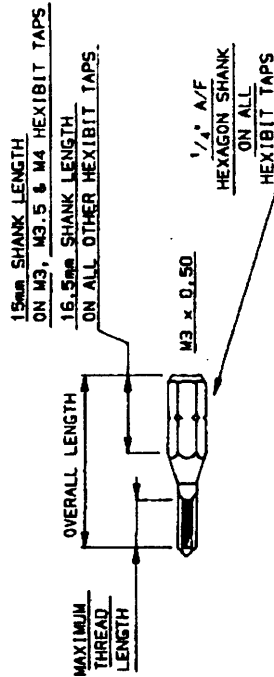


DRAWING N°
TDS-199

SH¹. MOD. A



M3 x 0.50

M3.5 x 0.60

M4 x 0.70

M5 x 0.80

M6 x 1.00

M8 x 1.25

M10 x 1.50

MAXIMUM
THREAD
LENGTH

ALL HEXIBIT TAPS
TO BE SECOND LEAD
(APPROX 80° EACH SIDE
4-5 THREADS LEAD)

NOM DIA & PITCH METRIC COARSE	TOOL NUMBER	ITEM NO	OVERALL LENGTH	MAXIMUM THREAD LENGTH	No. OF FLUTES	APPROX WEIGHT
M3 x 0.5	XTAP M3	7012299	36mm	9.5mm	3	4g
M3.5 x 0.6	XTAP M3.5	7012305	37mm	11mm	3	7g
M4 x 0.7	XTAP M4	7012317	38mm	12mm	3	7g
M5 x 0.8	XTAP M5	7012329	37.5mm	14mm	3	8g
M6 x 1	XTAP M6	7012330	41.5mm	16mm	3	8g
M8 x 1.25	XTAP M8	7012342	42.5mm	19mm	4	10g
M10 x 1.5	XTAP M10	7012354	42.5mm	20mm	4	12g

MOD N°	MOD NOTE REF N°	DATE OF MOD
A	MOD 1661	23-01-95
MATERIAL B42 HSS		
FINISH BLUE ALL OVER EXCEPT FOR BRIGHT THREADS, FLUTES AND SHANK.		
UNCONTROLLED DOCUMENT		
REMARKS		
THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY		
DATE 23-03-94	CATALOGUE REF.	SEE TABLE
DRAWN D. SADLER		
CHECKED		
DO NOT SCALE		
TITLE HEXIBIT TAPS		
COMPUTER FILENAME : TDS199		
DRAWING N° TDS-199		
SH¹. MOD. A		
G & J HALL LTD.		