

## Cree® XLamp® XM-L HVW LEDs



### PRODUCT DESCRIPTION

The Cree XLamp® XM-L High-Voltage White (HVW) LED provides the lighting-class performance and reliability of Cree XLamp LEDs in the standard XM package. The XM-L HVW LED is an order of magnitude smaller than other high-voltage LED arrays, allowing easy implementation of space-constrained lighting applications with smaller, more efficient high-voltage drivers. Among these applications are lamps such as A19, B10, GU10, MR16, PAR30 and E17.

### FEATURES

- Binned at 85 °C
- Typical forward voltage of 46 V @ 44 mA, with Vf binning available
- Cree-standard XM mechanical footprint, with electrically neutral thermal path
- Low thermal resistance: 3.5 °C/W
- Wide viewing angle: 110°
- Maximum drive current: 125 mA
- Maximum junction temperature: 150 °C
- Unlimited floor life at ≤ 30 °C/85% RH
- Reflow solderable
- Available in standard CRI and 80-minimum CRI configurations
- RoHS-compliant
- UL® recognized component (E349212)

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## CHARACTERISTICS

| Characteristics                              | Unit    | Minimum | Typical | Maximum |
|----------------------------------------------|---------|---------|---------|---------|
| Thermal Resistance, junction to solder point | °C/W    |         | 3.5     |         |
| Viewing Angle (FWHM)                         | degrees |         | 110     |         |
| Temperature coefficient of voltage           | mV/°C   |         | -35     |         |
| ESD Classification (HBM per Mil-Std-883D)    |         |         | Class 2 |         |
| DC Forward Current                           | mA      |         |         | 125     |
| Reverse Current                              | mA      |         |         | 0.1     |
| Forward voltage (@ 44 mA, 85 °C)             | V       |         | 46      | 55      |
| LED Junction Temperature                     | °C      |         |         | 150     |

## FLUX CHARACTERISTICS (T<sub>j</sub> = 85 °C)

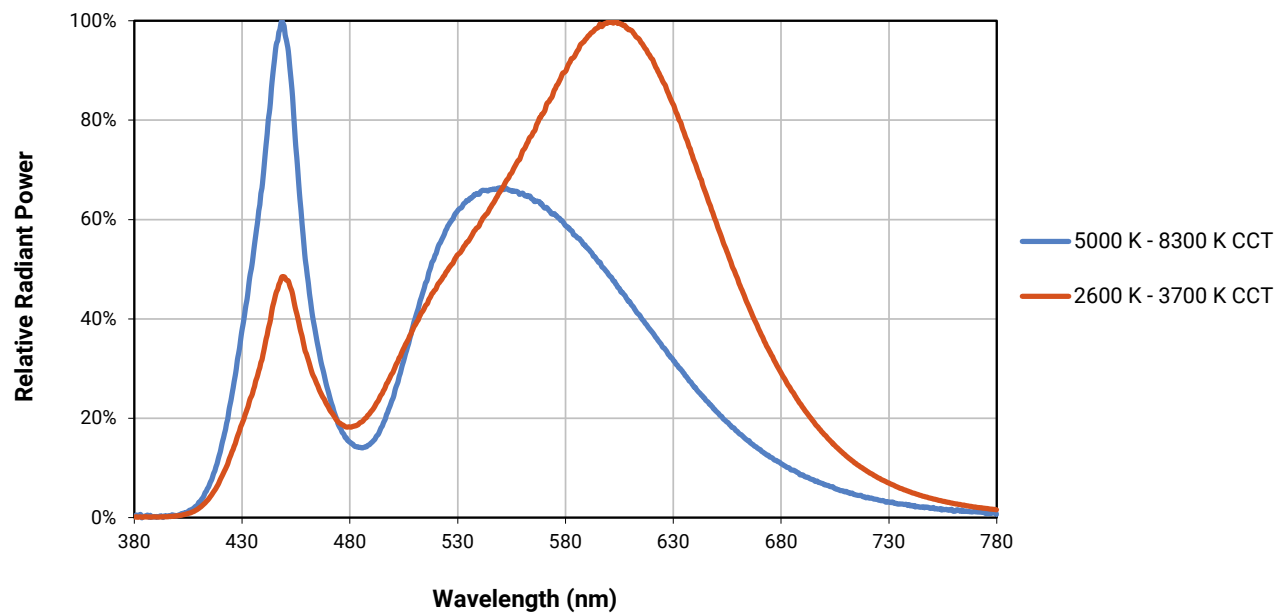
The following table provides several base order codes for XLamp XM-L HVW LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XM-L LED Binning and Labeling document.

| Color         | CCT Range |        | Minimum Luminous Flux @ 44 mA |                   |                    | Order Code               |
|---------------|-----------|--------|-------------------------------|-------------------|--------------------|--------------------------|
|               | Min.      | Max.   | Group                         | Flux (lm) @ 85 °C | Flux (lm) @ 25 °C* |                          |
| Cool White    | 5000 K    | 8300 K | T3                            | 220               | 255                | XMLHVW-Q0-0000-0000LT351 |
|               |           |        | T4                            | 240               | 278                | XMLHVW-Q0-0000-0000LT451 |
|               |           |        | T5                            | 260               | 301                | XMLHVW-Q0-0000-0000LT551 |
| Neutral White | 3700 K    | 5000 K | T2                            | 200               | 231                | XMLHVW-Q0-0000-0000LT2E5 |
|               |           |        | T3                            | 220               | 255                | XMLHVW-Q0-0000-0000LT3E5 |
|               |           |        | T4                            | 240               | 278                | XMLHVW-Q0-0000-0000LT4E5 |
| Warm White    | 2600 K    | 3700 K | S6                            | 182               | 211                | XMLHVW-Q0-0000-0000LS6E7 |
|               |           |        | T2                            | 200               | 231                | XMLHVW-Q0-0000-0000LT2E7 |
|               |           |        | T3                            | 220               | 255                | XMLHVW-Q0-0000-0000LT3E7 |

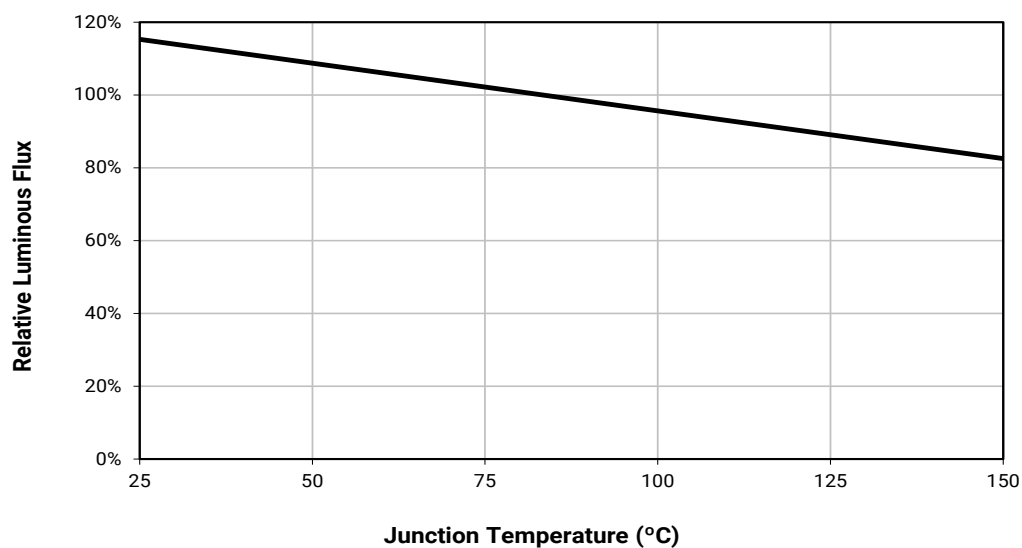
### Notes:

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 7).
- Typical CRI for Cool White (5000 K – 8300 K CCT) is 68.
- Typical CRI for Neutral White (3700 K – 5000 K CCT) is 75.
- Typical CRI for Warm White (2600 K – 3700 K CCT) is 82.
- \* Flux values at 25 °C are calculated and for reference only.

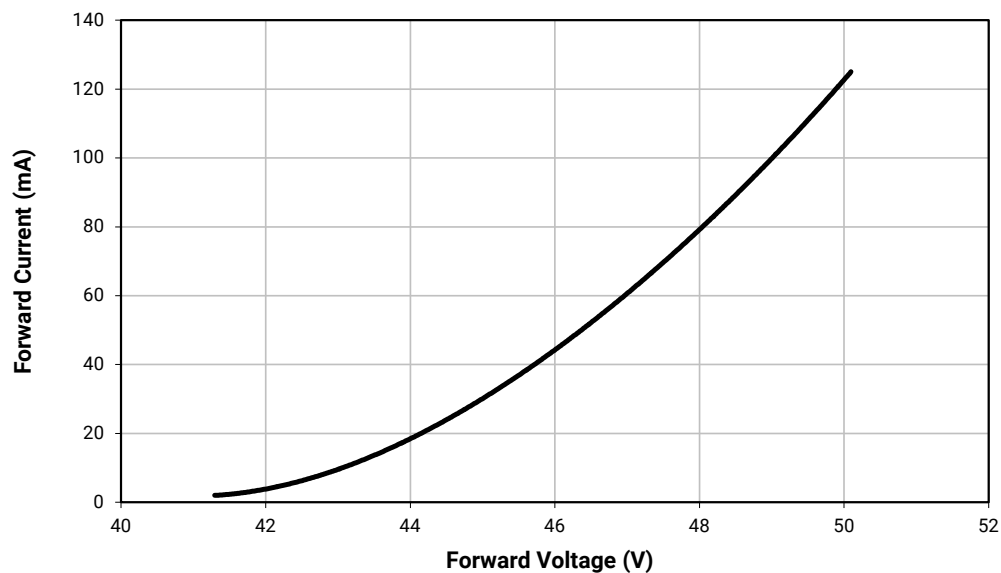
## RELATIVE SPECTRAL POWER DISTRIBUTION



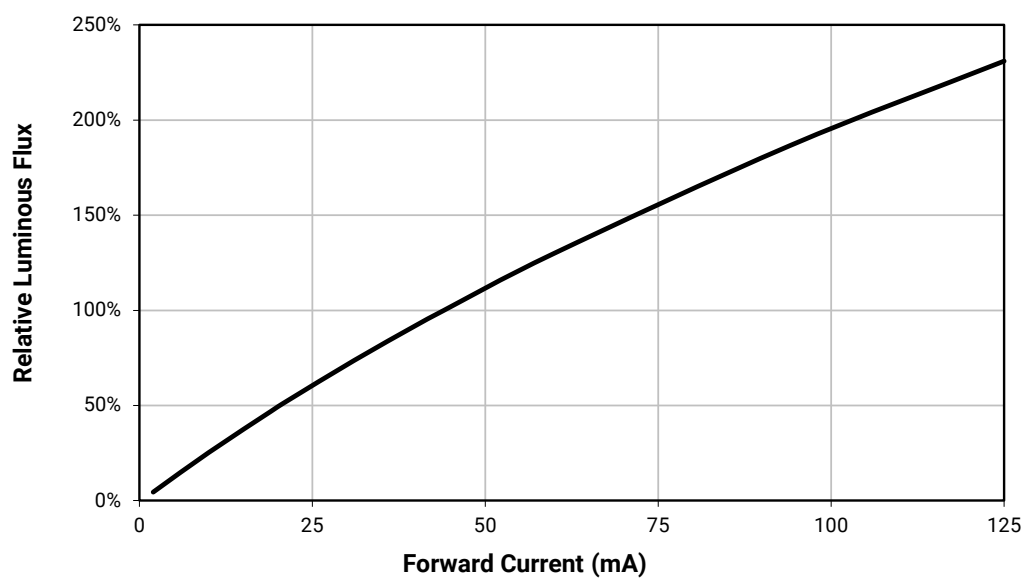
## RELATIVE FLUX VS. JUNCTION TEMPERATURE ( $I_F = 44$ mA)



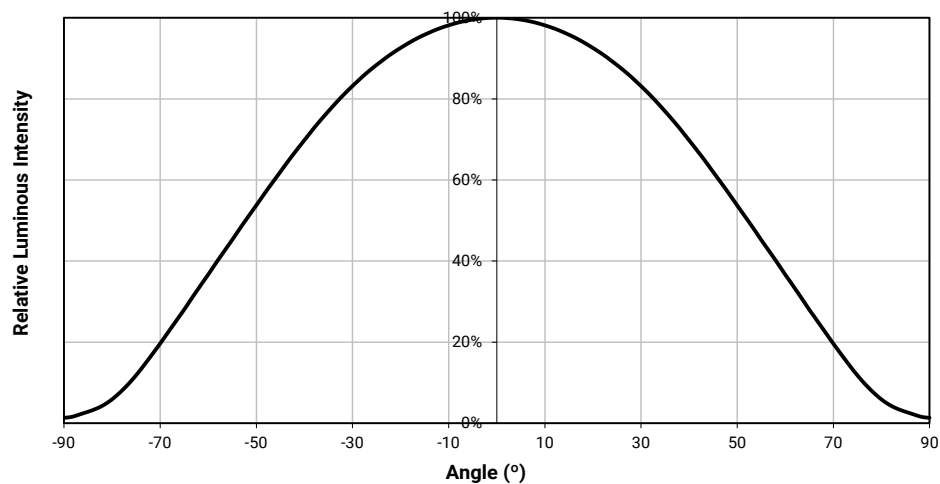
## ELECTRICAL CHARACTERISTICS ( $T_j = 85^\circ\text{C}$ )



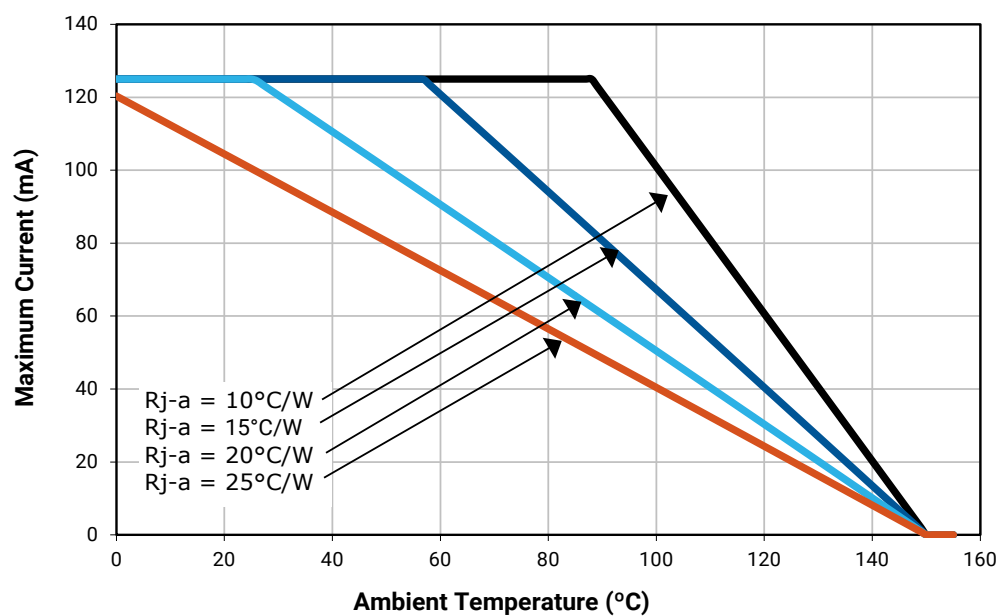
## RELATIVE FLUX VS. CURRENT ( $T_j = 85^\circ\text{C}$ )



## TYPICAL SPATIAL DISTRIBUTION



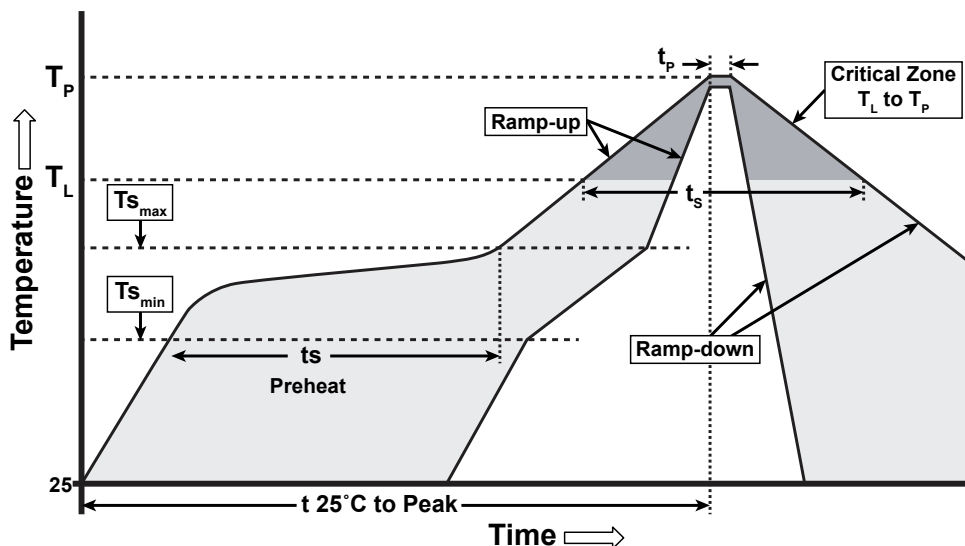
## THERMAL DESIGN



## REFLOW SOLDERING CHARACTERISTICS

In testing, Cree has found XLamp XM-L HVW LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used.

Note that this general guideline may not apply to all PCB designs and configurations of reflow-soldering equipment.



IPC/JEDEC J-STD-020C

| Profile Feature                                       | Lead-Based Solder | Lead-Free Solder |
|-------------------------------------------------------|-------------------|------------------|
| Average Ramp-Up Rate ( $T_{s\_max}$ to $T_p$ )        | 3 °C/second max.  | 3 °C/second max. |
| Preheat: Temperature Min ( $T_{s\_min}$ )             | 100 °C            | 150 °C           |
| Preheat: Temperature Max ( $T_{s\_max}$ )             | 150 °C            | 200 °C           |
| Preheat: Time ( $t_{s\_min}$ to $t_{s\_max}$ )        | 60-120 seconds    | 60-180 seconds   |
| Time Maintained Above: Temperature ( $T_L$ )          | 183 °C            | 217 °C           |
| Time Maintained Above: Time ( $t_L$ )                 | 60-150 seconds    | 60-150 seconds   |
| Peak/Classification Temperature ( $T_p$ )             | 215 °C            | 260 °C           |
| Time Within 5 °C of Actual Peak Temperature ( $t_p$ ) | 10-30 seconds     | 20-40 seconds    |
| Ramp-Down Rate                                        | 6 °C/second max.  | 6 °C/second max. |
| Time 25 °C to Peak Temperature                        | 6 minutes max.    | 8 minutes max.   |

Note: All temperatures refer to topside of the package, measured on the package body surface.

## NOTES

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### Measurements

The luminous flux, radiant power, chromaticity and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended as specifications.

### Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public [LM-80 results document](#).

Please read the [Long-Term Lumen Maintenance application note](#) for more details on Cree's lumen maintenance testing and forecasting. Please read the [Thermal Management application note](#) for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### Moisture Sensitivity

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XM-L HVW LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of  $\leq 30^{\circ}\text{C}/85\%$  relative humidity (RH). Regardless of storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

### RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Documentation sections of [www.cree.com](http://www.cree.com).

### UL® Recognized Component

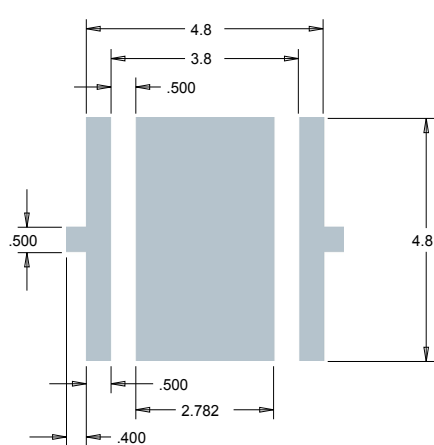
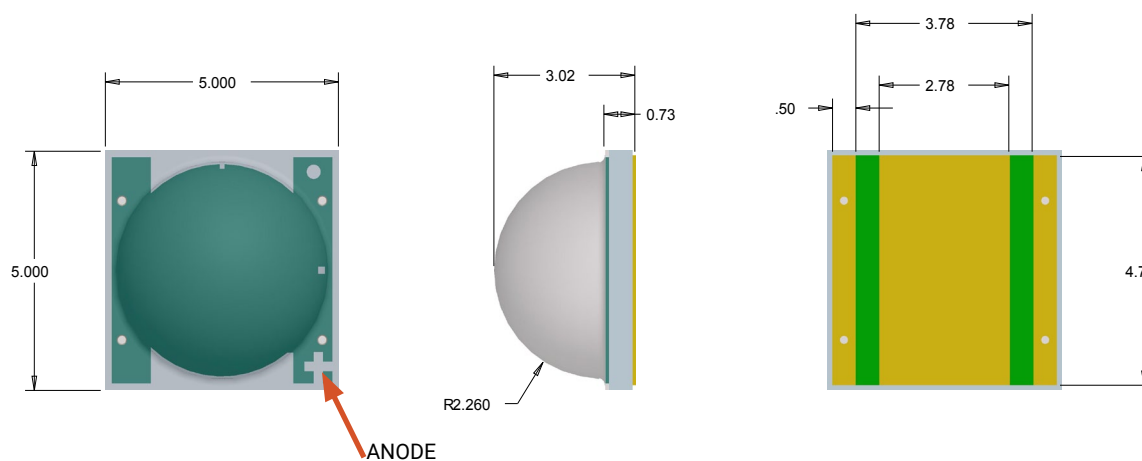
Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

### Vision Advisory

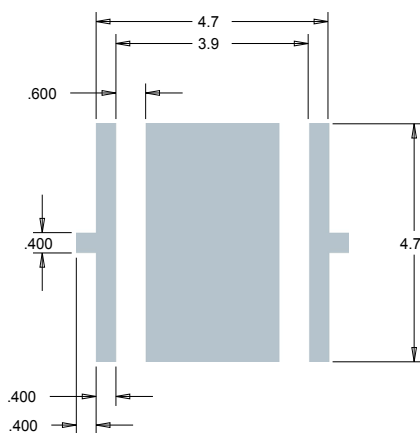
WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the [LED Eye Safety application note](#).

## MECHANICAL DIMENSIONS

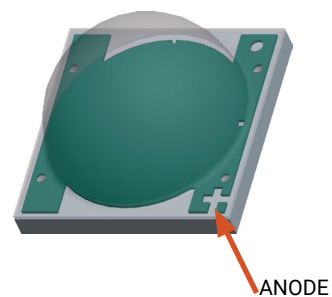
All measurements are  $\pm 0.13$  mm unless otherwise indicated.



**Recommended PCB Solder Pad**

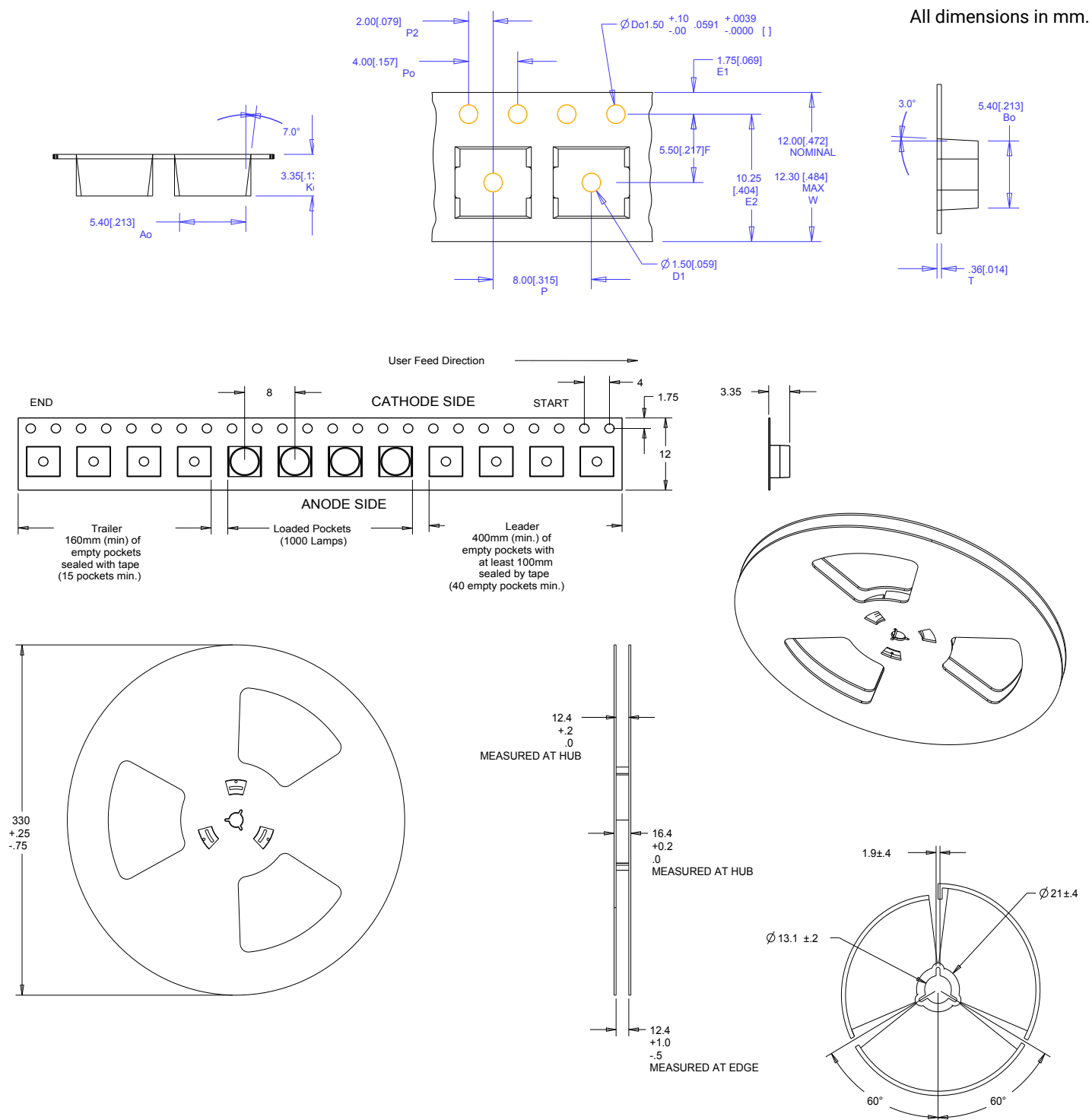


**Recommended Stencil Pattern**  
(Shaded Area is Open)



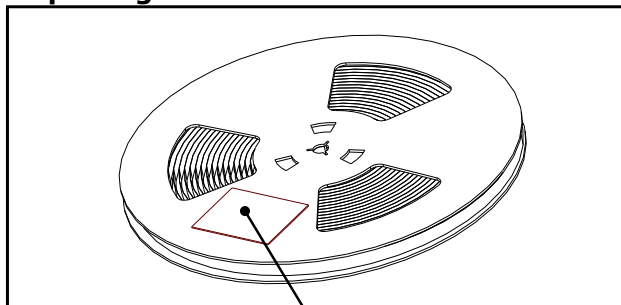
## TAPE AND REEL

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.



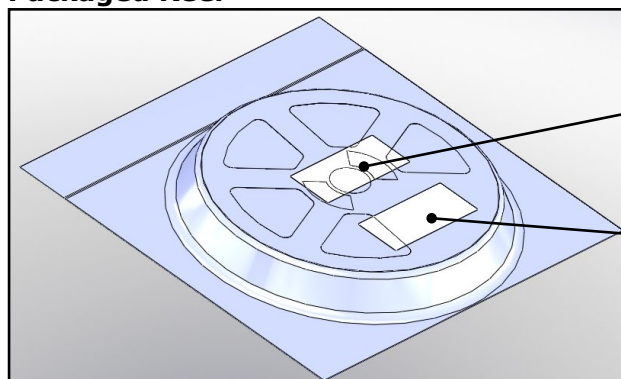
## PACKAGING

### Unpackaged Reel



Label with Cree Bin Code,  
Quantity, Reel ID

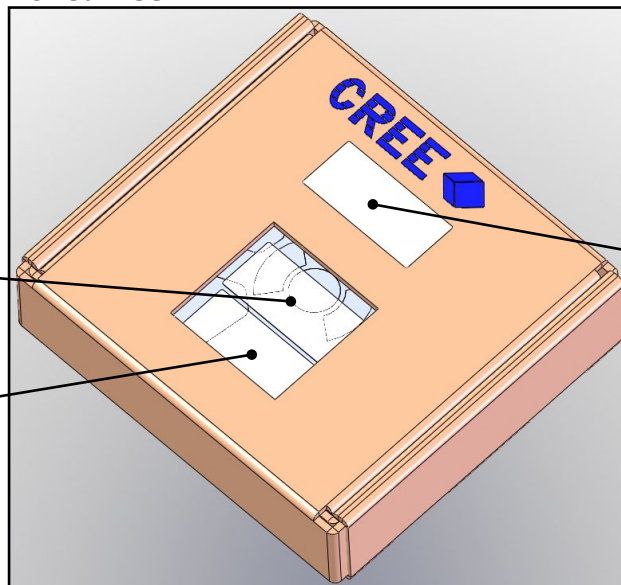
### Packaged Reel



Label with Cree Order Code,  
Quantity, Reel ID, PO #

Label with Cree Bin Code,  
Quantity, Reel ID

### Boxed Reel



Label with Cree Order Code,  
Quantity, Reel ID, PO #

Label with Cree Bin Code,  
Quantity, Reel ID

Patent Label

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

## Cree, Inc.:

[XMLHVW-Q0-0000-0000HS2F8](#) [XMLHVW-Q0-0000-0000HS4E6](#) [XMLHVW-Q0-0000-0000LT2E5](#) [XMLHVW-Q2-0000-0000LS6F5](#) [XMLHVW-Q2-0000-0000LS6F6](#) [XMLHVW-Q0-0000-0000LS3E7](#) [XMLHVW-Q0-0000-0000LS3E8](#) [XMLHVW-Q0-0000-0000LS4E7](#) [XMLHVW-Q0-0000-0000LS4E8](#) [XMLHVW-Q0-0000-0000LS5E7](#) [XMLHVW-Q0-0000-0000LS6E3](#) [XMLHVW-Q0-0000-0000LT251](#) [XMLHVW-Q0-0000-0000LT2E3](#) [XMLHVW-Q0-0000-0000LT351](#) [XMLHVW-Q2-0000-0000LS3E7](#) [XMLHVW-Q2-0000-0000LS3E8](#) [XMLHVW-Q2-0000-0000LS4E7](#) [XMLHVW-Q2-0000-0000LS4E8](#) [XMLHVW-Q2-0000-0000LS5E7](#) [XMLHVW-Q2-0000-0000LS6E3](#) [XMLHVW-Q2-0000-0000LT251](#) [XMLHVW-Q2-0000-0000LT2E3](#) [XMLHVW-Q2-0000-0000LT351](#) [XMLHVW-Q0-0000-0000LT3F4](#) [XMLHVW-Q0-0000-0000LS2F8](#) [XMLHVW-Q0-0000-0000LS2E8](#) [XMLHVW-Q0-0000-0000HS2E8](#) [XMLHVW-Q0-0000-0000LS6E4](#) [XMLHVW-Q2-0000-0000LS6E7](#) [XMLHVW-Q2-0000-0000HS2E8](#) [XMLHVW-Q2-0000-0000HS2F8](#) [XMLHVW-Q2-0000-0000LS2E8](#) [XMLHVW-Q2-0000-0000LS2F8](#) [XMLHVW-Q2-0000-0000LT3E4](#) [XMLHVW-Q0-0000-0000HS6F8](#) [XMLHVW-Q0-0000-0000HT2E5](#) [XMLHVW-Q0-0000-0000HT2E7](#) [XMLHVW-Q0-0000-0000HT2F5](#) [XMLHVW-Q0-0000-0000HT2F6](#) [XMLHVW-Q0-0000-0000HT2F7](#) [XMLHVW-Q0-0000-0000LS6E8](#) [XMLHVW-Q0-0000-0000LS6F8](#) [XMLHVW-Q0-0000-0000LT2E6](#) [XMLHVW-Q0-0000-0000LT2F6](#) [XMLHVW-Q0-0000-0000LT2F7](#) [XMLHVW-Q0-0000-0000LT3E5](#) [XMLHVW-Q0-0000-0000LT3F5](#) [XMLHVW-Q0-0000-0000LT4E3](#) [XMLHVW-Q0-0000-0000LT4E4](#) [XMLHVW-Q0-0000-0000LT4F4](#) [XMLHVW-Q0-0000-0000LT551](#) [XMLHVW-Q0-0000-0000LT553](#) [XMLHVW-Q2-0000-0000HS6E8](#) [XMLHVW-Q2-0000-0000HS6F8](#) [XMLHVW-Q2-0000-0000HT2E5](#) [XMLHVW-Q2-0000-0000HT2E6](#) [XMLHVW-Q2-0000-0000HT2E7](#) [XMLHVW-Q2-0000-0000HT2F5](#) [XMLHVW-Q2-0000-0000HT2F6](#) [XMLHVW-Q2-0000-0000HT2F7](#) [XMLHVW-Q2-0000-0000LS6E8](#) [XMLHVW-Q2-0000-0000LS6F8](#) [XMLHVW-Q2-0000-0000LT2E6](#) [XMLHVW-Q2-0000-0000LT2E7](#) [XMLHVW-Q2-0000-0000LT2F6](#) [XMLHVW-Q2-0000-0000LT2F7](#) [XMLHVW-Q2-0000-0000LT3E5](#) [XMLHVW-Q2-0000-0000LT3F5](#) [XMLHVW-Q2-0000-0000LT4E4](#) [XMLHVW-Q2-0000-0000LT4F4](#) [XMLHVW-Q2-0000-0000LT550](#) [XMLHVW-Q2-0000-0000LT551](#) [XMLHVW-Q2-0000-0000LT553](#) [XMLHVW-Q0-0000-0000HT2E6](#) [XMLHVW-Q0-0000-0000LT550](#) [XMLHVW-Q0-0000-0000HS6E8](#) [XMLHVW-Q0-0000-0000LT2E7](#) [XMLHVW-Q2-0000-0000LT4E3](#) [XMLHVW-Q0-0000-0000LT3E7](#) [XMLHVW-Q0-0000-0000LT3F7](#) [XMLHVW-Q0-0000-0000LT5E3](#) [XMLHVW-Q0-0000-0000LT5E4](#) [XMLHVW-Q0-0000-0000LT5F4](#) [XMLHVW-Q0-0000-0000LT3E6](#) [XMLHVW-Q0-0000-0000LT3F6](#) [XMLHVW-Q2-0000-0000HS6F7](#) [XMLHVW-Q2-0000-0000LS6F4](#) [XMLHVW-Q0-0000-0000HS6E5](#) [XMLHVW-Q2-0000-0000LS4F8](#) [XMLHVW-Q0-0000-0000LS4E6](#) [XMLHVW-Q0-0000-0000HS4E7](#) [XMLHVW-Q2-0000-0000LT350](#) [XMLHVW-Q0-0000-0000LS5F5](#) [XMLHVW-Q0-0000-0000LS6F6](#) [XMLHVW-Q0-0000-0000HS3E7](#) [XMLHVW-Q0-0000-0000HS6F5](#) [XMLHVW-Q2-0000-0000LS5F6](#) [XMLHVW-Q2-0000-0000HS5F8](#) [XMLHVW-Q2-0000-0000HS4E8](#) [XMLHVW-Q0-0000-0000LT353](#)