

# SPECIFICATION CONTROL DRAWING

SCD

**WXA-0101**

Title  
ANTI-CAPILLARY TRANSMISSION CABLE,  
RADIATION-CROSSLINKED, MODIFIED FLUOROPOLYMER-INSULATED, 600 VOLT

Date  
2-3-15

Revision  
D

This specification sheet forms a part of the latest issue of Raychem Specification 63.

CONDUCTOR - TIN-COATED COPPER,  
SILICONE BLOCKED

INSULATION - RADIATION-CROSSLINKED,  
MODIFIED FLUOROPOLYMER



TABLE I. CONSTRUCTION DETAILS

| TABLE I. CONSTRUCTION DETAILS |                       |                                                             |                                   |                        |                                                                  |                         |                 |                        |                                                |
|-------------------------------|-----------------------|-------------------------------------------------------------|-----------------------------------|------------------------|------------------------------------------------------------------|-------------------------|-----------------|------------------------|------------------------------------------------|
| PART NUMBER<br><u>1/</u>      | WIRE<br>SIZE<br>(AWG) | CONDUCTOR<br>STRANDING<br>(number x<br>SEOD)<br>(inch) (mm) | CONDUCTOR DIAMETER<br>(inch) (mm) |                        | MAXIMUM<br>RESISTANCE<br>AT 20°C<br>(ohms/1000 ft.)<br>(ohms/km) | FINISHED CABLE          |                 |                        | NOMINAL<br>WEIGHT<br>(lbs/1000 ft.)<br>(kg/km) |
|                               |                       |                                                             | LOWER<br>SPEC<br>LIMIT            | UPPER<br>SPEC<br>LIMIT |                                                                  | DIAMETER<br>(inch) (mm) |                 |                        |                                                |
|                               |                       |                                                             |                                   |                        |                                                                  | LOWER<br>SPEC<br>LIMIT  | TARGET<br>VALUE | UPPER<br>SPEC<br>LIMIT |                                                |
| WXA-0101-22-*                 | 22                    | 7 x .0100 (.254)                                            | .028 (.711)                       | .032 (.813)            | 16.0 (52.5)                                                      | .059 (1.50)             | .062 (1.57)     | .065 (1.65))           | 4.1 (6.10)                                     |
| WXA-0101-20-*                 | 20                    | 7 x .0126 (.320)                                            | .036 (.914)                       | .040 (1.02)            | 10.2 (33.5)                                                      | .067 (1.70)             | .070 (1.78)     | .073 (1.85)            | 5.7 (8.48)                                     |
| WXA-0101-18-*                 | 18                    | 7 x .0159 (.404)                                            | .046 (1.17)                       | .050 (1.27)            | 6.49 (21.3)                                                      | .078 (1.98)             | .080 (2.03)     | .082 (2.08)            | 8.3 (12.4)                                     |
| WXA-0101-16-*                 | 16                    | 7 x .0192 (.488)                                            | .056 (1.42)                       | .060 (1.52)            | 4.28 (14.0)                                                      | .086 (2.18)             | .090 (2.29)     | .094 (2.39)            | 11.2 (16.7)                                    |

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.  
Tyco Electronics Corporation also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS SHALL BE IN ACCORDANCE WITH SAE J1128. COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH SPEC 63.  
OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.



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TABLE II. PERFORMANCE DETAILS

| PART NUMBER<br><u>1/</u> | HEAT RESISTANCE - BEND TESTING         |                            | DYNAMIC CUT-THROUGH<br>(lb) (kg) (minimum) |                    |
|--------------------------|----------------------------------------|----------------------------|--------------------------------------------|--------------------|
|                          | MANDREL DIAMETER<br>(inch) (mm) (± 3%) | WEIGHT<br>(lb) (kg) (± 3%) | INITIAL                                    | AFTER<br>IMMERSION |
|                          |                                        |                            |                                            |                    |
| WXA-0101-22-*            | 1.25 (31.8)                            | .250 (.113)                | TBD                                        | TBD                |
| WXA-0101-20-*            | 1.25 (31.8)                            | .250 (.113)                | TBD                                        | TBD                |
| WXA-0101-18-*            | 1.50 (38.1)                            | .375 (.170)                | TBD                                        | TBD                |
| WXA-0101-16-*            | 1.50 (38.1)                            | .375 (.170)                | TBD                                        | TBD                |

## CABLE RATINGS AND ADDITIONAL REQUIREMENTS

VOLTAGE RATING: 600 volts (dc) at sea level

CONCENTRICITY: 70% (minimum)

CROSSLINK PROOF TEST: Per QC/3/117

FLAMMABILITY: 70 seconds (maximum) afterburn

FLUID TIGHTNESS:

No evidence of leakage after 5 minutes of pressurization

HEAT RESISTANCE: 150 ± 2°C for 1 hour

no cracking, no dielectric breakdown

INSULATION ELONGATION AND TENSILE STRENGTH:

(Pulled at 2 inches (51 mm) per minute)

Elongation, 150% (minimum)

Tensile Strength, 3000 lbf/in<sup>2</sup> (20.7 N/mm<sup>2</sup>) (minimum)

INSULATION FLAWS:

Impulse Dielectric Test, 6.0 kV (peak)

INSULATION RESISTANCE:

1000 kohms for 1000 ft. (305 kohms for 1 km) (minimum)

LOW TEMPERATURE-COLD BEND: -55 ± 3°C for 4 hours

SHRINKAGE: 0.050 inch (1.27 mm) (maximum)

STRIP FORCE: 4.5 lbs (2.04 kg) (minimum)

THERMAL STABILITY: Short Term, 200 ± 3°C for 168 hours

Elongation Retention, 80% (minimum)

Tensile Strength Retention, 80% (minimum)

TRANSMISSION FLUID RESISTANCE: Dexron VI, 150 ± 2°C for 720 hours

Diameter Swell, 5% (maximum)

Mandrel Wrap, 1x diameter mandrel, no dielectric breakdown

Dynamic Cut-Through, see Table II

VOLTAGE WITHSTAND (Post Environmental):

1000 volts (rms), 60 Hz, 1 minute

### 1/ PART NUMBER:

The "\*" in the part numbers in Tables I and II shall be replaced by a color code designator.

Example: AWG 18, dark blue: WXA-0101-18-6D

1/ See footer section on page 1

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