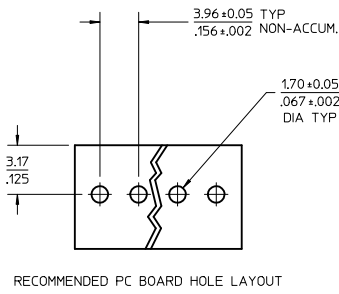
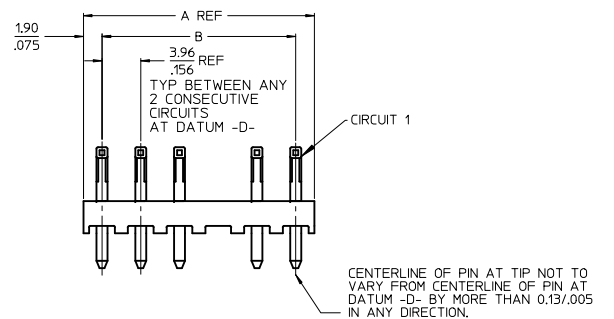
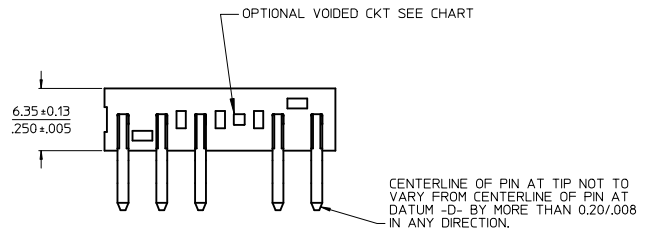
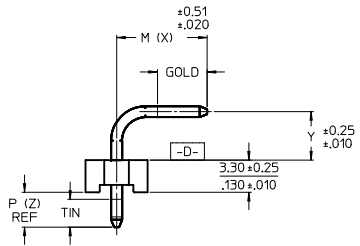
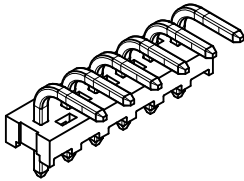


CKT	DIM. A	DIM. B
2	7.77 .306	3.96±0.05 .156±.002
3	11.73 .462	7.92±0.08 .312±.003
4	15.70 .618	11.89±0.08 .468±.003
5	19.66 .774	15.85±0.10 .624±.004
6	23.62 .930	19.81±0.10 .780±.004
7	27.58 1.086	23.77±0.10 .936±.004
8	31.55 1.242	27.74±0.13 1.092±.005
9	35.51 1.398	31.70±0.13 1.248±.005
10	39.47 1.554	35.66±0.13 1.404±.005
11	43.43 1.710	39.62±0.15 1.560±.006
12	47.40 1.866	43.59±0.15 1.716±.006
13	51.36 2.022	47.55±0.15 1.872±.006
14	55.32 2.178	51.51±0.18 2.028±.007
15	59.28 2.334	55.47±0.18 2.184±.007
16	63.25 2.490	59.44±0.18 2.340±.007
17	67.21 2.646	63.40±0.20 2.496±.008
18	71.17 2.802	67.36±0.20 2.652±.008

NOTES:
 1. MATERIAL: HEADER-GLASS FILLED POLYESTER, 94V-0, MOLDED NATURAL (WHITE).
 2. FINISH:
 (154) OVERALL TIN: 0.00254/.000100 MIN OVER 0.00127/.000050 MIN NICKEL.
 (197) OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN.
 OVER 0.00127/.000050 MIN. NICKEL OVERALL.
 (208) SELECT GOLD: 0.00038/.000015 MIN, SELECT TIN: 0.00254/.000100 MIN.
 OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 (228) SELECT GOLD: 0.00076/.000030 MIN, SELECT TIN: 0.00254/.000100 MIN.
 OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 (241) SELECT GOLD: 0.00051/.000020 MIN.
 SELECT TIN: 0.00254/.000100 MIN.
 OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 3. PRODUCT SPECIFICATION AND PROCESS PARAMETERS: SEE PS-08-50.
 4. PACKAGING: SEE CHART
 5. SOLDERABILITY: PER SMES-152.
 6. PIN PUSH-OUT FORCE: PRIOR TO SOLDERING, A 3 LB. MINIMUM FORCE (IN EITHER DIRECTION)
 7. PARTS ARE STACKABLE END TO END ON 3.96/.156 CENTERS.
 8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.



2-*	M1
1	M1
SHEET	REV

ADD 41772-0682 EC NO: UCP2012-3876 DRWN:MKIPPER 2012/05/25 CHKD:JBELL 2012/05/25 APPR:FSM/TH 2012/06/20	QUALITY SYMBOLS F/0 F/0 F/0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
				MM/IN		2:1	INCH		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		MATERIAL NO.		DOCUMENT NO.	
				SIZE B		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			