

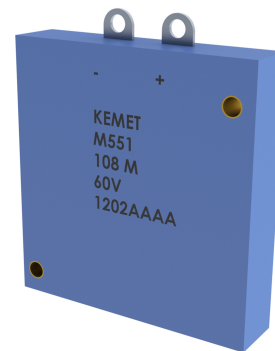
## Overview

KEMET's M550 and M551 Modular Series are manufactured by placing T550 or T551 Polymer Hermetic Sealed Capacitors (PHS) in parallel. The T550 and T551 Series are manufactured utilizing KEMET's exclusive F-Tech process and are 100% tested per KEMET's patented Simulated Breakdown Screening process. This configuration provides high and stable capacitance (up to 8,200  $\mu\text{F}$ ), extremely low ESR (down to 15 m $\Omega$ ) and extremely low and stable leakage current, all in a mechanically robust package.

The M55 Modules are available in two temperature offerings: 105°C (M550 Series) and 125°C (M551 Series). With reduced ESR and enhanced capacitance retention at higher frequencies and low temperatures, KEMET modules provide the highest total capacitance and the lowest total cost of ownership for high power applications.

## Benefits

- Extremely low and stable ESR (as low as 15 m $\Omega$ )
- High frequency capacitance retention
- Low temperature capacitance stability
- High ripple current capability (17,500 mA<sub>rms</sub>)
- High inrush current capability
- Excellent power dissipation capability
- Stackable packaging
- Mechanically robust assembly and epoxy housing
- Operates at up to 80% rated voltage
- Customized solutions available
- RoHS compliant terminations available



## Applications

Designed for mission critical applications requiring high power, filtering, hold-up and current pulse generation.

## Ordering Information

M	550	B	108	M	060	A	A
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage (VDC)	Product Level	Termination Finish
M = Module	550= Capacitor Series (PHS 105°C) 551= Capacitor Series (PHS 125°C)	B	First two digits represent significant figures. Third digit specifies number of zeros.	K = $\pm 10\%$ M = $\pm 20\%$	006 = 6 008 = 8 010 = 10 015 = 15 025 = 25 030 = 30 040 = 40 050 = 50 060 = 60 075 = 75 100 = 100	A = N/A B* = DLA 13030 standard reliability T* = DLA 13030 high reliability	A = 100% silver (Ag) T = 100% tin (Sn) plated H = Tin/lead (SnPb) solder coated (5% Pb minimum) S = Solder coated (60% Sn, 40% Pb) G = 100% gold (Au)

\* Only available on DLA discrete part numbers. Refer to part number table for details.

## Performance Characteristics

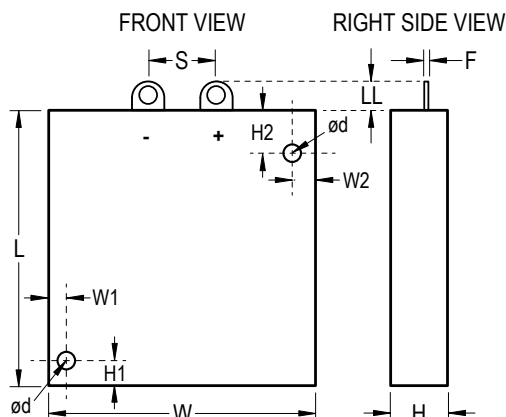
Item	Performance Characteristics
Operating Temperature	-55°C to 105°C/125°C *
Rated Capacitance Range	250 $\mu$ F to 8,200 $\mu$ F at 120 Hz/25°C
Capacitance Tolerance	K Tolerance (10%), M Tolerance (20%)
Rated Voltage Range	6 – 100 V
DF (120 Hz at 25°C)	Refer to Part Number Electrical Specification Table
ESR (100 kHz at 25°C)	Refer to Part Number Electrical Specification Table
Leakage Current	$\leq 0.0075$ CV ( $\mu$ A) at rated voltage after 5 minutes

\* Refer to the part number specification table

## Qualification

Test Performed	Method Reference	Test Conditions
Reliability and Environmental Tests		
AC Ripple Life at 85°C, 0.67 V <sub>r</sub>	MIL-PRF-39006	85°C, 40 kHz ripple current, 2,000 hours
Thermal Shock	MIL-PRF-39006	Condition A, -55°C to +105°C 5 cycles
Temperature Stability	MIL-PRF-39006	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +105, +25°C
Physical, Mechanical and Process Tests		
Mechanical Shock	KEMET Custom Test	Condition I
Vibration High Frequency	MIL-PRF-39006	Method 204, Test condition D, 20 g peak

## Dimensions – Millimeters (Inches)



Dimensions												Weight
Module Frame Size	L ±0.38 (0.015)	W ±0.38 (0.015)	H ±0.20 (0.008)	S (Ref)	LL ±0.1 (0.004)	F (Ref)	H1 ±0.1 (0.004)	W1 ±0.1 (0.004)	H2 ±0.1 (0.004)	W2 ±0.1 (0.004)	d (Ref)	per module (g)
1	52.1 (2.05)	50.6 (1.99)	11.1 (0.44)	12.71 (0.50)	5.6 (0.22)	0.81 (0.03)	4.5 (0.18)	3.2 (0.13)	8.2 (0.32)	4.4 (0.17)	3.2 (0.13)	80

Table 1 – Ratings & Part Number Reference

Rated Voltage	Rated Capacitance	KEMET Module Part Number	DC Leakage	DF	Maximum ESR	Ripple Current	Maximum Operating Temperature
VDC at 85°C	µF	(See below for part options)	µA at 25°C Maximum/5 Minutes	% at 25°C 120 Hz Max	mΩ at 25°C 100 kHz	mA <sub>rms</sub> at 85°C/40 kHz	°C
6	8200	M550B828(1)006A(3)	369	5	15	17500	105
6	8200	M551B828(1)006A(3)	369	5	15	17500	125
8	6800	M550B688(1)008A(3)	408	5	15	17500	105
8	6800	M551B688(1)008A(3)	408	5	15	17500	125
10	5600	M550B568(1)010A(3)	420	5	15	17500	105
10	5600	M551B568(1)010A(3)	420	5	15	17500	125
15	3900	M550B398(1)015A(3)	439	5	15	17500	105
15	3900	M551B398(1)015A(3)	439	5	15	17500	125
25	1000	M550B108(1)025(2)(3)*	188	5	30	12000	105
25	1000	M551B108(1)025A(3)	188	5	30	12000	125
30	680	M550B687(1)030A(3)	153	5	25	14000	105
30	680	M551B687(1)030A(3)	153	5	25	14000	125
40	1000	M550B108(1)040(2)(3)*	300	5	25	13500	105
40	1000	M551B108(1)040A(3)	300	5	25	13500	125
40	1200	M550B128(1)040(2)(3)*	360	5	20	15100	105
40	1200	M551B128(1)040A(3)	360	5	20	15100	125
50	1000	M550B108(1)050(2)(3)*	375	5	20	14500	105
50	1000	M551B108(1)050A(3)	375	5	20	14500	125
50	1200	M550B128(1)050(2)(3)*	450	5	15	17500	105
50	1200	M551B128(1)050A(3)	450	5	15	17500	125
60	1000	M550B108(1)060(2)(3)*	450	5	25	16600	105
60	1000	M551B108(1)060A(3)	450	5	25	16600	125
75	750	M550B757(1)075(2)(3)*	422	5	20	15800	105
100	250	M550B257(1)100(2)(3)*	188	5	30	12750	105

Additional values available please contact your KEMET sales representative

(1) To complete KEMET part number, insert M for ±20% or K for ±10%. Designates capacitance tolerance.

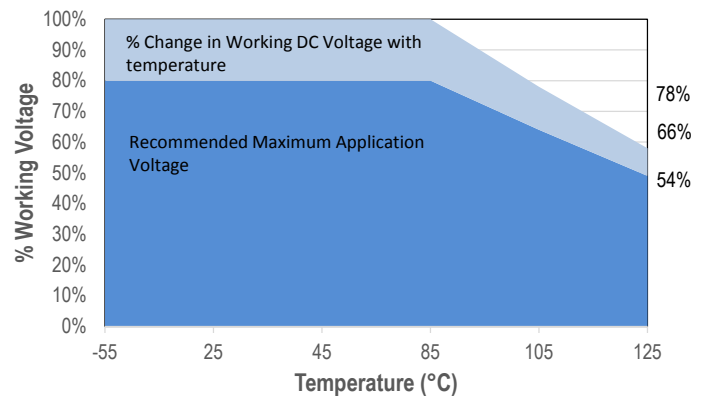
(2) To complete KEMET part number, insert B = standard reliability, or T = high reliability. See Ordering Information table for details.

(3) To complete KEMET part number, insert T = 100% matte tin (Sn) plated, H = standard solder coated (SnPb 5% Pb minimum), S = 60% tin (Sn) 40% lead (Pb), G = 100% gold (Au), A = 100% silver (Ag). Designates termination finish.

\* Screened discrete component DLA qualified.

## Recommended Voltage Derating Guidelines

	-55°C to 105°C	105°C to 125°C
% Change in Working DC Voltage with Temperature	78% of $V_R$	66% of $V_R$
Recommended Maximum Application Voltage (As % of Rated Voltage)	63% of $V_R$	54% of $V_R$



## Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage that may be applied is limited by two criteria:

1. The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
2. The negative peak AC voltage in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage.

The maximum power dissipation by case size can be determined using the below left table. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Refer to the below right table for temperature compensation requirements.

Case Code		Maximum Power Dissipation ( $P_{max}$ ) mWatts at 25°C with +60°C Rise
KEMET	MIL-PRF-39006/22/ 25/30/31 Case Size	
B	T2	715

Temperature Compensation Multipliers for Maximum Power Dissipation ( $P_{max}$ )		
$T \leq 45^\circ\text{C}$	$45^\circ\text{C} < T \leq 85^\circ\text{C}$	$85^\circ\text{C} < T \leq 125^\circ\text{C}$
1.00	0.50	0.10

$T$  = Environmental Temperature

Using the  $P_{max}$  of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I(max) = \sqrt{P_{max}/R}$$

$$E(max) = Z \sqrt{P_{max}/R}$$

$I$  = rms ripple current (amperes)

$E$  = rms ripple voltage (volts)

$P_{max}$  = maximum power dissipation (watts)

$R$  = ESR at specified frequency (ohms)

$Z$  = Impedance at specified frequency (ohms)

The maximum power dissipation rating must be reduced with increasing environmental operating temperatures. Refer to the Temperature Compensation Multiplier table for details.



## Reverse Voltage

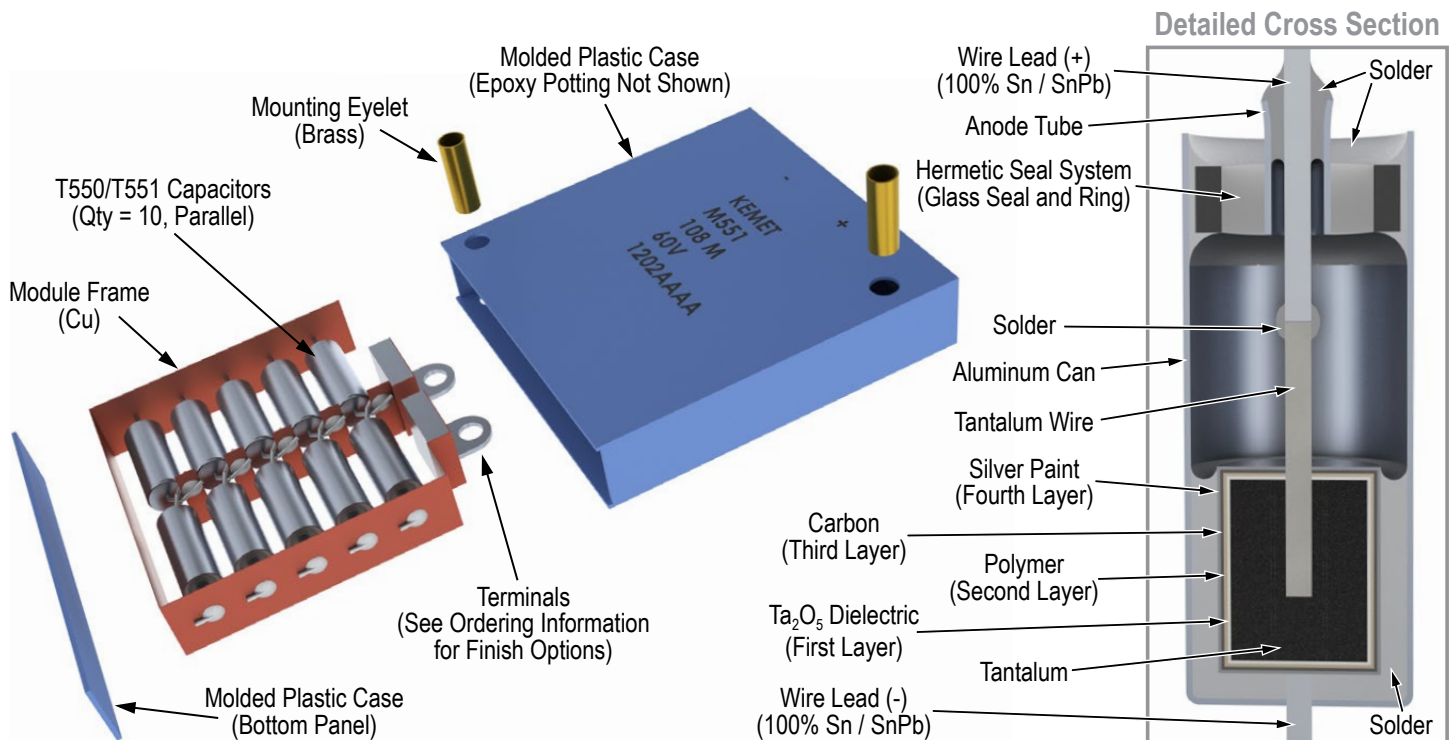
Solid tantalum polymer capacitors are polar devices and may be permanently damaged or destroyed if connected with the wrong polarity. A small reverse voltage is permissible for time periods per the table at right. KEMET can offer lower capacitance in this voltage with higher reverse voltage capability. In addition, we continue to improve our capability for this characteristic.

Temperature	Permissible Reverse Voltage
25°C	1 V for 8 hours Maximum
70°C	1 V for 2 hours Maximum

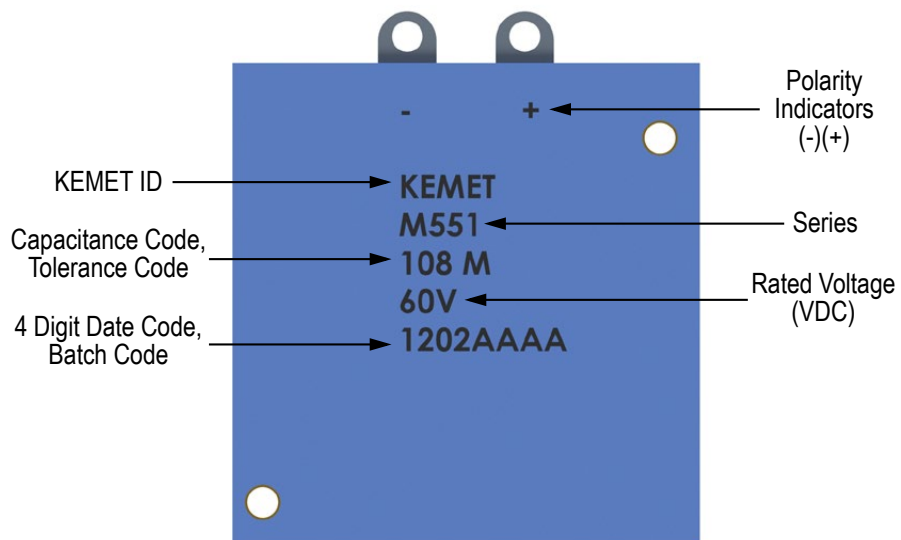
## Mounting

The M550 and M551 Modular Series are suitable for stacking to the board. The use of a heat sink is recommended. These products are not suitable for reflow soldering. For manual-soldering process with soldering iron, the maximum recommended temperature is 350°C for no more than 3 seconds. Care should be taken to avoid contact of the soldering iron to the epoxy housing. The iron should be used to heat the solder pad, applying solder between the pad and the terminal of the module, until reflow occurs.

## Construction



## Capacitor Marking



## Storage

Polymer Hermetic Seal Modules should be stored in normal working environments. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 90% RH. For optimal solderability, module stock should be used promptly, preferably within three years of receipt.

## Packaging

Modules shall be packaged in carton boxes. Packaging methods and materials used shall prevent degradation of physical and mechanical characteristics. MSL 1

Series	Carton Box Qty
M55	10 max

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