

DETAILED DATA SHEET

XIM and XIM Generation 4 LED Modules with Corrected Cold Phosphor Technology® Artist Series



About Xicato

Xicato designs and develops light sources and electronics that enable architects, designers and building managers to create beautiful, smart spaces in which people love to live and work. With thousands of installations around the globe, Xicato continues to be a leading supplier of high quality lighting solutions. Xicato is defining the future of intelligent light sources by integrating electronics, software and connectivity. Founded in 2007, Xicato's headquarters is based in Silicon Valley and the company has offices in China, Japan, Europe and the US.

For further information, visit www.xicato.com.

ABOUT THIS DOCUMENT

This datasheet is just one of many documents and tools available from Xicato to assist lighting designers, specifiers, and luminaire manufacturers in understanding and using Xicato products. These include:

ACCESSORY SELECTION TOOLS (HEATSINKS, OPTICS, DRIVERS)

Xicato has a searchable database of driver, reflectors, and heat sinks that have been evaluated by Xicato and can be integrated with Xicato's light sources. Users can search and filter on a wide range of parameters to match the desired solution for their application. Contact your sales representative or technical application representative for more details.

CAD FILES & DRAWINGS

2D and 3D files are available for download on the Xicato website.

APPLICATION & TECHNICAL NOTES

Xicato has an extensive list of application notes for proper handling and usage of the modules.

TABLE OF CONTENTS

XIM and XIM Generation 4 LED Module with Corrected Cold Phosphor Technology®	1
Artist Series	1
About This Document	2
Table of Contents	2
General Description	3
XIM Portfolio	4
Ordering Guide	4
Mechanical Characteristics	7
Electrical & Dimming Characteristics	10
Wireless specifications	11
Software & Firmware Features	12
Internal Sensor Data Collection & Storage	12
XIM Warranty	13
Initial Color Consistency – Details	13
Color Metrics: Artist Series	14
IES LM-80	16
Performance Characteristics	18
Basic Handling and Assembly	27
Regulatory Information	28
Luminaire Specification: Recommended LED Module	29

GENERAL DESCRIPTION

XIM

The Xicato Intelligent Module (XIM) is a compact, integrated LED lighting module designed to fit a wide variety of downlight and spot fixtures, and to simplify the design and assembly of controllable LED luminaires. The XIM includes:

- LED emitting core
- Drive electronics – constant voltage to constant current (dimnable)
- Microprocessor with firmware and static random access memory (SRAM)
- Internal sensors that detect intensity, LED and PCB temperature, power, and other operating parameters
- Bluetooth Smart wireless transceiver (XIM Gen4 only)

The extremely high quality, integrated XIM driver dims more smoothly and deeply than high-end standalone LED drivers. Combined with Xicato's industry leading color quality, consistency and application-optimized light spectra, XIM provides simply the most beautiful lit effect.

Integration makes the XIM more affordable to implement and enables smaller downlight or spotlight fixtures.

Xicato is the only light source provider to give a long term warranty on both output and color consistency, creating a strong case for lowest total cost of ownership and smallest ecological footprint, while insuring consistent lighting design quality for the life of the installation.

Over its broad dimming range, XIM exceeds the highest international standards for avoiding health effects related to flicker - it is the only LED solution to achieve this.

XIM GENERATION 4 (XIM GEN4)

To the standard XIM, XIM Gen4 adds Bluetooth wireless connectivity and the distributed intelligence required to respond to all types of sensors, switches, and mobile app commands. XIM Gen4 is a control system, a beacon, and an intelligent IoT (Internet of Things) node that fundamentally changes the economics of lighting control, smart spaces and the lighting industry. XIM Gen4 dramatically simplifies and cost reduces the planning, installation, provisioning, control and management of controlled lighting, while enabling new location-based information services.

XIM Gen4 is about more than Lighting. XIM Gen4 can advertise Google Eddystone and/or Apple iBeacons, providing wayfinding and other location-based information about such things as museum exhibits, retail merchandise, or restaurant menus.

XIM Gen4 is part of a total ecosystem with compatible software, motion, lux, temperature, humidity and vibration sensors, switches, and gateways. Built on the ubiquitous Bluetooth standard already in billions of smartphones and tablets, Xicato has opened its software interfaces (APIs) to enable third-party developers to write their own apps, expanding opportunities for OEMs, lighting designers, M&Es, and end users.

ARTIST SERIES

Xicato Artist Series products are designed to provide the most accurate, natural color rendition possible, over the entire visual spectrum. Artist Series comes in 2700K, 3000K, 3500K and 4000K CCT, and in flux packages from 700 to 2000 lumens, delivering typical CRI (R_a) of 97, typical R_9 of 95, and extremely high R values across all 15 CIE CRI samples. These values outperform not only other LED solutions, but also traditional metal halide or fluorescent lamps. The quality of the Xicato Artist Series makes it the preferred choice of many of the world's top museums, retailers, luxury hotels and residences.

XIM PORTFOLIO

9mm LES • 19mm LES •

XIM PORTFOLIO	Lumen Output	Correlated Color Temperature							
		2700K		3000K		3500K		4000K	
Artist Series® CIE CRI: Ra 95+, R9 90+ IES TM-30: Rf 96, Rg 103	700	•		•		•		•	
	1300	•	•	•	•	•	•	•	•
	2000		•		•		•		•
Standard Series CIE CRI: Ra 80+ IES TM-30: Rf 78, Rg 101	700	•		•		•		•	
	1300	•	•	•	•	•	•	•	•
	2000	•	•	•	•	•	•	•	•
	3000		•		•		•		•
Vibrant Series® V80 CIE CRI: Ra 80+ IES TM-30: Rf 73, Rg 105	700			•					
	1300			•	•				
	2000			•	•				
	3000				•				
Vibrant Series® V95 CIE CRI: Ra 90+, R9 90+ IES TM-30: Rf 93, Rg 106	700			•					
	1300			•	•				
	2000				•				

ORDERING GUIDE

PART NUMBERING SYSTEM

NOTE that all combinations are not available. Please see listing, below.

XIM	19	95	30	13	A2	A
XCA: Xicato Core Array XIM: Xicato Intelligent Module XTM: Xicato Thin Module	Light Emitting Surface (LES mm) 09: 9 19: 19	Series 80: Standard 95: Artist BT: Beauty V8: Vibrant 80 V9: Vibrant 95	CCT (K) 27: 2700 30: 3000 35: 3500 40: 4000 01: NA	Flux (nominal) 07: 700 13: 1300 20: 2000 etc.	Feature Group A2: DALI A3: 1-10V A5: BLE+DALI A6: BLE+1-10V CC: constant current	Revision

PART CODES AND DESCRIPTIONS

XIM ARTIST SERIES WITH 9MM LIGHT EMITTING SURFACE (LES)

Part Number	Description
XIM09952707A2A	LED Module, XIM, LES09, Artist, 2700K, 700LM, DALI
XIM09952707A3A	LED Module, XIM, LES09, Artist, 2700K, 700LM, 1-10V
XIM09952707A5A	LED Module, XIM, LES09, Artist, 2700K, 700LM, BLE+DALI
XIM09952707A6A	LED Module, XIM, LES09, Artist, 2700K, 700LM, BLE+1-10V
XIM09952713A2A	LED Module, XIM, LES09, Artist, 2700K, 1300LM, DALI
XIM09952713A3A	LED Module, XIM, LES09, Artist, 2700K, 1300LM, 1-10V
XIM09952713A5A	LED Module, XIM, LES09, Artist, 2700K, 1300LM, BLE+DALI
XIM09952713A6A	LED Module, XIM, LES09, Artist, 2700K, 1300LM, BLE+1-10V
XIM09953007A2A	LED Module, XIM, LES09, Artist, 3000K, 700LM, DALI
XIM09953007A3A	LED Module, XIM, LES09, Artist, 3000K, 700LM, 1-10V
XIM09953007A5A	LED Module, XIM, LES09, Artist, 3000K, 700LM, BLE+DALI
XIM09953007A6A	LED Module, XIM, LES09, Artist, 3000K, 700LM, BLE+1-10V
XIM09953013A2A	LED Module, XIM, LES09, Artist, 3000K, 1300LM, DALI
XIM09953013A3A	LED Module, XIM, LES09, Artist, 3000K, 1300LM, 1-10V
XIM09953013A5A	LED Module, XIM, LES09, Artist, 3000K, 1300LM, BLE+DALI
XIM09953013A6A	LED Module, XIM, LES09, Artist, 3000K, 1300LM, BLE+1-10V
XIM09953507A2A	LED Module, XIM, LES09, Artist, 3500K, 700LM, DALI
XIM09953507A3A	LED Module, XIM, LES09, Artist, 3500K, 700LM, 1-10V
XIM09953507A5A	LED Module, XIM, LES09, Artist, 3500K, 700LM, BLE+DALI
XIM09953507A6A	LED Module, XIM, LES09, Artist, 3500K, 700LM, BLE+1-10V
XIM09953513A2A	LED Module, XIM, LES09, Artist, 3500K, 1300LM, DALI
XIM09953513A3A	LED Module, XIM, LES09, Artist, 3500K, 1300LM, 1-10V
XIM09953513A5A	LED Module, XIM, LES09, Artist, 3500K, 1300LM, BLE+DALI
XIM09953513A6A	LED Module, XIM, LES09, Artist, 3500K, 1300LM, BLE+1-10V
XIM09954007A2A	LED Module, XIM, LES09, Artist, 4000K, 700LM, DALI
XIM09954007A3A	LED Module, XIM, LES09, Artist, 4000K, 700LM, 1-10V
XIM09954007A5A	LED Module, XIM, LES09, Artist, 4000K, 700LM, BLE+DALI
XIM09954007A6A	LED Module, XIM, LES09, Artist, 4000K, 700LM, BLE+1-10V
XIM09954013A2A	LED Module, XIM, LES09, Artist, 4000K, 1300LM, DALI
XIM09954013A3A	LED Module, XIM, LES09, Artist, 4000K, 1300LM, 1-10V
XIM09954013A5A	LED Module, XIM, LES09, Artist, 4000K, 1300LM, BLE+DALI
XIM09954013A6A	LED Module, XIM, LES09, Artist, 4000K, 1300LM, BLE+1-10V

Suggested Cable Harness
(one per unit, order separately)

XSA-331

XIM 6-pin 600mm 1-10V/DALI
Wire Harness

XIM ARTIST SERIES WITH 19MM LIGHT EMITTING SURFACE (LES)

Part Number	Description
XIM19952713A2A	LED Module, XIM, LES19, Artist, 2700K, 1300LM, DALI
XIM19952713A3A	LED Module, XIM, LES19, Artist, 2700K, 1300LM, 1-10V
XIM19952713A5A	LED Module, XIM, LES19, Artist, 2700K, 1300LM, BLE+DALI
XIM19952713A6A	LED Module, XIM, LES19, Artist, 2700K, 1300LM, BLE+1-10V
XIM19952720A2A	LED Module, XIM, LES19, Artist, 2700K, 2000LM, DALI
XIM19952720A3A	LED Module, XIM, LES19, Artist, 2700K, 2000LM, 1-10V
XIM19952720A5A	LED Module, XIM, LES19, Artist, 2700K, 2000LM, BLE+DALI
XIM19952720A6A	LED Module, XIM, LES19, Artist, 2700K, 2000LM, BLE+1-10V
XIM19953013A2A	LED Module, XIM, LES19, Artist, 3000K, 1300LM, DALI
XIM19953013A3A	LED Module, XIM, LES19, Artist, 3000K, 1300LM, 1-10V
XIM19953013A5A	LED Module, XIM, LES19, Artist, 3000K, 1300LM, BLE+DALI
XIM19953013A6A	LED Module, XIM, LES19, Artist, 3000K, 1300LM, BLE+1-10V
XIM19953020A2A	LED Module, XIM, LES19, Artist, 3000K, 2000LM, DALI
XIM19953020A3A	LED Module, XIM, LES19, Artist, 3000K, 2000LM, 1-10V
XIM19953020A5A	LED Module, XIM, LES19, Artist, 3000K, 2000LM, BLE+DALI
XIM19953020A6A	LED Module, XIM, LES19, Artist, 3000K, 2000LM, BLE+1-10V
XIM19953513A2A	LED Module, XIM, LES19, Artist, 3500K, 1300LM, DALI
XIM19953513A3A	LED Module, XIM, LES19, Artist, 3500K, 1300LM, 1-10V
XIM19953513A5A	LED Module, XIM, LES19, Artist, 3500K, 1300LM, BLE+DALI
XIM19953513A6A	LED Module, XIM, LES19, Artist, 3500K, 1300LM, BLE+1-10V
XIM19953520A2A	LED Module, XIM, LES19, Artist, 3500K, 2000LM, DALI
XIM19953520A3A	LED Module, XIM, LES19, Artist, 3500K, 2000LM, 1-10V
XIM19953520A5A	LED Module, XIM, LES19, Artist, 3500K, 2000LM, BLE+DALI
XIM19953520A6A	LED Module, XIM, LES19, Artist, 3500K, 2000LM, BLE+1-10V
XIM19954013A2A	LED Module, XIM, LES19, Artist, 4000K, 1300LM, DALI
XIM19954013A3A	LED Module, XIM, LES19, Artist, 4000K, 1300LM, 1-10V
XIM19954013A5A	LED Module, XIM, LES19, Artist, 4000K, 1300LM, BLE+DALI
XIM19954013A6A	LED Module, XIM, LES19, Artist, 4000K, 1300LM, BLE+1-10V
XIM19954020A2A	LED Module, XIM, LES19, Artist, 4000K, 2000LM, DALI
XIM19954020A3A	LED Module, XIM, LES19, Artist, 4000K, 2000LM, 1-10V
XIM19954020A5A	LED Module, XIM, LES19, Artist, 4000K, 2000LM, BLE+DALI
XIM19954020A6A	LED Module, XIM, LES19, Artist, 4000K, 2000LM, BLE+1-10V

Suggested Cable Harness
(one per unit, order separately)

XSA-331

XIM 6-pin 600mm 1-10V/DALI
Wire Harness

MECHANICAL CHARACTERISTICS

MECHANICAL SPECIFICATIONS

Module Source Type	Corrected Cold Phosphor Technology®
Phosphor Proximity	Remote
Module Housing	Injection molded glass filled PBT
Dimensions	$\varnothing$ 50mm x 20mm (1.97" x 0.78") * Xicato recommends an insertion space of $\varnothing$ 52mm
Weight	48 grams (1.69 oz.)
Light Emitting Surface options	$\varnothing$ 9mm (0.35") $\varnothing$ 19mm (0.75")
Interfaces: Electrical	6-Pin terminal. Tyco part # 353908-6P. Mating connector Tyco 353907-1. Pin-out: P1 + power, P2 - power, P3 open, P4 open, P5 control+, P6 control-. 600mm wire harness accessory available through Avnet (part #2829114-2), Xicato Part # XSA-331.
Interfaces: Mechanical	Recommended mounting screws: M3 x 0.5mm x 25mm with split lock washer.
Mounting Torque	Min: 0.36N-m (3.2in-lbs). Max: 0.43N-m (3.8in-lbs)
Interface: Thermal	Integrated thermal pad. A mating thermal interface (i.e. heatsink) surface flatness of $\leq$ 0.1 mm and center hole less than $\varnothing$ 12 mm is recommended in order to maintain thermal performance.
Maximum Case Temperature	90°C
Shipping (20 pc MOQ):	20 count box: 347mm x 230mm x 9mm (14" x 9" x 4"), 1.4 kg (3 lbs.) gross weight 100 count box: 533mm x 254mm x 153mm (21" x 10" x 6"), 3 kg (7 lbs.) gross weight
Storage Temperature	-40°C to +85°C



XIM 9mm



XIM 9mm top



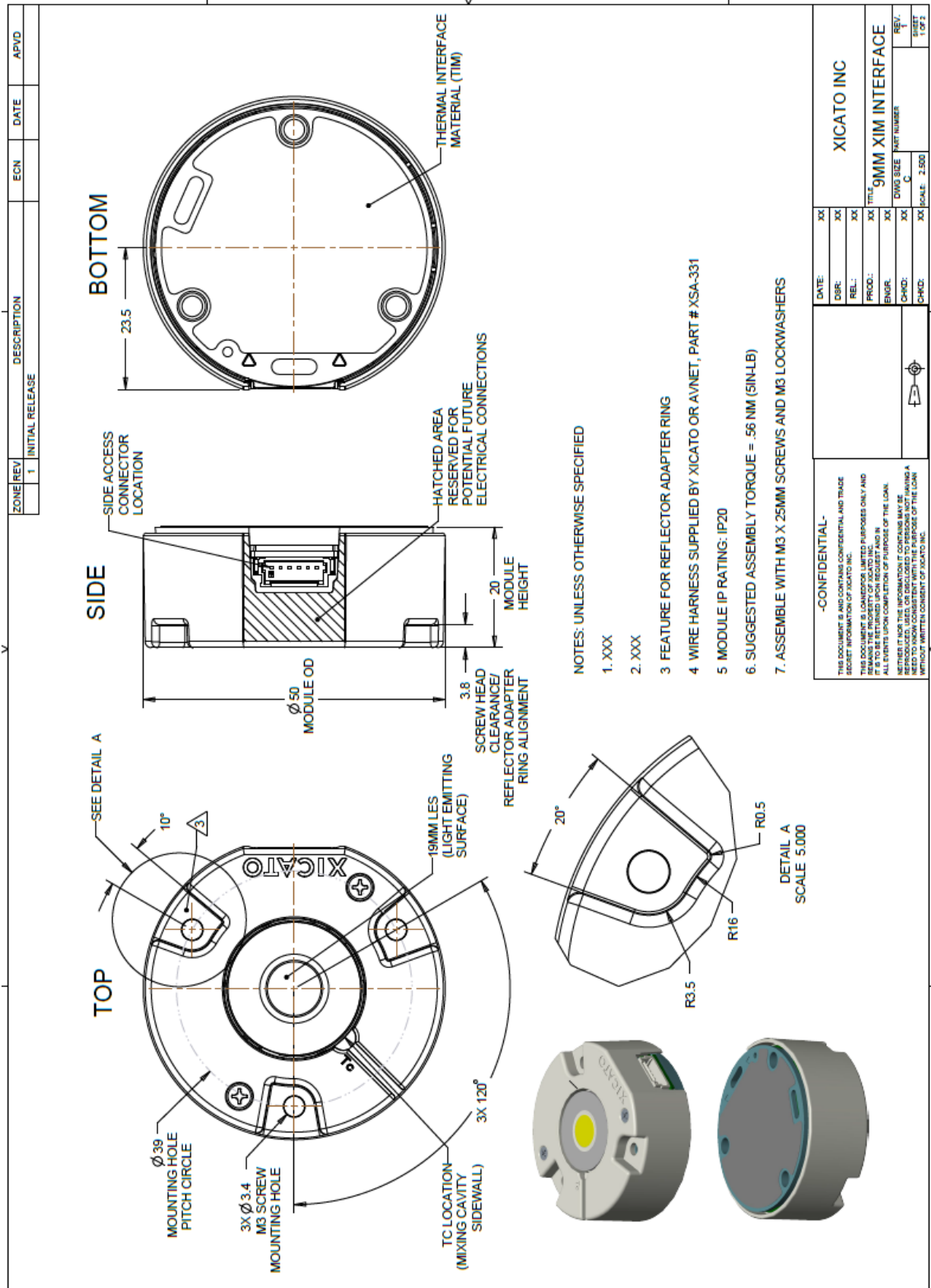
XIM 19mm



XIM 19mm top

MECHANICAL DRAWINGS

NOTE: XIM 19mm is identical except for the diameter of the light emitting surface (19mm vs. 9mm)



ZONE/REV	DESCRIPTION	ECN	DATE	APVD

XIMCV SIDE ACCESS DETAIL
6 PIN MINI CT CONNECTOR

24.8
TO BACK
OF MATING
CONNECTOR

XIM-CV PIN OUT				
PIN#	WIRE COLOR	FUNCTION	AWG	LENGTH
1	RED	+ 48V POWER	24 (1.12 MM MAX INULATION OD)	600 MM
2	BLACK	- 48V POWER	24 (1.12 MM MAX INULATION OD)	600 MM
3	DNU	XICATO RESERVED	N/A	N/A
4	DNU	XICATO RESERVED	N/A	N/A
5	VIOLET	1-10V DALI DIM + CONTROL 1	24 (1.12 MM MAX INULATION OD)	600 MM
6	GREY	1-10V DALI DIM - CONTROL 2	24 (1.12 MM MAX INULATION OD)	600 MM

6.85

5.8
TO BASE OF
MATING CONNECTOR

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		REV: 1 SHEET 2 OF 2	

ELECTRICAL & DIMMING CHARACTERISTICS

Module Electronics Lifetime 5,400,000 hrs MTBF calculated @ 90°C, 0.6 CL, per Telcordia SR-332 Issue 3

Power in Off State (XIM Gen4) DALI+BLE (A5A): 270mW, 1-10V+BLE (A6A): 380mW

OVER TEMPERATURE PROTECTION

Fold Back Temperature 93°C (reduces to 85% of set level)

Shut-off Temperature 98°C

Restore Temperature 85°C (increases back to 100% of set level)

DIMMING INFORMATION: ALL PROTOCOLS

Dim to Off (0%) Yes

On/off threshold 0.012% of module maximum intensity

DIMMING INFORMATION: BLUETOOTH SMART

Dimming Profile Logarithmic (default) or linear, configurable

Minimum Dim Setting 0.1% of maximum intensity

Dimming Granularity 0.01% resolution (10,000 steps from 100% to 0.01%)

DIMMING INFORMATION: DALI (IEC 62386-101/102:2009 AND IEC 62386-207)

Dimming Profile Logarithmic (default) or linear, configurable

Minimum Dim Setting 0.1% of maximum intensity

Dimming Granularity 255 steps

Dimming Compatibility DALI 1.0. Additional compatibility information available at www.xicato.com

DIMMING INFORMATION: 1-10V / 0-10V (IEC 60929 ANNEX E)

Dimming Profile < 0.5V 0% (off) (> 0.75V to turn back on)

≥ 0.5V and < 1.0V 1%

≥ 1.0V and < 9.0V $12.375\% \times (V_{1-10V} - 1) + 1\%$

≥ 9.0V 100%

Dimming Compatibility XIM is compatible with a wide range of 1-10V sink dimming systems.
Refer to dimming compatibility documentation at www.xicato.com.

Potentiometer Compatibility 100kOhm typical

DIMMING AND FLICKER

Reference	Luminous Intensity	Modulation Frequency	Risk Level
Reference IEEE Std 1789-2015: "IEEE Recommended Practices for Modulating Current in High- Brightness LEDs for Mitigating Health Risks to Viewers"	100% - 1.25% of max	≥ 3,000 Hz	No Effect
	1.25% - 0.5% of max	≥ 1,250 Hz	Low Risk
	0.5% - 0.1% of max	< 1,250 Hz	Medium Risk

WIRELESS SPECIFICATIONS

Processor	ARM Cortex M0, 32-bit, 48 MHz
Protocol	Bluetooth 4.1
Spectral band	2.4 GHz
Bandwidth	1 Mbps
Channels	40
Transmission Power	-18 dBm to +9.5 dBm
Receive Sensitivity	-95 dBm
RSSI Resolution	1 dB resolution
Signal to Noise Ratio (SNR)	> 5:1
Transmission Range	Up to 400 meters, line of sight (LOS)
Operating Temperature	-40°C to +105°C

SOFTWARE & FIRMWARE FEATURES

Protocol Security	AES-128 (128-bit encryption)
Site Scalability	Over 140 trillion individually addressable nodes per site (2^{37}) 4,294,967,296 secure networks per site (2^{32}). Secure networks CANNOT overlap. 32,767 nodes per secure network ($2^{15} - 1$). One secure network per node. 16,535 groups per secure network ($2^{12} - 1$). Groups can overlap. 65,535 scenes per secure network ($2^{16} - 1$). Scenes can overlap.
XIM scalability	Each XIM can be a member of one secure network at a time. Each XIM can be a member of up to 16 groups at one time. Groups can overlap. Each XIM can participate in up to 16 scenes at one time. Scenes can overlap.

INTERNAL SENSOR DATA COLLECTION & STORAGE

Real-time reporting	Current Intensity level Current Temperature of LED core (Tc) Current Temperature of electronics printed circuit board (PCB). Current Input power, voltage and ripple current Current Group membership (provisioned) Current Scene membership (provisioned)
Stored operating history	Total operating hours (time at > 0% intensity) Power cycles (power on/off) LED cycles (LEDs turned on/off, unit still powered) Histogram representing time spent in operating parameter range: temperature, intensity
Stored module Information	Module part number GTIN Serial number XIM hardware revision XIM firmware revision Bluetooth firmware revision Maximum flux Programmed flux LES (light emitting surface diameter) CCT CRI Enabled dimming protocol(s)
Stored OEM programming	OEM serial number (12 bytes) 36 bytes optional free text data

XIM WARRANTY

Warranty duration:	Verifiable 7 years or 50,000 hours of operation at luminous intensity > 0%. Verification based on actual operating data stored in each module.
Warranty coverage:	Covers initial color consistency, lumen maintenance, color maintenance, and drive electronics on EVERY module (B0). No failures.
Initial Color Consistency:	Every light source is within 1x2 MacAdam Ellipse (1x2 SDCM) of target color point. Flux and color point tuned at case temperature 70°C.
Lumen Maintenance:	Better than 70% (L70, B0, F0) at 50,000 hours at maximum operating drive current and maximum case temperature (90°C).
Color Maintenance:	Luminaires within a contiguous space shall remain within $\pm 0.003 \Delta u'v'$ of each other at maximum case temperature (90°C) for the duration of the warranty.
Full warranty text at:	www.xicato.com/support/warranty

INITIAL COLOR CONSISTENCY – DETAILS

NOTES:

1. Artist Series and Standard Series color point targets are on the Planckian locus at each specified CCT
2. Vibrant Series color point target is -0.003 Duv
3. Beauty Series color point target is -0.006 Duv
4. All metrics are calculated according to the proprietary Xicato color matching function

Correlated Color Temp		Initial Color Consistency		
Nominal	Actual	CCT	Duv	SDCM
2700K	2700K	$\pm 40K$	± 0.001	$\pm 1x2$
3000K	2950K	$\pm 50K$		
3500K	3420K	$\pm 60K$		
4000K	4000K	$\pm 70K$		

COLOR METRICS: ARTIST SERIES

Optimized for precise, accurate, natural color rendering.

Artist Series is designed to perfectly emulate natural light sources, with precise color rendering by CIE or IES standards, for the most exacting illumination of art, architecture, or other surfaces.

All color rendering data at highest rated drive current and 70°C case temperature (T_c). Product is warranted to 90°C. Tester consistency (reproducibility) ± 0.0002 Duv (CIE 1964) from NIST reference

Correlated Color Temperature 2700K, 3000K, 3500K, or 4000K nominal
3000K used as test reference.

Initial Color Consistency $\leq 1 \times 2$ Macadam ellipses (1x2 SDCM) at 70°C, B0

CIE CRI Minimums $R_a \geq 95$, $R_9 \geq 90$

Color Maintenance Consistency maintained $< 0.003 \Delta u'v'$ at 50,000 hours

Lumen Maintenance L70/B0 at 50,000 hours

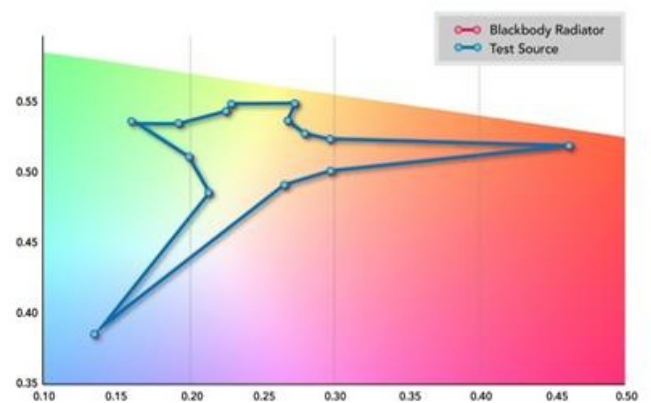
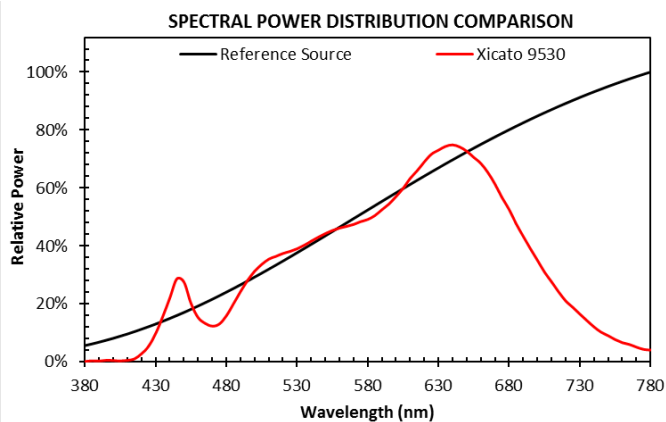
Warranty Verifiable 7 years or 50,000 hours for individual modules (B0) on mortality, color and lumen maintenance (XIM only). Details at www.xicato.com/support/warranty

CIE CRI COLOR METRICS (VALUES ARE TYPICAL)

	R_a	R1	R2	R3	R4	R5	R6	R7	R8	R9	R10	R11	R12	R13	R14	R15	$GA_{I_{BB}}$
Artist Series	97	98	99	97	96	98	97	98	97	95	99	93	94	98	97	99	109

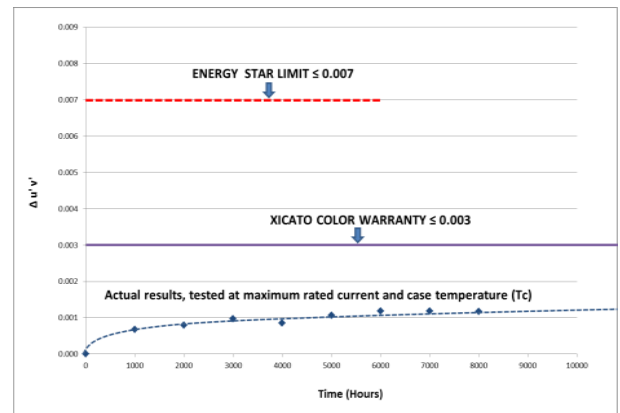
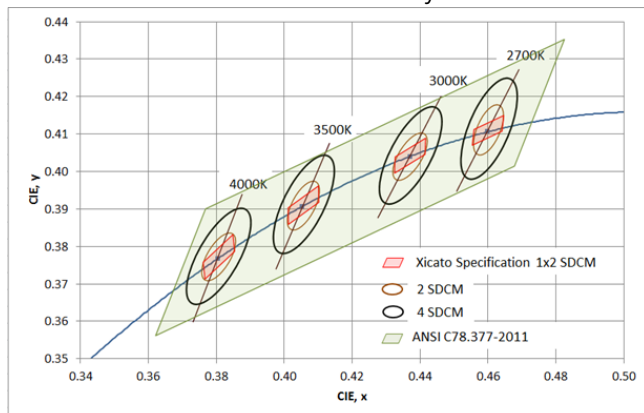
Spectral Power Distribution vs. Reference Source

CIE Color Gamut



Color Consistency

Color Maintenance



IES TM-30 COLOR METRICS

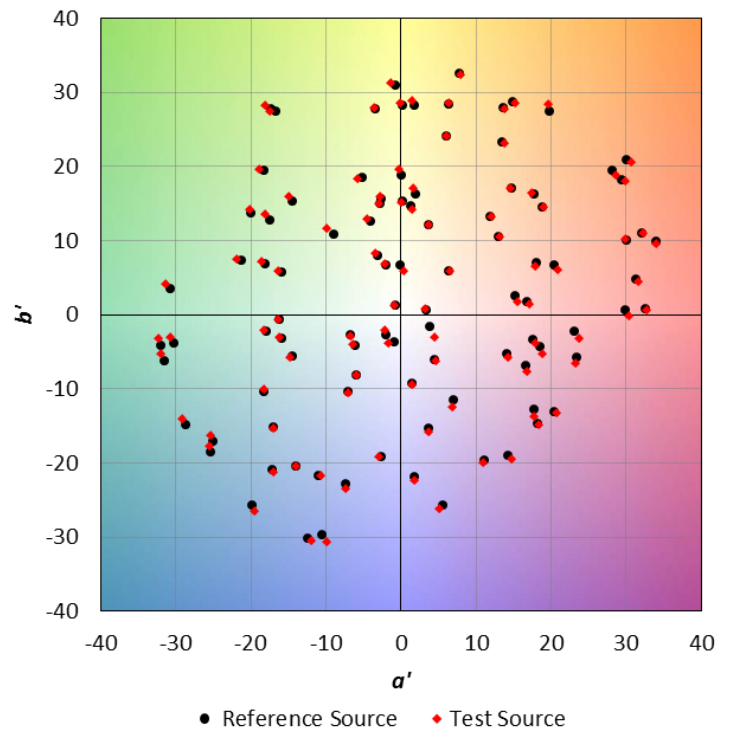
(Values are typical. Based on 3000K CCT)

IES TM-30 Color Fidelity (R_f) 96

IES TM-30 Color Gamut (R_g) 103

CES CHROMATICITY COMPARISON

This plot shows the shift in chromaticity for each individual color evaluation sample (CES). Closer proximity between paired dots indicates higher fidelity.

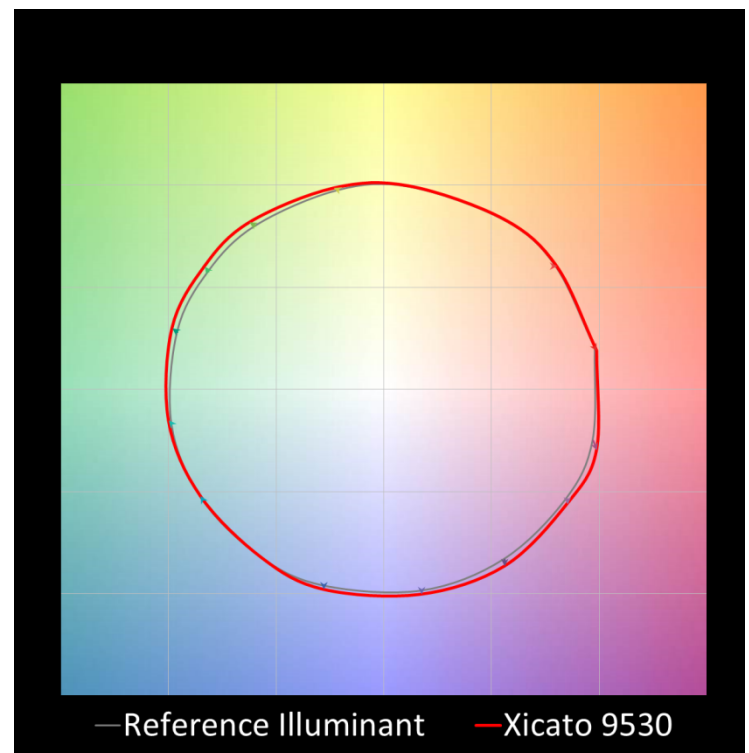


COLOR VECTOR GRAPHIC

This plot shows the average chromaticity shift for the samples within each of 16 hue bins, which are compiled out of the 99 IES TM-30 Color Evaluation Samples. The values are normalized so that the reference is a circle.

Vector arrows indicate the direction and degree of the shift for each hue bin.

- Radial shift indicates an increase/decrease in saturation.
- Tangential shift indicates a shift in hue.
- Length of arrow indicates degree of shift.

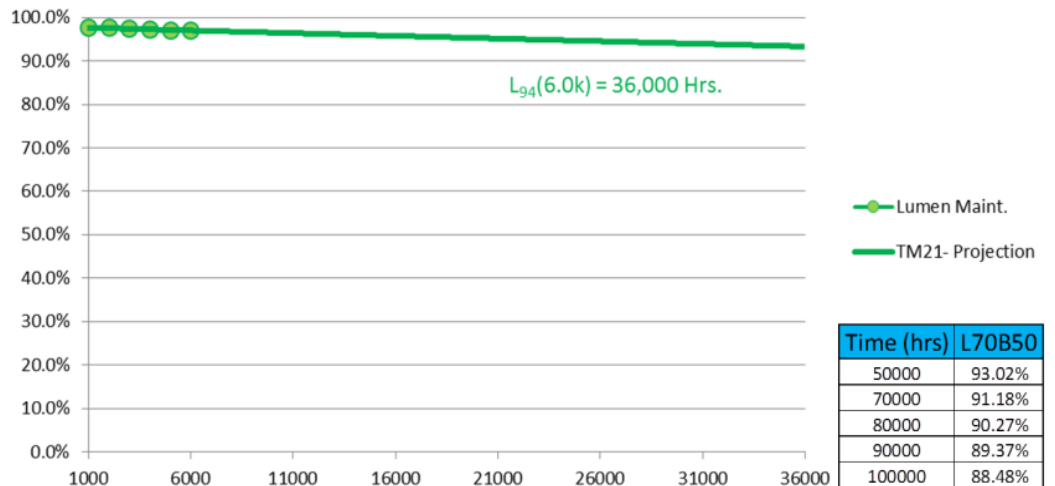


IES LM-80

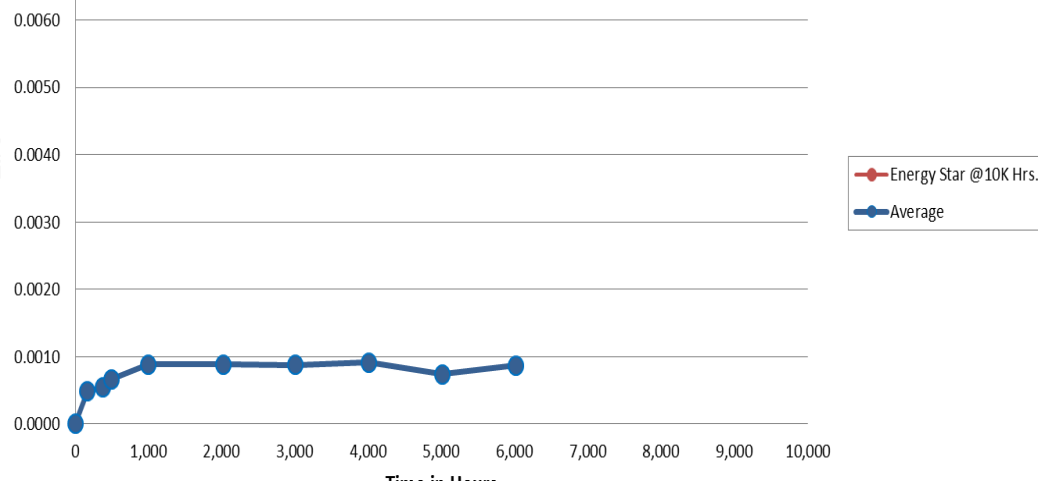
ARTIST SERIES® 19MM, 2700K, 2000LM

Testing conducted at $T_c = 90^\circ\text{C}$, $I_f = 1050\text{mA}$, HTOL, 6000 Hrs.

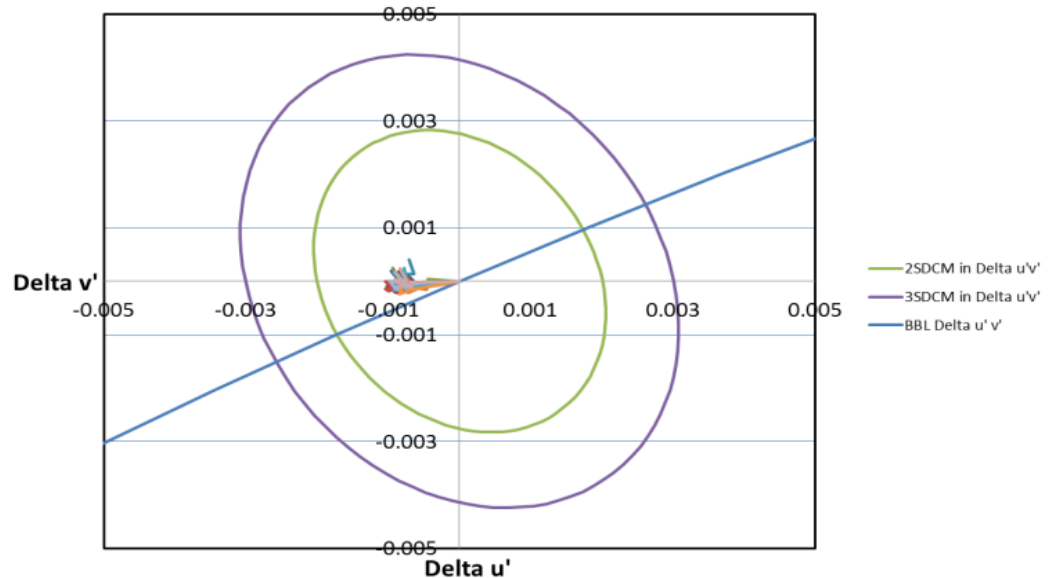
LUMEN MAINTENANCE



COLOR MAINTENANCE



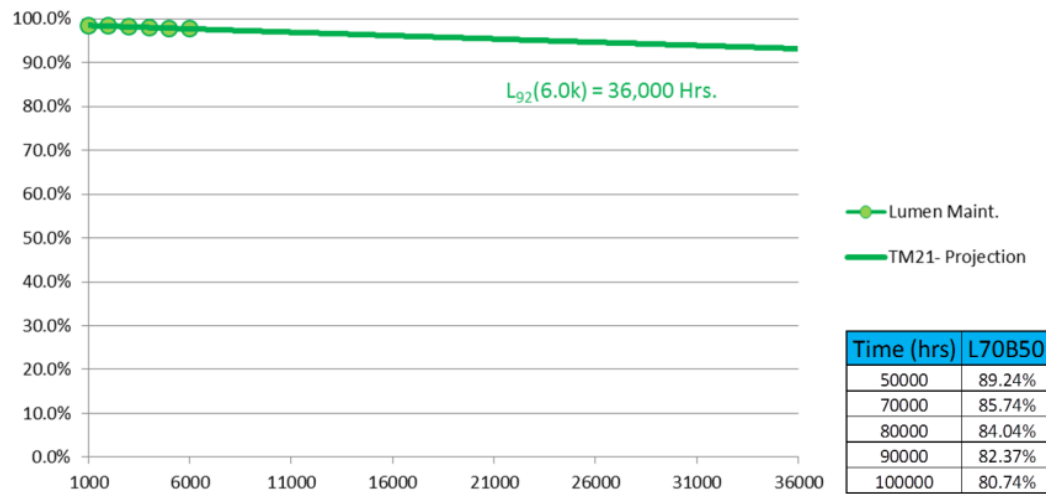
COLOR MAINTENANCE (NORMALIZED)



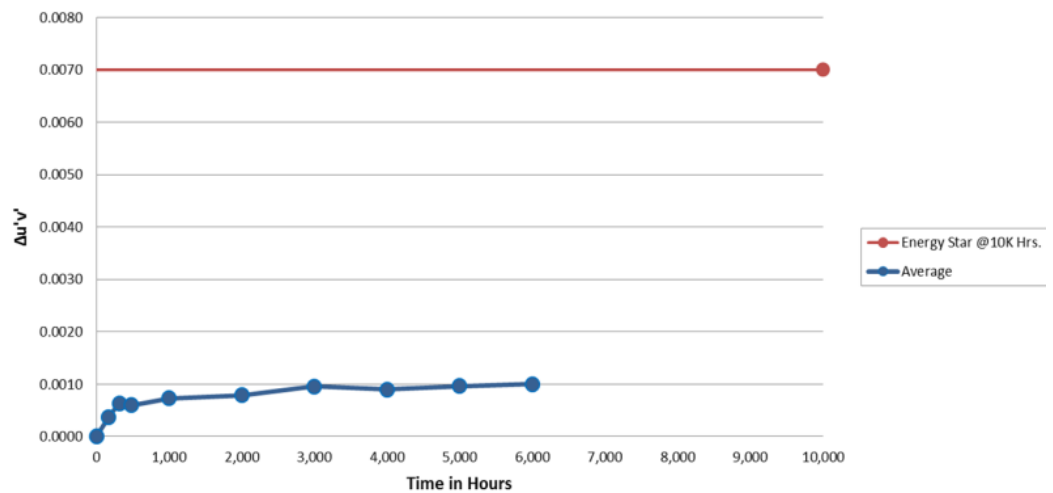
ARTIST SERIES® 19MM, 3000K, 3000LM

Testing conducted at $T_c = 90^\circ\text{C}$, $I_f = 1050\text{mA}$, HTOL, 6000 Hrs.

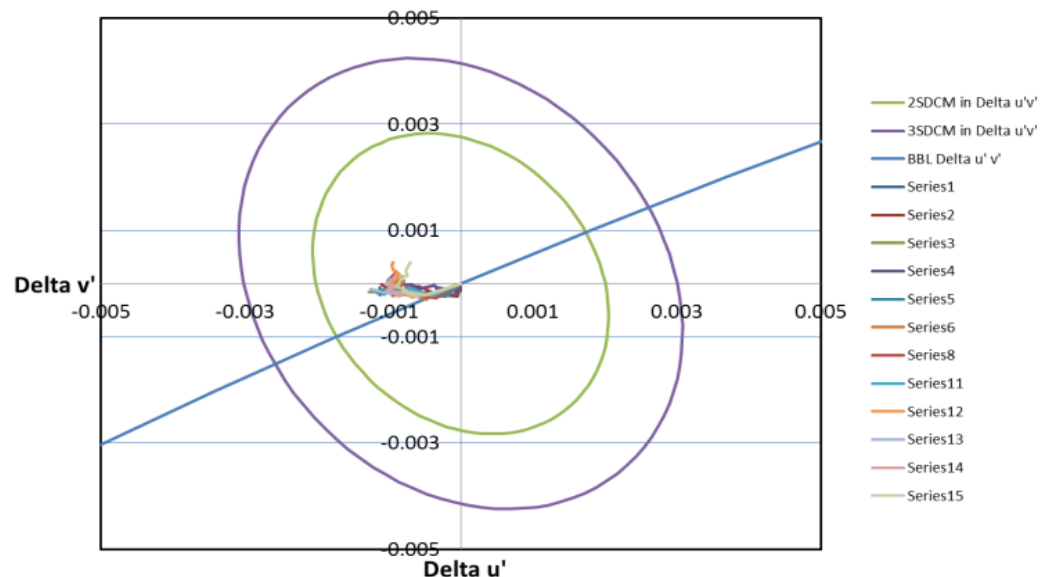
LUMEN MAINTENANCE



COLOR MAINTENANCE



COLOR MAINTENANCE (NORMALIZED)



PERFORMANCE CHARACTERISTICS

More extensive performance data is available from your Xicato sales representative.

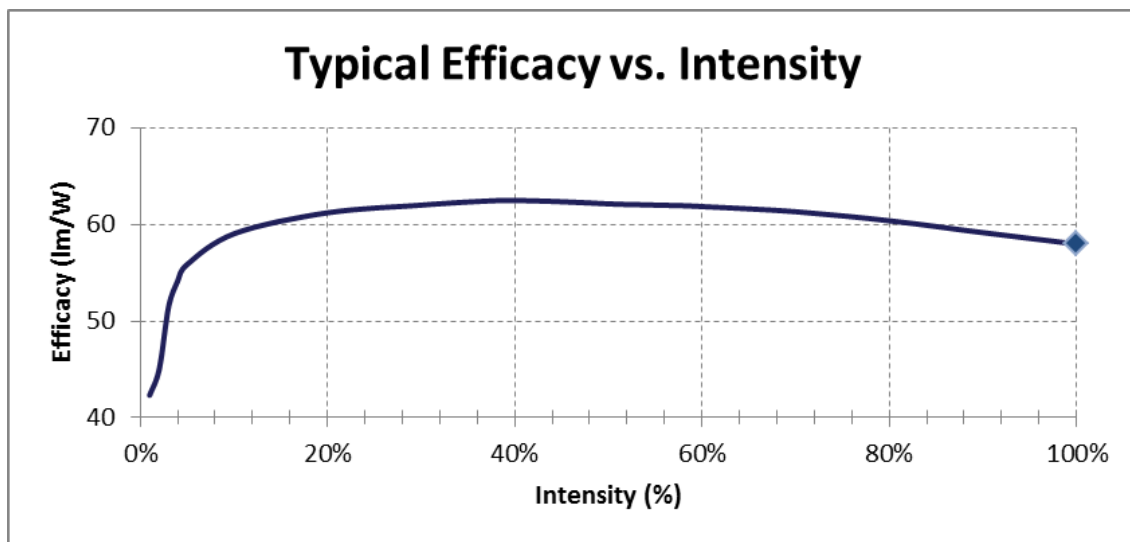
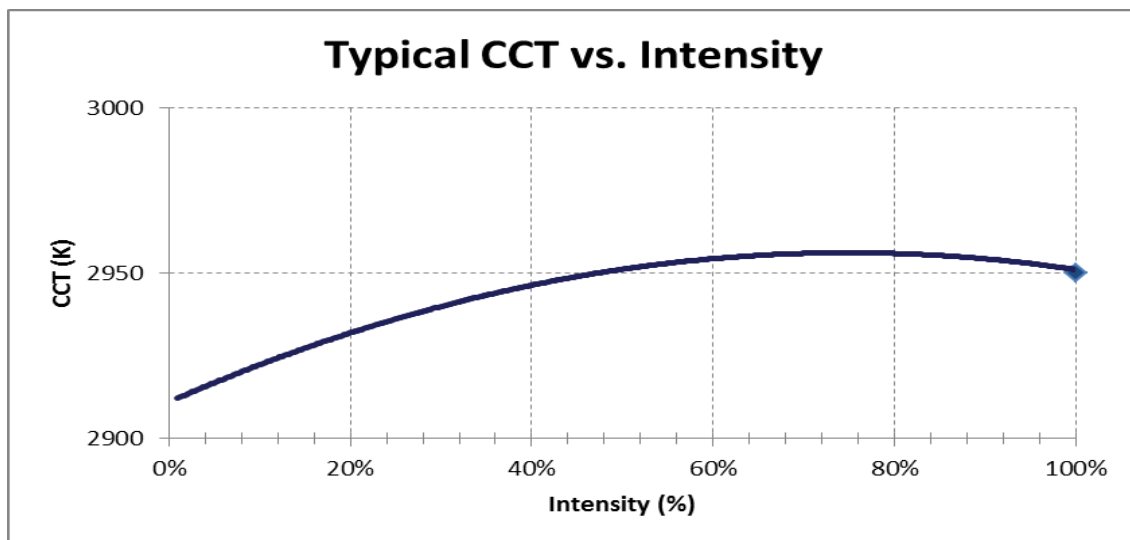
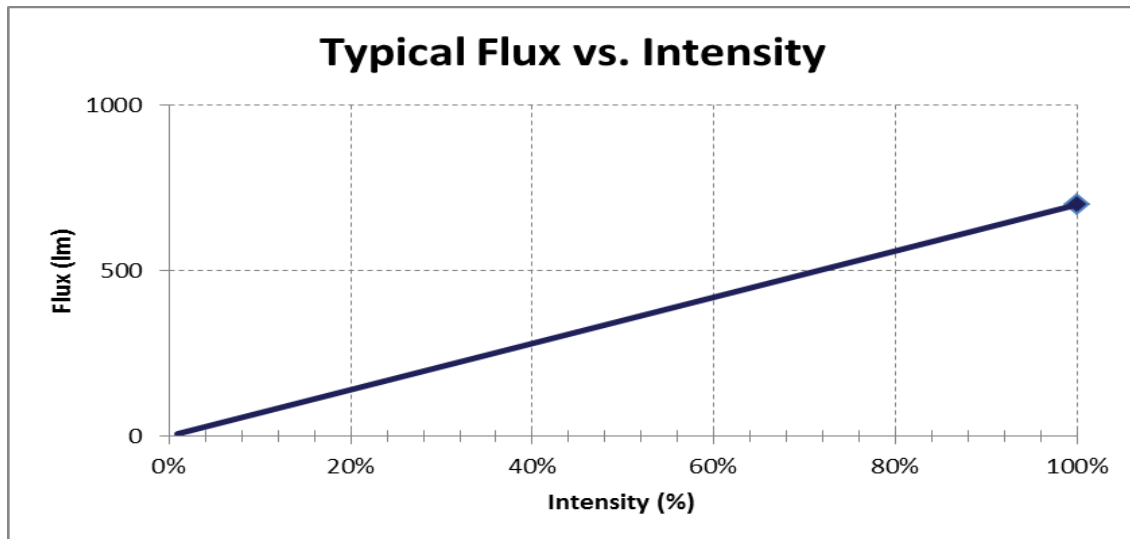
NOTES:

1. Data shown in the tables below are taken at a recommended operating test point (Tc) temperature of 70°C.
2. Voltage data is based on 20°C to 90°C operating range. For operation outside this range, contact Xicato.
3. Module is designed for use with a 48V DC constant voltage power supply.
 - a. Absolute minimum voltage is 41V.
 - b. Absolute maximum voltage is 56V.
4. These specifications include PSU output tolerance, ripple, noise, wire length voltage drop, line regulation, load regulation, over/undershoot, turn on delay, or any other source of variation.
5. While the PSU is energized, the PSU must be able to supply up to 5mA, even when the light is commanded off via a lighting control system.
6. Specifications for DALI (A2A) and 1-10V (A3A) variants are the same
7. CCT data ANSI/NEMA compliant.
8. Absolute range of lumen output is $\pm 10\%$ of typical value.
9. Specifications are subject to change without notice.

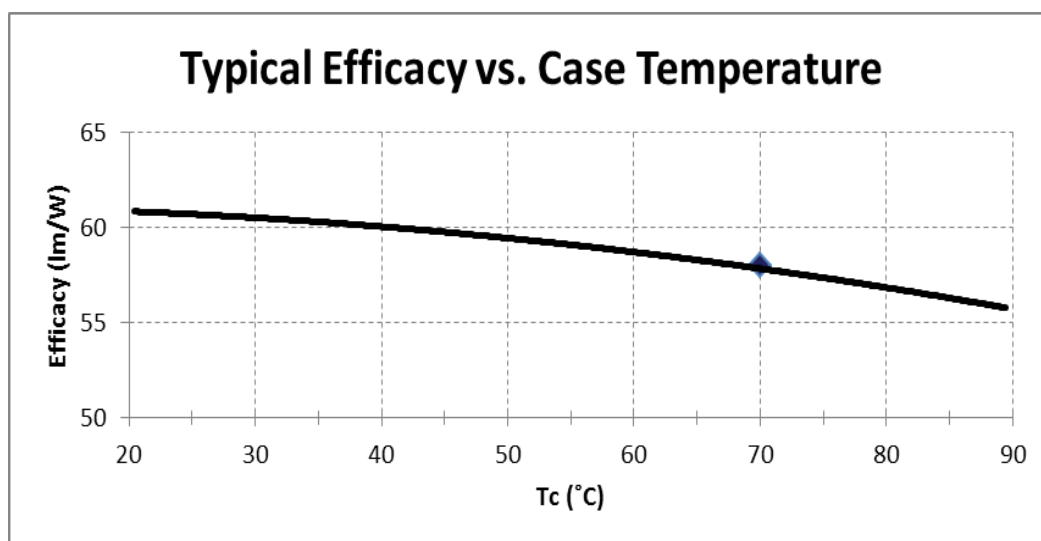
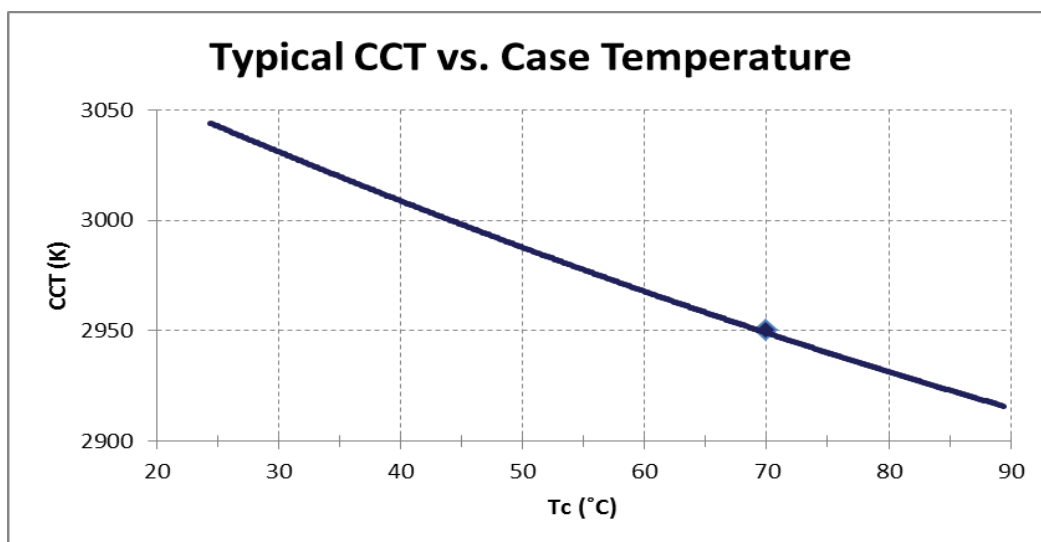
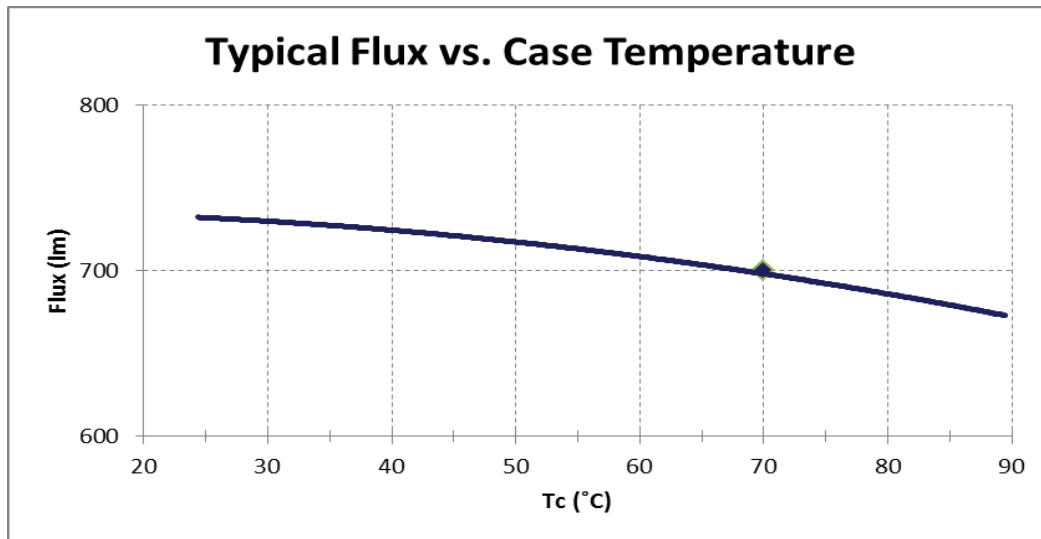
TYPICAL PERFORMANCE

XIM Artist Part Number	LES	CCT	Lumens	mA (Min)	Watts Typ	Watts Max	Lm/W
XIM09952707AxA	9mm	2700K	700	330	11.7	13.5	60
XIM09952713AxA	9mm	2700K	1,300	685	26.3	28.0	49
XIM09953007AxA	9mm	3000K	700	330	11.7	13.5	60
XIM09953013AxA	9mm	3000K	1,300	685	26.3	28.0	49
XIM09953507AxA	9mm	3500K	700	330	11.7	13.5	60
XIM09953513AxA	9mm	3500K	1,300	685	26.3	28.0	49
XIM09954007AxA	9mm	4000K	700	330	11.7	13.5	60
XIM09954013AxA	9mm	4000K	1,300	685	26.3	28.0	49
XIM19952713AxA	19mm	2700K	1,300	478	17.3	19.6	75
XIM19952720AxA	19mm	2700K	2,000	777	28.6	31.8	70
XIM19953013AxA	19mm	3000K	1,300	478	17.3	19.6	75
XIM19953020AxA	19mm	3000K	2,000	777	28.6	31.8	70
XIM19953513AxA	19mm	3500K	1,300	478	17.3	19.6	75
XIM19953520AxA	19mm	3500K	2,000	777	28.6	31.8	70
XIM19954013AxA	19mm	4000K	1,300	478	17.3	19.6	75
XIM19954020AxA	19mm	4000K	2,000	777	28.6	31.8	70

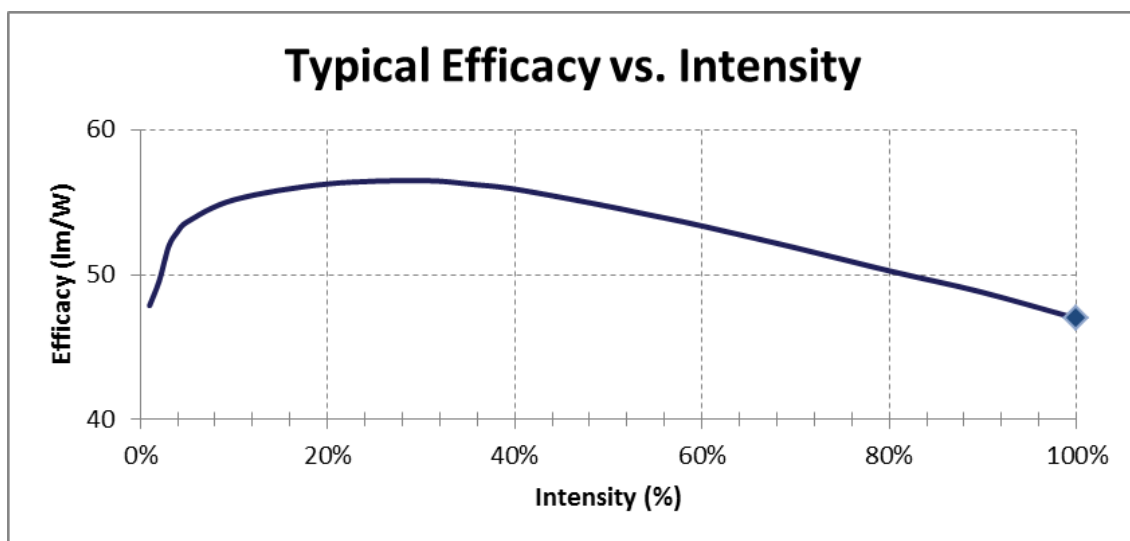
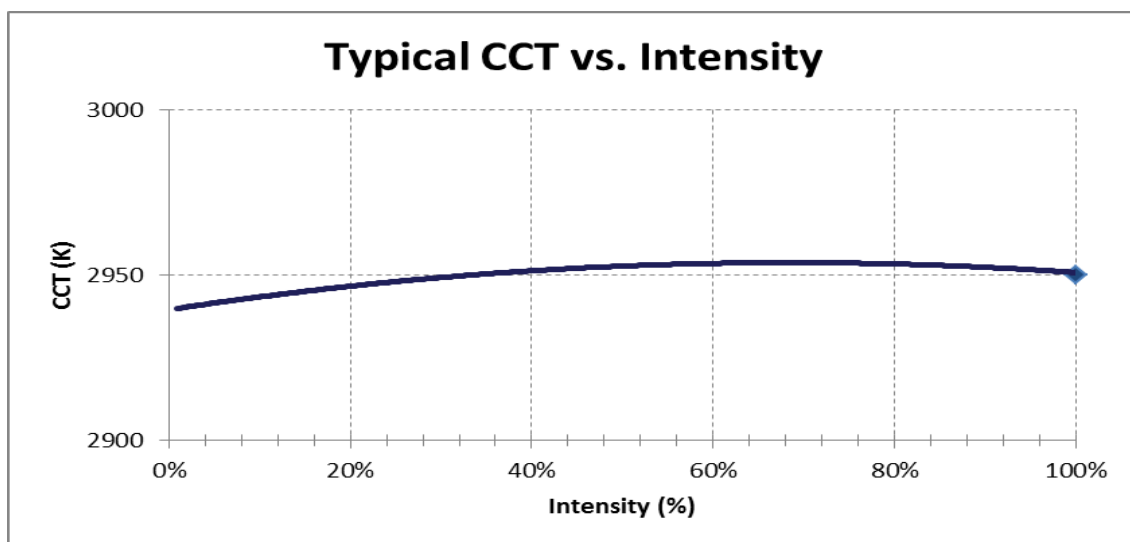
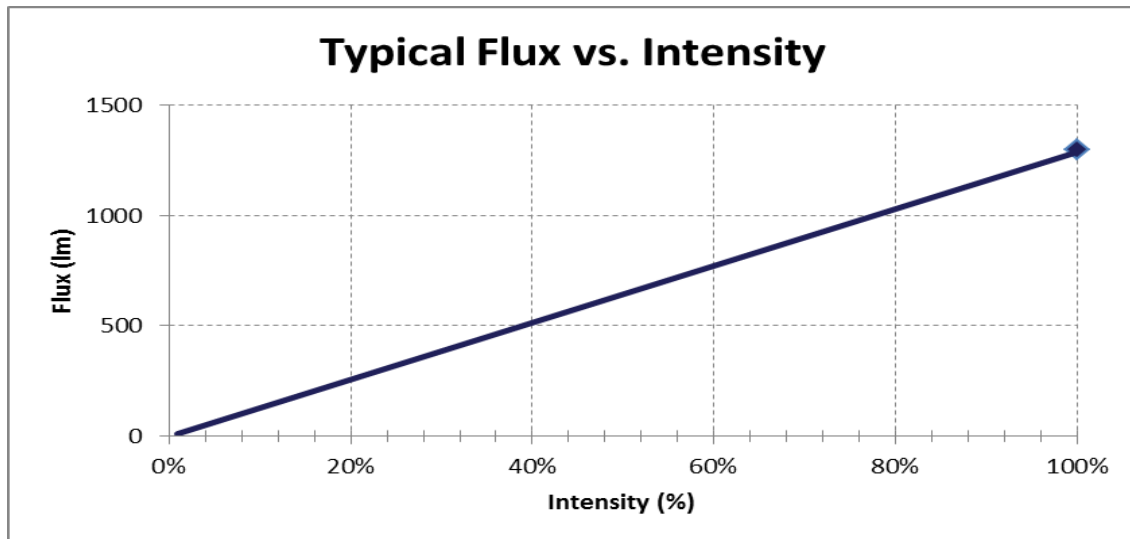
TYPICAL PERFORMANCE VS. INTENSITY: ARTIST, 9MM LES, 3000K, 700LM



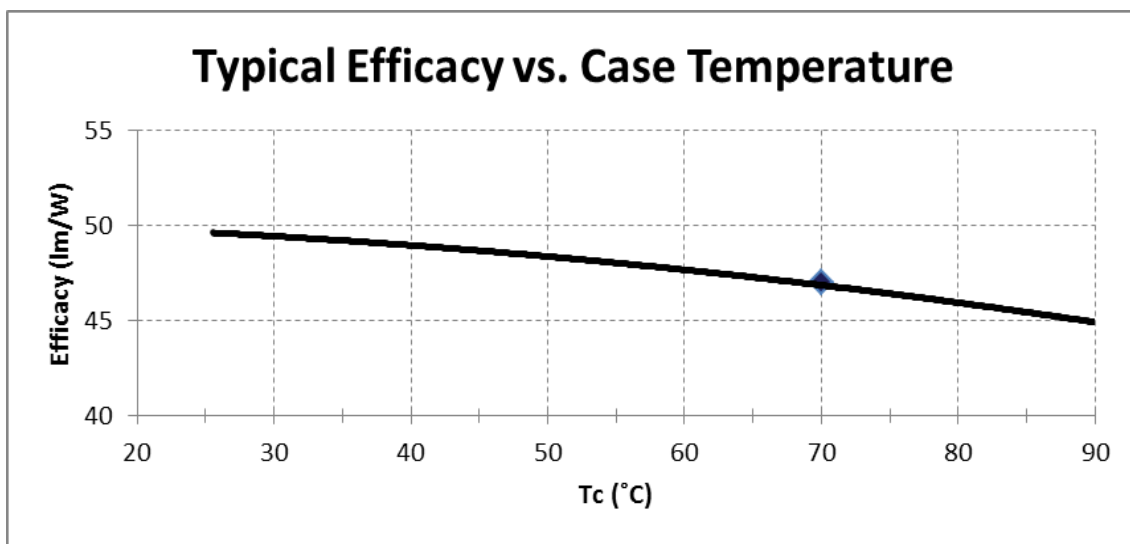
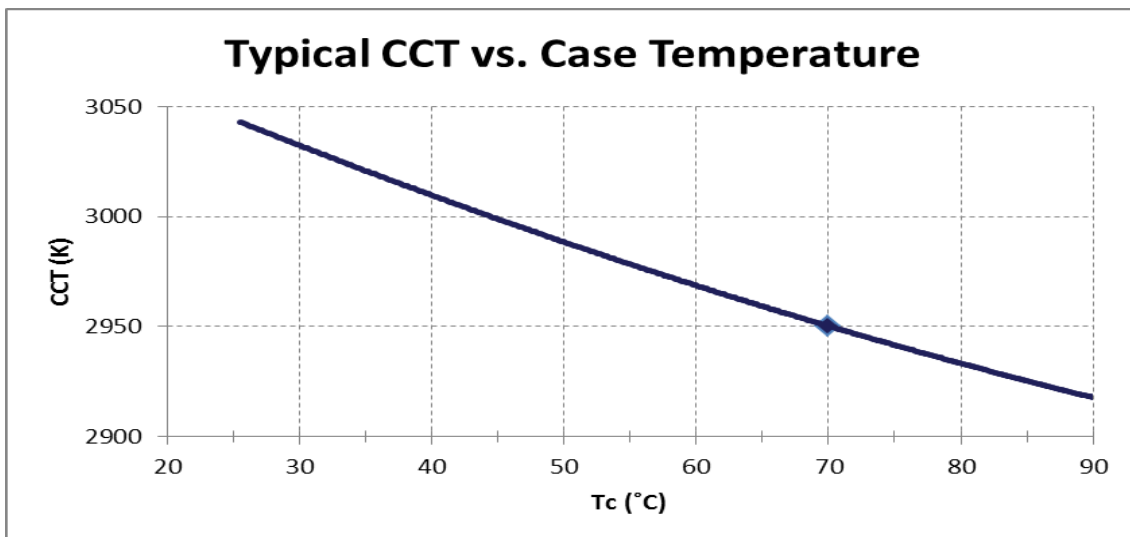
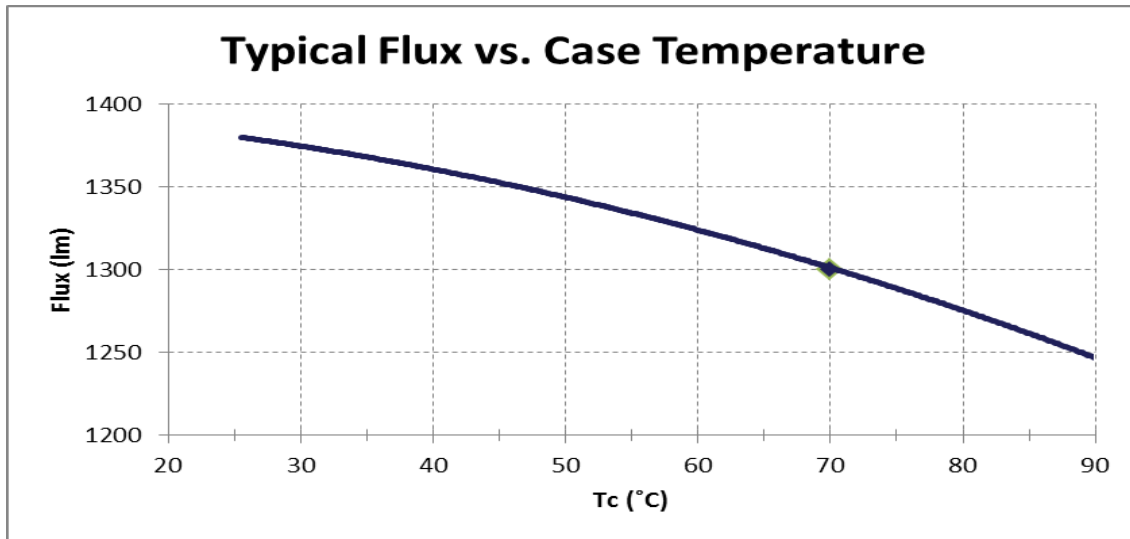
TYPICAL PERFORMANCE VS. CASE TEMPERATURE: ARTIST, 9MM LES, 3000K, 700LM



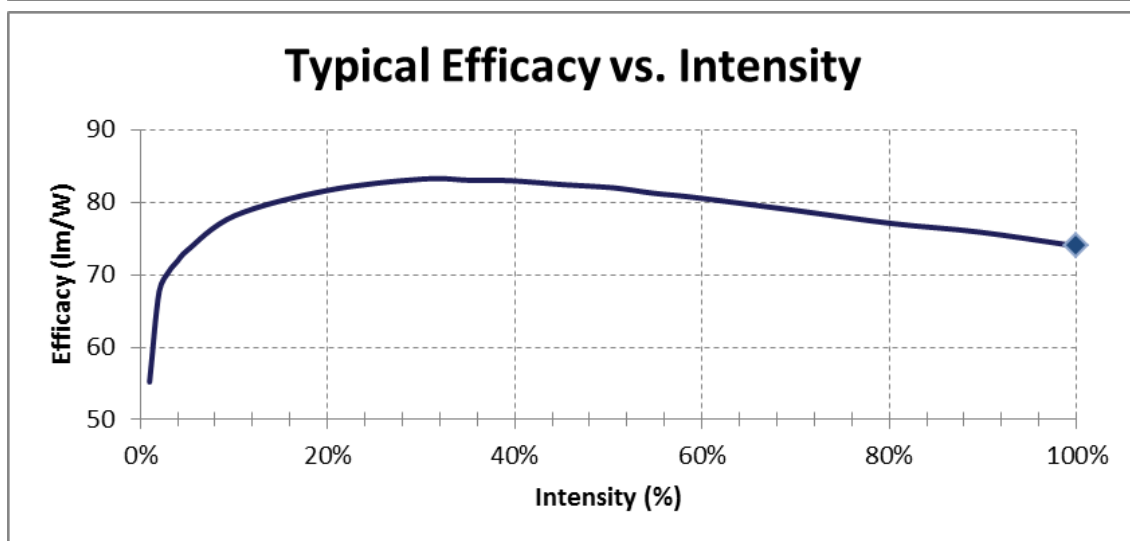
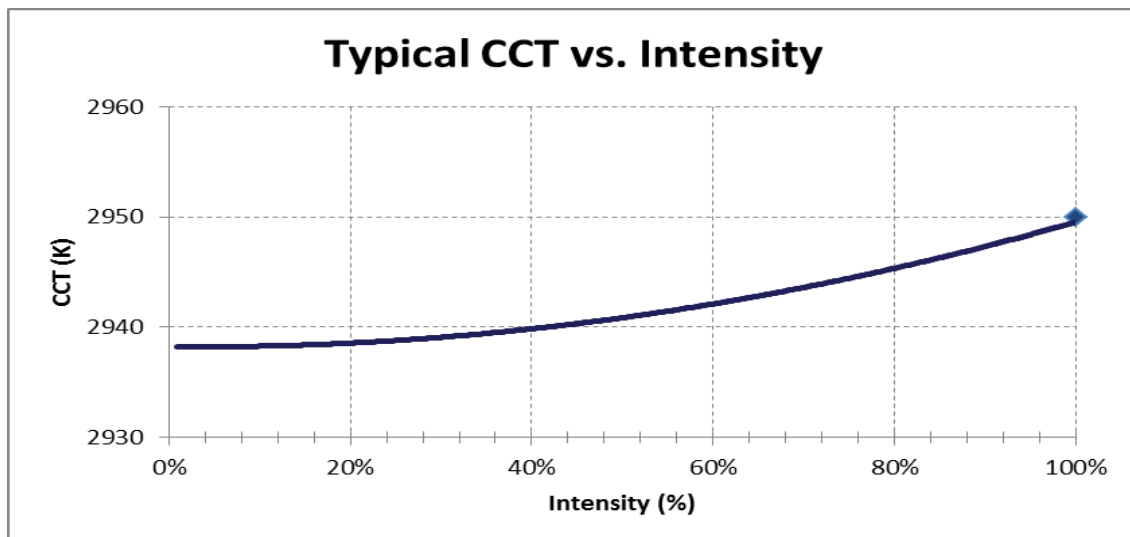
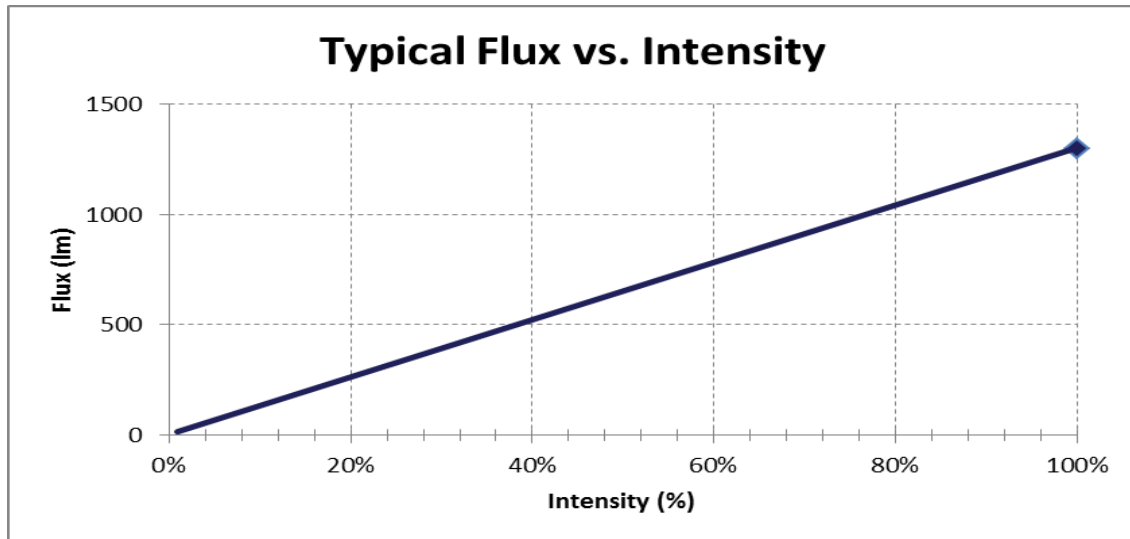
TYPICAL PERFORMANCE VS. INTENSITY: ARTIST, 9MM LES, 3000K, 1300LM



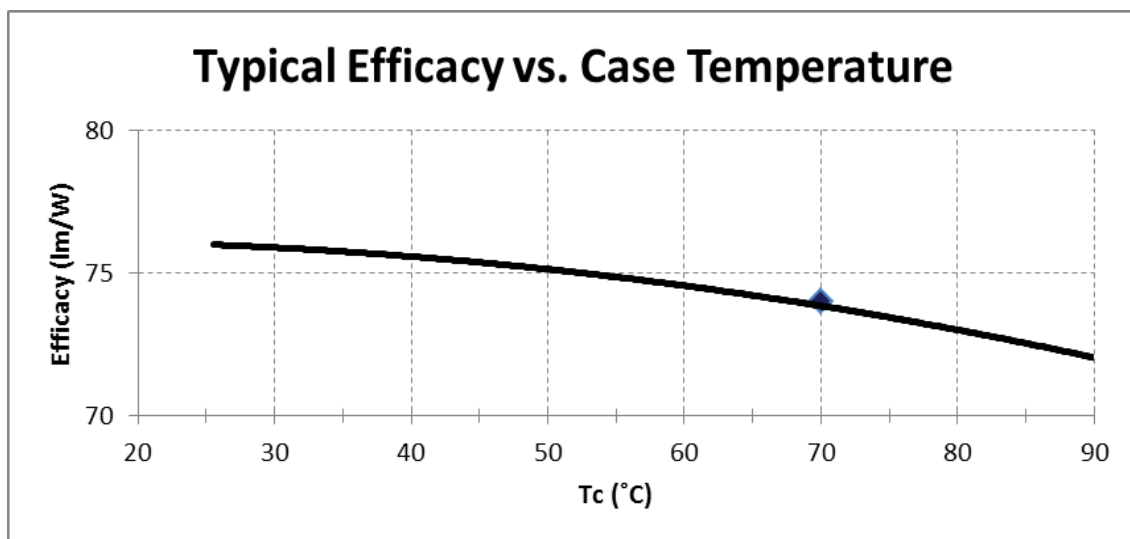
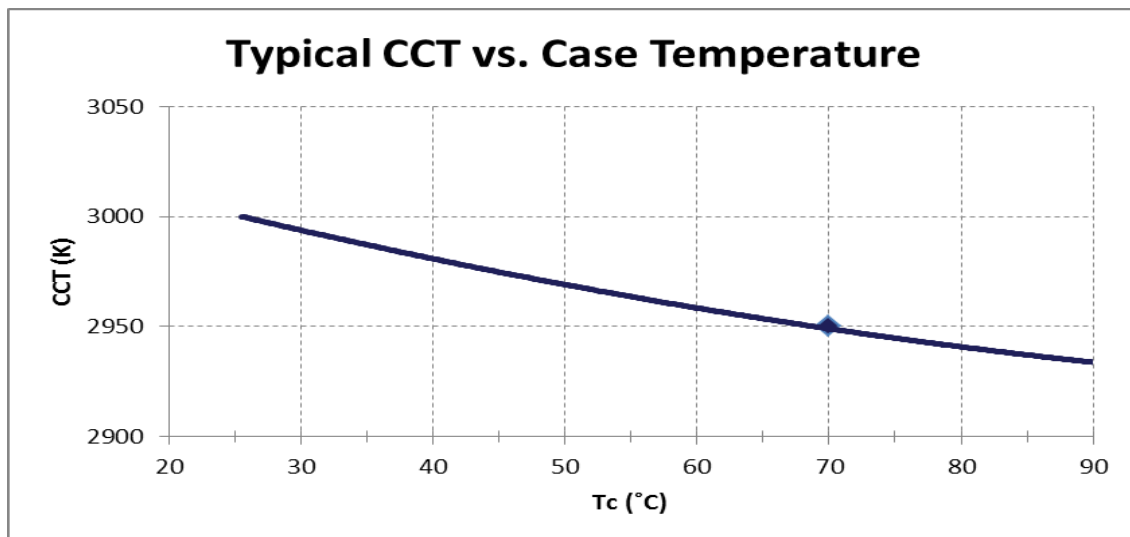
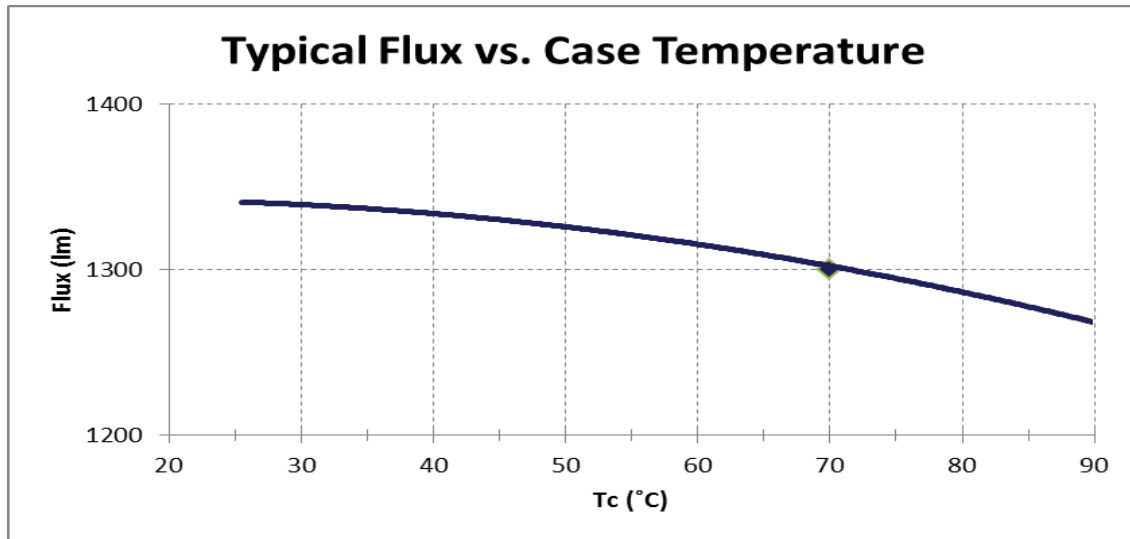
TYPICAL PERFORMANCE VS. CASE TEMPERATURE ARTIST, 9MM LES, 3000K, 1300LM



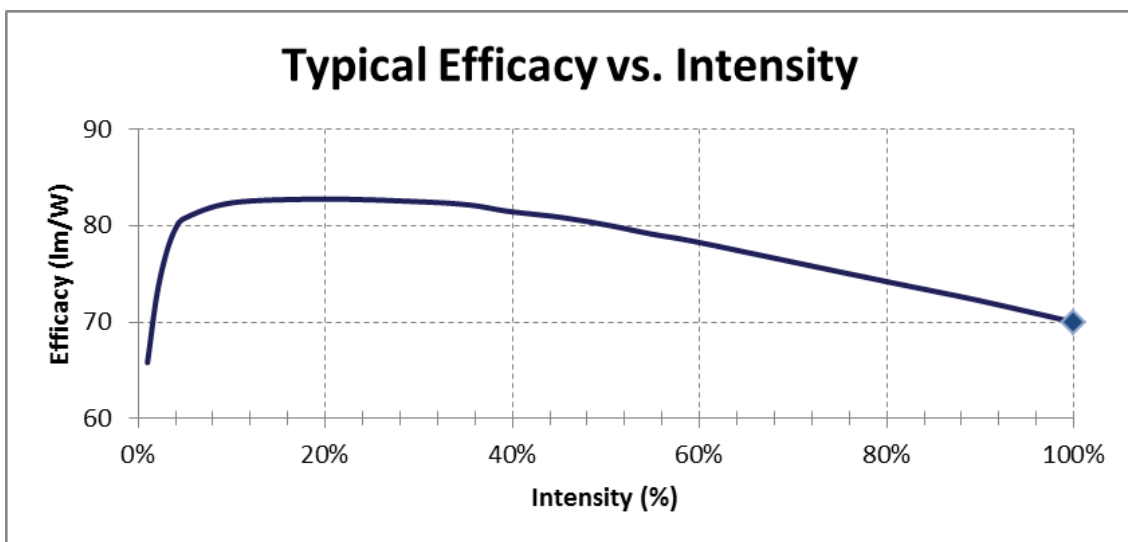
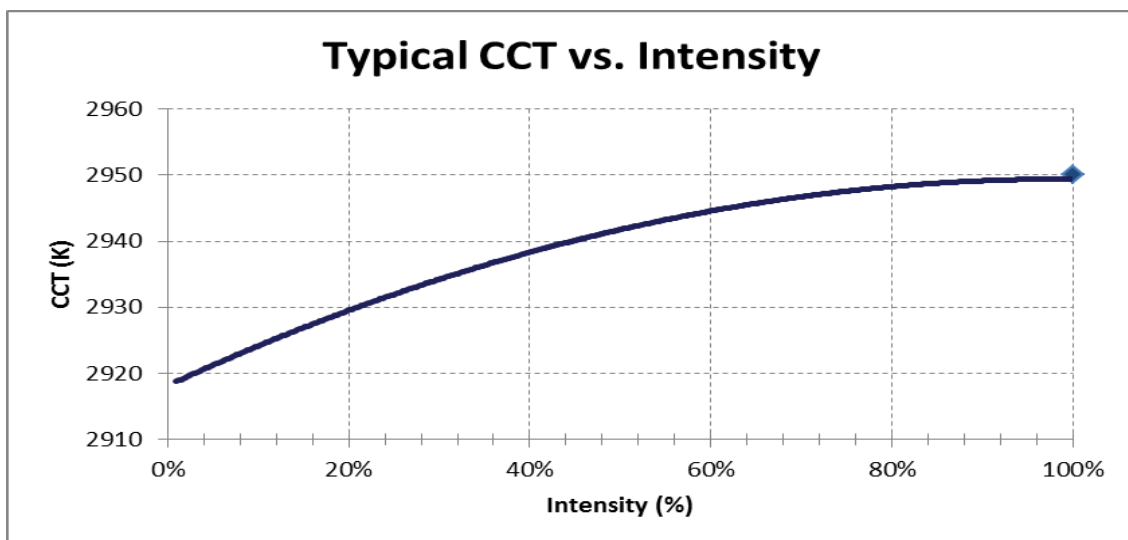
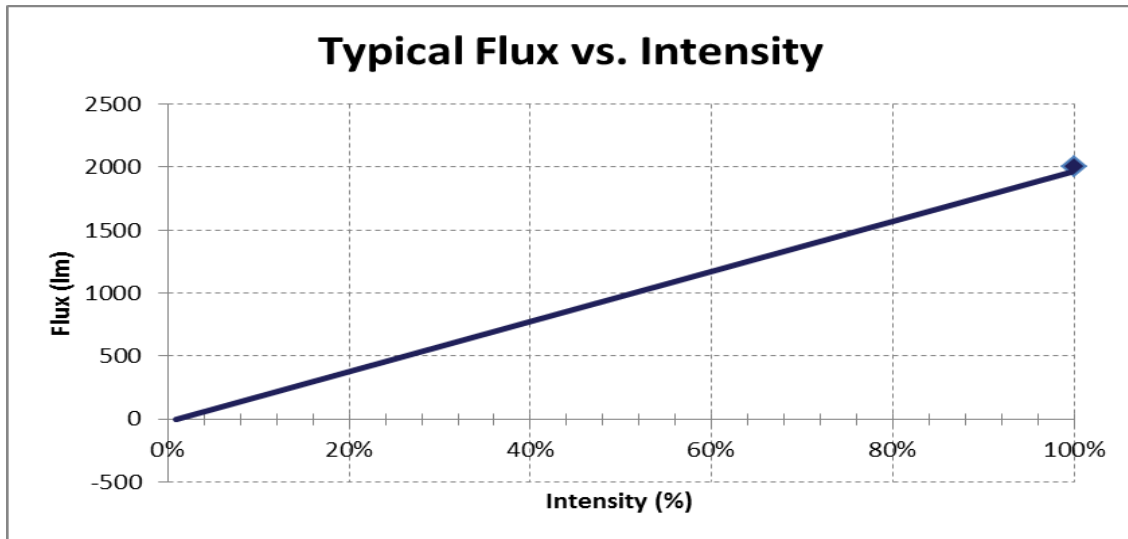
TYPICAL PERFORMANCE VS. INTENSITY: ARTIST, 19MM LES, 3000K, 1300LM



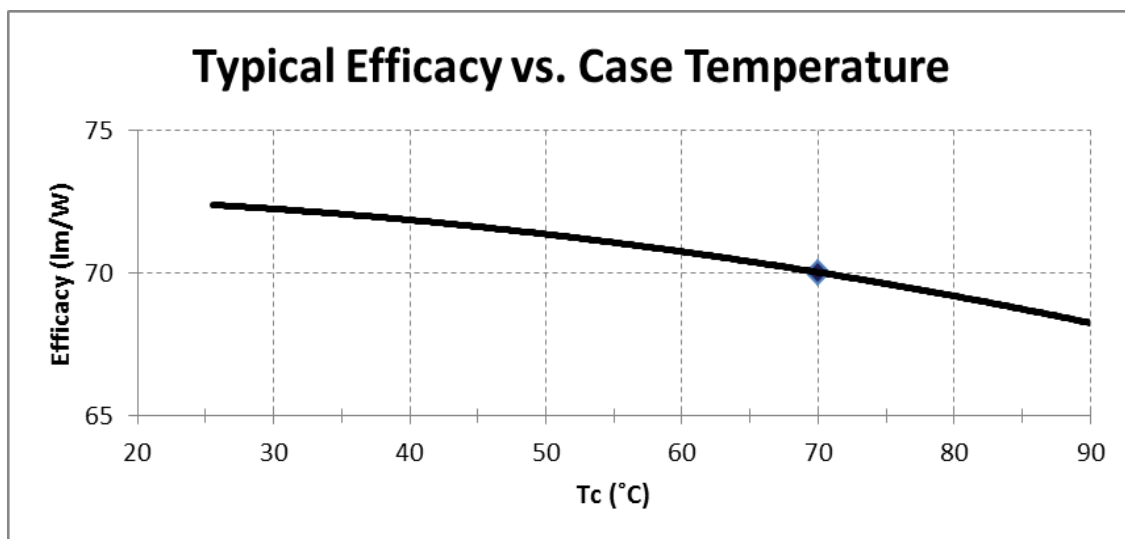
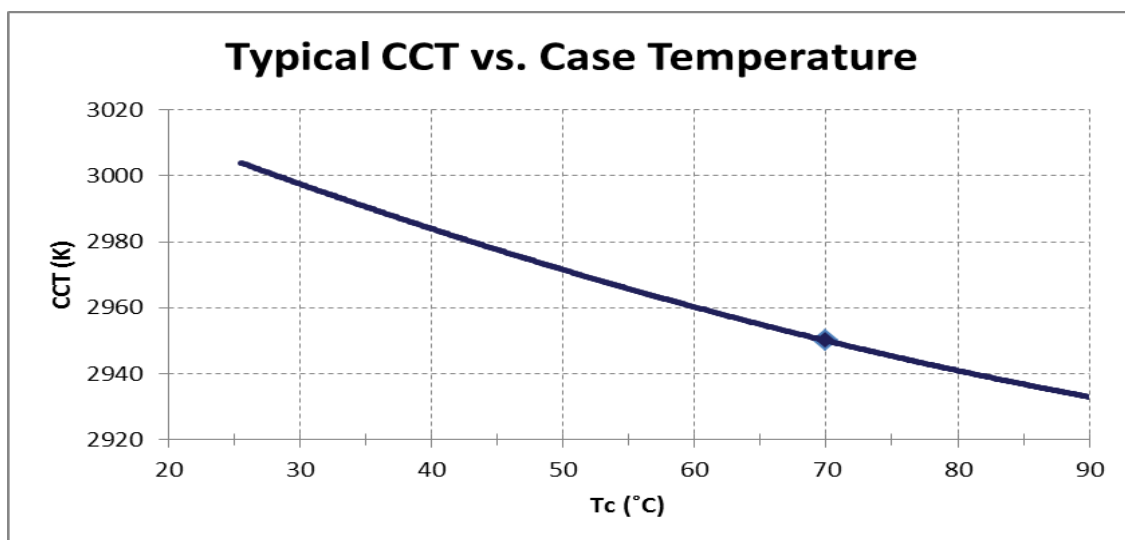
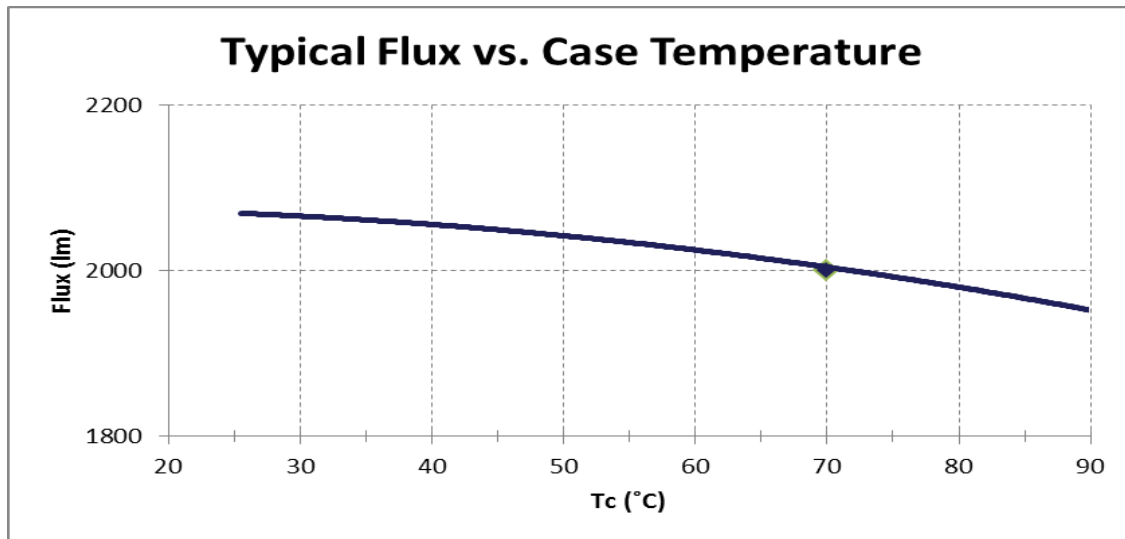
TYPICAL PERFORMANCE VS. CASE TEMPERATURE: ARTIST, 19MM LES, 3000K, 1300LM



TYPICAL PERFORMANCE VS. INTENSITY: ARTIST, 19MM LES, 3000K, 2000LM



TYPICAL PERFORMANCE VS. CASE TEMPERATURE: ARTIST, 19MM LES, 3000K, 2000LM



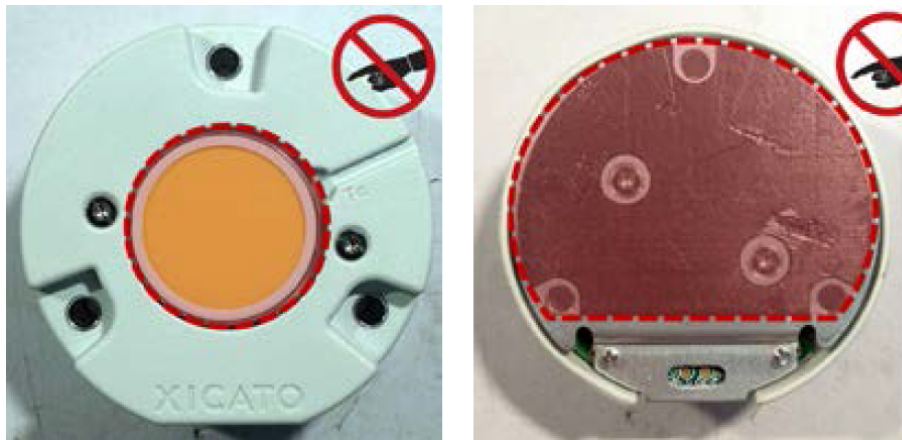
BASIC HANDLING AND ASSEMBLY

GENERAL HANDLING

Make sure your **hands and tools are clean** before handling module.

Do not drop module or allow modules to rattle in a loosely packed container. This may dislodge internal electrical components, or scratch the phosphor or thermal interface pad.

Do not touch the phosphor coating on top of the LED array (the light emitting surface) **or the integrated thermal pad** underneath. These surfaces are sensitive to scratches, contamination, and debris which may decrease module performance. If any dust or debris accumulates on either surface, clean the surface by blowing on it with clean air. The phosphor surface can also be cleaned by gently wiping with isopropyl alcohol.



Do not touch sensitive surfaces. Keep them clean.

ASSEMBLY

Always use recommended screws and fasteners, and apply recommended torque. Take caution not to exceed these values as this may damage the module. Xicato recommends using a spring lock washer with either a flat washer or adapter ring at all mounting locations to reduce the likelihood that the fasteners will loosen under shock, vibration, or thermal cycling.

Be sure not to reverse polarity on the electrical leads to the module, as this may damage the module. Be absolutely certain to use the proper wire gauge and color and, when required, poke them into the proper connector. One-time poke-in connectors are not guaranteed to function properly if wires are pulled loose and reinserted.

Make sure that surfaces of thermal interface pad and heat sink are clean and free of debris before assembly. Visually verify that there are no gaps between thermal surfaces, and that pressure has been evenly applied across the entire surface.

Please note that Xicato is the only authorized distributor and supplier of twist-lock adaptor rings. For more information on adaptor ring options, contact your XICATO account manager or technical representative.

For more detailed handling and assembly instructions, including:

- How to mount reflectors, adapters, fasteners
- How to mount unit to heat sinks
- Wiring and wire harness
- How to test the module for thermal performance

...and more, please see "Application Note - XIM Assembly Instructions" on the Xicato website.

REGULATORY INFORMATION

DRIVE CURRENT

The product is designed for use with a constant voltage power supply. Refer to the Performance Characteristics section for details on operating voltage and current requirements.

ELECTRICAL SAFETY & HANDLING

CE: IEC 62031:2008 + A1:2012
 UL: 8750 recognized. Class 2. Suitable for dry and damp locations.
 Ingress Protection rating: IP20
 CSA: C22.2 No. 250.13-12.
 ESD Class 3B (HBM). No special ESD handling procedures required.

EYE SAFETY

The product is tested in accordance with IEC TR 62778.
 For Blue Light it is rated for Risk Group 1.

CHEMICAL SAFETY

The following chemicals should be avoided, even in small quantities, within the module:

Hydrochloric Acid	MEK (Methyl Ethly Ketone)	Dichloromethane
Sulfuric Acid	MIBK (Methyl Isobutyl Ketone)	Rosin Flux Solder
Nitric Acid	Toluene	Castor Oil
Acetic Acid	Xylene	Lard Oil
Sodium Hydroxide	Benzene	Linseed Oil
Potassium Hydroxide	Gasoline	Petroleum Oil
Ammonia	Mineral Spirits	Silicone Oil
Sulfur (Used in Rubber Processing)	Tetracholoromethane (Carbon tetrachloride – CCl ₄)	Halogenated Hydrocarbons (Containing F, Cl, or Br)

ENVIRONMENTAL SAFETY

RoHS compliant

Lead content: None
 Mercury content: None
 UV or IRC Emissions: None

LUMINAIRE SPECIFICATION: RECOMMENDED LED MODULE

GENERAL DESCRIPTION

Color Point and Spectral Power Distribution shall be optimized for precise, accurate, natural color rendering.

Initial Color Consistency: Every light source shall be within a 1x2 MacAdam Ellipse (1x2 SDCM)
Flux and color point tuned at case temperature 70°C

Initial Color Point Accuracy: Shall be within ± 0.001 Duv of Black Body Locus (BBL)

Color Maintenance: Luminaires within a contiguous space shall remain within 3 MacAdam Ellipses of each other at 50,000 hours at maximum operating drive current and maximum case temperature (90°C).
LM-80 data at maximum rated current and 90°C shall show $\Delta u'v' < 0.003$ at 6,000 hours.

Lumen Maintenance: Shall be better than 70% (L70, B0, F0) at 50,000 hours at maximum operating drive current and maximum case temperature (90°C).
LM-80 data at maximum rated current and 90°C shall show LM > 94.8% at 6,000 hours.

Phosphor Technology: Corrected Cold Phosphor Technology®

Dimming: Luminaire shall be capable of dimming to 1% or less of maximum intensity.
Modulation and frequency for luminaire at 2% of maximum intensity shall fall within the No Effect area, and at 1% within the Low Risk area, of IEEE Std 1789-2015 (IEEE Recommended Practices for Modulating Current in High-Brightness LEDs for Mitigating Health Risks to Viewers).

Warranty: Verifiable 7 years or 50,000 hours, including minimum on mortality, lumen maintenance, and color maintenance.
Mortality: B0 – No failures.
Lumen maintenance: L70, B0 (better than 70% on all units).
Color maintenance: $< 0.003 \Delta u'v'$ at 50,000 hours

DETAILED COLOR SPECIFICATIONS

IES TM-30-15 Color rendering fidelity (R_t) shall be 96.

IES TM-30-15 Color rendering gamut (R_g) shall be 103.

Minimum CIE CRI (R_a) shall be 95; minimum R9 shall be 90.

Typical CIE CRI R values shall be:

R1: 98	R9: 95
R2: 99	R10: 99
R3: 97	R11: 93
R4: 96	R12: 94
R5: 98	R13: 98
R6: 97	R14: 97
R7: 98	R15: 99
R8: 97	

Typical CIE CRI Gamut Area Index GAI_{BB} shall be 109.

LED module shall be Xicato Intelligent Module (XIM), Artist Series: XIM0995****A*A, XIM1995****A*A, or equivalent.

COLOR VECTOR GRAPHIC

