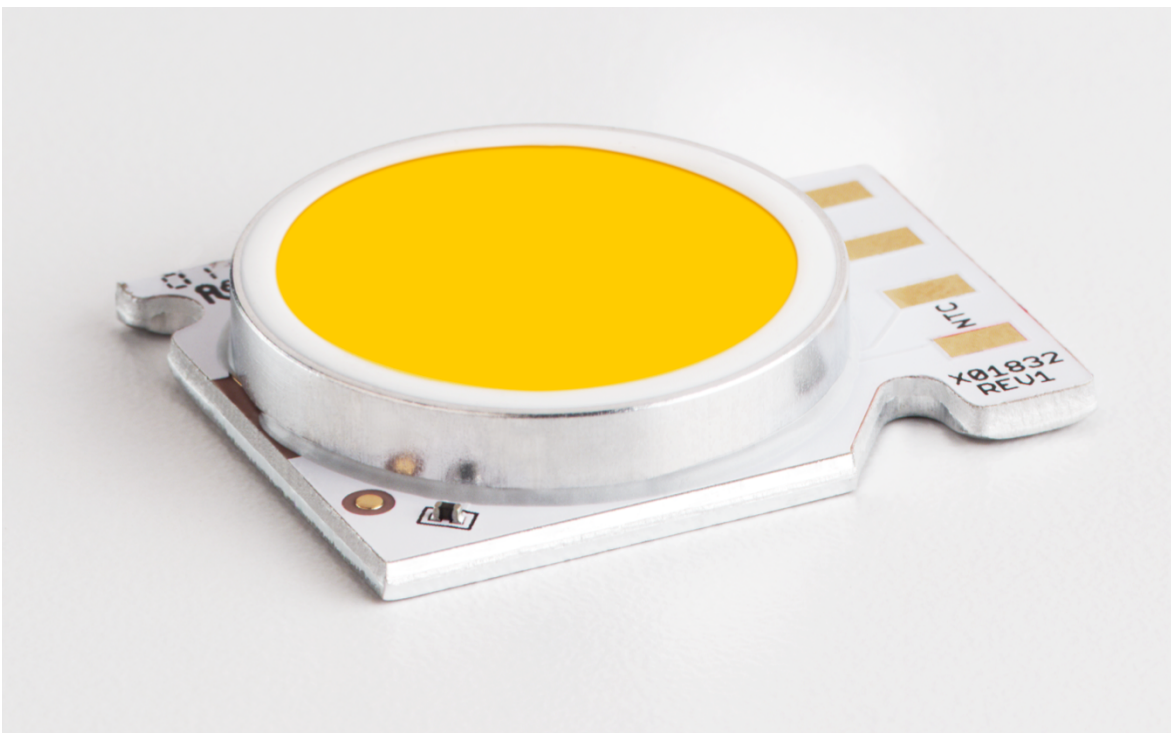


DETAILED DATA SHEET

XCA LED Core Array with Corrected Cold Phosphor Technology®

Artist Series



About Xicato

Xicato designs and develops light sources and electronics that enable architects, designers and building managers to create beautiful, smart spaces in which people love to live and work. With thousands of installations around the globe, Xicato continues to be a leading supplier of high quality lighting solutions. Xicato is defining the future of intelligent light sources by integrating electronics, software and connectivity. Founded in 2007, Xicato's headquarters is based in Silicon Valley and the company has offices in China, Japan, Europe and the US.

For further information, visit www.xicato.com.

ABOUT THIS DOCUMENT

This datasheet is just one of many documents and tools available from Xicato to assist lighting designers, specifiers, and luminaire manufacturers in understanding and using Xicato products. These include:

ACCESSORY SELECTION TOOLS (HEATSINKS, OPTICS, DRIVERS)

Xicato has a searchable database of driver, reflectors, and heat sinks that have been evaluated by Xicato and can be integrated with Xicato's light sources. Users can search and filter on a wide range of parameters to match the desired solution for their application. Contact your sales representative or technical application representative for more details.

CAD FILES & DRAWINGS

3D files are available for download on the Xicato website.

APPLICATION & TECHNICAL NOTES

Xicato has an extensive list of application notes for proper handling and usage of the modules.

TABLE OF CONTENTS

XCA LED Core Array with Corrected Cold Phosphor Technology®	1
Artist Series	1
About This Document.....	2
Table of Contents	2
General Description	3
Ordering Guide.....	4
Mechanical Specifications	5
Color Metrics: Artist Series.....	7
IES LM-80	9
Performance Characteristics	11
Basic Handling and Assembly.....	13
Regulatory Information	14
Luminaire Specification: Recommended LED Module.....	15

GENERAL DESCRIPTION

XCA

The Xicato Core Array (XCA) is the standard LED light source for Xicato Thin Module (XTM) and Xicato Intelligent Module (XIM) platforms, and is also designed for use with the Xicato XSA-401 45mm holder. Available in 19mm and 9mm Light Emitting Surface (LES) and many CRI, CCT, and lumen output options, XCA provides unique benefits due to the Xicato patented Corrected Cold Phosphor Technology® process, which features:

- Remote phosphor with separate thermal paths for the phosphor and the underlying LED array
- Dual phosphor coats – an initial coat is applied on the inner surface of the sapphire window, the unit is tested, and a second coat is applied to the outer surface to precisely target CCT and CRI values

It is the XCA with Corrected Cold Phosphor Technology that allows Xicato to provide a long term warranty on both lumen maintenance and color consistency, for lowest total cost of ownership and smallest ecological footprint. With Xicato's industry leading color quality, consistency and application-optimized light spectra, XCA provides simply the most beautiful lit effect, and our warranty insures that consistent lighting design quality is maintained from build to refurbish.

ARTIST SERIES

Xicato Artist Series products are designed to provide the most accurate, natural color rendition possible, over the entire visual spectrum. Artist Series comes in 2700K, 3000K, 3500K and 4000K CCT, and in flux packages from 700 to 3000 lumens, delivering typical CRI (R_a) of 97, with typical R9 of 95, and extremely high R values across all 15 CIE CRI samples. These values outperform not only other LED solutions, but also traditional metal halide or fluorescent lamps.

LEGEND	XCA	XTM	+XIM
9mm LES	•	•	⊙
19mm LES	•	•	⊙

Xicato Portfolio	Lumen Output	Correlated Color Temperature			
		2700K	3000K	3500K	4000K
Artist Series® CIE CRI: Ra 95+, R9 90+ IES TM-30: Rf 96, Rg 103	700	⊙	⊙	⊙	⊙
	1300	⊙	⊙	⊙	⊙
	2000	•	⊙	•	⊙
	3000	•	•	•	•
Beauty Series CIE CRI: Ra 95 IES TM-30: Rf 91, Rg 107	1300	•			
	2000	•			
Designer Series CIE CRI: Ra 90+, R9 50+ IES TM-30: Rf 88, Rg 100	700				
	1300	•	•		
	2000	•	•		
	3000	•	•		
Standard Series CIE CRI: Ra 80+ IES TM-30: Rf 78, Rg 101	4500	•	•		•
	700	⊙	⊙	⊙	⊙
	1300	⊙	⊙	⊙	⊙
	2000	⊙	⊙	⊙	⊙
	3000	⊙	⊙	⊙	⊙
Vibrant Series® V80 CIE CRI: Ra 80+ IES TM-30: Rf 78, Rg 101	4000	•	•	•	•
	5000	•	•	•	•
	700		⊙		
	1300		⊙	⊙	
	2000		⊙	⊙	
Vibrant Series® V95 CIE CRI: Ra 80+ IES TM-30: Rf 78, Rg 101	3000		⊙	⊙	
	4000		•		
	5000		•		
	700		⊙		
Vibrant Series® V95 CIE CRI: Ra 80+ IES TM-30: Rf 78, Rg 101	1300		⊙	⊙	
	2000		•	⊙	
	3000		•	⊙	
	4000		•		

ORDERING GUIDE

PART NUMBERING SYSTEM

NOTE that not all combinations are currently available. Please see listing, below.

X	IM	19	95	30	13	A2	A
Xicato	CA = Core Array IM = Intelligent Module TM = Thin Module	Light Emitting Surface (LES mm) 09 = 9 19 = 19	Series 80 = Standard 95 = Artist BT = Beauty V8 = Vibrant 80 V9 = Vibrant 95	CCT (K) 27 = 2700 30 = 3000 35 = 3500 40 = 4000 01 = NA	Flux (nominal) 07 = 700 13 = 1300 20 = 2000 30 = 3000 40 = 4000 50 = 5000	Feature Group A2 = DALI A3 = 1-10V CC = constant current	Revision

PART CODES AND DESCRIPTIONS

XCA ARTIST SERIES WITH 9MM LIGHT EMITTING SURFACE (LES)

Part Number	Description
XCA09952707CCA	LED Core Array, XCA, LES09, Artist, 2700K, 700LM,
XCA09952713CCA	LED Core Array, XCA, LES09, Artist, 2700K, 1300LM
XCA09952720CCA	LED Core Array, XCA, LES09, Artist, 2700K, 2000LM
XCA09953007CCA	LED Core Array, XCA, LES09, Artist, 3000K, 700LM
XCA09953013CCA	LED Core Array, XCA, LES09, Artist, 3000K, 1300LM
XCA09953020CCA	LED Core Array, XCA, LES09, Artist, 3000K, 2000LM
XCA09953507CCA	LED Core Array, XCA, LES09, Artist, 3500K, 700LM
XCA09953513CCA	LED Core Array, XCA, LES09, Artist, 3500K, 1300LM
XCA09953520CCA	LED Core Array, XCA, LES09, Artist, 3500K, 2000LM
XCA09954007CCA	LED Core Array, XCA, LES09, Artist, 4000K, 700LM
XCA09954013CCA	LED Core Array, XCA, LES09, Artist, 4000K, 1300LM
XCA09954020CCA	LED Core Array, XCA, LES09, Artist, 4000K, 2000LM

Continued on Next Page...

XCA ARTIST SERIES WITH 19MM LIGHT EMITTING SURFACE (LES)

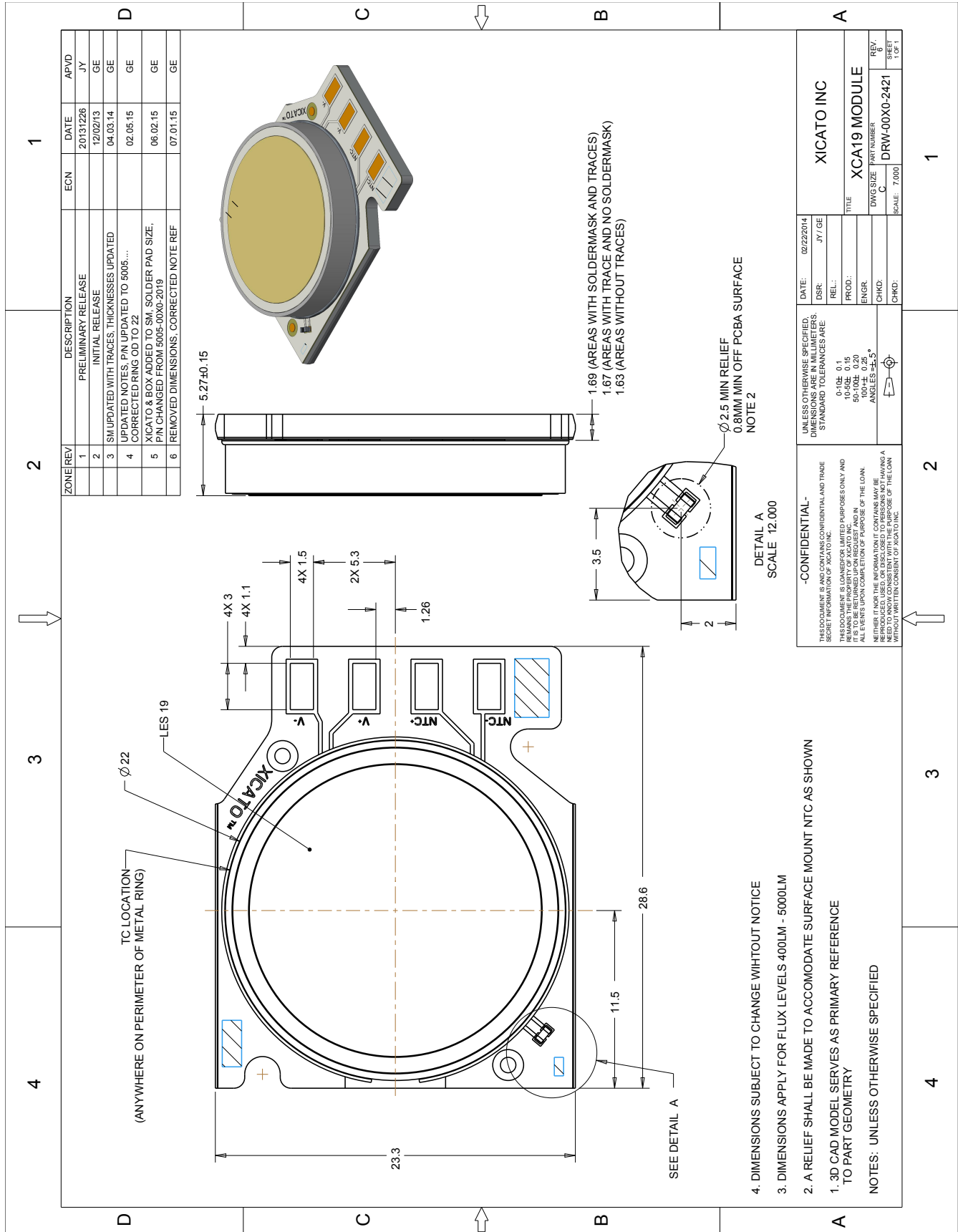
Part Number	Description
XCA19952713CCA	LED Core Array, XCA, LES19, Artist, 2700K, 1300LM
XCA19952720CCA	LED Core Array, XCA, LES19, Artist, 2700K, 2000LM
XCA19952730CCA	LED Core Array, XCA, LES19, Artist, 2700K, 3000LM
XCA19953013CCA	LED Core Array, XCA, LES19, Artist, 3000K, 1300LM
XCA19953020CCA	LED Core Array, XCA, LES19, Artist, 3000K, 2000LM
XCA19953030CCA	LED Core Array, XCA, LES19, Artist, 3000K, 3000LM
XCA19953513CCA	LED Core Array, XCA, LES19, Artist, 3500K, 1300LM
XCA19953520CCA	LED Core Array, XCA, LES19, Artist, 3500K, 2000LM
XCA19953530CCA	LED Core Array, XCA, LES19, Artist, 3500K, 3000LM
XCA19954013CCA	LED Core Array, XCA, LES19, Artist, 4000K, 1300LM
XCA19954020CCA	LED Core Array, XCA, LES19, Artist, 4000K, 2000LM
XCA19954030CCA	LED Core Array, XCA, LES19, Artist, 4000K, 3000LM

MECHANICAL SPECIFICATIONS

Dimensions:	28.6mm x 23.3mm (1.126" x 0.917")
Weight:	6 grams (0.21 oz.)
Light Emitting Surface options:	Ø 9mm (0.35") Ø 19mm (0.75")
Module Source Type:	Corrected Cold Phosphor Technology®
Interfaces – Electrical:	Gold plated contacts for solder or spring contact connection.
Interfaces – Mechanical:	Thermal adhesive or clamp mechanism (holder) required for attachment. Screws or fasteners directly to XCA not permitted. Metal ring surrounding LES shall not be mechanically stressed or used as an alignment feature. XCA shall not be potted or otherwise encapsulated... optical cavity must maintain air ventilation. Electrical contacts may be selectively coated for electrical isolation, but coating shall not come into contact with LES or metal ring surrounding LES.
Interface – Thermal:	Integrated thermal pad. Recommend a mating thermal interface (i.e. heatsink) surface flatness of ≤ 0.1 mm in order to maintain thermal performance. Xicato recommends that the heatsink have no center hole, as heatsink center hole and hole diameter affects thermal performance and max power – see <i>Application Note – Xicato XCA Assembly Guide</i> on Xicato website.
Maximum Case Temperature:	90°C
Shipping (100 count box):	45mm x 35mm x 5mm (1.8" x 1.4" x 0.2") 0.9 kg (2 lbs.)
Storage Temperature:	-40°C to +85°C

MECHANICAL DRAWINGS

Note: XCA09 (9mm) is identical to the XCA19 (19mm) except for the diameter of the LES



COLOR METRICS: ARTIST SERIES

Optimized for precise, accurate, natural color rendering.

Artist Series is designed to perfectly emulate natural light sources, with precise color rendering by CIE or IES standards, for the most exacting illumination of art, architecture, or other surfaces.

All color rendering data at highest rated drive current and 70°C case temperature (T_c)

Tester consistency (reproducibility) ± 0.0002 Duv (CIE 1964) from NIST reference

Correlated Color Temperature: 2700K, 3000K, 3500K, or 4000K nominal
3000K used as test reference.

Initial Color Consistency: ≤ 1 x 2 Macadam ellipses (SDCM) at 70°C, B0

CIE CRI Minimums: R_a ≥ 95, R₉ ≥ 90

Color Maintenance: Consistency maintained < 0.003 Δu'v' at 50,000 hours

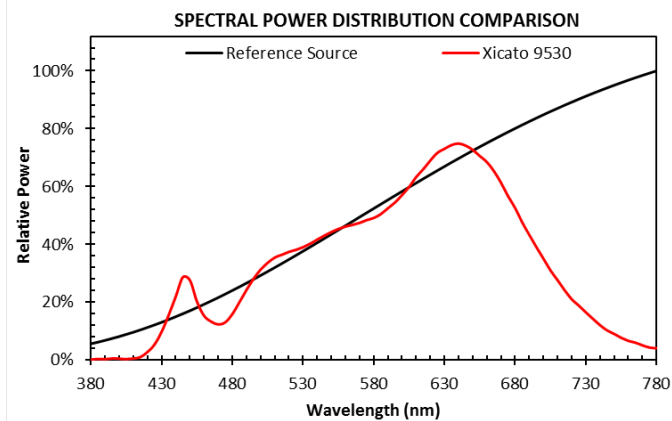
Lumen Maintenance: L70/B0 at 50,000 hours

Warranty: 5 year for individual modules (B0) on mortality, color and lumen maintenance.
Details at www.xicato.com/support/warranty

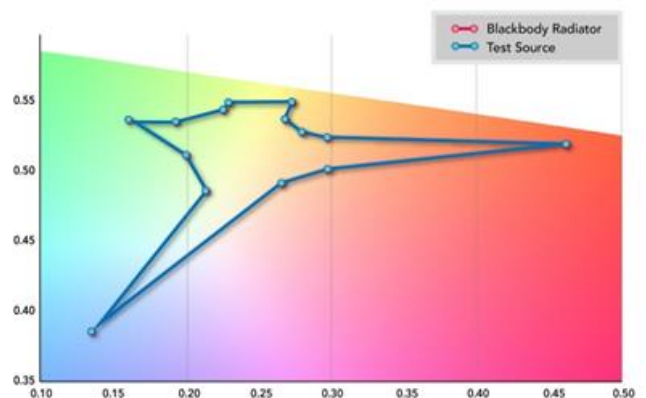
CIE CRI COLOR METRICS (VALUES ARE TYPICAL)

R _a	R1	R2	R3	R4	R5	R6	R7	R8	R9	R10	R11	R12	R13	R14	R15	GA _{lBB}	
Artist Series	97	98	99	97	96	98	97	98	97	95	99	93	94	98	97	99	109

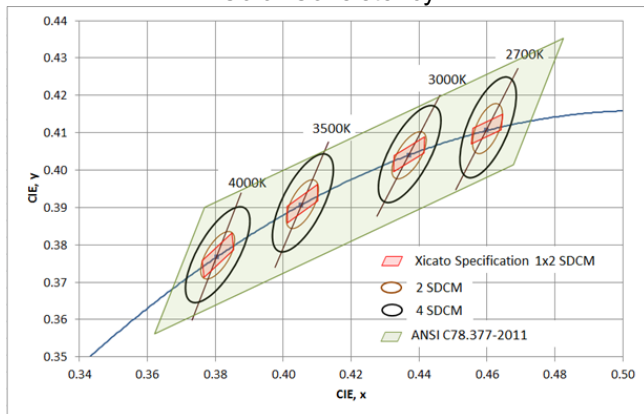
Spectral Power Distribution vs. Reference Source



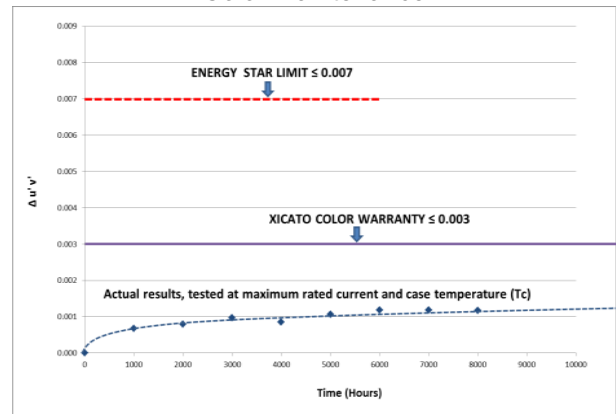
CIE Color Gamut



Color Consistency



Color Maintenance



IES TM-30 COLOR METRICS

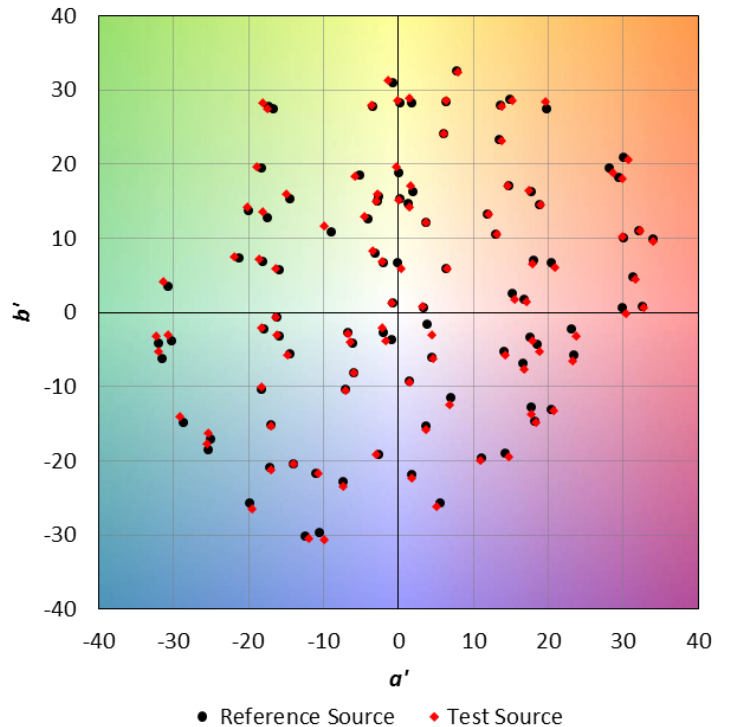
(Values are typical. Based on 3000K CCT)

IES TM-30 Color Fidelity (R_f) 96

IES TM-30 Color Gamut (R_g) 103

CES CHROMATICITY COMPARISON

This plot shows the shift in chromaticity for each individual color evaluation sample (CES). Closer proximity between paired dots indicates higher fidelity.

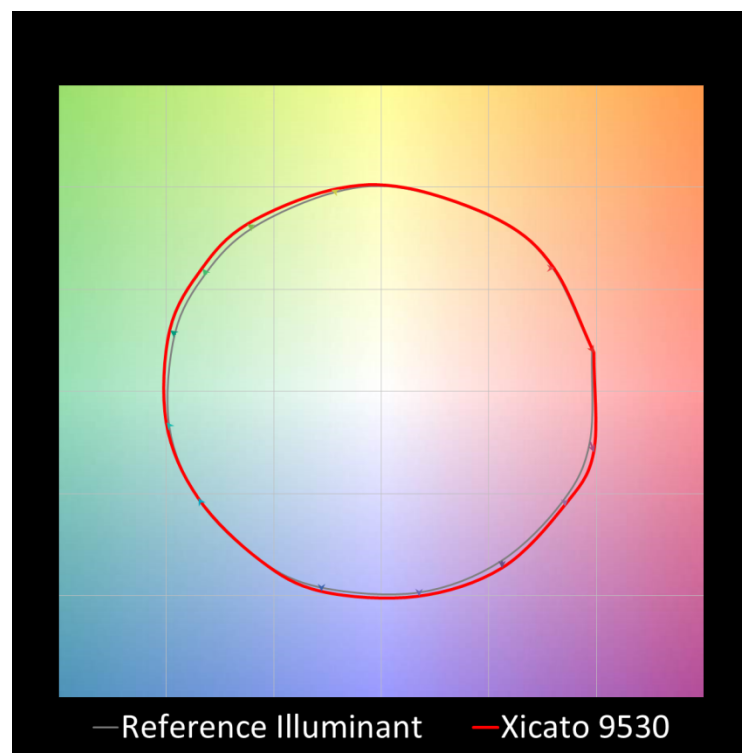


COLOR VECTOR GRAPHIC

This plot shows the average chromaticity shift for the samples within each of 16 hue bins, which are compiled out of the 99 IES TM-30 Color Evaluation Samples. The values are normalized so that the reference is a circle.

Vector arrows indicate the direction and degree of the shift for each hue bin.

- Radial shift indicates an increase/decrease in saturation.
- Tangential shift indicates a shift in hue.
- Length of arrow indicates degree of shift.

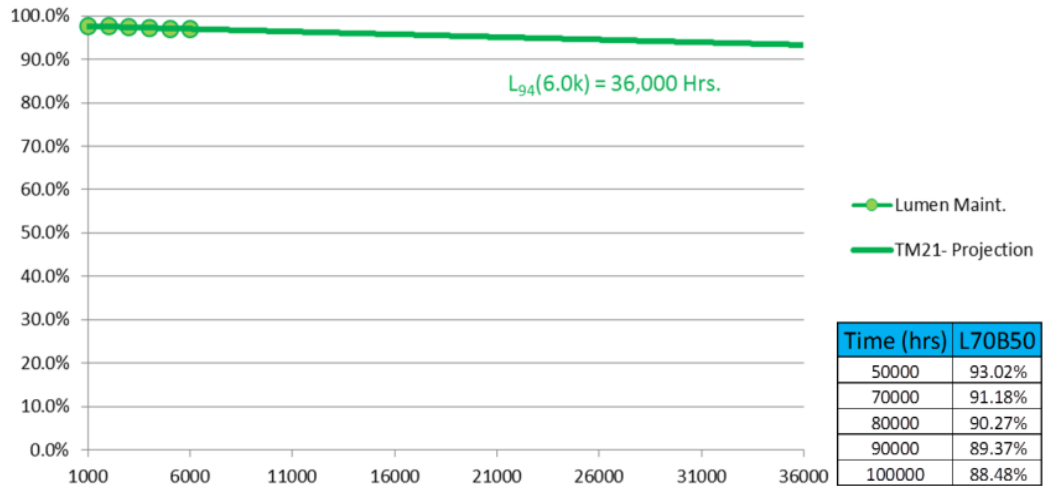


IES LM-80

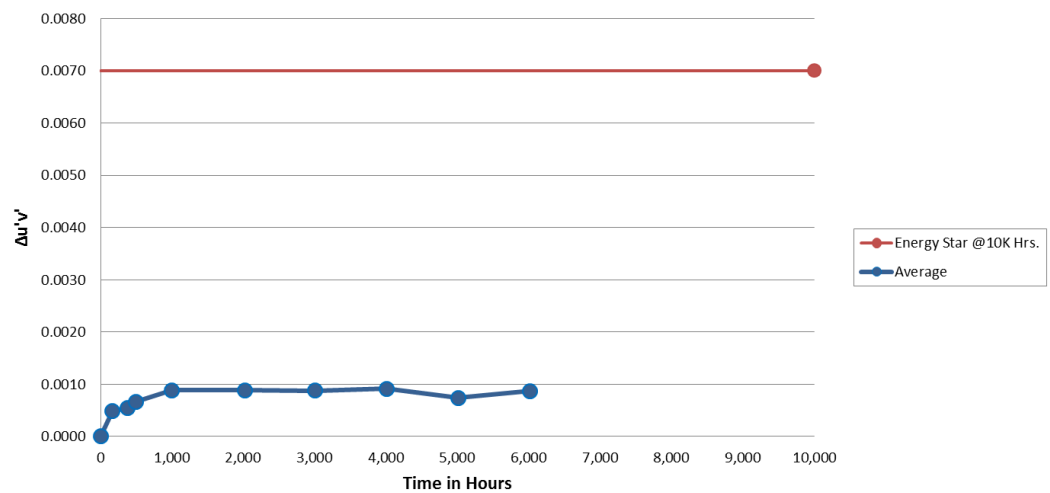
ARTIST SERIES® 19MM LES, 2700K, 2000LM

Testing conducted at $T_c = 90^\circ\text{C}$, $I_f = 1050\text{mA}$, HTOL, 6000 Hrs.

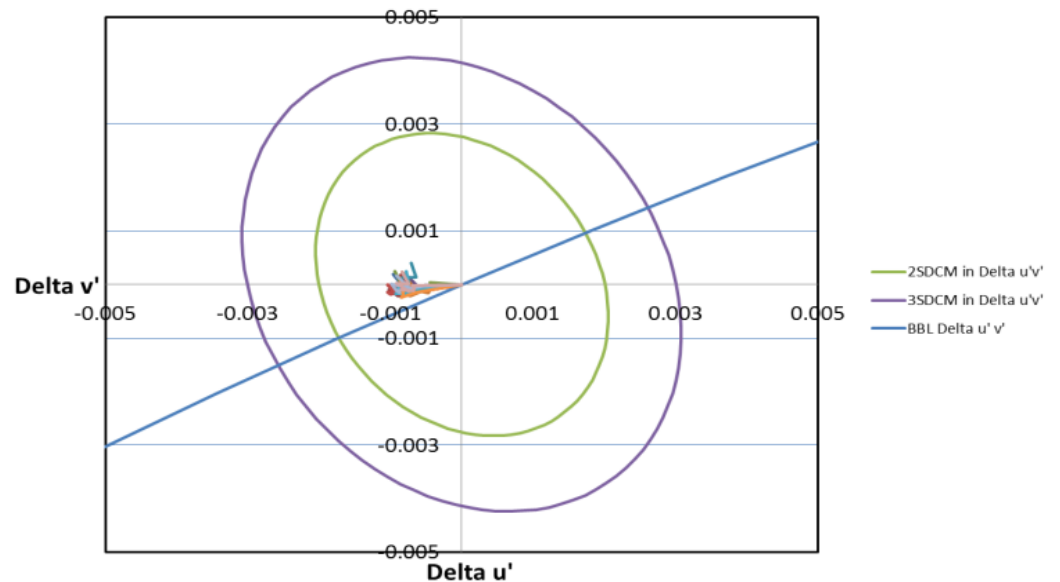
LUMEN MAINTENANCE



COLOR MAINTENANCE



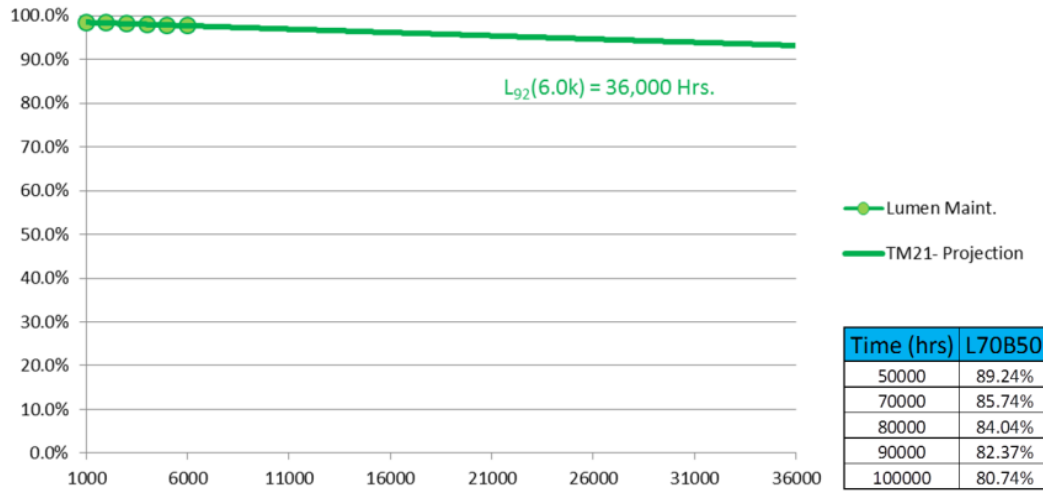
COLOR MAINTENANCE (NORMALIZED)



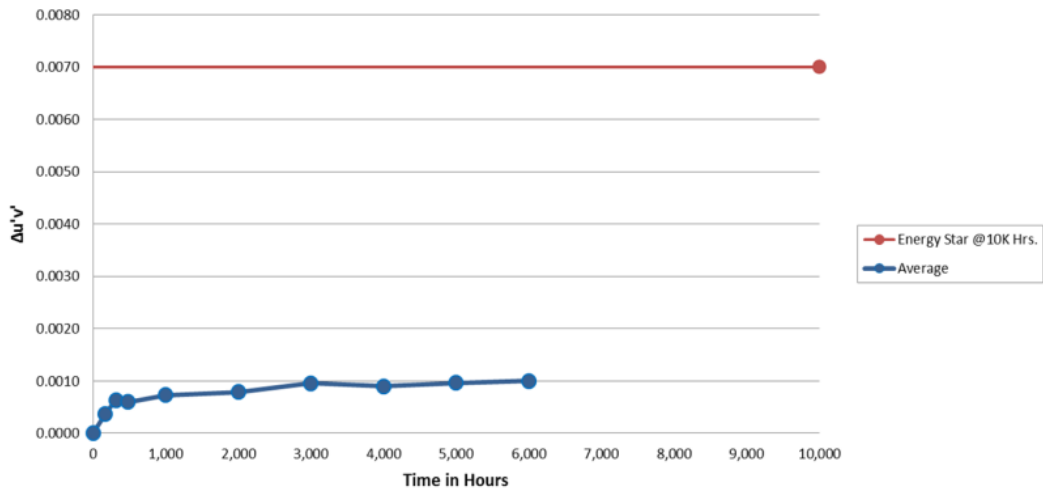
ARTIST SERIES® 19MM LES, 3000K, 3000LM

Testing conducted at $T_c = 90^\circ\text{C}$, $I_f = 1050\text{mA}$, HTOL, 6000 Hrs.

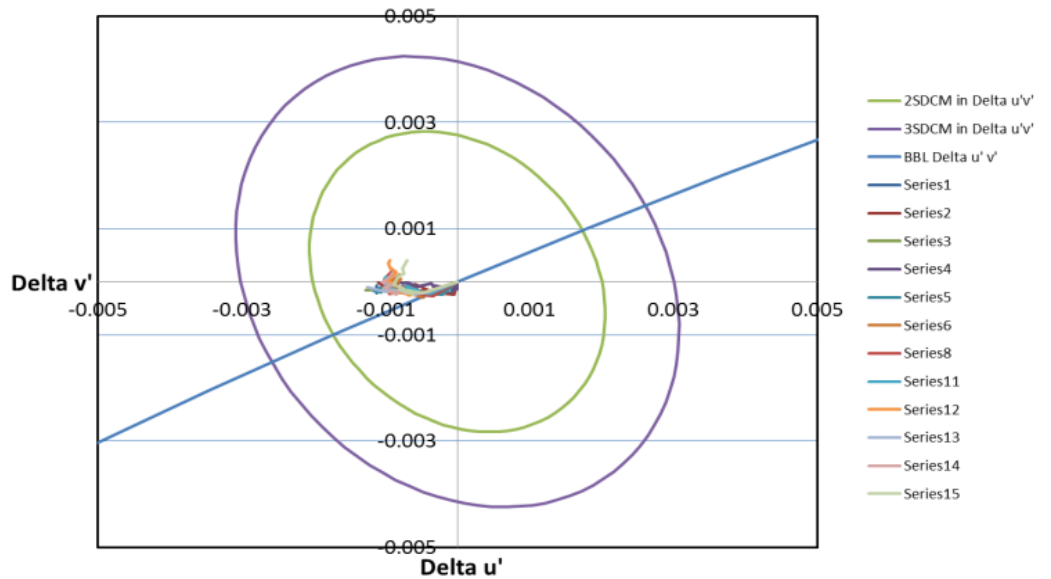
LUMEN MAINTENANCE



COLOR MAINTENANCE



COLOR MAINTENANCE (NORMALIZED)



PERFORMANCE CHARACTERISTICS

More extensive performance data is available from your Xicato sales representative.

NOTES:

1. Data shown in the tables below are taken at a recommended operating test point (Tc) temperature of 70°C.
2. Voltage data is based on 20°C to 90°C operating range. For operation outside this range, contact Xicato.
3. Module is designed for use with a constant current power supply with maximum output current, including tolerance, of up to 770mA (700mA), 1100mA (1050mA), and 1500mA (1400mA).
4. Voltage data based on 20°C to 90°C operating range. For operation outside this range, contact Xicato.
5. Minimum, Maximum, and Typical power consumption can be calculated from the ranges provided.
6. Absolute range of lumen output is ±10% of typical value
7. Maximum peak ripple current with frequencies ≥ 100Hz for each product are 1400mA (700 lm), 2000mA (1300 lm) and 2800mA (2000 lm).
8. CCT data ANSI/NEMA compliant.
9. Specifications are subject to change without notice.

INITIAL COLOR CONSISTENCY

Correlated Color Temp		Initial Color Consistency		
Nominal	Actual	CCT	SDCM	Duv
2700K	2700K	± 40K	≤ 1 x 2	± 0.001
3000K	2950K	± 50K		
3500K	3420K	± 60K		
4000K	4000K	± 70K		

ELECTRICAL, THERMAL AND EFFICACY PERFORMANCE

LES	Module	Current	Forward Voltage			Typ. Power Consumption	Actual Output	Efficacy (Typical)
		mA	Min	Typical	Max	(W)	(Lm)	Lm/W
9mm	700 lm	700	12.3	13.6	15.0	9.5	700	74
		500	12.0	13.2	14.3	6.6	550	83
		350	11.7	12.9	14.3	4.5	400	89
	1300 lm	1050	17.9	22.5	24.8	23.6	1300	55
		700	17.3	21.7	24.0	15.2	930	61
		500	16.8	21.1	23.4	10.6	700	66
		350	16.4	20.6	22.9	7.2	500	69
	2000 lm	1400	24.1	29.4	32.3	41.2	2000	49
		1050	23.1	28.1	31.0	29.5	1560	53
		700	22.2	27.2	30.0	19.0	1110	58
		500	21.6	26.4	29.2	13.2	800	61

LES	Module	Current	Forward Voltage			Typ. Power Consumption	Actual Output	Efficacy (Typical)
		mA	Min	Typical	Max	(W)	(Lm)	Lm/W
19mm	1300 lm	700	14.8	19.0	21.0	13.3	1300	98
		500	14.4	18.5	20.5	9.2	965	104
		350	14.0	18.1	20.0	6.3	720	114
	2000 lm	1050	17.3	21.7	24.0	22.8	2000	88
		700	16.7	21.0	23.3	14.7	1400	95
		500	16.3	20.6	22.8	10.3	1055	103
		350	16.0	20.2	22.5	7.1	800	113
	3000 lm	1050	26.4	31.7	35.1	33.3	3000	90
		700	25.7	30.9	34.3	21.7	2140	99
		500	25.2	30.4	33.8	15.2	1580	104
		350	24.9	30.0	33.4	10.5	1240	118

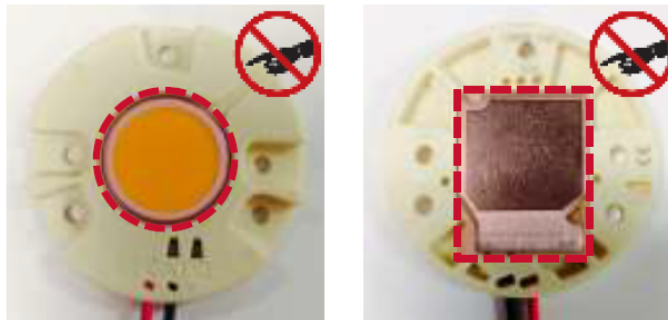
BASIC HANDLING AND ASSEMBLY

GENERAL HANDLING

Make sure your **hands and tools are clean** before handling module.

Do not drop module or allow modules to rattle in a loosely packed container. This may loosen the LED array from its protective holder, or scratch the phosphor or thermal interface pad.

Do not touch the phosphor coating on top of the LED array (the light emitting surface) **or the integrated thermal pad** underneath. These surfaces are sensitive to scratches, contamination, and debris which may decrease module performance. If any dust or debris accumulates on either surface, clean the surface by blowing on it with clean air. The phosphor surface can also be cleaned by gently wiping with isopropyl alcohol.



Do not touch sensitive surfaces. Keep them clean.

Take special care not to press down on the phosphor surface of the array. Pressure to this area may cause the array to dislodge itself from its protective plastic housing.

ASSEMBLY

Always use recommended screws and fasteners, and apply recommended torque. Take caution not to exceed these values as this may damage the module. Xicato recommends using a spring lock washer with either a flat washer or adapter ring at all mounting locations to reduce the likelihood that the fasteners will loosen under shock, vibration, or thermal cycling.

Be sure not to reverse polarity on the electrical leads to the module, as this will damage the LED array. Be absolutely certain to use the proper wire gauge and color and, when required, poke them into the proper connector. One-time poke-in connectors are not guaranteed to function properly if wires are pulled loose and reinserted.

Make sure that surfaces of thermal interface pad and heat sink are clean and free of debris before assembly. Visually verify that there are no gaps between thermal surfaces, and that pressure has been evenly applied across the entire surface.

Please note that Xicato is the only authorized distributor and supplier of twist-lock adaptor rings. For more information on adaptor ring options, contact your XICATO account manager or technical representative.

For more detailed handling and assembly instructions, including:

- How to properly reinsert an LED array into its holder
- How to mount reflectors, adapters, fasteners
- How to mount unit to heat sinks
- How to mount spacers
- How to test the module for thermal performance

...and more, please see *Application Note – Xicato XCA Assembly Guide* on the Xicato website.

REGULATORY INFORMATION

DRIVE CURRENT

The product is designed for use with a constant current power supply. Refer to the Technical Data table for details on current and forward voltage limitations.

ELECTRICAL SAFETY & HANDLING

CE: IEC 62031:2008, Class III
 UL: 8750 recognized Class 2. Suitable for dry and damp locations.
 Ingress Protection rating: IP-20
 CSA: C22.2 No. 250.13-12.
 ESD Class 3B (HBM). No special ESD handling procedures required.

EYE SAFETY

The product is tested in accordance with IEC 62471 and is rated as exempt for Actinic UV, and Near UV. For Blue Light it is rated for Risk Group 1.

CHEMICAL SAFETY

The following chemicals should be avoided, even in small quantities, within the module:

Hydrochloric Acid	MEK (Methyl Ethyl Ketone)	Dichloromethane
Sulfuric Acid	MIBK (Methyl Isobutyl Ketone)	Rosin Flux Solder
Nitric Acid	Toluene	Castor Oil
Acetic Acid	Xylene	Lard Oil
Sodium Hydroxide	Benzene	Linseed Oil
Potassium Hydroxide	Gasoline	Petroleum Oil
Ammonia	Mineral Spirits	Silicone Oil
Sulfur (Used in Rubber Processing)	Tetrachloromethane (Carbon tetrachloride – CCl ₄)	Halogenated Hydrocarbons (Containing F, Cl, or Br)

ENVIRONMENTAL SAFETY

RoHS compliant
 Lead content: None
 Mercury content: None
 UV or IRC Emissions: None

LUMINAIRE SPECIFICATION: RECOMMENDED LED MODULE

GENERAL DESCRIPTION

Color Point and Spectral Power Distribution shall be optimized for high fidelity, natural color rendering.

- Initial Color Consistency: $\leq 1 \times 2$ MacAdam Ellipses
 Every light source shall be within a 1 x 2 MacAdam Ellipse (1x2 SDCM)
 Flux and color point tuned at case temperature 70°C
- Initial Color Point Accuracy: within $\pm 0.001 \Delta u'v'$ of Black Body Locus (BBL)
- Color Maintenance: Remains within 3 MacAdam Ellipses (C3) at 50,000 hours at maximum operating drive current and maximum case temperature (90°C).
 LM-80 data shall show Duv < 0.003 at 6,000 hours.
- Lumen Maintenance: LM better than 70% (L70, B0, F0) at 50,000 hours at maximum operating drive current and maximum case temperature (90°C).
 LM-80 data shall show LM > 94.8% at 6,000 hours.
- Phosphor Technology: Corrected Cold Phosphor® technology.
- Warranty: 5 years, including minimum on mortality, lumen maintenance, and color maintenance.
 Mortality: B0 – No failures.
 Lumen maintenance: L70, B0 (better than 70% on all units).
 Color maintenance: < 0.003 Duv at 50,000 hours

DETAILED COLOR SPECIFICATIONS

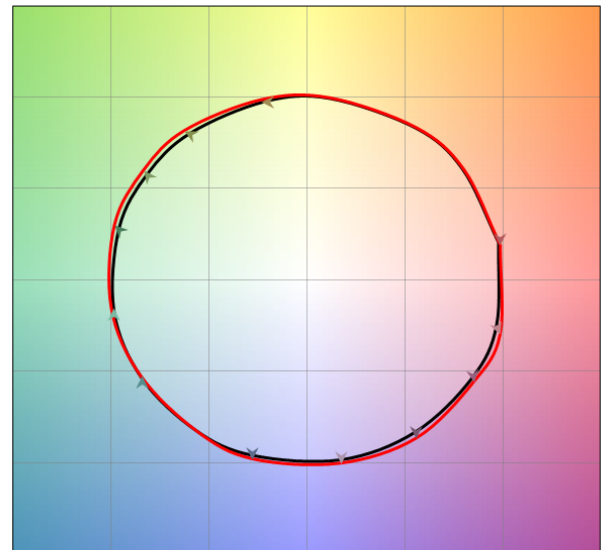
- IES TM-30-15 Color rendering fidelity (R_f) shall be 96.
- IES TM-30-15 Color rendering gamut (R_g) shall be 103.
- Minimum CIE CRI (R_a) shall be 95; minimum R9 shall be 90.
- Typical CIE CRI R values shall be:

R1: 98	R9: 95
R2: 99	R10: 99
R3: 97	R11: 93
R4: 96	R12: 94
R5: 98	R13: 98
R6: 97	R14: 97
R7: 98	R15: 99
R8: 97	

Typical CIE CRI Gamut Area Index GAI_{BB} shall be 109.

LED module shall be Xicato Module # _____

COLOR VECTOR GRAPHIC



— Reference Source — Test Source