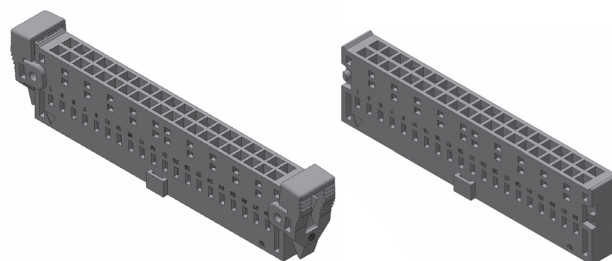


# Crimped MIL Connector Sockets for Discrete Wires

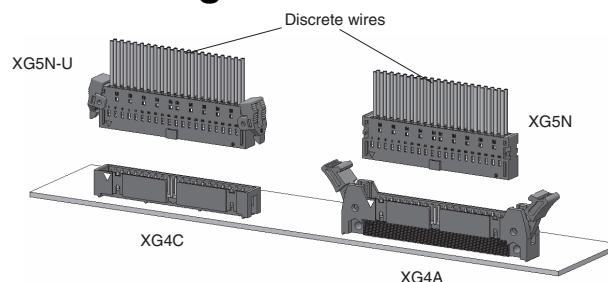
## XG5N/XG5N-U

### Crimped Sockets for Discrete Wires Join the MIL Connector Series

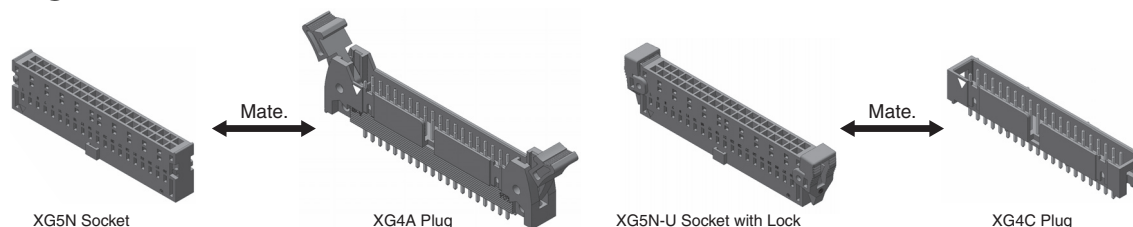
- XG5N-U Sockets with OMRON's unique lock enable one-hand insertion with a secure lock.
- Save up to 24% of the space required for the XG4A.



### ■ Conceptual Application Diagram



### ■ Mating



### ■ Ratings and Characteristics

<b>Rated current</b>	3 A/contact (with AWG22 wire) 2 A/contact (with AWG24 wire) 1 A/contact (with AWG26 or AWG28 wire)
<b>Rated voltage</b>	250 VAC
<b>Contact resistance</b>	20 mΩ max. (at 20 mV, 100 mA max.)
<b>Insulation resistance</b>	1,000 MΩ min. (at 500 V DC)
<b>Withstand voltage</b>	500 VAC for 60 s (leakage current: 1 mA max.)
<b>Total insertion force</b>	No. of contacts × 1.96 N max.
<b>Individual pull-out force</b>	0.29 N min.
<b>Insertion durability</b>	50 times
<b>Ambient operating temperature</b>	-55 to 105°C (with no icing)

### ■ Materials and Finish

<b>Housing</b>	Fiber-glass reinforced PBT resin (UL94 V-2)/black
<b>Lock Levers</b>	POM resin (UL94 HB)/black
<b>Contacts</b>	Phosphor bronze/nickel base, gold plated (0.15 μm)
<b>Mating end</b>	
<b>Crimped section</b>	Phosphor bronze/nickel base, tin plated (2.0 μm)

### ■ Applicable Contacts and Wires

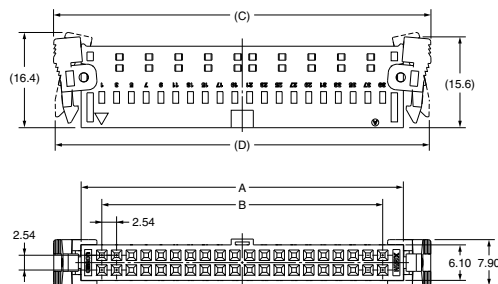
Applicable Contacts	Applicable wires	
	AWG No. (UL1007 twisted wires)	Conductor construction (elements/element diameter (mm))
XG5W-0231	22	17/0.16
	24	11/0.16
	26	7/0.16
XG5W-0232	24	11/0.16
	26	7/0.16
	28	7/0.127

# Double Row Sockets - Crimp Terminal

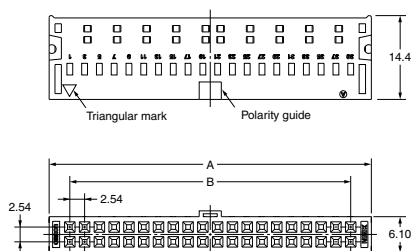
## ■ XG5N / XG5N-U

### Dimensions (Unit: mm)

#### XG5N-U (with Lock Levers Attached)



#### XG5N



No. of contacts	Dimension (mm)			
	A	B	C	D
10	17.26	10.16	26.80	26.20
14	22.34	15.24	31.88	31.28
16	24.88	17.78	34.42	33.82
20	29.96	22.86	39.50	38.90
26	37.58	30.48	47.12	46.52
30	42.66	35.56	52.20	51.60
34	47.74	40.64	57.28	56.68
40	55.36	48.26	64.90	64.30
50	68.06	60.96	77.60	77.00
60	80.76	73.66	90.30	89.70
64	85.84	78.74	95.38	94.78

### Ordering Information

Appearance		Socket and Lock Set Note: The Locks and Sockets are provided separately.	Socket Housing	Lock Levers (See note 1)	Crimp Contacts, Type 1	Crimp Contacts, Type 2
No. of contacts	No. of polarity guides	Model	Model	Model	Model	Model
10	0	XG5N-100-U	XG5N-100	XG5U-0001	XG5W-0231 (loose contacts)	XG5W-0232 (loose contacts)
	1	XG5N-101-U	XG5N-101			
14	1	XG5N-141-U	XG5N-141			
16	1	XG5N-161-U	XG5N-161			
20	1	XG5N-201-U	XG5N-201			
26	1	XG5N-261-U	XG5N-261			
30	1	XG5N-301-U	XG5N-301		XG5W-0231-R* (reel contacts)	XG5W-0232-R* (reel contacts)
34	1	XG5N-341-U	XG5N-341			
40	1	XG5N-401-U	XG5N-401			
50	1	XG5N-501-U	XG5N-501			
	2	XG5N-502-U	XG5N-502			
60	1	XG5N-601-U	XG5N-601			
	2	XG5N-602-U	XG5N-602			
64	1	XG5N-641-U	XG5N-641			
	2	XG5N-642-U	XG5N-642			

\* Order the required number of reels (10,000 contacts).

**Note:** 1. Each XG5N-□□□ connector requires two lock levers. (XG5U-0001 is not packaged as a pair of levers).

2. The pitch between the two polarity guides on Connectors with 50, 60, or 64 contacts is 22.86 mm.

# AssemblyTools

## Manual Crimping Tool

XY2B-7007



Model	Minimum ordering quantity (pieces)
XY2B-7007	1

## Contact Removal Tool

XY2E-0003



Model	Minimum ordering quantity (pieces)
XY2E-0003	1

## Automatic Applicator

Use an Applicator that is manufactured by Japan Automatic Machine Co., Ltd. Contact information is provided below.

Japan:

Japan Automatic Machine Co., Ltd.  
TEL 03-3756-1434

China:

Japan Automatic Machine Technology (Huizhou) Ltd.  
6-1-B, Songshan Industrial Park, Huizhou Zhongkai Hi-Tech Industrial Development Zone, Huizhou, Guangdong, China  
TEL (86-752)2771-614 FAX (86-752)2771-619

South-eastern Asia:

Japan Automatic Machine Singapore Pte. Ltd.  
HB Centre 12 Tannery Road #04-02, Singapore 347722  
TEL 65-6545-8140 FAX 65-6545-8141

USA, Europe:

Toyojamco, Ltd.  
8370 Burnham Road Suite 200 EL Paso, TX 79907 USA  
TEL (915)595-8825 FAX (915)595-8794

	Crimping Machine	Strip Crimper
Crimp Contacts, Type 1	Planned for the near future. *1	SCA-106700 *2
Crimp Contacts, Type 2		

\*1: Inquire for details.

\*2: This model number is for standard specifications. Inquire for other specifications.

# Safety Precautions

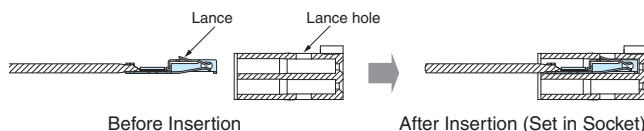
## Crimping Method

Always use the specified Crimping Tool or Applicator to wire the crimped contacts.

Refer to the instruction sheet that is provided separately for details.

## Contact Insertion Method

Confirm the orientation of the crimped contacts and then insert them all the way to the back of the Socket. After insertion, confirm that the lances are securely set in the lance holes on the socket housing.

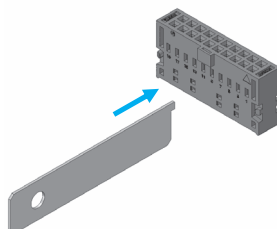


## Contact Replacement Method

To remove contacts that have been incorrectly inserted, always use the XY2E-0003 Contact Removal Tool.

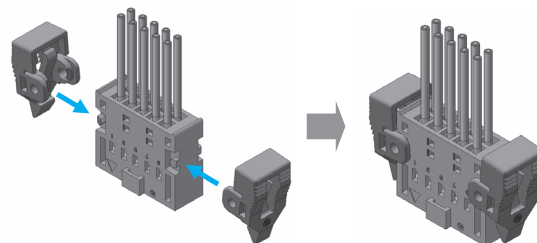
1. Insert the end of the Removal Tool into the lance hole in the socket housing and press the lance all the way inside the socket housing.
2. While pressing in on the lance, pull out the Contact.
3. Insert a new Contact.

**Note:** Do not use any Contacts that have been removed.



## Attaching the Lock Levers

Attach the holes in the Lock Levers to the protrusions on both sides of the housing and make sure that they are set securely.



## Precautions for Correct Use

When mating the Sockets with XG4C Box Plugs, always use the XG5U-0001 Lock Levers. Otherwise the Connectors may become disconnected due to vibration or shock.

## Storage

1. Do not store the Sockets in locations subject to dust or high humidity.
2. Do not store the Sockets in locations close to sources of gasses such as ammonia gas or sulfide gas.

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**ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.**  
To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

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