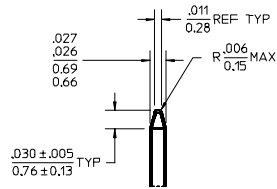
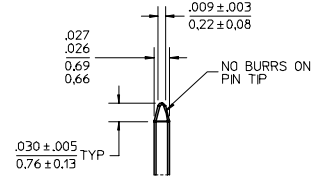
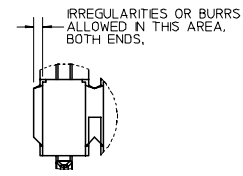
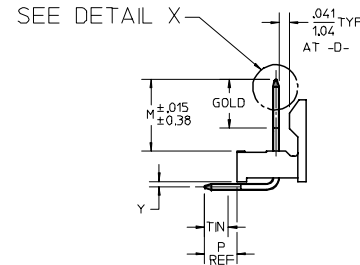
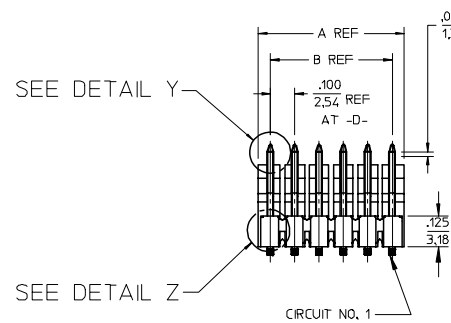
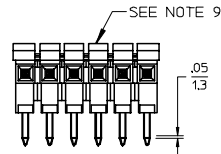
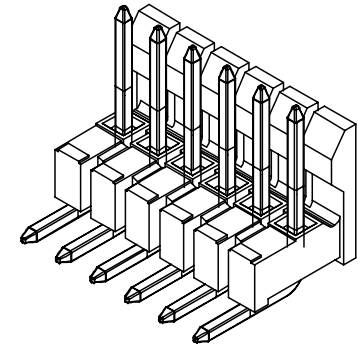


CKTS	DM A	DM B
2	.200/5.08	.100/2.54
3	.300/7.62	.200/5.08
4	.400/10.16	.300/7.62
5	.500/12.70	.400/10.16
6	.600/15.24	.500/12.70
7	.700/17.78	.600/15.24
8	.800/20.32	.700/17.78
9	.900/22.86	.800/20.32
10	1.000/25.40	.900/22.86
11	1.100/27.94	1.000/25.40
12	1.200/30.48	1.100/27.94
13	1.300/33.02	1.200/30.48
14	1.400/35.56	1.300/33.02
15	1.500/38.10	1.400/35.56
16	1.600/40.64	1.500/38.10
17	1.700/43.18	1.600/40.64
18	1.800/45.72	1.700/43.18
19	1.900/48.26	1.800/45.72
20	2.000/50.80	1.900/48.26
21	2.100/53.34	2.000/50.80
22	2.200/55.88	2.100/53.34
23	2.300/58.42	2.200/55.88
24	2.400/60.96	2.300/58.42
25	2.500/63.50	2.400/60.96
26	2.600/66.04	2.500/63.50
27	2.700/68.58	2.600/66.04
28	2.800/71.12	2.700/68.58
29	2.900/73.66	2.800/71.12
30	3.000/76.20	2.900/73.66
31	3.100/78.74	3.000/76.20
32	3.200/81.28	3.100/78.74
33	3.300/83.82	3.200/81.28
34	3.400/86.36	3.300/83.82
35	3.500/88.90	3.400/86.36
36	3.600/91.44	3.500/88.90

DETAIL X
SCALE 5:1DETAIL Y
SCALE 5:1DETAIL Z
SCALE 5:1

NOTES:

1. MATERIAL: GLASS FILLED NYLON, 94V-0, COLOR: BLACK

2. FINISH:

(154) *OVERALL TIN: .000100/0.00254 MIN.

OVER .000050/0.00127 MIN NICKEL.

(208) SELECT GOLD: .000015/0.00038 MIN.

*SELECT TIN: .000100/0.00254 MIN.

OVERALL NICKEL UNDERPLATE: .000050/0.00127 MIN.

(228) SELECT GOLD: .000030/0.00076 MIN.

*SELECT TIN: .000100/0.00254 MIN.

OVERALL NICKEL UNDERPLATE: .000050/0.00127 MIN.

*THE PRIMARY SHIPPING CARTON WILL BE LABELED

*COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV

ANNEX II OF DIRECTIVE 2000/53/EC. CARTONS WITHOUT

THIS LABEL MAY CONTAIN PRODUCT WITH TIN-LEAD PLATING

3. PRODUCT SPECIFICATION: PS-10-07.

4. PACKAGING INFORMATION: SEE TABLES

5. KINK PIN SPECIFICATION: SEE SMES-42003

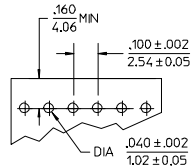
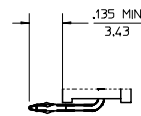
6. HEADERS ARE NOT STACKABLE ON .100/2.54 CENTERS.

7. SOLDERABILITY PER SMES-152.

8. PIN PUSH OUT FORCE: 3 LBS. MIN.

9. ABRASION MARKS ON BACK WALL SURFACE ARE PERMISSIBLE.

2-*	L
1	L4
SHT	REV

RECOMMENDED PC BOARD
LAYOUTKINKED PIN DETAIL
SEE NOTE 5

ADD NOTE 9	EC NO: UCP2006-1710	2006/02/01	2006/02/02	2006/02/06
	DRWN:ADERR	CHKD:LSCHMT	APPR:FSMTH	
	L4			

QUALITY SYMBOLS
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)	
mm	INCH
4 PLACES ± ---	± ---
3 PLACES ± ---	± .010
2 PLACES ± 0.25	± .014
1 PLACE ± 0.36	± ---
ANGULAR ± 1/2°	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE IN/MM	
DRAWN BY	DATE
JSCHAFFER	2004/03/18
CHECKED BY	DATE
KSAMIEC	2004/03/18
APPROVED BY	DATE
MARGULIS	2004/03/18
MATERIAL NO.	SEE CHART

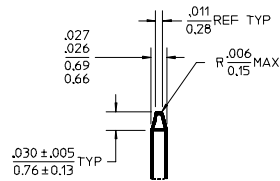
SCALE 2:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
TITLE .100 FRICTION LOCK BREAKAWAY HEADER ASSY		
MOLEX MOLEX INCORPORATED		
DOCUMENT NO. SD-42228-001		SHEET NO. 1 OF 4
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

A-42228-0002/0036						A-42228-0037/0071											
HEADER NUMBER:		41411				HEADER NUMBER:		41411									
PIN NUMBER:		42663-CKA154				PIN NUMBER:		42663-CKB208									
PIN LENGTH: L		.705/17.91				PIN LENGTH: L		.705/17.91									
MATING LENGTH: M		.295/7.49				MATING LENGTH: M		.295/7.49									
GOLD POINT: G		N/A				GOLD POINT: G		.140/3.56									
PC TAIL LENGTH: P		.120/3.05				PC TAIL LENGTH: P		.120/3.05									
TIN: T		OVERALL				TIN: T		.135/3.43									
DIMENSION Y		.022/0.56				DIMENSION Y		.022/0.56									
CKTS:		2-36				CKTS:		2-36									
KINKS:		NO				KINKS:		NO									
REMOVED BACKWALLS:		NO				REMOVED BACKWALLS:		NO									
VOIDED CKTS:		NONE				VOIDED CKTS:		NONE									
PACKAGING:		BULK 40873-0056				PACKAGING:		BULK 40873-0056									
CKTS	MATERIAL NUMBER	ENG NUMBER	CKTS	MATERIAL NUMBER	ENG NUMBER	CKTS	MATERIAL NUMBER	ENG NUMBER	CKTS	MATERIAL NUMBER	ENG NUMBER						
02	22-28-1020	A-42228-0002	20	22-28-1200	A-42228-0020	02	22-28-1021	A-42228-0037	20	22-28-1201	A-42228-0055						
03	22-28-1030	A-42228-0003	21	22-28-1210	A-42228-0021	03	22-28-1031	A-42228-0038	21	22-28-1211	A-42228-0056						
04	22-28-1040	A-42228-0004	22	22-28-1220	A-42228-0022	04	22-28-1041	A-42228-0039	22	22-28-1221	A-42228-0057						
05	22-28-1050	A-42228-0005	23	22-28-1230	A-42228-0023	05	22-28-1051	A-42228-0040	23	22-28-1231	A-42228-0058						
06	22-28-1060	A-42228-0006	24	22-28-1240	A-42228-0024	06	22-28-1061	A-42228-0041	24	22-28-1241	A-42228-0059						
07	22-28-1070	A-42228-0007	25	22-28-1250	A-42228-0025	07	22-28-1071	A-42228-0042	25	22-28-1251	A-42228-0060						
08	22-28-1080	A-42228-0008	26	22-28-1260	A-42228-0026	08	22-28-1081	A-42228-0043	26	22-28-1261	A-42228-0061						
09	22-28-1090	A-42228-0009	27	22-28-1270	A-42228-0027	09	22-28-1091	A-42228-0044	27	22-28-1271	A-42228-0062						
10	22-28-1100	A-42228-0010	28	22-28-1280	A-42227-0028	10	22-28-1101	A-42228-0045	28	22-28-1281	A-42228-0063						
11	22-28-1110	A-42228-0011	29	22-28-1290	A-42228-0029	11	22-28-1111	A-42228-0046	29	22-28-1291	A-42228-0064						
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13	22-28-1130	A-42228-0013	31	22-28-1310	A-42228-0031	13	22-28-1131	A-42228-0048	31	22-28-1311	A-42228-0066						
14	22-28-1140	A-42228-0014	32	22-28-1320	A-42228-0032	14	22-28-1141	A-42228-0049	32	22-28-1321	A-42228-0067						
15	22-28-1150	A-42228-0015	33	22-28-1330	A-42228-0033	15	22-28-1151	A-42228-0050	33	22-28-1331	A-42228-0068						
16	22-28-1160	A-42228-0016	34	22-28-1340	A-42228-0034	16	22-28-1161	A-42228-0051	34	22-28-1341	A-42228-0069						
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18	22-28-1180	A-42228-0018	36	22-28-1360	A-42228-0036	18	22-28-1181	A-42228-0053	36	22-28-1361	A-42228-0071						
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REV:						TITLE:		.100 FRICTION LOCK BREAKAWAY HEADER ASSY.				SHEET No. - 2 -					
DOCUMENT NUMBER:		SD- 42228 -001				CREATED / REVISED BY:		S. LINEHAN 03/04/2004		CHECKED BY:		K.SAMIEC 03/04/2004		APPROVED BY:		Y. MARGULIS 03/04/2004	
TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A](V.1).DOC																	

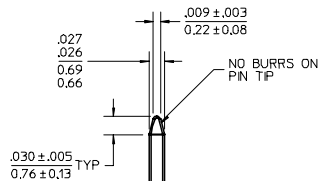
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PIN NUMBER:		42663-CKB228				PIN NUMBER:		42663-CNA154									
PIN LENGTH: L		.705/17.91				PIN LENGTH: L		.720/18.29									
MATING LENGTH: M		.295/7.49				MATING LENGTH: M		.295/7.49									
GOLD POINT: G		.140/3.56				GOLD POINT: G		N/A									
PC TAIL LENGTH: P		.120/3.05				PC TAIL LENGTH: P		.135/3.43									
TIN: T		.135/3.43				TIN: T		OVERALL									
DIMENSION Y		.022/0.56				DIMENSION Y		.022/0.56									
CKTS:		2-36				CKTS:		2-36									
KINKS:		NO				KINKS:		YES ES-42003									
REMOVED BACKWALLS:		NO				REMOVED BACKWALLS:		NO									
VOIDED CKTS:		NONE				VOIDED CKTS:		NONE									
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03	22-28-1032	A-42228-0073	21	22-28-1212	A-42228-0091	03	22-28-1033	A-42228-0108	21	22-28-1213	A-42228-0126						
04	22-28-1042	A-42228-0074	22	22-28-1222	A-42228-0092	04	22-28-1043	A-42228-0109	22	22-28-1223	A-42228-0127						
05	22-28-1052	A-42228-0075	23	22-28-1232	A-42228-0093	05	22-28-1053	A-42228-0110	23	22-28-1233	A-42228-0128						
06	22-28-1062	A-42228-0076	24	22-28-1242	A-42228-0094	06	22-28-1063	A-42228-0111	24	22-28-1243	A-42228-0129						
07	22-28-1072	A-42228-0077	25	22-28-1252	A-42228-0095	07	22-28-1073	A-42228-0112	25	22-28-1253	A-42228-0130						
08	22-28-1082	A-42228-0078	26	22-28-1262	A-42228-0096	08	22-28-1083	A-42228-0113	26	22-28-1263	A-42228-0131						
09	22-28-1092	A-42228-0079	27	22-28-1272	A-42228-0097	09	22-28-1093	A-42228-0114	27	22-28-1273	A-42228-0132						
10	22-28-1102	A-42228-0080	28	22-28-1282	A-42228-0098	10	22-28-1103	A-42228-0115	28	22-28-1283	A-42228-0133						
11	22-28-1112	A-42228-0081	29	22-28-1292	A-42228-0099	11	22-28-1113	A-42228-0116	29	22-28-1293	A-42228-0134						
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13	22-28-1132	A-42228-0083	31	22-28-1312	A-42228-0101	13	22-28-1133	A-42228-0118	31	22-28-1313	A-42228-0136						
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15	22-28-1152	A-42228-0085	33	22-28-1332	A-42228-0103	15	22-28-1153	A-42228-0120	33	22-28-1333	A-42228-0138						
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18	22-28-1182	A-42228-0088	36	22-28-1362	A-42228-0106	18	22-28-1183	A-42228-0123	36	22-28-1363	A-42228-0141						
19	22-28-1192	A-42228-0089				19	22-28-1193	A-42228-0124									
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TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A](V.1).DOC																	

A-42228-0142/0176						A-42228-0177/0211											
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PIN NUMBER:		42663-CNB208				PIN NUMBER:		42663-CNB228									
PIN LENGTH: L		.720/18.29				PIN LENGTH: L		.720/18.29									
MATING LENGTH: M		.295/7.49				MATING LENGTH: M		.295/7.49									
GOLD POINT: G		.140/3.56				GOLD POINT: G		.140/3.56									
PC TAIL LENGTH: P		.135/3.43				PC TAIL LENGTH: P		.135/3.43									
TIN: T		.135/3.43				TIN: T		.135/3.43									
DIMENSION Y		.022/0.56				DIMENSION Y		.022/0.56									
CKTS:		2-36				CKTS:		2-36									
KINKS:		YES ES-42003				KINKS:		YES ES-42003									
REMOVED BACKWALLS:		NO				REMOVED BACKWALLS:		NO									
VOIDED CKTS:		NONE				VOIDED CKTS:		NONE									
PACKAGING:		BULK 40873-0056				PACKAGING:		BULK 40873-0056									
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03	22-28-1034	A-42228-0143	21	22-28-1214	A-42228-0161	03	22-28-1035	A-42228-0178	21	22-28-1215	A-42228-0196						
04	22-28-1044	A-42228-0144	22	22-28-1224	A-42228-0162	04	22-28-1045	A-42228-0179	22	22-28-1225	A-42228-0197						
05	22-28-1054	A-42228-0145	23	22-28-1234	A-42228-0163	05	22-28-1055	A-42228-0180	23	22-28-1235	A-42228-0198						
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DOCUMENT NUMBER:		SD- 42228 -001				CREATED / REVISED BY:		S. LINEHAN 03/04/2004		CHECKED BY:		K.SAMIEC 03/04/2004		APPROVED BY:		Y. MARGULIS 03/04/2004	
TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A](V.1).DOC																	

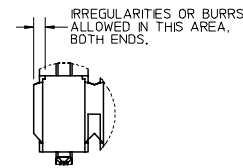
CKTS	DM A	DM B
2	.200/5.08	.100/2.54
3	.300/7.62	.200/5.08
4	.400/10.16	.300/7.62
5	.500/12.70	.400/10.16
6	.600/15.24	.500/12.70
7	.700/17.78	.600/15.24
8	.800/20.32	.700/17.78
9	.900/22.86	.800/20.32
10	1.000/25.40	.900/22.86
11	1.100/27.94	1.000/25.40
12	1.200/30.48	1.100/27.94
13	1.300/33.02	1.200/30.48
14	1.400/35.56	1.300/33.02
15	1.500/38.10	1.400/35.56
16	1.600/40.64	1.500/38.10
17	1.700/43.18	1.600/40.64
18	1.800/45.72	1.700/43.18
19	1.900/48.26	1.800/45.72
20	2.000/50.80	1.900/48.26
21	2.100/53.34	2.000/50.80
22	2.200/55.88	2.100/53.34
23	2.300/58.42	2.200/55.88
24	2.400/60.96	2.300/58.42
25	2.500/63.50	2.400/60.96
26	2.600/66.04	2.500/63.50
27	2.700/68.58	2.600/66.04
28	2.800/71.12	2.700/68.58
29	2.900/73.66	2.800/71.12
30	3.000/76.20	2.900/73.66
31	3.100/78.74	3.000/76.20
32	3.200/81.28	3.100/78.74
33	3.300/83.82	3.200/81.28
34	3.400/86.36	3.300/83.82
35	3.500/88.90	3.400/86.36
36	3.600/91.44	3.500/88.90



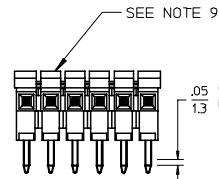
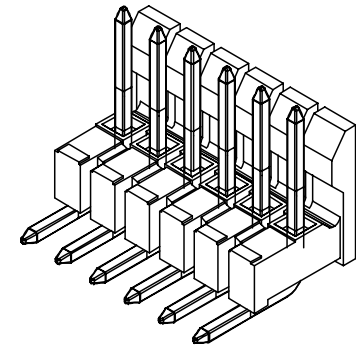
DETAIL X
SCALE 5:1



DETAIL Y
SCALE 5:1



DETAIL Z
SCALE 5:1



.05 CENTERLINE OF PIN IN AREA SHOWN NOT TO VARY FROM CENTERLINE OF PIN AT DATUM -D- BY MORE THAN .008/0.20 IN ANY DIRECTION.

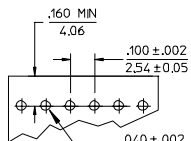
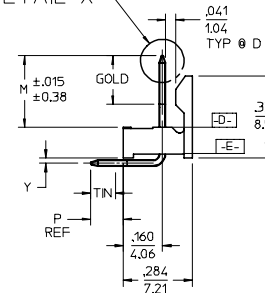
SEE DETAIL Y

SEE DETAIL X

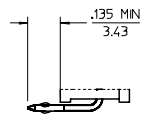
SEE DETAIL Z

CIRCUIT NO. 1

OPTIONAL REMOVED BACKWALLS (FIRST & LAST CKTS)



RECOMMENDED PC BOARD
LAYOUT



KINKED PIN DETAIL
SEE NOTE 5

NOTES:

1. MATERIAL: GLASS FILLED NYLON, 94V-0, COLOR: BLACK
2. FINISH:

(154) *OVERALL TIN: .000100/0.00254 MIN.

OVER .000050/0.00127 MIN NICKEL.

(208) SELECT GOLD: .000015/0.00038 MIN.

*SELECT TIN: .000100/0.00254 MIN.

OVERALL NICKEL UNDERPLATE: .000050/0.00127 MIN.

(228) SELECT GOLD: .000030/0.00076 MIN.

*SELECT TIN: .000100/0.00254 MIN.

OVERALL NICKEL UNDERPLATE: .000050/0.00127 MIN.

*THE PRIMARY SHIPPING CARTON WILL BE LABELED

*COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV

ANNEX II OF DIRECTIVE 2000/53/EC. CARTONS WITHOUT

THIS LABEL MAY CONTAIN PRODUCT WITH TIN-LEAD PLATING

3. PRODUCT SPECIFICATION: PS-10-07.

4. PACKAGING INFORMATION: SEE TABLES

5. KINK PIN SPECIFICATION: SEE SMES-42003

6. HEADERS ARE NOT STACKABLE ON .100/2.54 CENTERS.

7. SOLDERABILITY PER SMES-152.

8. PIN PUSH OUT FORCE: 3 LBS. MIN.

9. ABRASION MARKS ON BACK WALL SURFACE ARE PERMISSIBLE.

2	L
1	L4
SHT	REV

ADD NOTE 9	EC NO: UCP2006-1710	2006/02/01	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION			
	DRAWN:ADDER	2006/02/01				IN/MM		2:1	INCH				
	CHK'D: SCHMIT	2006/02/02				mm	INCH	DRAWN BY		DATE	TITLE		
	APPR:FSM TH	2006/02/06				4 PLACES	± ---	± ---	JSCHAFFER	2004/03/18	.100 FRICTION LOCK BREAKAWAY HEADER ASSY		
						3 PLACES	± ---	±.010	CHECKED BY	DATE			
						2 PLACES	± 0.25	±.014	KSAMIEC	2004/03/18			
						1 PLACE	± 0.36	± ---	APPROVED BY	DATE			
						ANGULAR ±1/2°		MARGULIS	2004/03/18	MOLEX INCORPORATED			
						DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
								SEE CHART		SD-42228-002		1 OF 6	
L4	REV			SIZE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION								

A-42228-0077						A-42228-0144					
HEADER NUMBER:		41411				HEADER NUMBER:		41411			
PIN NUMBER:		42663-CKB228				PIN NUMBER:		42663-CNB208			
PIN LENGTH: L		.705/17.91				PIN LENGTH: L		.720/18.29			
MATING LENGTH: M		.295/7.49				MATING LENGTH: M		.295/7.49			
GOLD POINT: G		.140/3.56				GOLD POINT: G		.140/3.56			
PC TAIL LENGTH: P		.120/3.05				PC TAIL LENGTH: P		.135/3.43			
TIN: T		.135/3.43				TIN: T		.135/3.43			
DIMENSION Y		.022/0.56				DIMENSION Y		.022/0.56			
CKTS:		2-36				CKTS:		2-36			
KINKS:		NO				KINKS:		YES ES-42003			
REMOVED BACKWALLS:		NO				REMOVED BACKWALLS:		NO			
VOIDED CKTS:		NONE				VOIDED CKTS:		NONE			
PACKAGING:		BULK 40873-0056				PACKAGING:		BULK 40873-0056			
CKTS	MATERIAL NUMBER	ENG NUMBER	CKTS	MATERIAL NUMBER	ENG NUMBER	CKTS	MATERIAL NUMBER	ENG NUMBER	CKTS	MATERIAL NUMBER	ENG NUMBER
02			20			02			20		
03			21			03			21		
04			22			04	50-29-1739	A-42228-0144	22		
05			23			05			23		
06			24			06			24		
07	50-29-1881	A-42228-0077	25			07			25		
08			26			08			26		
09			27			09			27		
10			28			10			28		
11			29			11			29		
12			30			12			30		
13			31			13			31		
14			32			14			32		
15			33			15			33		
16			34			16			34		
17			35			17			35		
18			36			18			36		
19						19					

REV:		TITLE:	.100 FRICTION LOCK BREAKAWAY HEADER ASSY. LEAD-FREE	SHEET No.
A2				- 2 -
DOCUMENT NUMBER:	SD- 42228 -003	CREATED / REVISED BY:	DPETERSON 09/26/2005	CHECKED BY:
			ADERR 09/26/2005	APPROVED BY:
				FSMITH 09/26/2005

TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A](V.1).DOC