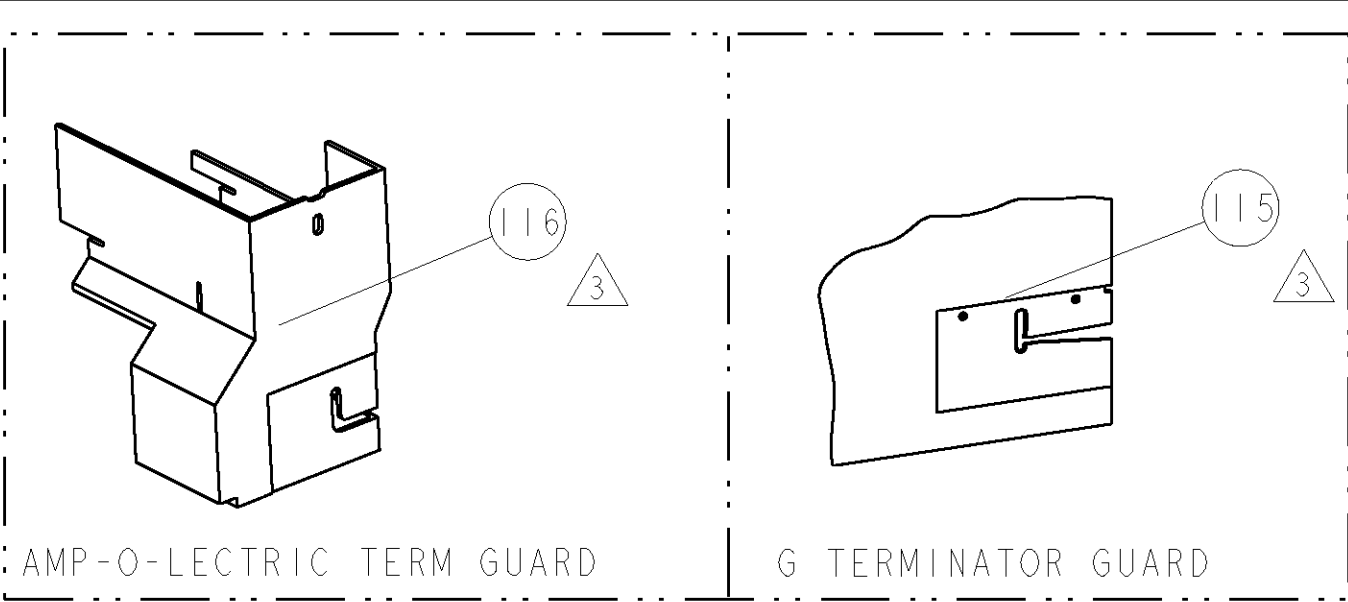


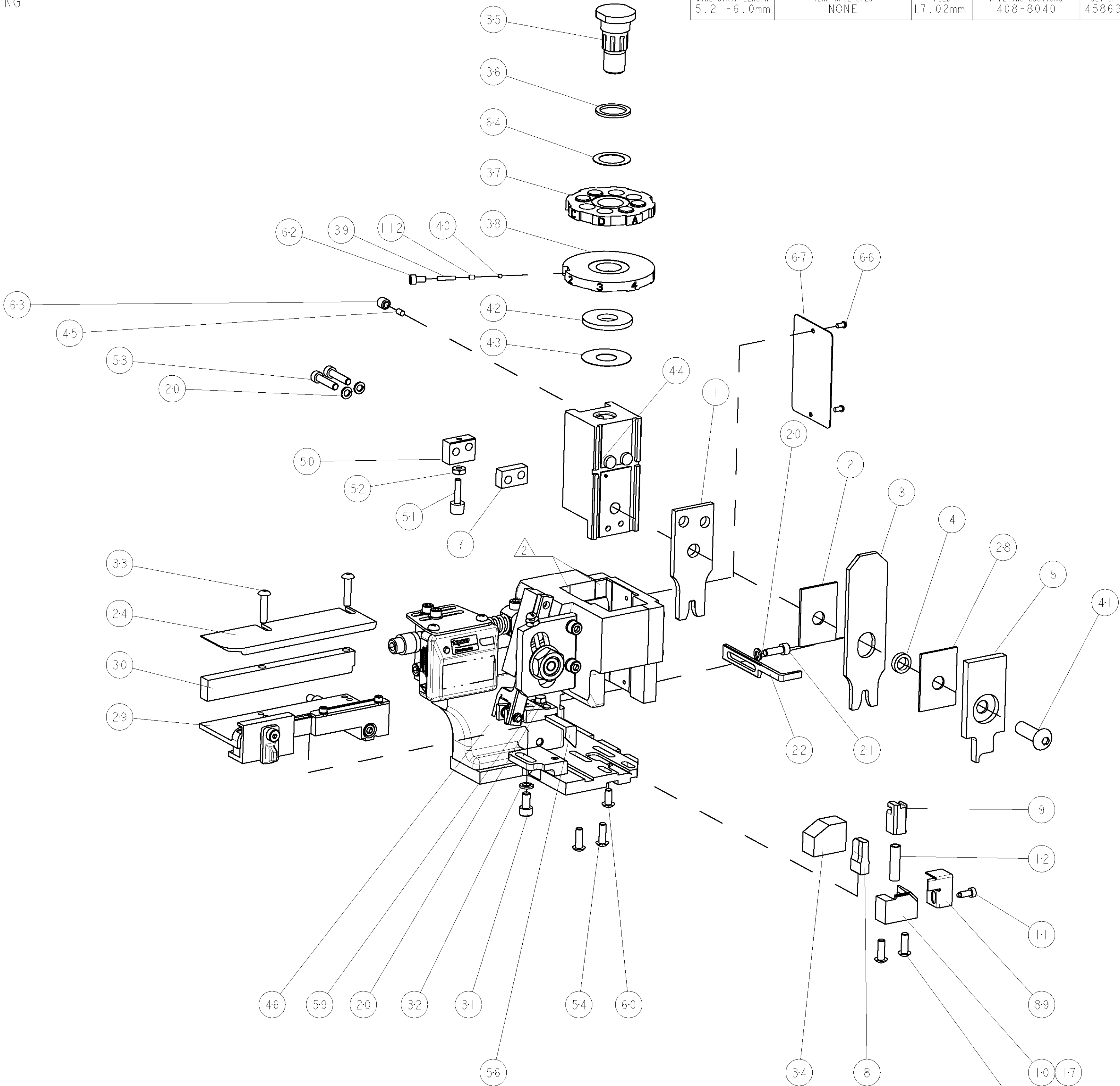
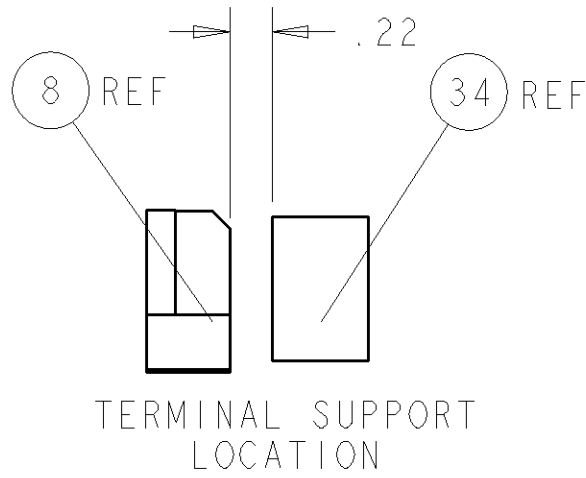
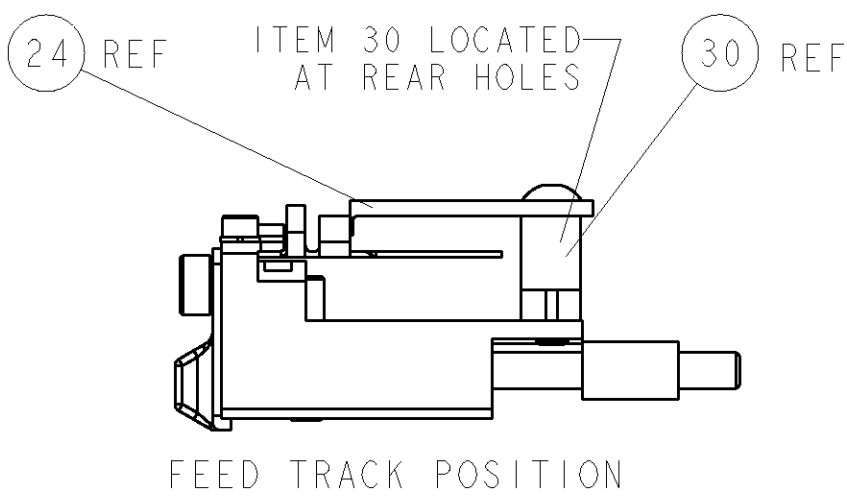
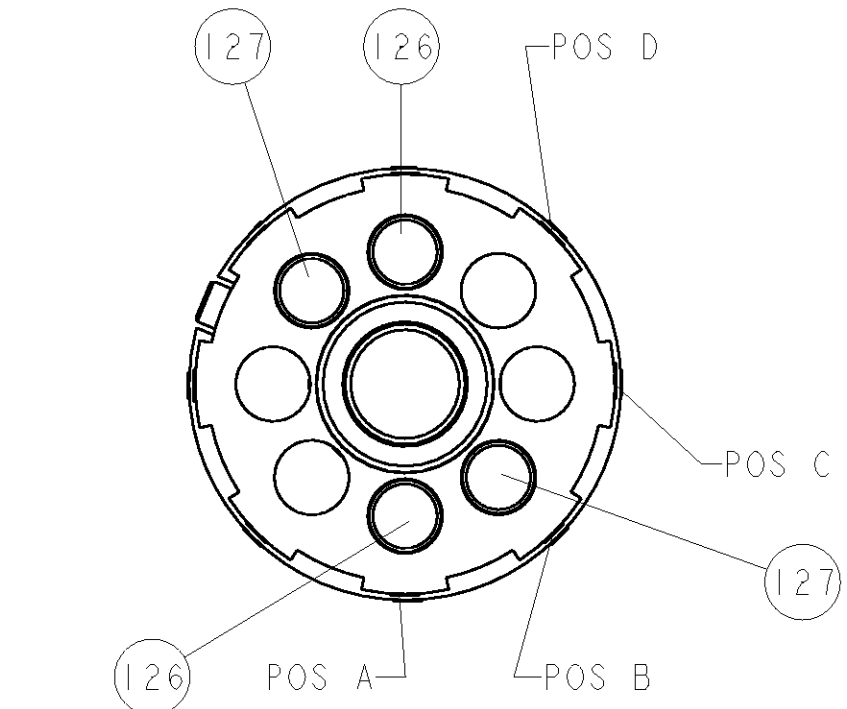
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852310-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852310-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852310-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852310-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852310-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: .250 SERIES FASTIN-ON TAB					
1599052	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-		A 2.51±0.05mm[.099±.002]		6.0mm ²
-	-	B	2.36±0.05mm[.093±.002]		5.0mm ²
-	-	C			
-	-	D			
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	4.06mm[.160]	F	4.0-6.0mm ²
-	-	INSUL	4.57mm[.180]	F	Ø3.2-4.3mm
WIRE STRIP LENGTH 5.2 -6.0mm		TERM APPL SPEC NONE	FEED 17.02mm	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	22AUG2006
							RK
							GB



-	2	2	2	2	-	5-354778-4	PIN, WIRE DISC, .2765	127
-	2	2	2	2	-	4-354778-1	PIN, WIRE DISC, .2700	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	5-1633117-7	ANVIL, COMBINATION	8
-	1	1	1	1	-	2-240641-5	SPACER	7
-	1	1	1	1	-	4-455889-5	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1-1633471-9	CRIMPER, INSULATION F	3
-	1	1	1	1	-	1-455888-2	SPACER, CRIMPER	2
1	1	1	1	1	-	456414-9	CRIMPER, WIRE	1

-77 -6 -3 -2 -1 U/M						PART NO		DESCRIPTION				ITEM NO			
TOLERANCES UNLESS OTHERWISE SPECIFIED:						DWN 02AUG2006		tyco Electronics				Tyco Electronics Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES						R KNEPPER									
						CHK 22AUG2006		SIDE FEED HDM APPLICATOR				NAME			
						G BAILEY 22AUG2006									
						APVD T BENCHOFF 22AUG2006									
						PRODUCT SPEC									
						APPLICATION SPEC									
MATERIAL						WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
-						-		A		00779		C1852310		-	
CUSTOMER DRAWING										SCALE		3:5		SHEET 1 OF 1 REV A	