

PLC Cable and Wiring Guide

OMRON®

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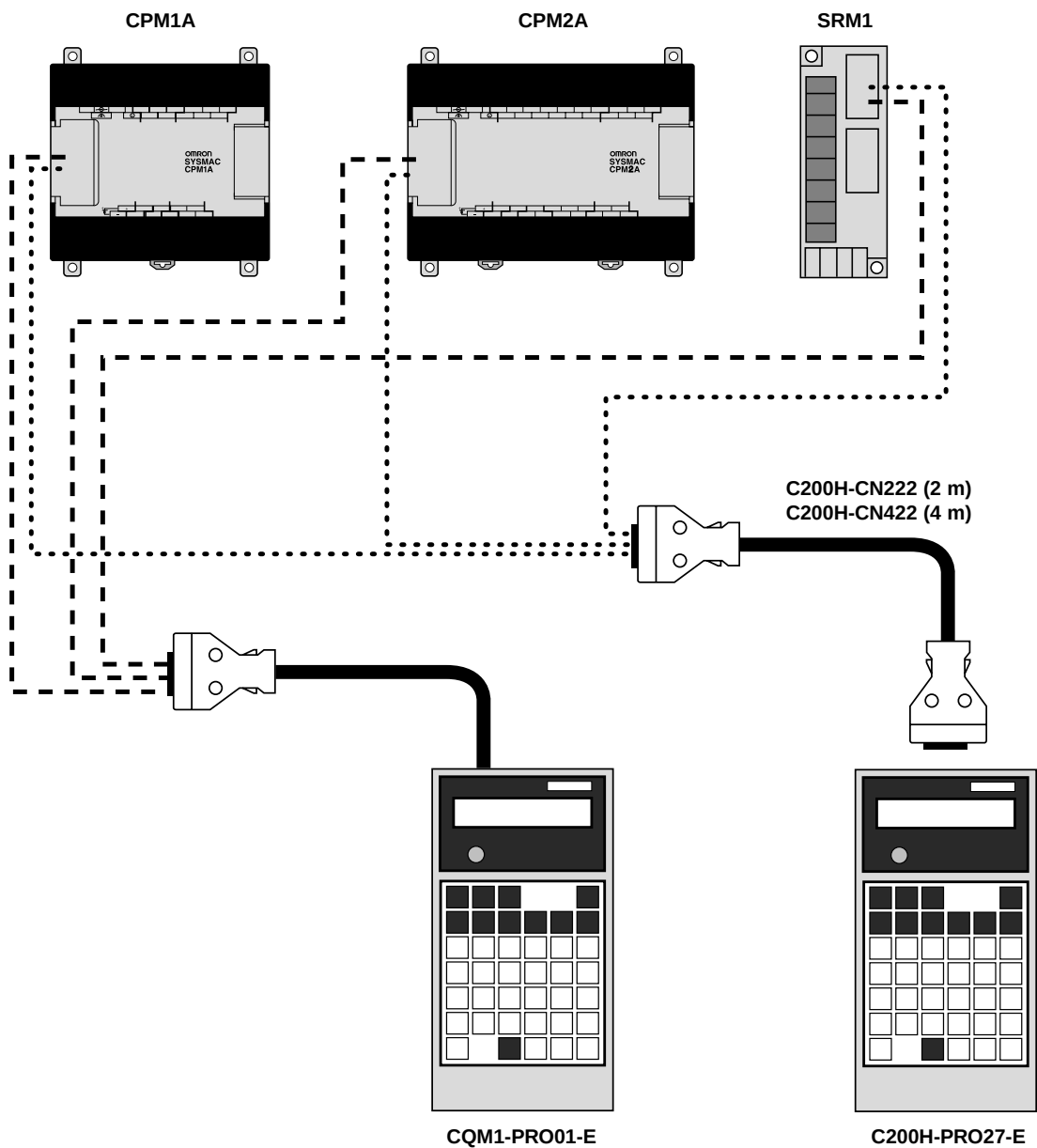
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Reference Information

PLC Connections

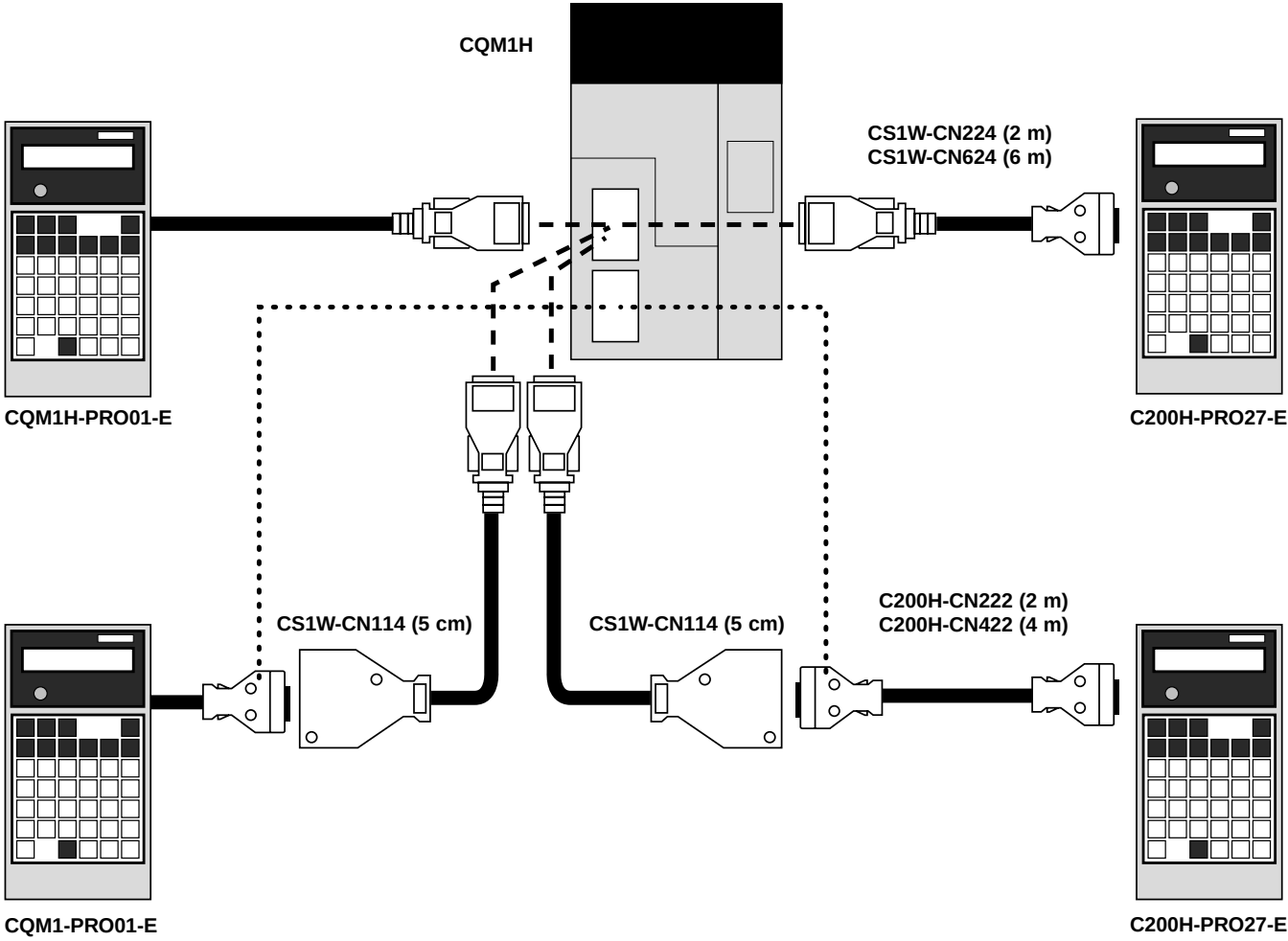
The following pages illustrate the cabling options for connecting Omron programmable controllers with computers, Omron's HMI's, hand-held programmers, high-density I/O modules and I/O terminal blocks.

Hand-held Programmers and CPM1A, CPM2A, SRM1 Peripheral Port



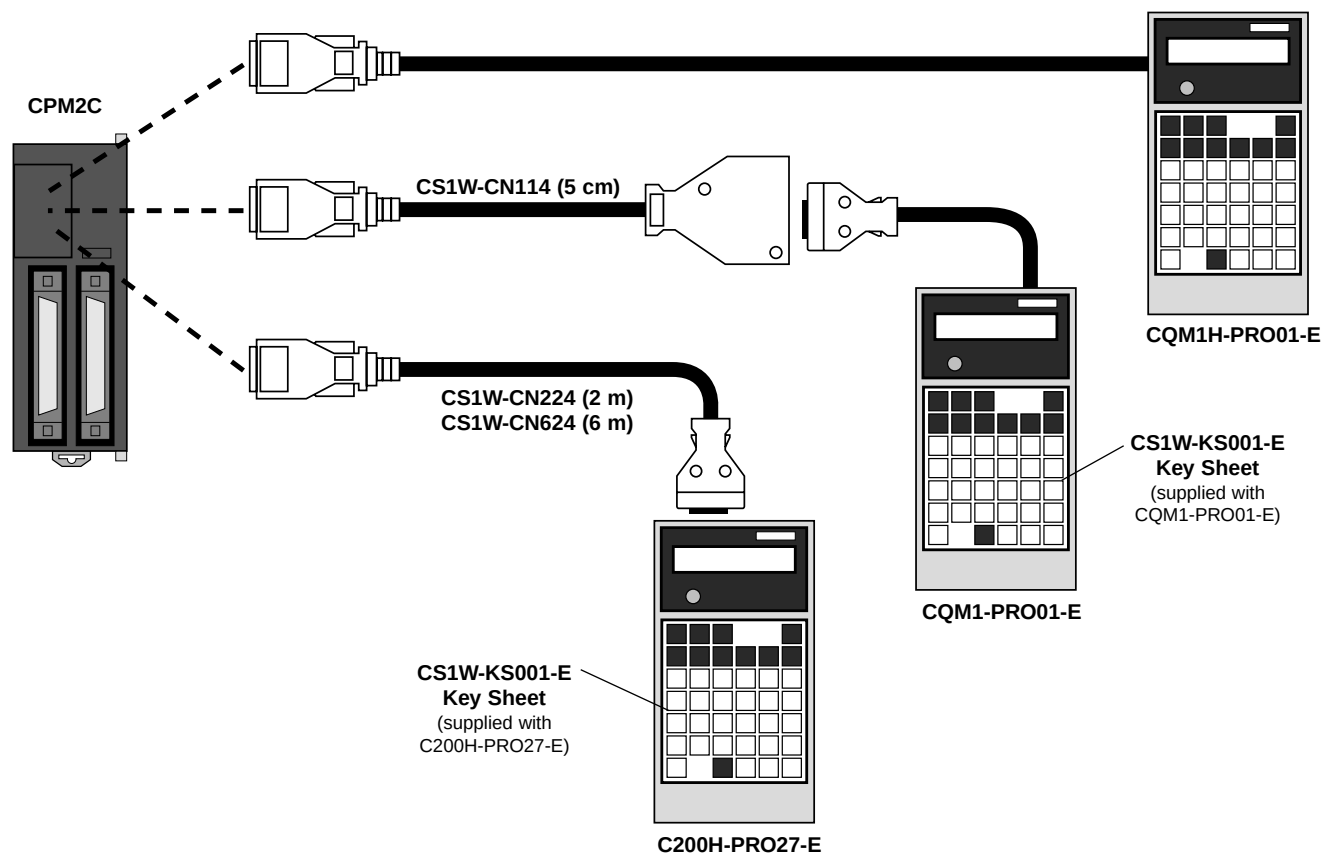
Reference Information

Hand-held Programm器和 CQM1H 外围端口



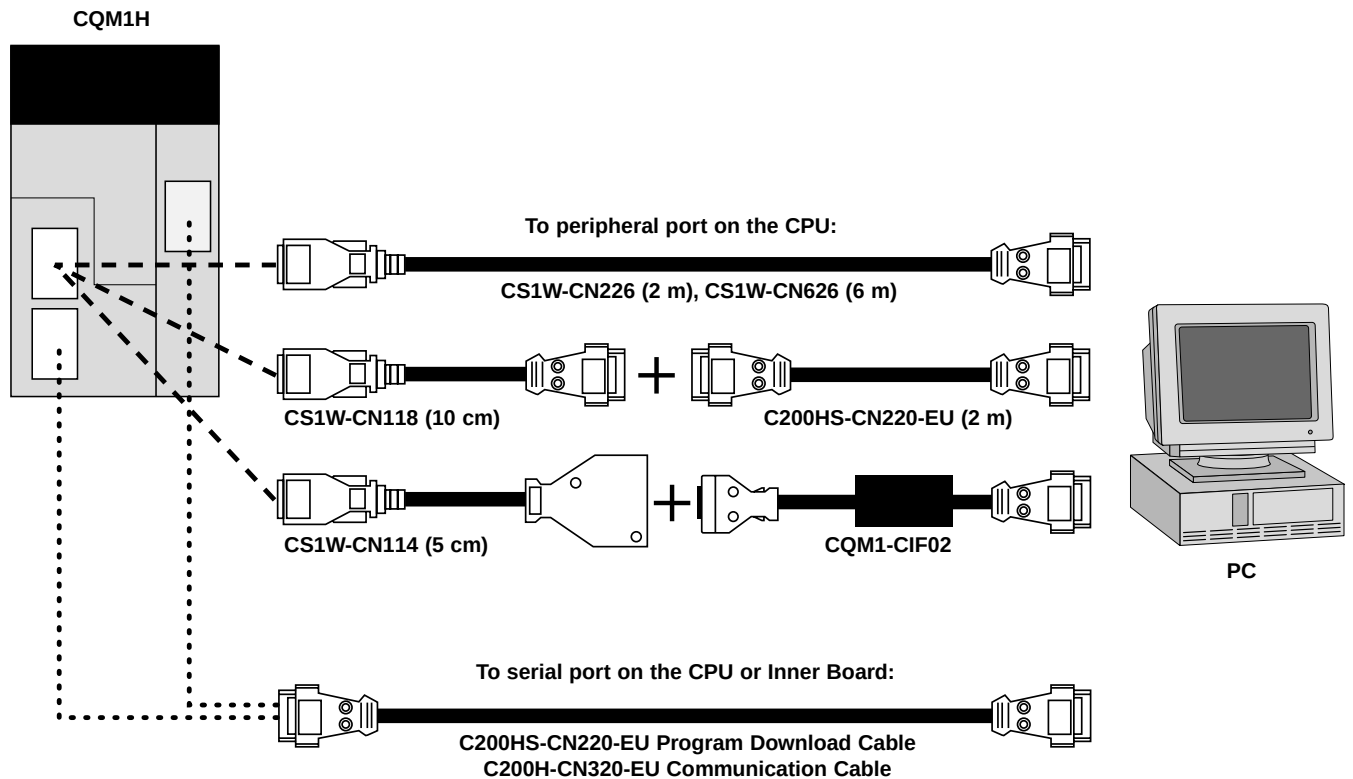
Reference Information

Hand-held Programmer and CPM2C Communication Port

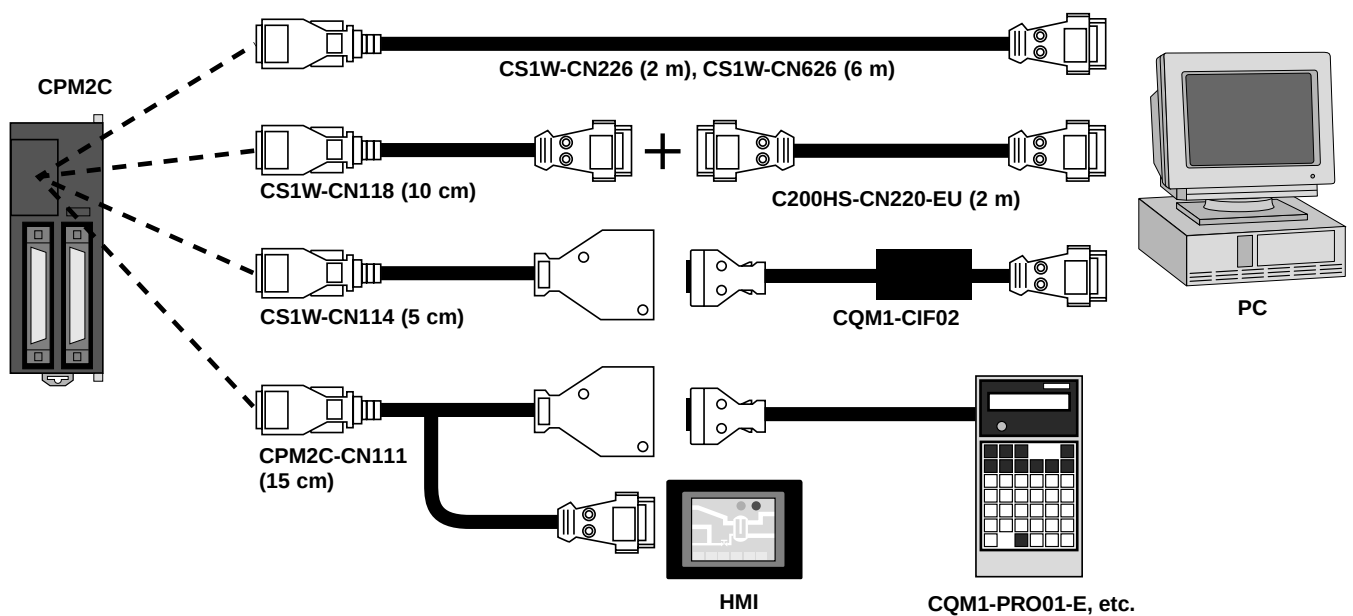


Reference Information

CQM1H and PC

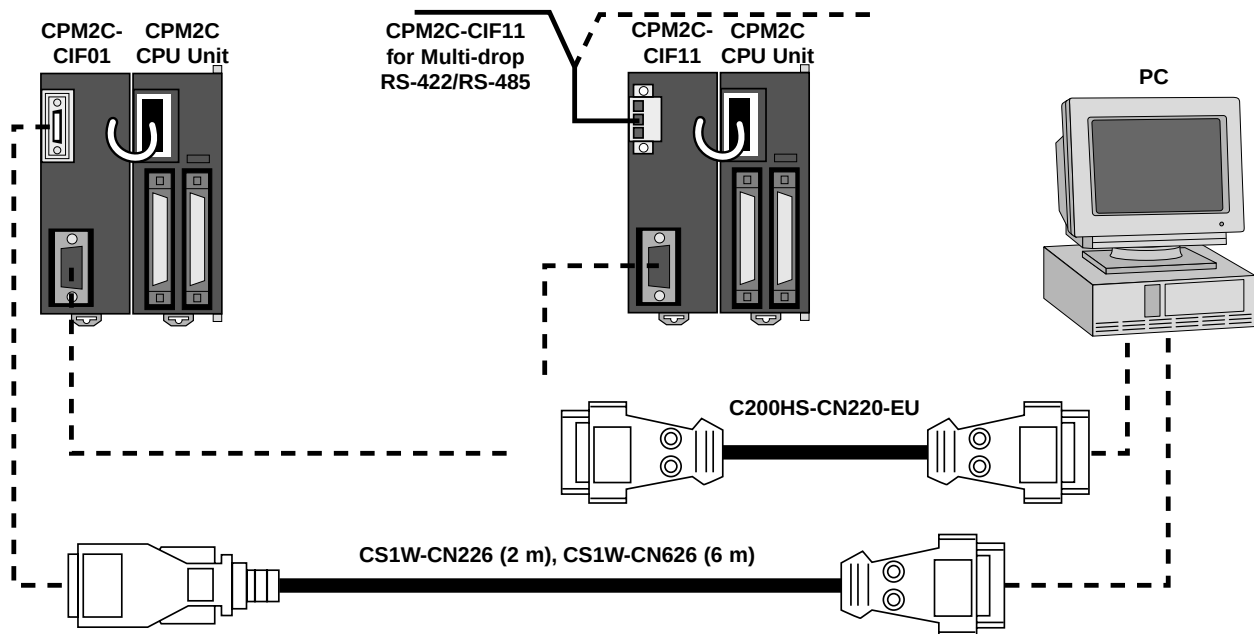


CPM2C and PC



Reference Information

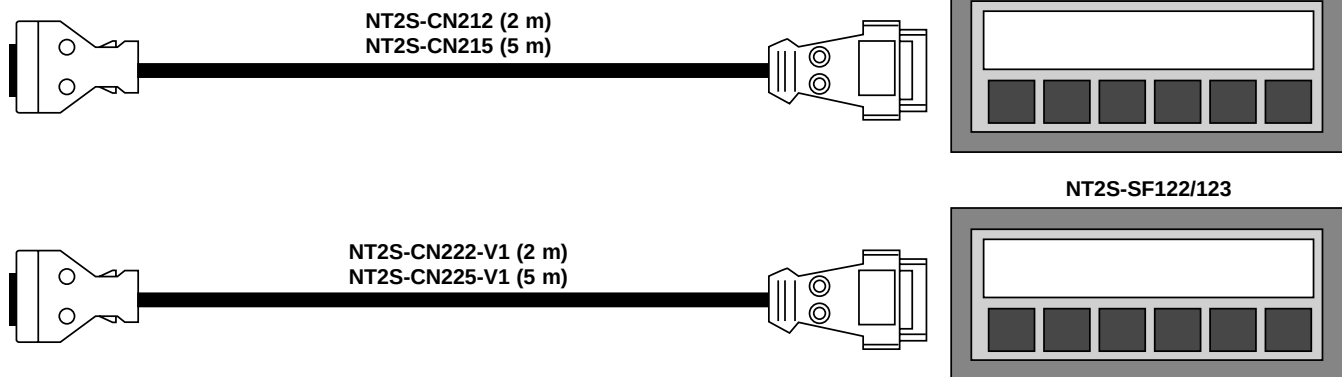
CPM2C + Serial Communication Adapter and PC



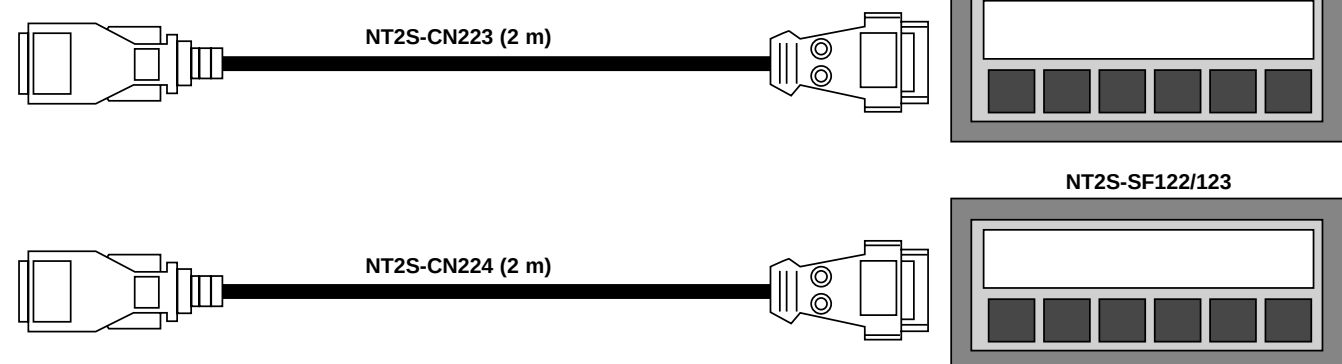
NT2S Message Display and Programmable Controllers

Peripheral port (Old type: C200H, SRM1, CPM2A, CPM1A, CPM2B*)

*Note: CPM2B must use CS1W-CN114 adapter.

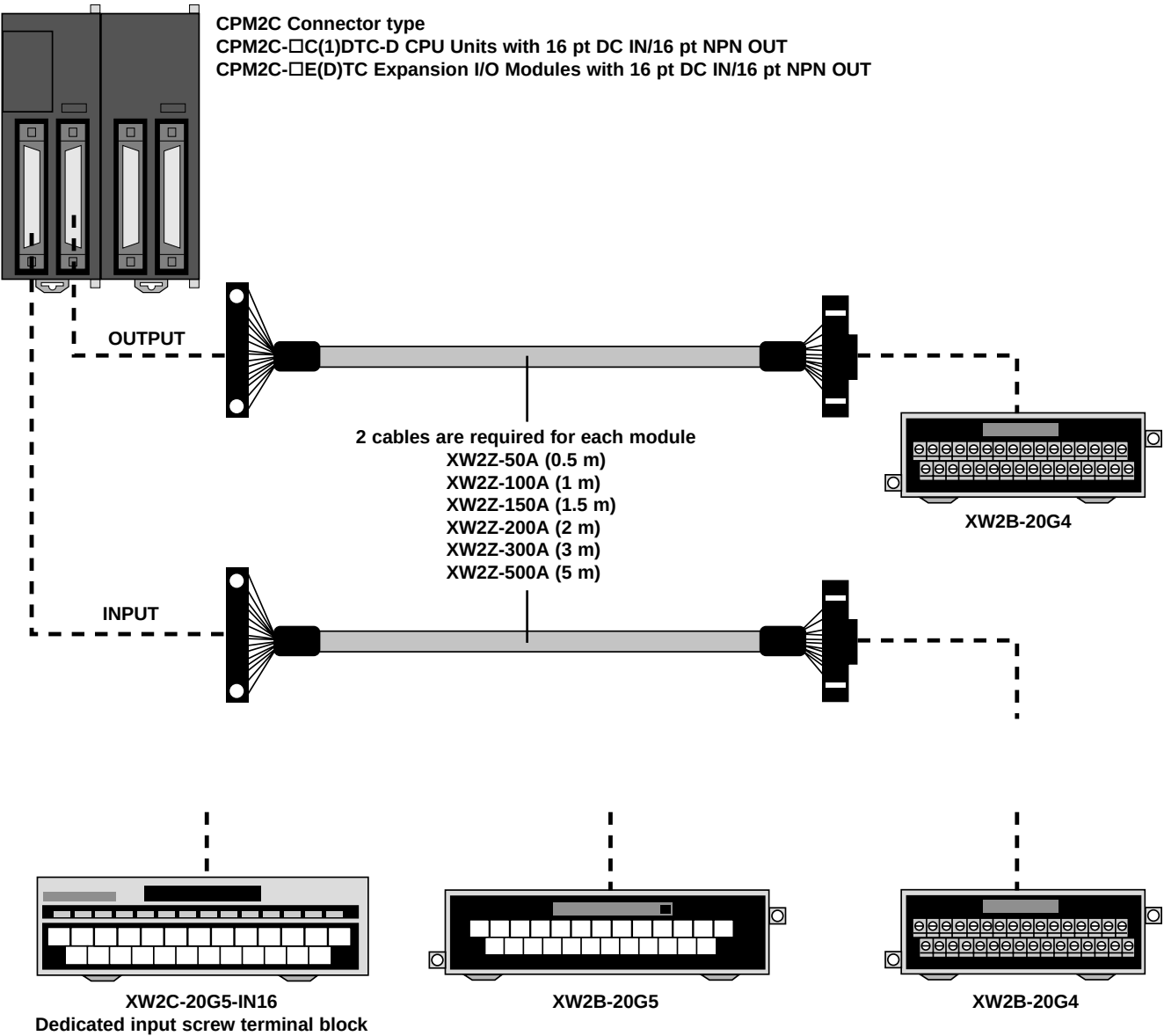


Peripheral port (New type: CS1, CQM1H, CPM2C)



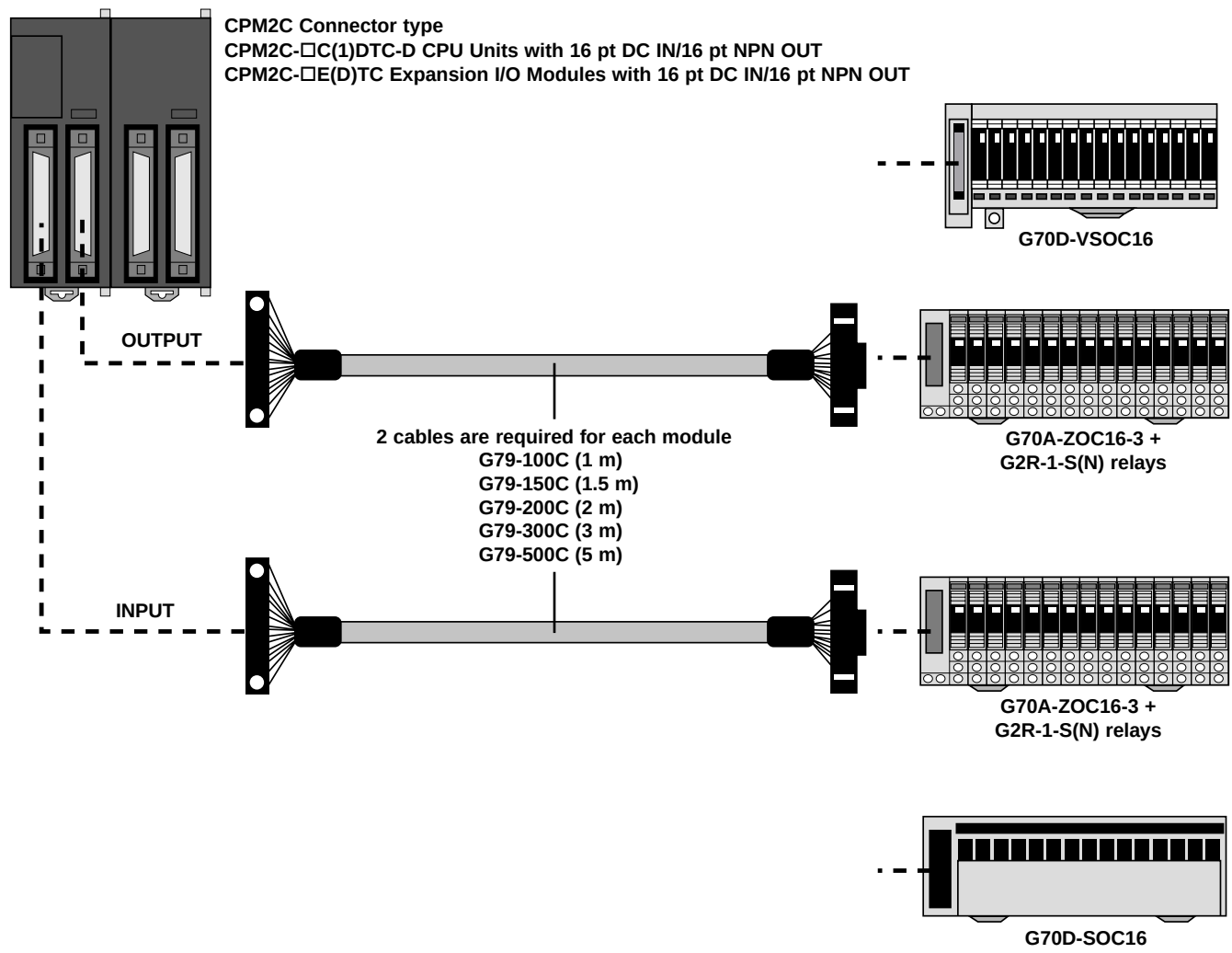
Reference Information

CPM2C CPU and Expansion I/O + XW2B/XW2C 20-pin Screw Terminal Blocks

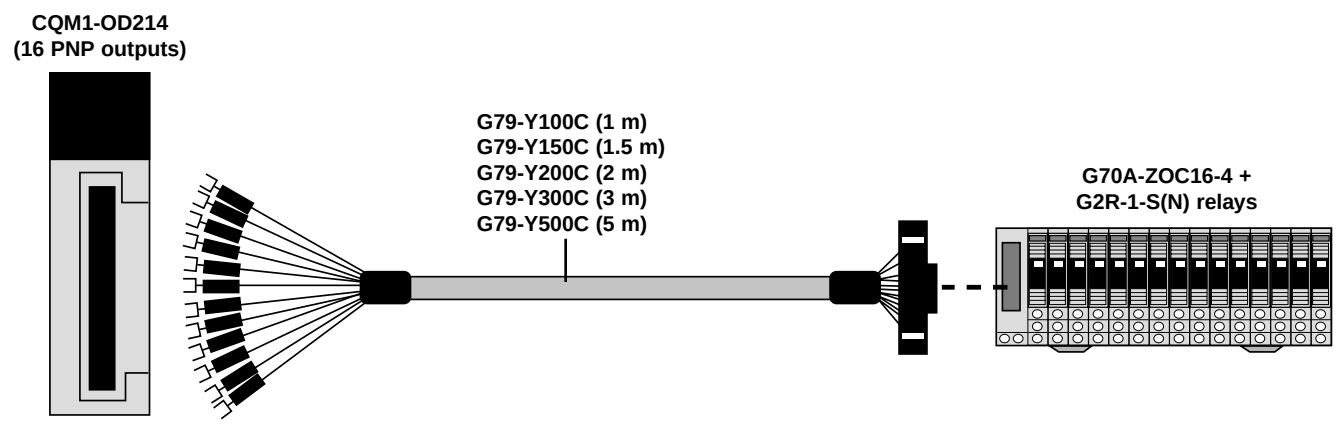


Reference Information

CPM2C CPU and Expansion I/O + G70A, G70D Relay I/O Blocks



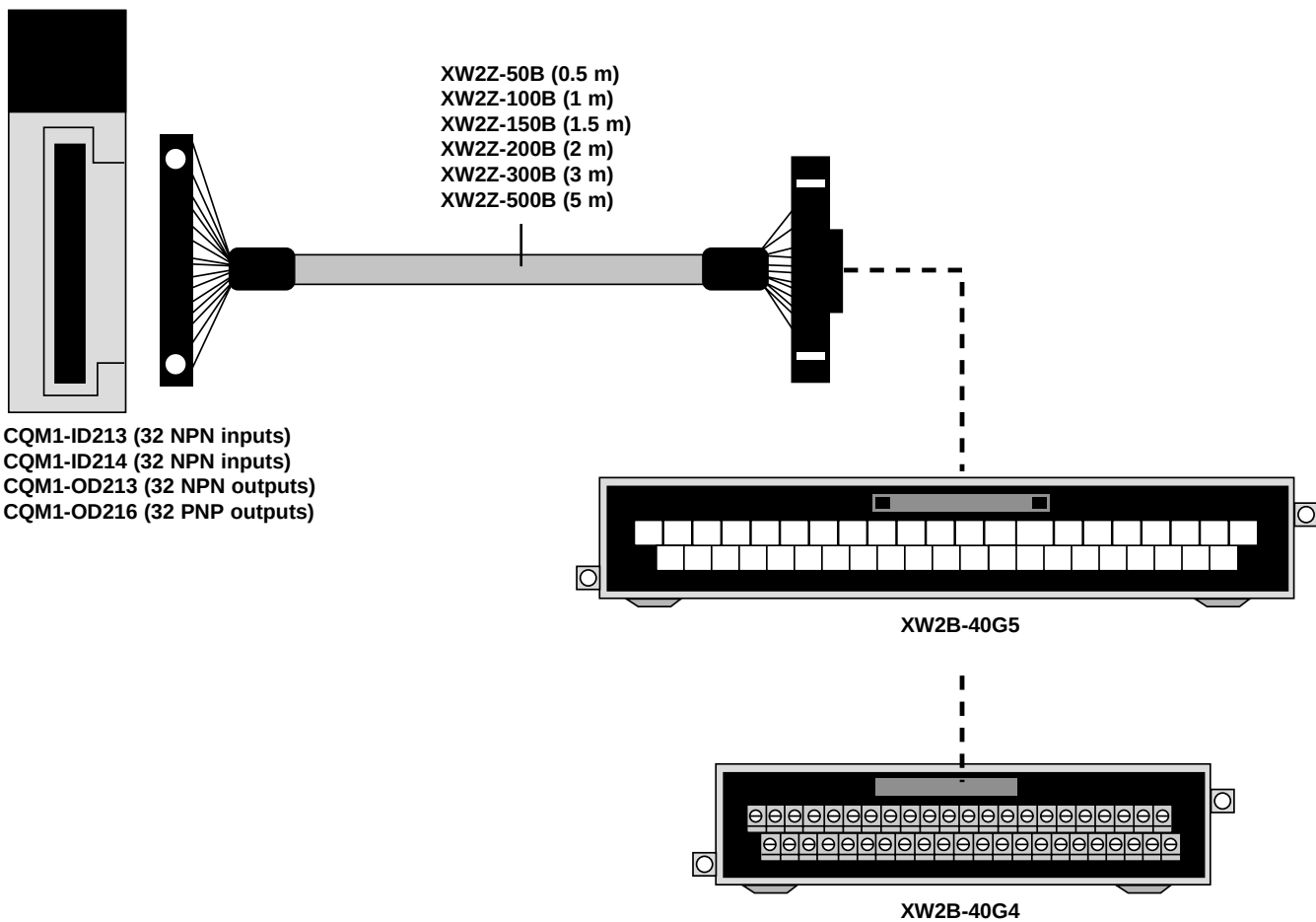
CQM1H 16-point PNP Output Module + G70A Relay I/O Block



Reference Information

CQM1H High-Density I/O Modules + XW2B Screw Terminal Blocks

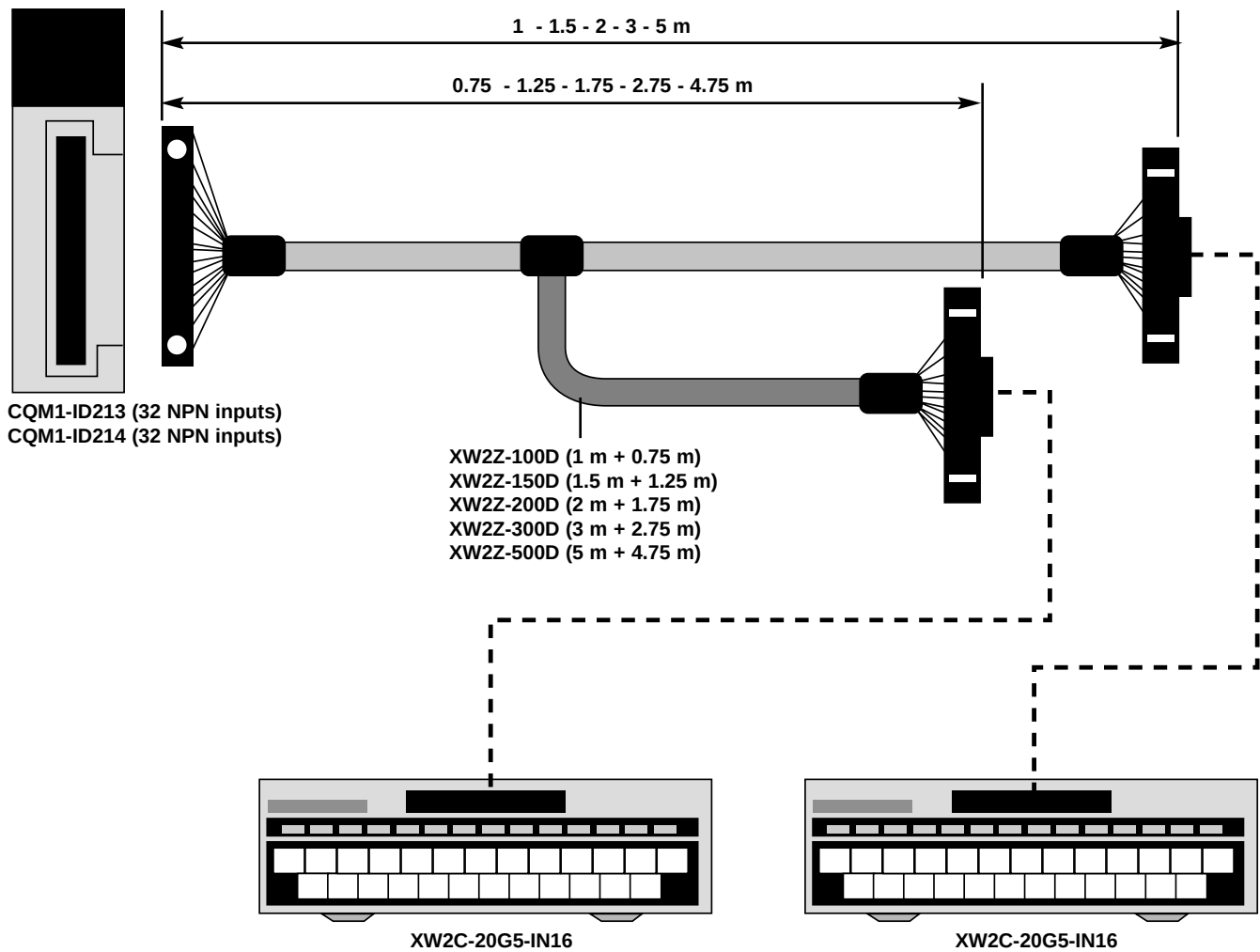
CQM1H 32-Point I/O Modules



Reference Information

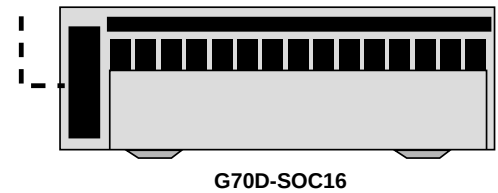
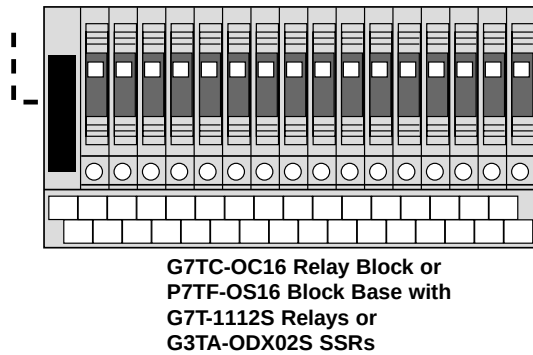
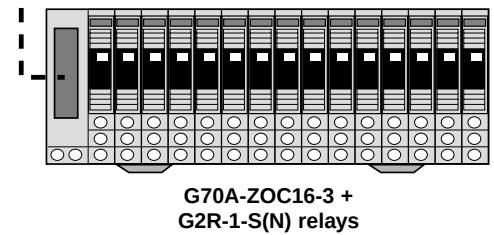
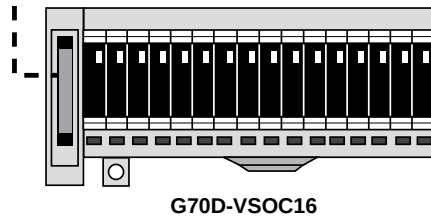
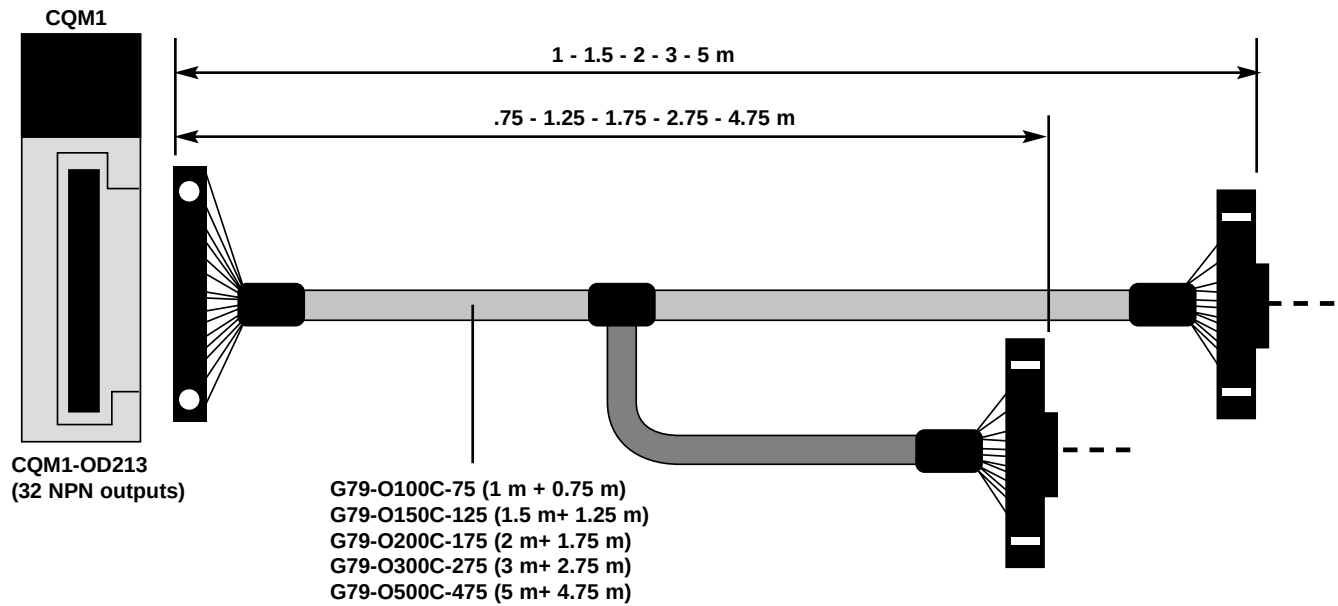
CQM1H High-Density Input Modules + XW2C Input Screw Terminal Blocks

CQM1H 32-Point Input Modules



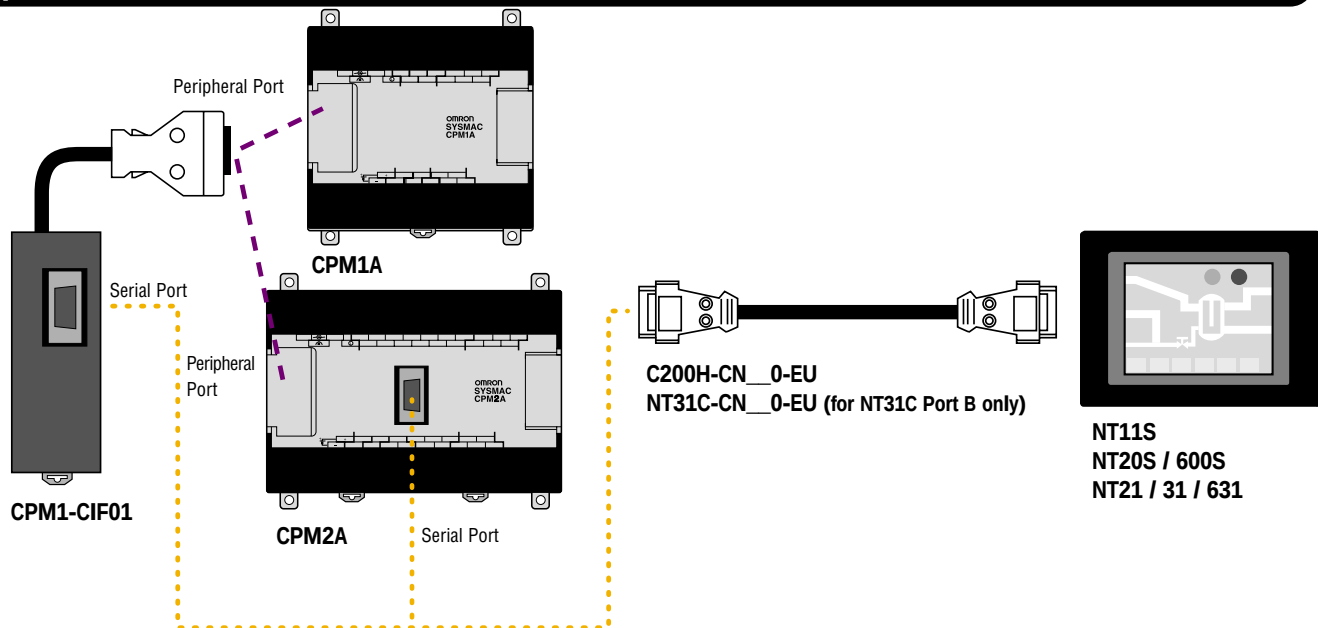
Reference Information

CQM1H High-Density Output Modules + Output Relay Blocks

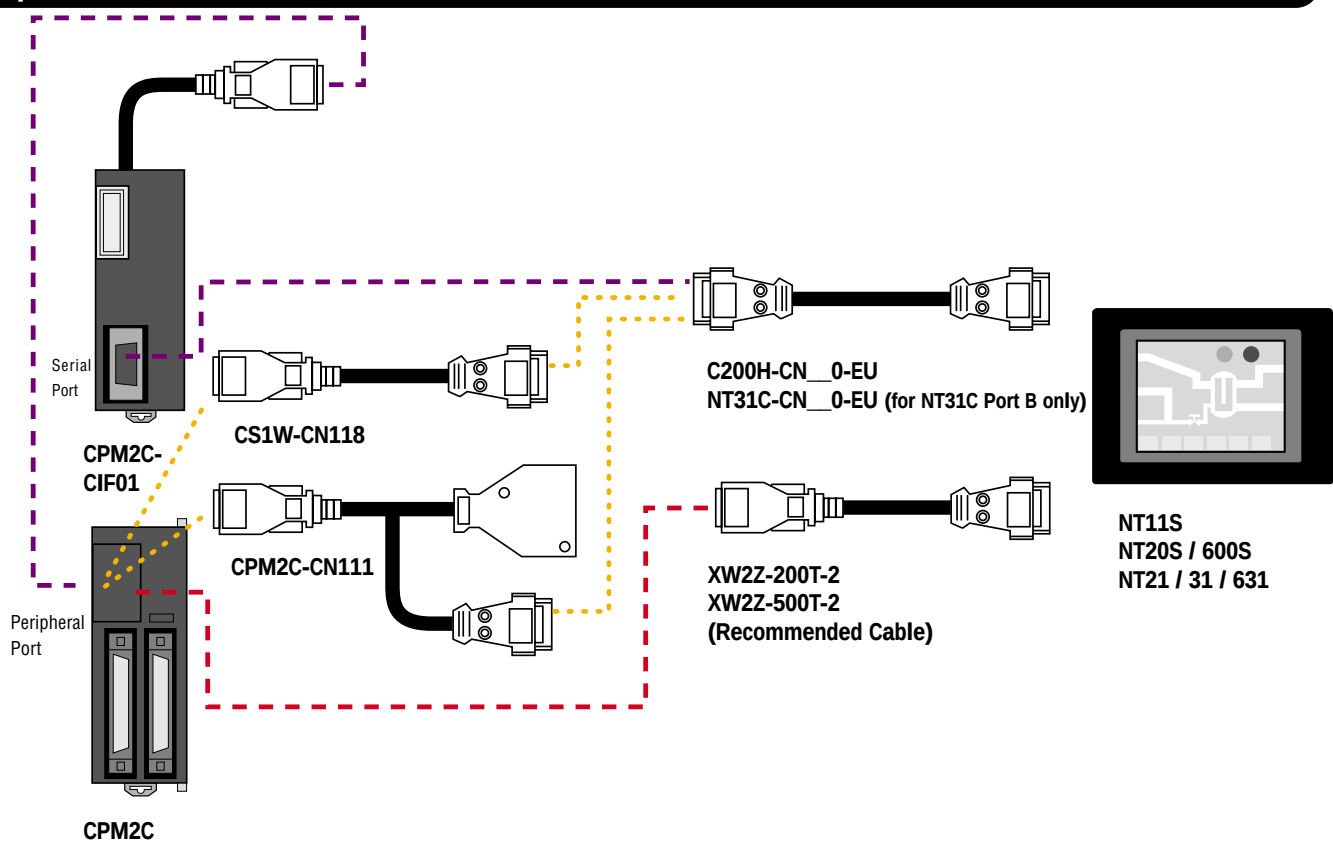


Cable Solutions for Omron PLCs

Operator Interface Terminals and CPM1A/CPM2A

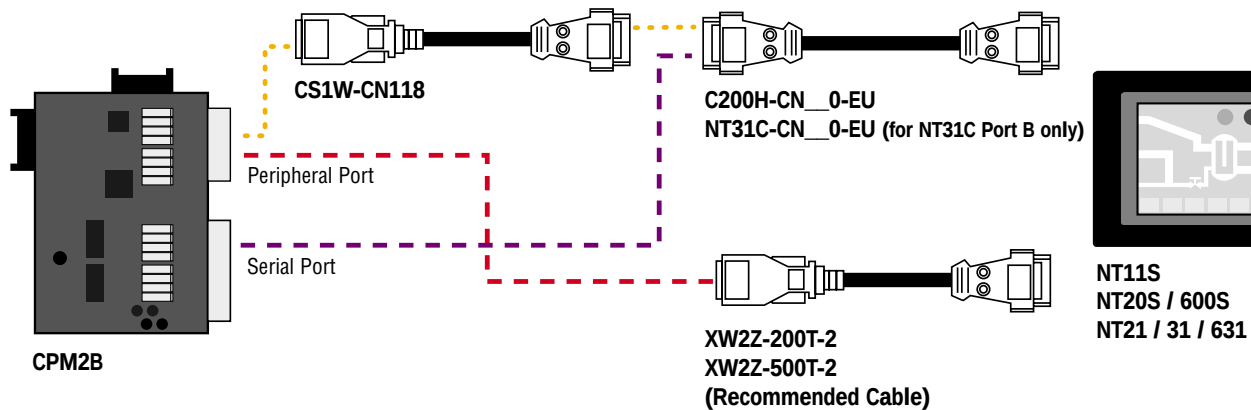


Operator Interface Terminals and CPM2C PLC

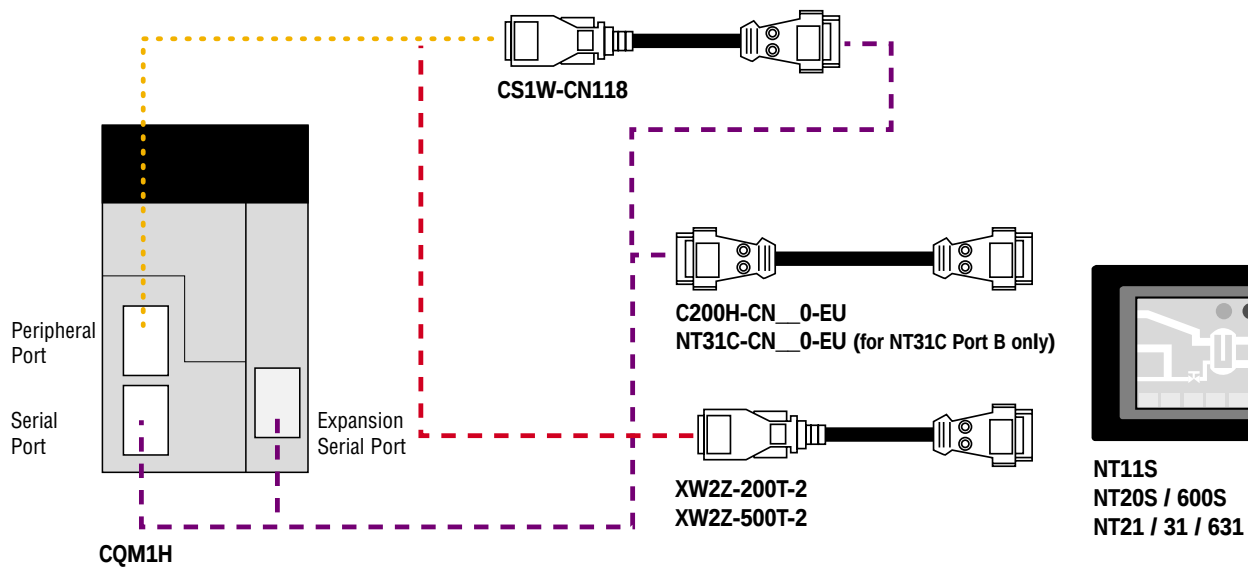


Cable Solutions for Omron PLCs

Operator Interface Terminals and CPM2B PLC

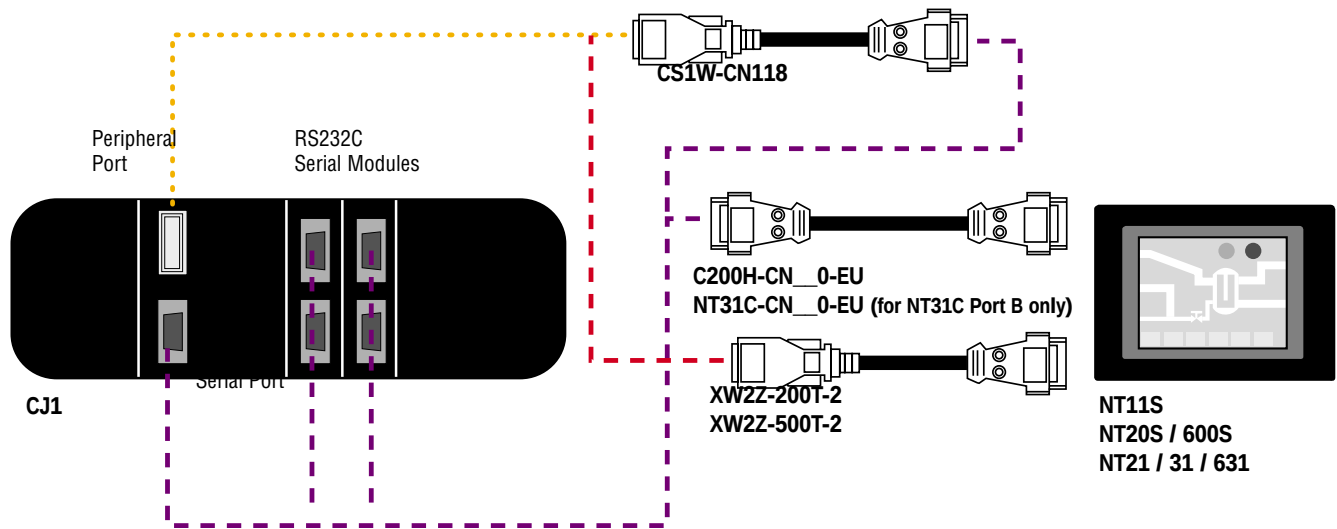


Operator Interface Terminals and CQM1H PLC

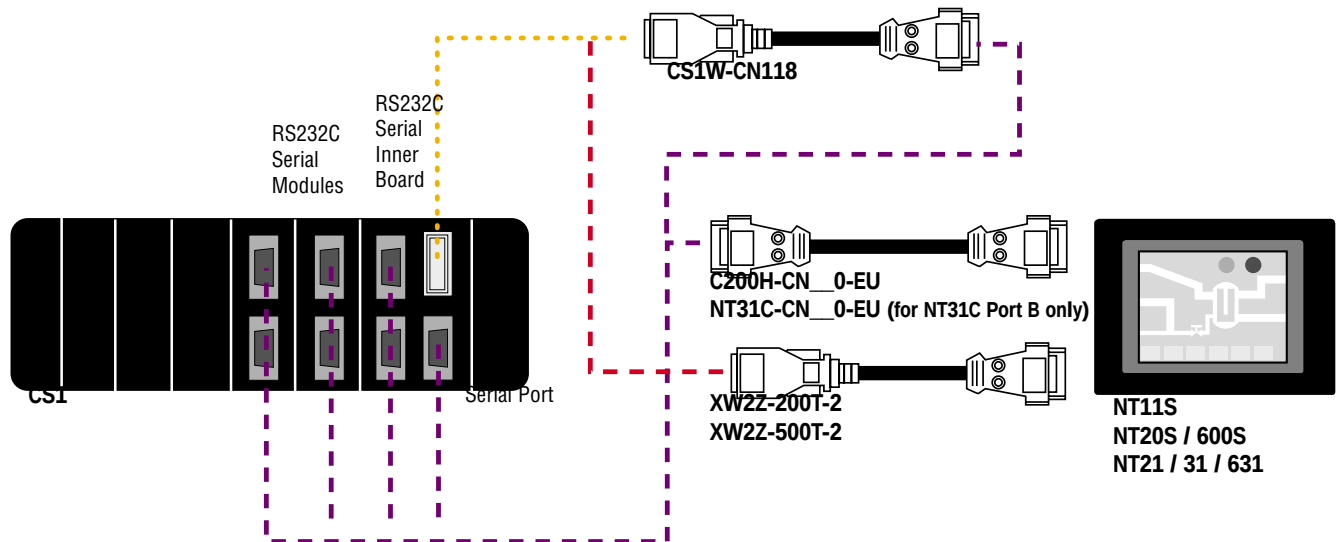


Cable Solutions for Omron PLCs

Operator Interface Terminals and CJ1 PLC



Operator Interface Terminals and CS1 PLC



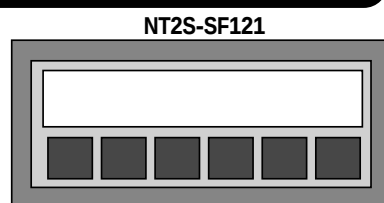
Cable Solutions for Omron PLCs

NT2S Message Display and Programmable Controllers

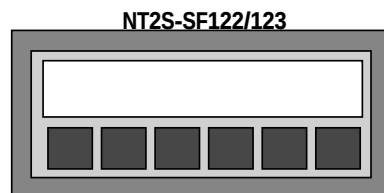
Peripheral port (Old type: C200H, SRM1, CPM2A, CPM1A)



NT2S-CN212 (2 m)
NT2S-CN215 (5 m)



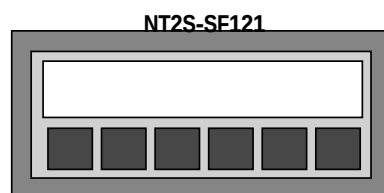
NT2S-CN222-V1 (2 m)
NT2S-CN225-V1 (5 m)



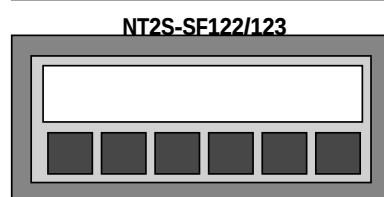
Peripheral port (New type: CJ1, CS1, CQM1H, CPM2C)



NT2S-CN223-V1 (2 m)



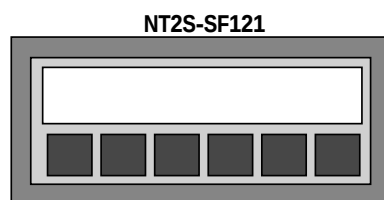
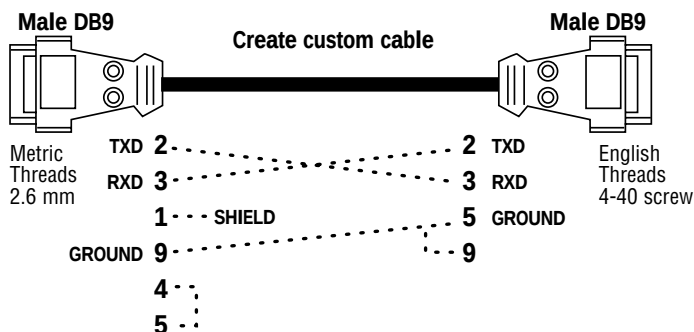
NT2S-CN224-V1 (2 m)



NT2S Custom Cables

Any Omron
PLC Serial Port

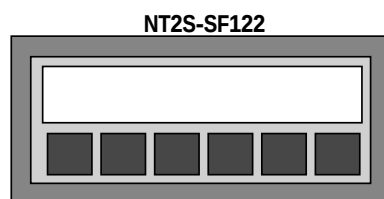
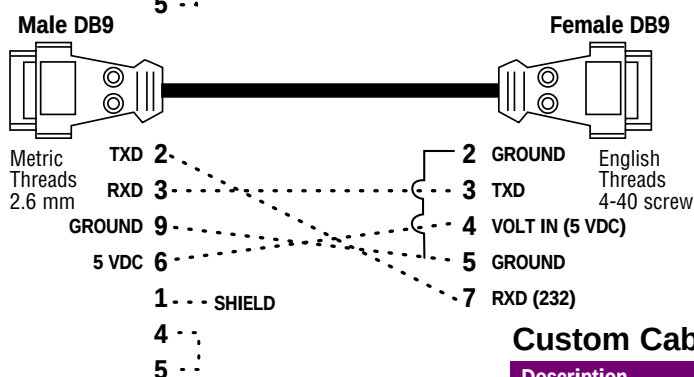
RS232C



(Purchase Omron's C200H-CN320-EU and short pins 5 and 9 on NT side as shown)

Any Omron
PLC Serial Port

RS232C



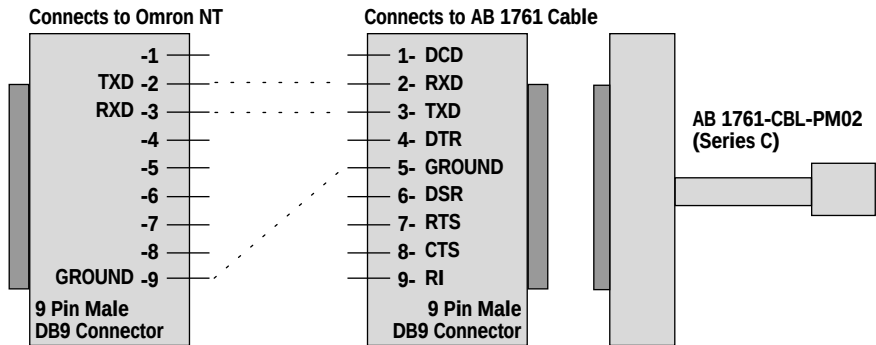
Custom Cable Ordering Information

Description	Part Number
Metric thread shell and screws - 2.6 mm	XM2S-0911
English thread shell and screws - 4-40 screw	XM2S-0913
Male connector	XM2A-0901
Female connector	XM2D-0901

Cable Solutions for Multi-Vendor PLCs

Allen Bradley MicroLogix 1200

An alternative cable configuration uses a custom RS-232 9-to-9 PIN cable connecting to the Allen-Bradley 1767-CBL-PM02(Series C). The diagram below shows the pinouts for the custom RS-232 cable:



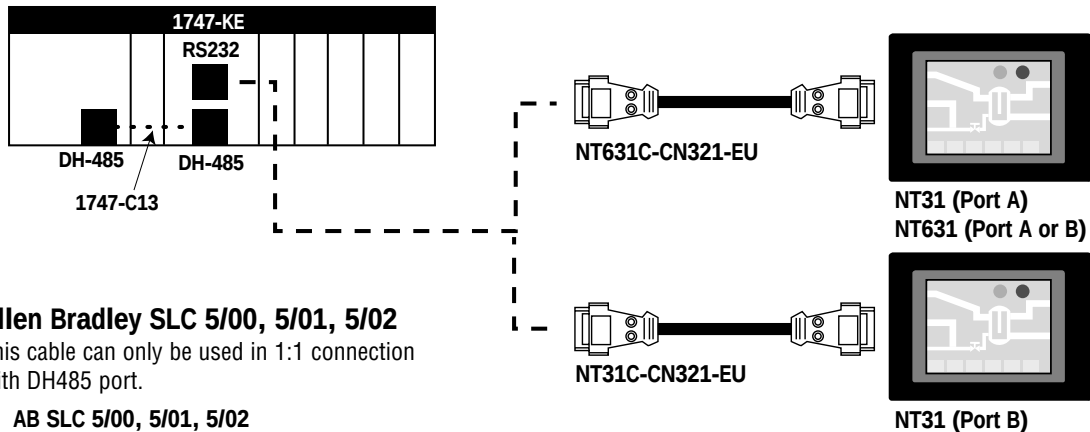
AB MicroLogix 1200 Communication Cables

1761-CBL-PM02(Series C) DB9 to 8 pin mini-din connector (order from AB)

Allen Bradley SLC 5/02

Communicates via AB's DF1 protocol. This PLC comes with only a DH-485 port. The Allen-Bradley 1747-KE module must be purchased to provide a serial connection on the SLC 5/02. Connect the communication cable from the NT to the serial port on the 1747-KE module.

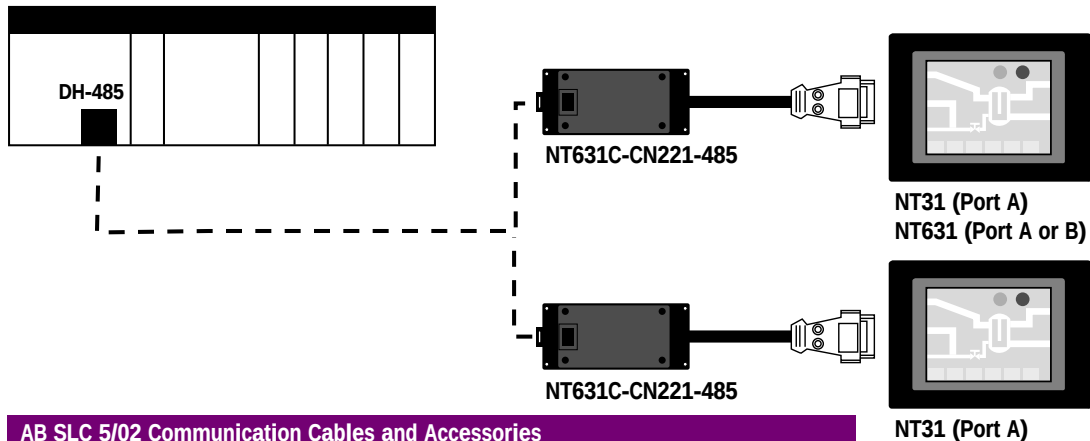
AB SLC 5/02



Allen Bradley SLC 5/00, 5/01, 5/02

This cable can only be used in 1:1 connection with DH485 port.

AB SLC 5/00, 5/01, 5/02



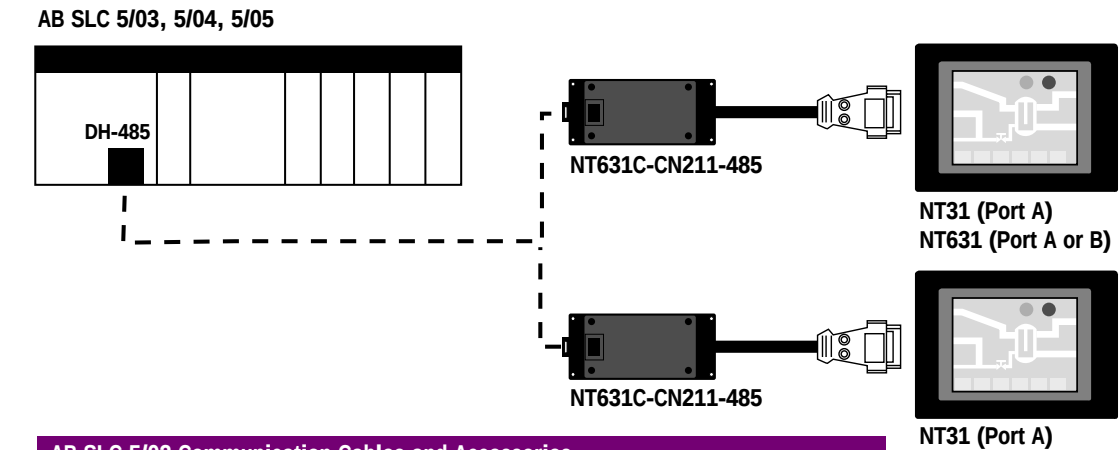
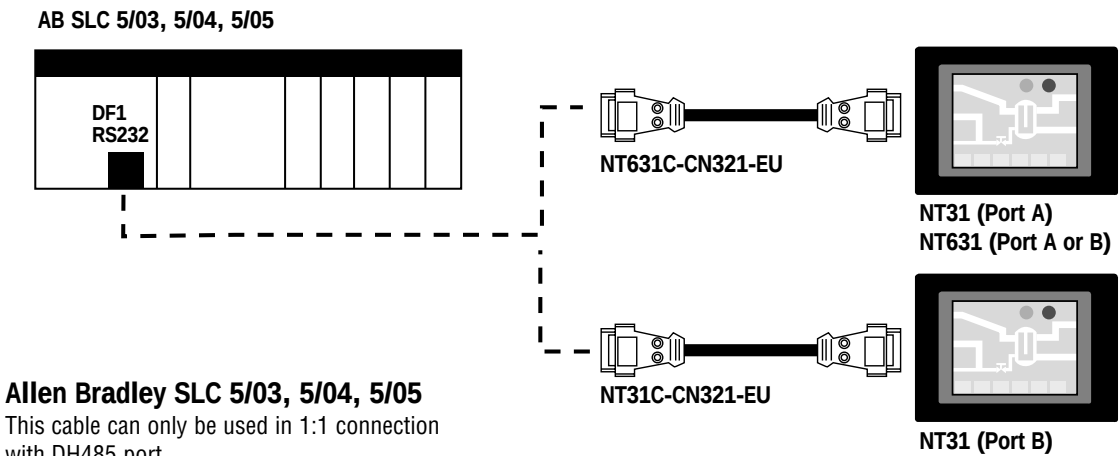
AB SLC 5/02 Communication Cables and Accessories

NT31C-CN321-EU	3.0 m cable, 25 to 9 pin, NT to AB SLC PLC
NT631C-CN321-EU	3.0 m cable, 9 to 9 pin, NT to AB SLC PLC
1747-KE	DB9 Serial Port Module (order from AB)
1747-C13	DH-485 module connection cable
V060-E1-2	Operation Manual – Multi-vendor Connection

Cable Solutions for Multi-Vendor PLCs

Allen Bradley SLC 5/03, 5/04, 5/05

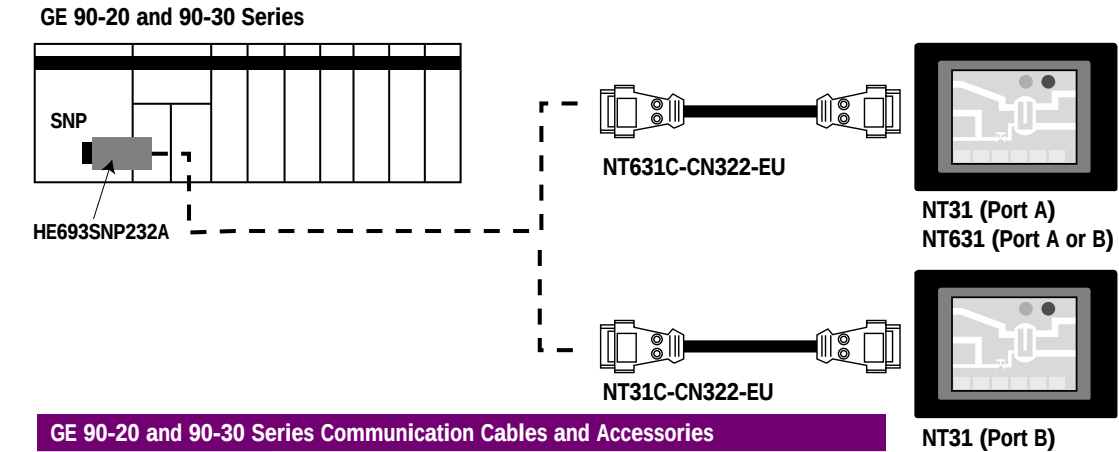
Communicates via AB's DF1 protocol. Connect the communication cable from the NT to a serial port on the PLC using Omron cable part numbers.



AB SLC 5/02 Communication Cables and Accessories	
NT31C-CN321-EU	3.0 m cable, 25 to 9 pin, NT to AB SLC PLC
NT631C-CN321-EU	3.0 m cable, 9 to 9 pin, NT to AB SLC PLC
V060-E1-2	Operation Manual – Multi-vendor Connection

GE 90-20 and 90-30 Series PLCs

Communicates via GE's SNP-X protocol. The Omron NT is communicating RS-232, while the GE PLC uses RS-422. An RS232 to RS422 converter (HE693SNP232A) is needed to complete communications.



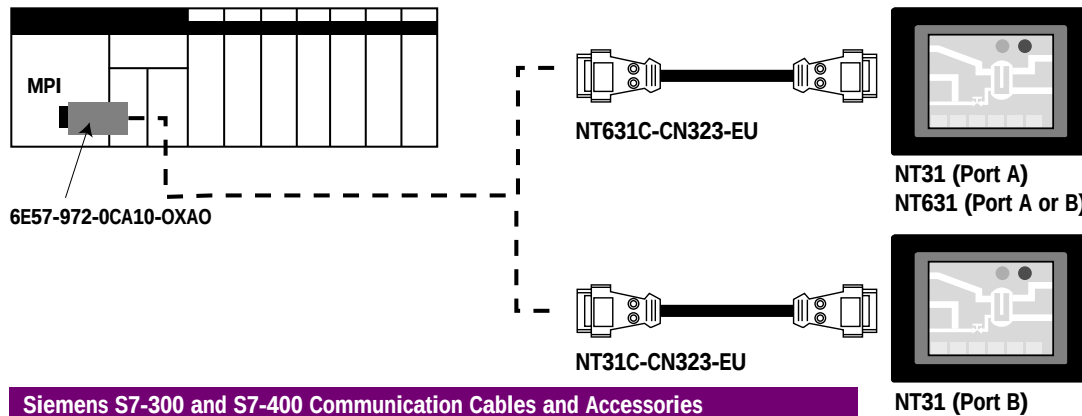
GE 90-20 and 90-30 Series Communication Cables and Accessories	
NT31C-CN322-EU	3.0 m cable, 25 to 9 pin, NT to GE PLC
NT631C-CN322-EU	3.0 m cable, 9 to 9 pin, NT to GE PLC
HE693SNP232A	RS232 to RS422 adapter (order from GE)
V060-E1-2	Operation Manual – Multi-vendor Connection

Cable Solutions for Multi-Vendor PLCs

Siemens S7-300 and S7-400 Series PLCs

Communicates with Siemens HMI Adapter protocol. The Omron NT is communicating RS-232 to the Siemens HMI adapter, 6E57-972-OCA10-OXA0. The adapter is necessary to convert the HMI Adapter protocol into the Siemens proprietary MPI protocol.

Siemens S7-300 and S7-400 Series



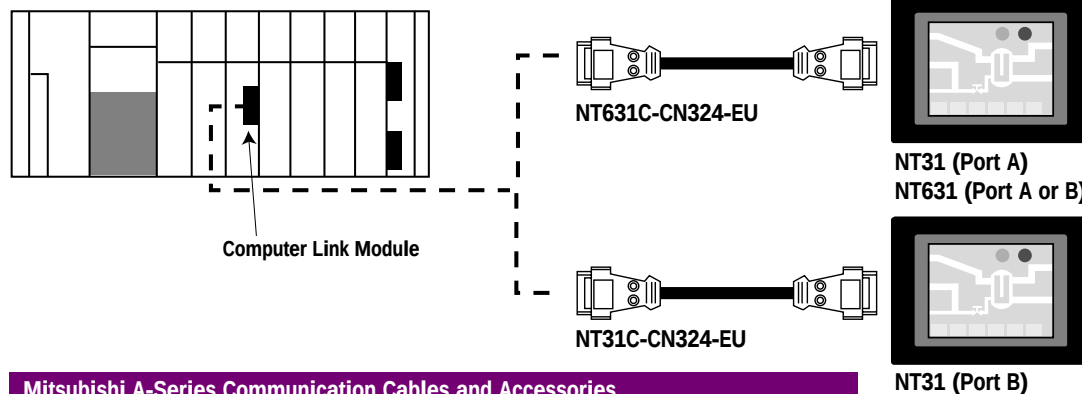
Siemens S7-300 and S7-400 Communication Cables and Accessories

NT31C-CN323-EU	3.0 m cable, 25 to 9 pin, NT to Siemens PLC
NT631C-CN323-EU	3.0 m cable, 9 to 9 pin, NT to Siemens PLC
6E57-972-OCA10-OXA0	HMI Adapter for MPI protocol (order from Siemens)
V060-E1-2	Operation Manual – Multi-vendor Connection

Mitsubishi A-Series PLCs

Communicates using Mitsubishi's Computer Link protocol. The Omron NT and the Mitsubishi A-Series PLC are communicating using RS-232 communications. Communications can be RS-422 by using custom cables as specified in Operation Manual V042-E1-1.

Mitsubishi A-Series



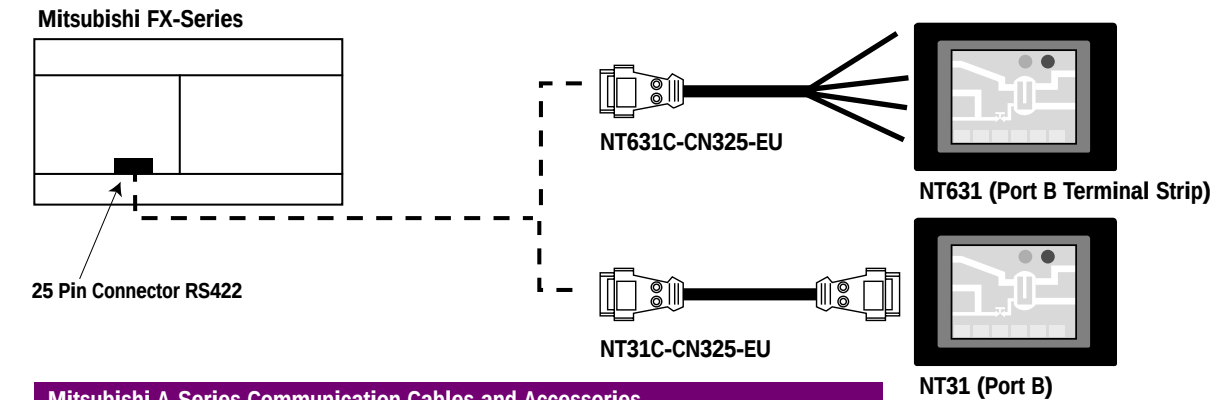
Mitsubishi A-Series Communication Cables and Accessories

NT31C-CN324-EU	3.0 m cable, 25 to 9 pin, NT to Mits-A PLC
NT631C-CN324-EU	3.0 m cable, 9 to 9 pin, NT to Mits-A PLC
V042-E1-1	Operation Manual – PC (Mitsubishi) Connection

Cable Solutions for Multi-Vendor PLCs

Mitsubishi FX-Series PLCs

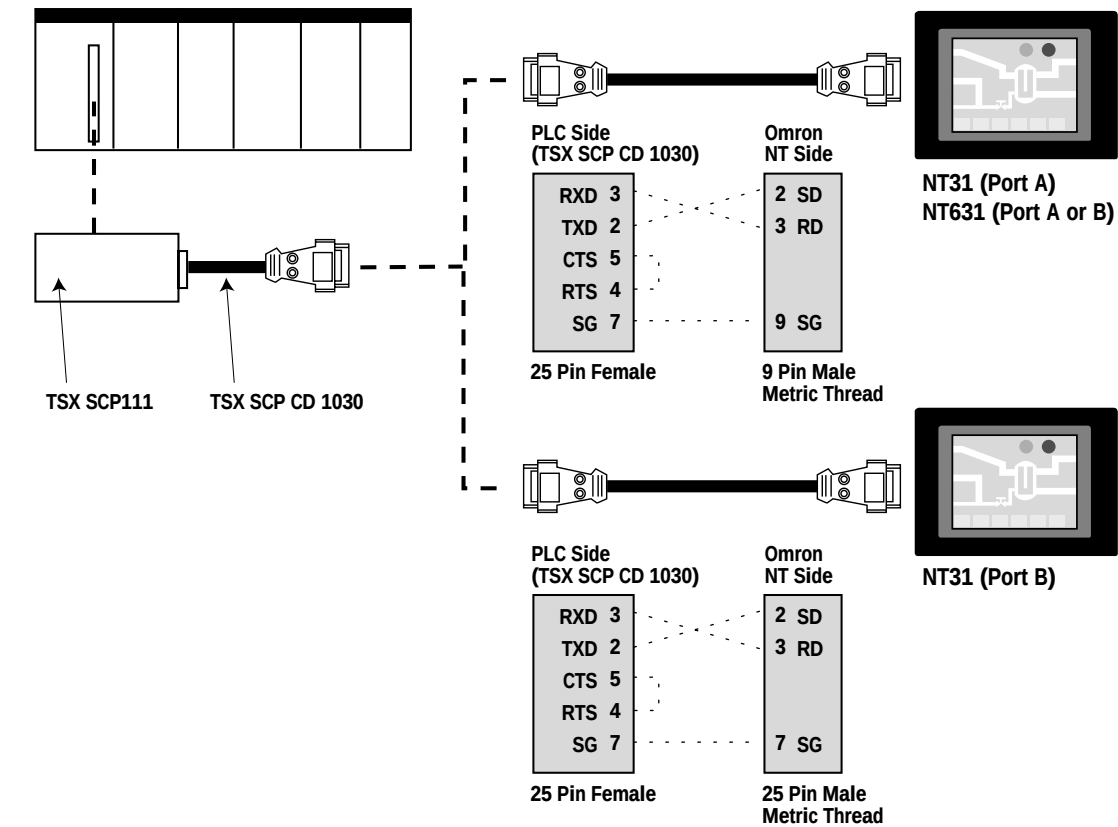
Communicates via Mitsubishi's Computer Link protocol. The Omron NT and Mitsubishi FX-Series PLC are communicating using RS422 communications. The NT31 cable connects from the 25-pin port B, while the NT631 connects from the RS422 terminal screws for Port B.



Mitsubishi A-Series Communication Cables and Accessories	
NT31C-CN325-EU	3.0 m cable, 25 to 25 pin, NT to Mits-FX PLC
NT631C-CN325-EU	3.0 m cable, 4 Wires to 25 pin, NT to Mits-FX PLC
FX-20P-CADP	Cable for FX0 & FX0N PLC (buy from Mitsubishi)
V042-E1-1	Operation Manual – PC (Mitsubishi) Connection

Modicon TSX Micro 37-21/22 & Premium Series PLCs

For RS-232C connection:

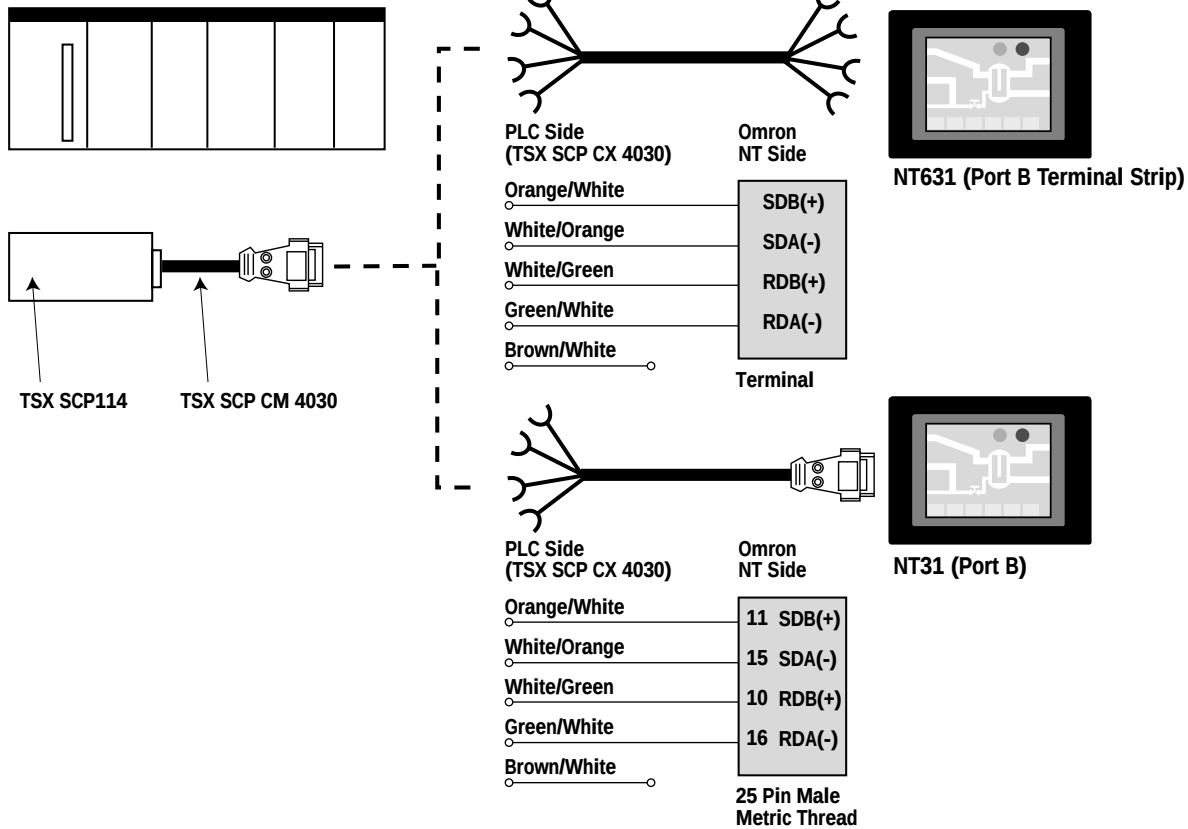


Modicon TSX Series Communication Cables and Accessories	
TSX SCP111	Multi-protocol PCMCIA card for RS-232C
TSX SCP114	Multi-protocol PCMCIA card for RS-422A
TSX SCP CD 1030	Connecting cable for PCMCIA for RS-232C
TSX SCP CM 4030	Connecting cable for PCMCIA for RS-422A

Cable Solutions for Multi-Vendor PLCs

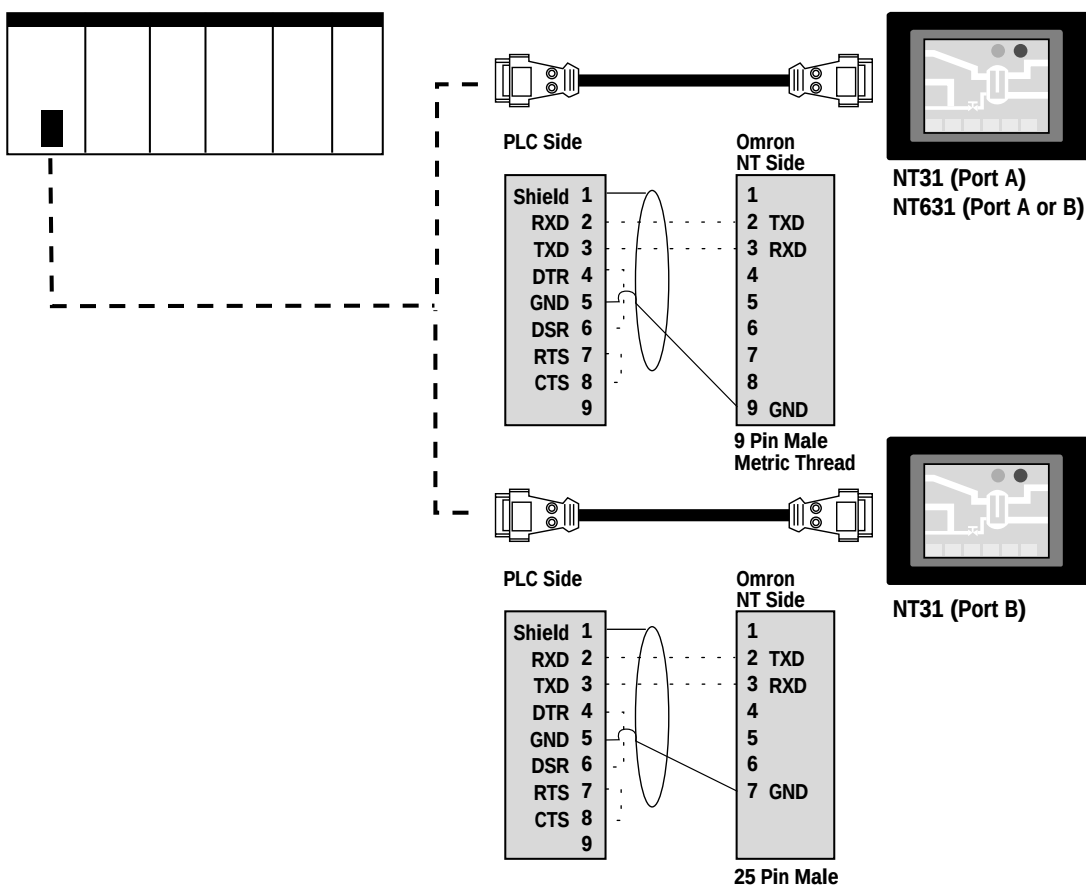
Modicon TSX Micro 37-21/22 & Premium Series PLCs

For RS-422A connection:



Modicon TSX Quantum Series PLCs

For RS-232C connection:





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