

SPECIFICATION

Product Description : Electro Magnetic Buzzer

Product Model : WST-1310S-1



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Acoustics Product Specification	Part No :	WST-1310S-1
	Date :	2016/07/13
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A: SCOPE

This specification applies magnetic buzzer WST-1310S-1

B: SPECIFICATION

Test condition: TEMP=+25±2 °C Related humidity=65±5% Air pressure:860-1060mbar

NO.	Item	Unit	Specification	Condition
1	Rated Voltage	Vo-p	1.5	
2	Operating Volt	Vo-p	1.0-3.0	
3	Mean Current	mA	Max.30	Applying rated voltage direct current
4	Coil Resistance	Ω	/	
5	Sound Output	dBA	75/10cm	Distance at 10cm(A-weight free air), Applying rated voltage direct current
6	Rated Frequency	Hz	2400±400	
7	Operating Temp	°C	-20-+70	
8	Storage Temp	°C	-30-+80	
9	Dimension	mm	L12.8×W12.8×H10.0	See attached drawing.
10	Weight	gram	2.8	
11	Material		PPS(Gray)	
12	Terminal		Pin type (Plating Sn)	See attached drawing
13	Storage life	month	6	6 months preservation at room temp(25±3°C),Humidity40%
14	Environmental Protection Regulation		RoHS	

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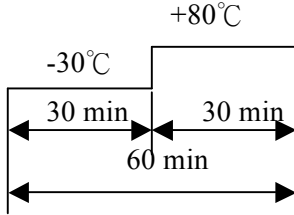
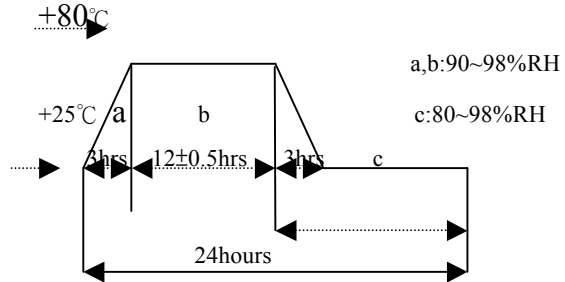
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C:ENVIRONMENT TEST

No.	Item	Test condition	Evaluation standard
1	High temp. test	After being placed in a chamber at +80℃ for 96 hours.	After the test the part shall meet specifications without any degradation in appearance and performance except SPL. after 4 hours at +25℃ . The SPL shall be in ±10dBA compared with initial one.
2	Low temp. test	After being placed in a chamber at -30℃ for 96 hours.	
3	Thermal shock	The part shall be subjected to 10 cycles. One cycle shall consist of; 	
4	Temp./Humidity Cycle	The part shall be subjected to 10 cycle shall be 24 hours and consist of; 	

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D:RELIABILITY TEST

No.	Item	Test condition	Evaluation standard
1	Operating life test	1. Ordinary temperature The part shall be subjected to 96 hours at room temperature 2. High temperature The part shall be subjected to 72 hours at +60°C with 1.5V applied. 3. Low temperature The part shall be subjected to 72 hours at -20°C with 1.5V applied. 4. High and Low Voltage Applying 1.0 voltage and 3.0 voltage, available time 24 hours each.	After the test the part shall meet specifications without any degradation in appearance and performance except SPL. after 4 hours at +25°C ,The SPL should be in ± 10 dba compared with initial one.

TEST CONDITION.

Standard Test Condition : a)Temperature: +5~+35°C b)Humidity:45~85% c)Pressure: 860~1060mbar

Judgement Test Condition :a)Temperature:+25 $\pm$ 2°C b)Humidity:60~70% c)Pressure: 860~1060mbar

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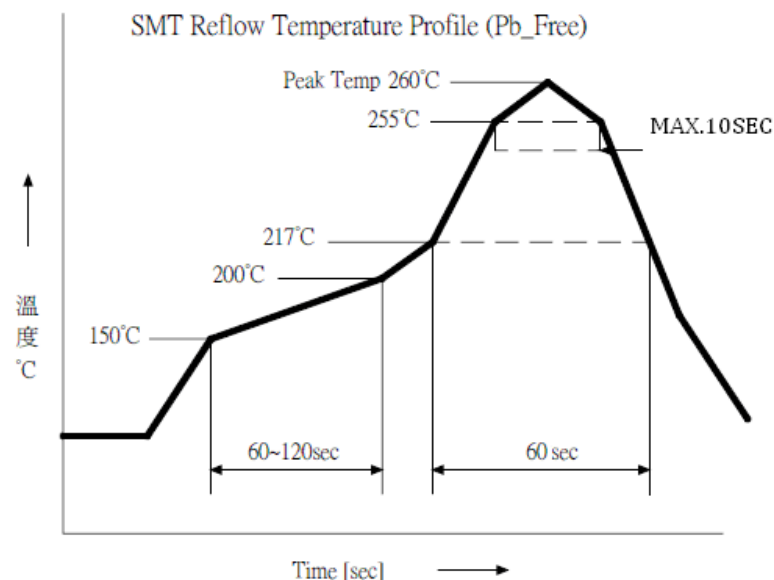
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E:MECHANICAL CHARACTERISTICS

No.	Item	Test condition	Evaluation standard
1	Solder ability	Lead terminal are immersed in rosin for 5seconds and then immersed in solder bath of $+250\pm 5^{\circ}\text{C}$ for 3 ± 0.5 second	90% min.lead terminals shall be wet with solder
2	Soldering Heat Resistance	Lead terminal are immersed in soldering bath of $+250\pm 5^{\circ}\text{C}$ for 2 ± 0.5 Second.	
3	Terminal Mechanical Strength	Apply the terminal with 1KG strength for 1 minute	No interference in operation
4	Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm(9.3G).The vibration test shall consist of 2 hours per axis in each three axes(X,Y,Z),Total 6 hours..	No damage and cutting off
5	Drop test	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes(X,Y,Z),(a total of 9 times).	

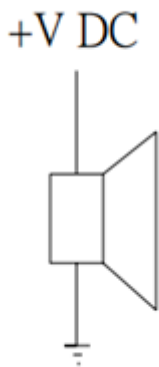
F :Recommended Temperature Profile For Reflow Oven



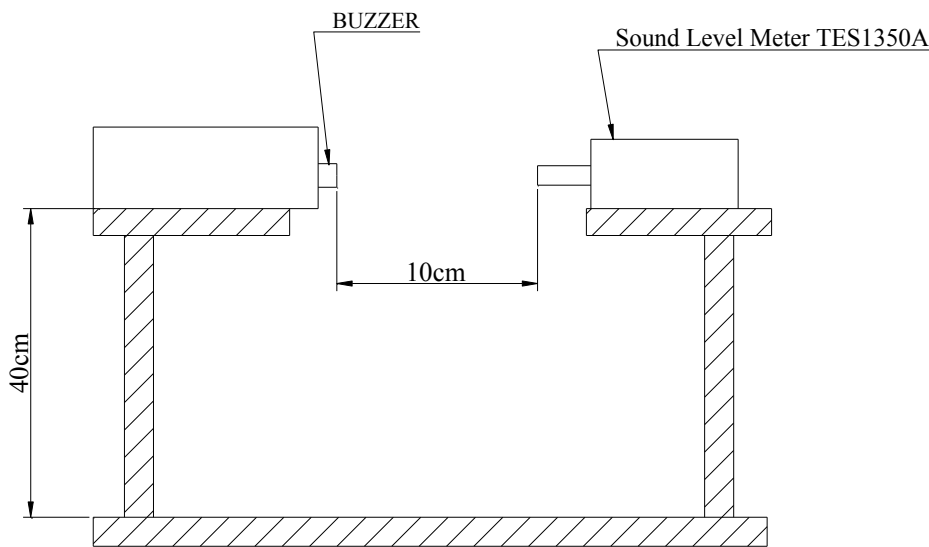
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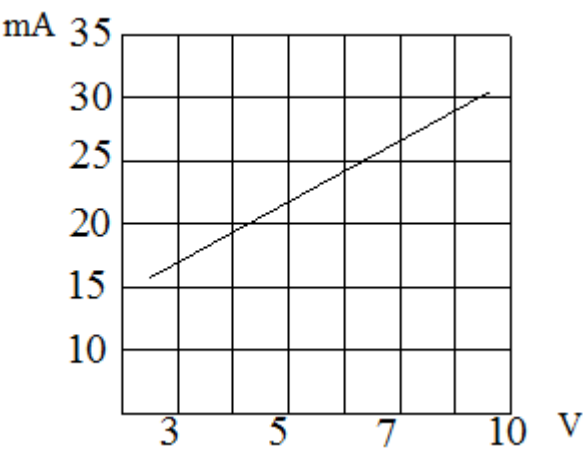
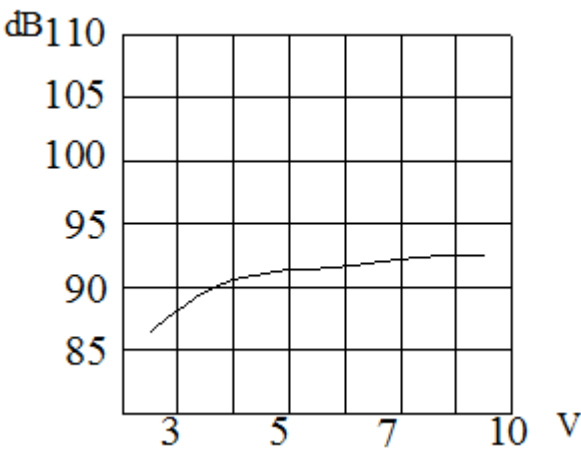
G:MEASUREMENT METHOD



H:INSPECTION FIXTURE :



I : FREQUENCY RESPONSE



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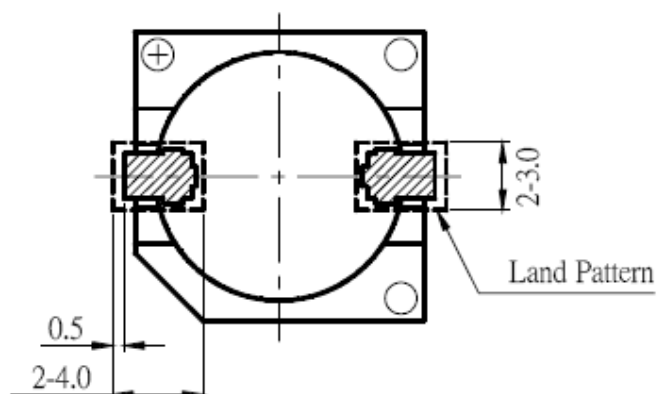
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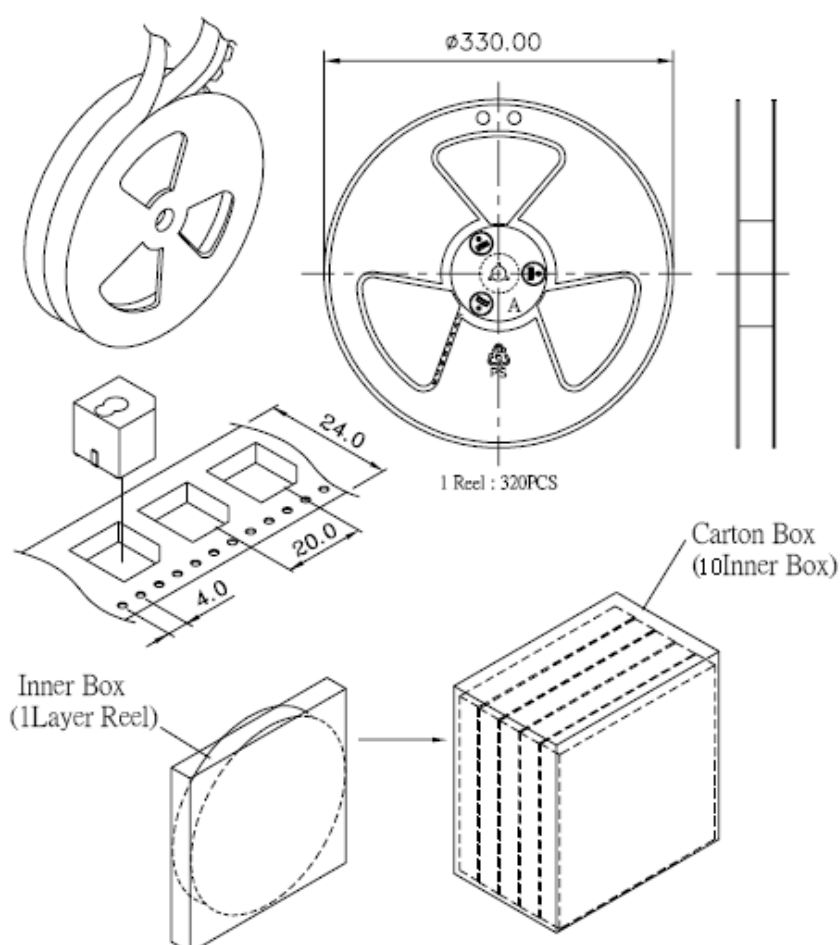
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J: Recommended land pattern

Recommendable Land Pattern



K: PACKING



Inner Box	340mmx340mmx40mm	1x320PCS=320PCS
Carton Box	360mmx360mmx420mm	10x320PCS=3,200PCS

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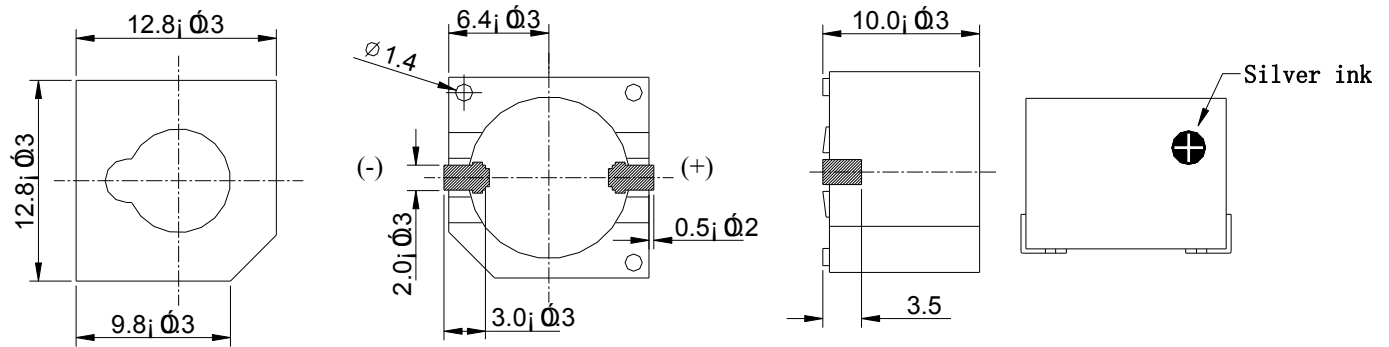
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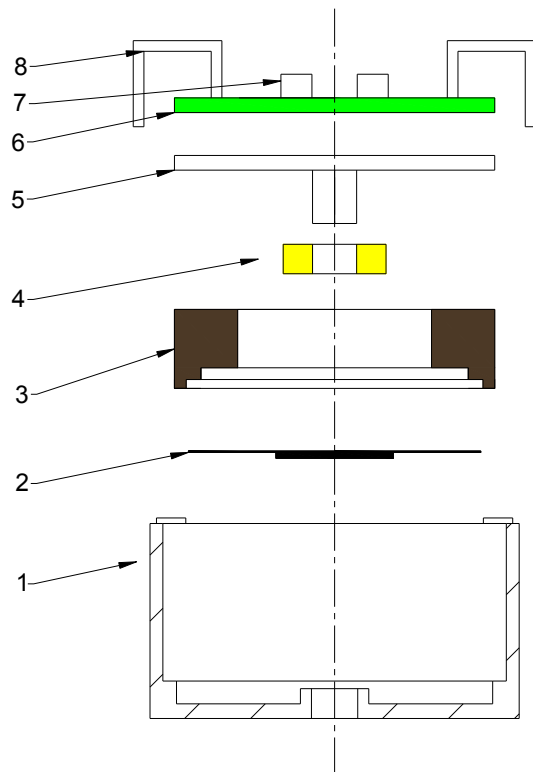
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L: DIMENSION



Tolerance: ± 0.5 Unit:mm



8	PIN	Copper	2
7	Transistor	Epoxy +Copper	2
6	PCB	Epoxy glass fiber cloth +Copper	1
5	Core	Ferrum	1
4	Coil	Copper	1
3	Magnet ring	Poly+ferrite	1
2	Diaphragm	Ferrum	1
1	CASE	PPS	1
No.	Components	Material	Q'TY