

**General Attributes****Status: Released**

Specification number SAE-AMS-DTL-23053/5  
Specification revision level JUL 1999  
CSR number 7227A  
CSR revision level A1  
Owner NAVY  
CSR document part indicator CSR document

**CSR Document Text**

CSR document text

SLEEVING

AMS-DTL-23053/5-1XX- AND AMS-DTL-23053/5-3XX.\*

CAGE/MFR-06090

DATE OF MANUFACTURE:

EXPIRATION DATE: 5 YEARS FROM  
D.O.M.

CORP. SPEC.: RT-1171 for MIL-LT and RW-3009 for VERSAFIT

ORDER ENTRY: MIL-LT FAILS THE OPTIONAL

DIELECTRIC CONSTANT TEST.

DO NOT ACCEPT ORDERS WITH THIS  
AS A REQUIREMENT.

Q.C.: ACCEPTANCE TESTS

DIMENSIONS, TENSILE STRENGTH,  
ELONGATION, LONG. CHANGE, LOW  
TEMP FLEX, HEAT SHOCK COLOR AND  
CONCENTRICITY PER RT. SECANT  
MODULUS AND FLAMMABILITY  
PER AMS-DTL-23053/5.

: SHALL CERTIFY IN WRITING THAT  
THE SLEEVING AFTER STORAGE @  
40 DEG. C FOR FIVE YEARS SHALL  
CONFORM TO THE DIMENSIONAL  
REQUIREMENTS SPECIFIED IN THE  
CONTRACT OR PURCHASE ORDER.

DIFFERENCES:

SECANT MODULUS

THEY SAY 25,000 PSI MAX, EXPANDED

WE SAY 13,000 PSI MAX, RECOVERED

FLAMMABILITY

THEY SAY PER FED STD 228 METHOD 5221.

WE SAY: PER ASTM-D-2671 PROCEDURE C

EXCEPTIONS: NONE

**Manufacturing Attributes**

CSR number 7227A  
CSR document part indicator Manufacturing requirements

## **Shipping Instructions for generic customers**

CSR number	7227A
Certification type	Generic certification document
CSR document part indicator	Shipping instructions

## **Shipping Text**

**Certification Text** The sleeving, when stored at 18 to 35 deg. C for 5 years, shall conform to the dimensional requirements specified.

## **Label Information** HEAT SHRINKABLE INSULATION SLEEVING

MIL-I-23053/5-XXX-\*

CAGE/MFR-06090

DATE OF MANUFACTURE:

EXPIRATION DATE: 5 YEARS FROM

D.O.M.

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