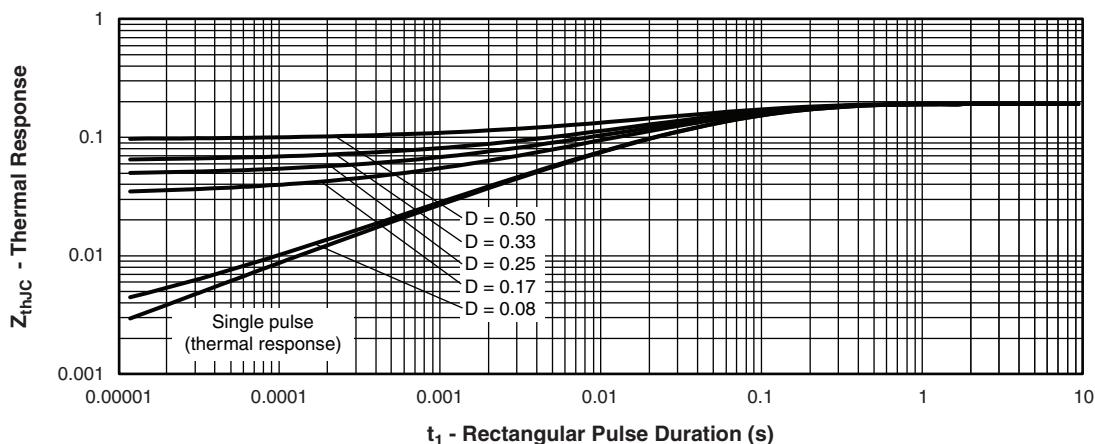


Fig. 9 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics (Per Leg)

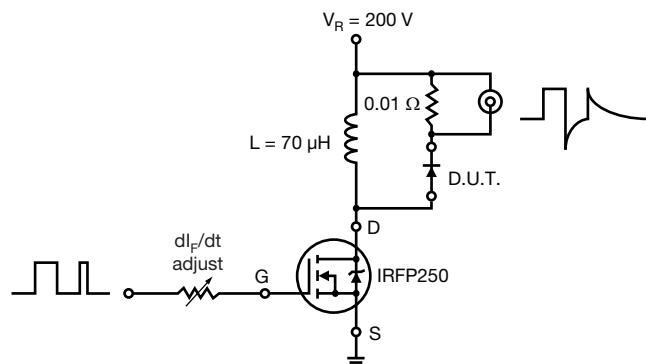
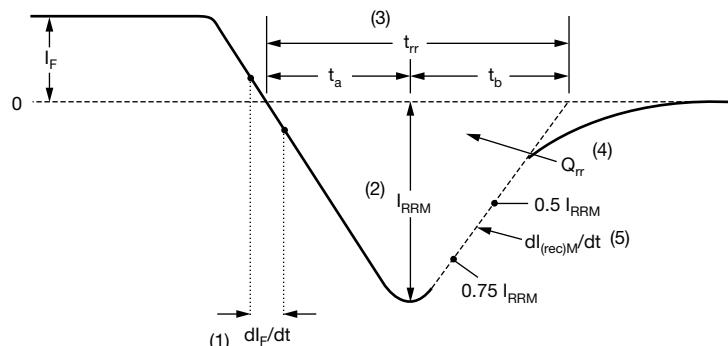


Fig. 10 - Reverse Recovery Parameter Test Circuit



(1)  $dI_F/dt$  - rate of change of current through zero crossing

(4)  $Q_{rr}$  - area under curve defined by  $t_{rr}$  and  $I_{RRM}$

(2)  $I_{RRM}$  - peak reverse recovery current

$$Q_{rr} = \frac{t_{rr} \times I_{RRM}}{2}$$

(3)  $t_{rr}$  - reverse recovery time measured from zero crossing point of negative going  $I_F$  to point where a line passing through  $0.75 I_{RRM}$  and  $0.50 I_{RRM}$  extrapolated to zero current.

(5)  $dI_{rec}/dt$  - peak rate of change of current during  $t_b$  portion of  $t_{rr}$

Fig. 11 - Reverse Recovery Waveform and Definitions

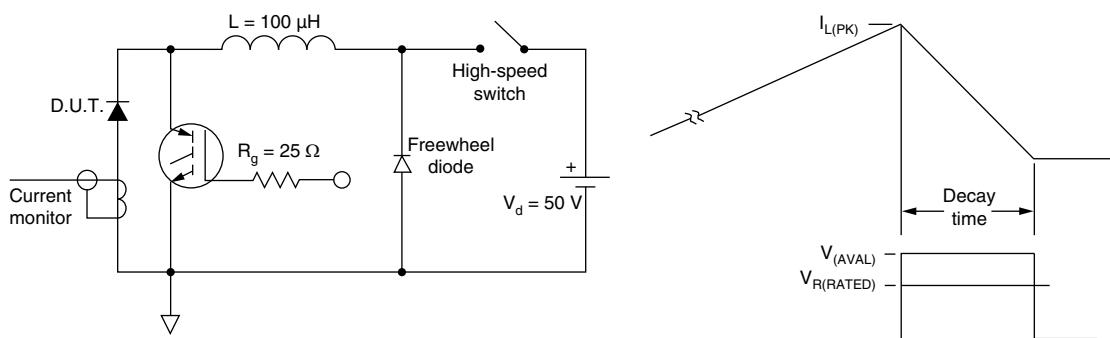


Fig. 12 - Avalanche Test Circuit and Waveforms

### ORDERING INFORMATION TABLE

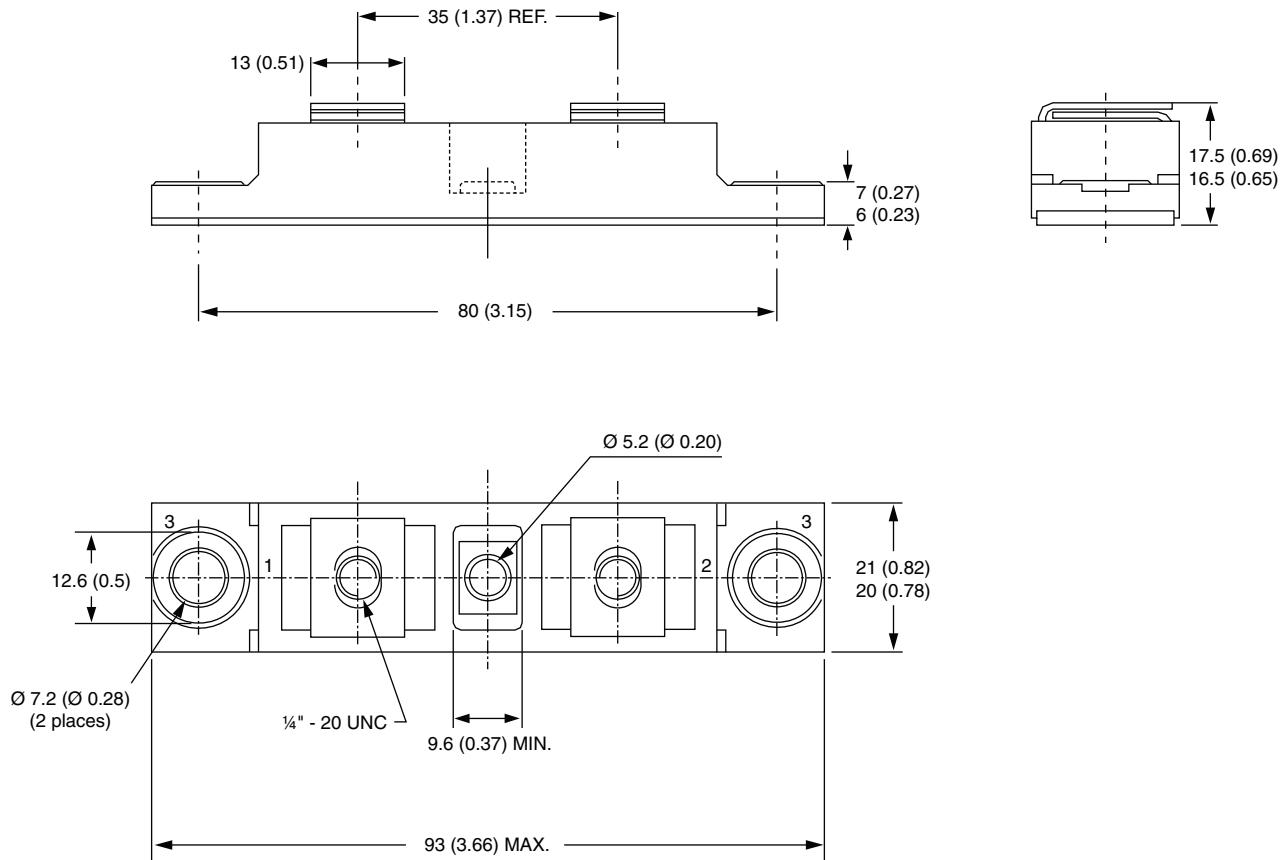
Device code	VS-	HFA	240	NJ	40	C	PbF
	(1)	(2)	(3)	(4)	(5)	(6)	(7)
<b>1</b>	- Vishay Semiconductors product						
<b>2</b>	- HEXFRED® family, electron irradiated						
<b>3</b>	- Average current rating						
<b>4</b>	- NJ = TO-244						
<b>5</b>	- Voltage rating (400 V)						
<b>6</b>	- C = Common cathode						
<b>7</b>	- Lead (Pb)-free						

#### LINKS TO RELATED DOCUMENTS

Dimensions	<a href="http://www.vishay.com/doc?95021">www.vishay.com/doc?95021</a>
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### TO-244

#### DIMENSIONS in millimeters (inches)



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