

LP3984 Micropower 150 mA Ultra Low-Dropout CMOS Voltage Regulator in Subminiature 4-I/O DSBGA Package

Check for Samples: LP3984

FEATURES

- Miniature 4-I/O DSBGA or SOT-23-5 Package
- Logic controlled enable
- Stable with Tantalum Capacitors
- 1 µF Tantalum Output Capacitor
- Fast Turn-On
- Thermal Shutdown and Short-Circuit Current Limit

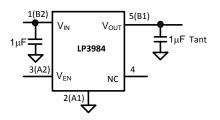
KEY SPECIFICATIONS

- 2.5 to 6.0V Input Range
- 150 mA Output
- 60 dB PSRR at 1 kHz, 40 dB at 10 kHz @ 3.1V_{IN}
- ≤ 1.2 μA Quiescent Current when Shut Down
- Fast Turn-On Time: 20 µs (typ.)
- 75 mV typ Dropout with 150 mA Load
- −40 to +125°C Junction Temperature Range for Operation
- 1.5V, 1.8V, 2.9V and 3.1V

APPLICATIONS

- CDMA Cellular Handsets
- Wideband CDMA Cellular Handsets
- GSM Cellular Handsets
- Portable Information Appliances

Typical Application Circuit



Note: Pin Numbers in parenthesis indicate DSBGA package.

DESCRIPTION

The LP3984 is designed for portable and wireless applications with demanding performance and space requirements.

The LP3984's performance is optimized for battery powered systems to deliver extremely low dropout voltage and low quiescent current. Regulator ground current increases only slightly in dropout, further prolonging the battery life.

Power supply rejection is better than 60 dB at low frequencies and starts to roll off at 10 kHz. High power supply rejection is maintained down to low input voltage levels common to battery operated circuits.

The device is ideal for mobile phone and similar battery powered wireless applications. It provides up to 150 mA from a 2.5V to 6V input. The LP3984 consumes less than 1.2 μ A in disable mode and has fast turn-on time less than 20 μ s.

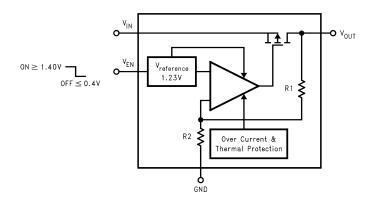
The LP3984 is available in a 4-bump DSBGA and 5-pin SOT-23 packages. Performance is specified for -40°C to +125°C temperature range and is available in 1.5V, 1.8V, 2.9V and 3.1V output voltages. For other output voltage options from 1.5V to 3.5V, please contact TI sales office.

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Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



Block Diagram



Pin Descriptions

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Name	DSBGA (1)	SOT	Function					
V_{EN}	A2	3	Enable Input Logic, Enable High					
GND	A1	A1 2 Common Ground						
V _{OUT}	B1	5	Output Voltage of the LDO					
V _{IN}	B2 1 Input Voltage of the LDO		Input Voltage of the LDO					
N.C.	4 No Connection							

⁽¹⁾ The pin numbering scheme for the DSBGA package was revised in April 2002 to conform to JEDEC standards. Only the pin numbers were revised. No changes to the physical locations of the inputs/outputs were made. For reference purposes, the obsolete numbering scheme had GND as pin 1, V_{OUT} as pin 2, V_{IN} as pin 3 and V_{EN} as pin 4.

Connection Diagram

SOT-23-5 Package

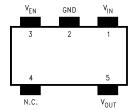


Figure 1. Top View See Package Number DBV

DSBGA, 4-Bump Package

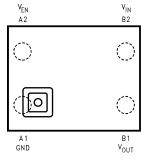


Figure 2. Top View See Package Number YPB0004





These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

ABSOLUTE MAXIMUM RATINGS(1)(2)(3)

	-0.3 to 6.5V				
V _{OUT}					
Junction Temperature					
Storage Temperature					
Lead Temp.					
	235°C				
SOT-23-5	364 mW				
DSBGA	235 mW				
Human Body Model	2kV				
Machine Model	200V				
	DSBGA Human Body Model				

- (1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltages are with respect to the potential at the GND pin.
- (3) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/ Distributors for availability and specifications.
- (4) Additional information on pad temperature can be found in the TI AN-1112 Application Report ().
- (5) The Absolute Maximum power dissipation depends on the ambient temperature and can be calculated using the formula: $P_D = (T_J T_A)/\theta_{JA}$, where T_J is the junction temperature, T_A is the ambient temperature, and θ_{JA} is the junction-to-ambient thermal resistance. The 364 mW rating for SOT23-5 appearing under Absolute Maximum Ratings results from substituting the Absolute Maximum junction temperature, 150°C, for T_J , 70°C for T_A , and 220°C/W for θ_{JA} . More power can be dissipated safely at ambient temperatures below 70°C. Less power can be dissipated safely at ambient temperatures above 70°C. The Absolute Maximum power dissipation for SOT23-5 can be increased by 4.5 mW for each degree below 70°C, and it must be derated by 4.5 mW for each degree above 70°C.
- (6) The human body model is 100pF discharged through 1.5kΩ resistor into each pin. The machine model is a 200 pF capacitor discharged directly into each pin.

OPERATING RATINGS(1)(2)

V _{IN}	2.5 to 6V			
V _{EN}	0 to $(V_{IN}+0.3V) \le 6V$			
Junction Temperature	-40°C to -			
Thermal Resistance	θ _{JA} (SOT23-5)	220°C/W		
	θ _{JA} (DSBGA)	340°C/W		
Maximum Power Dissipation (3)	SOT-23-5	250mW		
	DSBGA	160mW		

- (1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltages are with respect to the potential at the GND pin.
- (3) Like the Absolute Maximum power dissipation, the maximum power dissipation for operation depends on the ambient temperature. The 250mW rating for SOT23-5 appearing under Operating Ratings results from substituting the maximum junction temperature for operation, 125°C, for T_J, 70°C for T_A, and 220°C/W for θ_{JA} using the formula: P_D = (T_J T_A)/θ_{JA}. More power can be dissipated at ambient temperatures below 70°C. Less power can be dissipated at ambient temperatures above 70°C. The maximum power dissipation for operation can be increased by 4.5 mW for each degree below 70°C, and it must be derated by 4.5mW for each degree above 70°C.

Product Folder Links: LP3984



ELECTRICAL CHARACTERISTICS

Unless otherwise specified: $V_{IN}=2.5V$ for 1.5V and 1.8V options, $V_{IN}=V_{OUT}+0.5$ for output options higher than 2.5V, $C_{IN}=1$ μ F, $I_{OUT}=1$ mA, $I_{OUT}=1$ μ F, tantalum. Typical values and limits appearing in standard typeface are for $I_{J}=25$ °C. Limits appearing in **boldface type** apply over the entire junction temperature range for operation, -40°C to +125°C. (1) (2)

0	D	0 1141	T	Liı	l luite			
Symbol	Parameter	Conditions	Тур	Min	Max	Units		
	Output Voltage Tolerance			-1.2 -2.0	1.2 2.0	% of V _{OUT(nom)}		
ΔV_{OUT}	Line Regulation Error	V_{IN} = 2.5V to 4.5V for 1.5V and 1.8V options V_{IN} = (V_{OUT} + 0.5V) to 4.5V for Voltage options higher than 2.5V	0.05	-0.15	0.15	%/V		
	Load Regulation Error ⁽³⁾	I _{OUT} = 1 mA to 150 mA LP3984IM5 (SOT-23-5)	0.002		0.005	%/mA		
		LP3984IBP (DSBGA)	0.0009		0.002			
PSRR	Dougs Supply Pojection Potio	V _{IN} = V _{OUT(nom)} + 0.2V, f = 1 kHz, I _{OUT} = 50 mA, Figure 4	60			dD		
PSKK	Power Supply Rejection Ratio	$V_{IN} = V_{OUT(nom)} + 0.2V,$ f = 10 kHz, $I_{OUT} = 50$ mA, Figure 4	40	0		- dB		
IQ	Quiescent Current	V _{EN} = 1.4V, I _{OUT} = 0 mA	80		125	μА		
		$V_{EN} = 1.4V$, $I_{OUT} = 0$ to 150 mA	110		150			
		V _{EN} = 0.4V	0.005		1.2			
	Dropout Voltage (4)	I _{OUT} = 1 mA	0.6		2.5			
		I _{OUT} = 50 mA	25		40	mV		
		I _{OUT} = 100 mA	50		80			
		I _{OUT} = 150 mA	75		120			
I _{SC}	Short Circuit Current Limit	Output Grounded (Steady State)	600			mA		
I _{OUT(PK)}	Peak Output Current	V _{OUT} ≥ V _{OUT(nom)} - 5%	600	300		mA		
T _{ON}	Turn-On Time ⁽⁵⁾		20			μs		
e _n	Output Noise Voltage	BW = 10 Hz to 100 kHz, $C_{OUT} = 1\mu F \text{ tant.}$	90			μVrms		
I _{EN}	Maximum Input Current at EN	V _{EN} = 0.4 and V _{IN} = 6.0	±1			nA		
V _{IL}	Maximum Low Level Input Voltage at EN	V _{IN} = 2.5 to 6.0V			0.4	V		
V_{IH}	Minimum High Level Input Voltage at EN	V _{IN} = 2.5 to 6.0V		1.4		V		
C _{OUT}	Output Capacitor	Capacitance		1	22	μF		
		ESR		2	10	Ω		
TCD	Thermal Shutdown Temperature		160			°C		
TSD	Thermal Shutdown Hysteresis		20			°C		

⁽¹⁾ Min and Max Limits are verified by design, test, or statistical analysis. Typical (Typ.) numbers are not verified, but do represent the most

The target output voltage, which is labeled $V_{OUT(nom)}$, is the desired voltage option. An increase in the load current results in a slight decrease in the output voltage and vice versa.

⁽⁴⁾ Dropout voltage is the input-to-output voltage difference at which the output voltage is 100 mV below its nominal value. This specification does not apply for input voltages below 2.5V.

Turn-on time is time measured between the enable input just exceeding V_{IH} and the output voltage just reaching 95% of its nominal



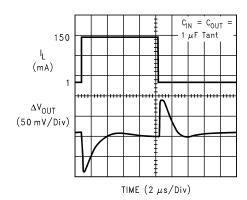


Figure 3. Line Transient Input Test Signal

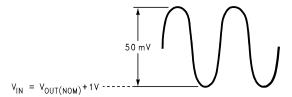
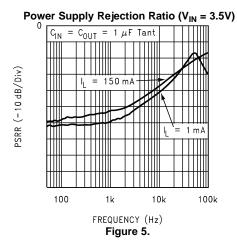


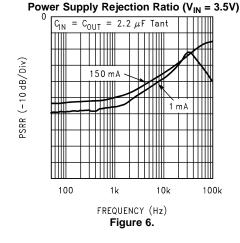
Figure 4. PSRR Input Test Signal

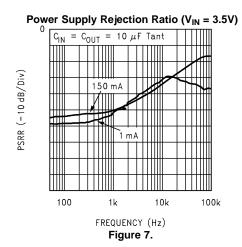


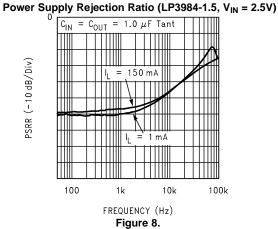
TYPICAL PERFORMANCE CHARACTERISTICS

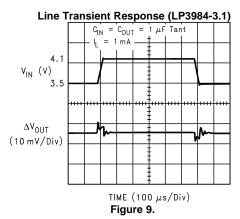
Unless otherwise specified, $C_{IN} = C_{OUT} = 1~\mu F$ Tantalum, $V_{IN} = 2.5$ for 1.5V and 1.8V options, $V_{IN} = V_{OUT} + 0.2V$ for output options higher than 2.5V, $T_A = 25^{\circ}C$, Enable pin is tied to V_{IN} .

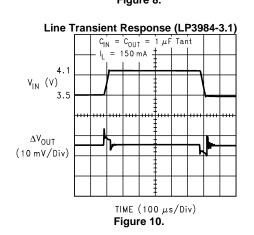








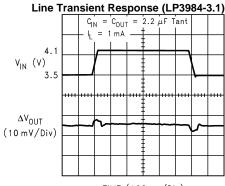






TYPICAL PERFORMANCE CHARACTERISTICS (continued)

Unless otherwise specified, $C_{IN} = C_{OUT} = 1~\mu F$ Tantalum, $V_{IN} = 2.5$ for 1.5V and 1.8V options, $V_{IN} = V_{OUT} + 0.2V$ for output options higher than 2.5V, $T_A = 25^{\circ}C$, Enable pin is tied to V_{IN} .



TIME (100 μ s/Div) Figure 11.

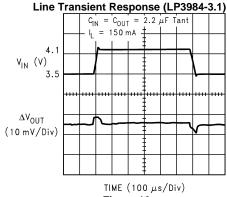


Figure 12.

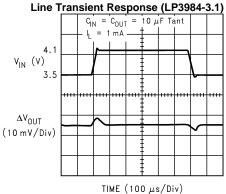
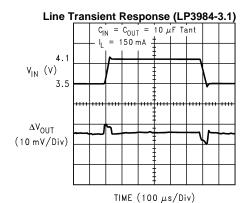
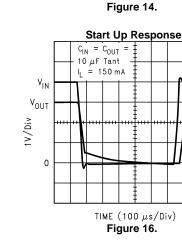
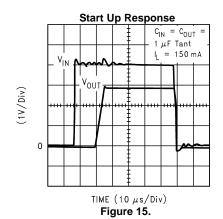


Figure 13.

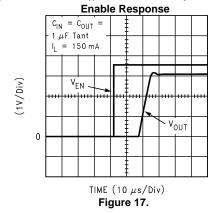






TYPICAL PERFORMANCE CHARACTERISTICS (continued)

Unless otherwise specified, $C_{IN} = C_{OUT} = 1~\mu F$ Tantalum, $V_{IN} = 2.5$ for 1.5V and 1.8V options, $V_{IN} = V_{OUT} + 0.2V$ for output options higher than 2.5V, $T_A = 25^{\circ}C$, Enable pin is tied to V_{IN} .



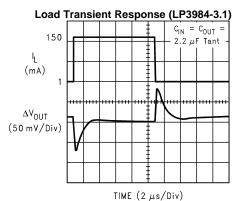
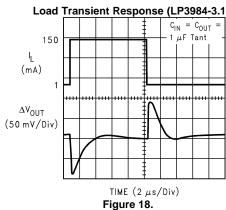
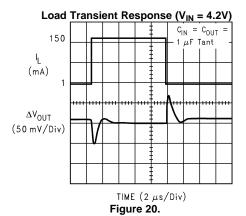


Figure 19.







APPLICATION HINTS

External Capacitors

Like any low-dropout regulator, the LP3984 requires external capacitors for regulator stability. The LP3984 is specifically designed for portable applications requiring minimum board space and smallest components. These capacitors must be correctly selected for good performance.

Input Capacitors

An input capacitance of $\approx 1 \mu F$ is required between the LP3984 input pin and ground (the amount of the capacitance may be increased without limit).

This capacitor must be located a distance of not more than 1 cm from the input pin and returned to a clean analog ground. Any good quality ceramic, tantalum, or film capacitor may be used at the input.

Important: Tantalum capacitors can suffer catastrophic failures due to surge current when connected to a low-impedance source of power (like a battery or a very large capacitor). If a tantalum capacitor is used at the input, it must be specified by the manufacturer to have a surge current rating sufficient for the application.

There are no requirements for the ESR on the input capacitor, but tolerance and temperature coefficient must be considered when selecting the capacitor to ensure the capacitance will be \approx 1 μ F over the entire operating temperature range.

Output Capacitor

The LP3984 is designed specifically to work with tantalum output capacitors. A tantalum capacitor in 1 to 22 μ F range with 2 Ω to 10 Ω ESR range is suitable in the LP3984 application circuit.

It may also be possible to use film capacitors at the output, but these are not as attractive for reasons of size and cost.

The output capacitor must meet the requirement for minimum amount of capacitance and also have an ESR (Equivalent Series Resistance) value which is within a stable range (2Ω to 10Ω).

No-Load Stability

The LP3984 will remain stable and in regulation with no external load. This is specially important in CMOS RAM keep-alive applications.

On/Off Input Operation

The LP3984 is turned off by pulling the V_{EN} pin low, and turned on by pulling it high. If this feature is not used, the V_{EN} pin should be tied to V_{IN} to keep the regulator output on at all times. To assure proper operation, the signal source used to drive the V_{EN} input must be able to swing above and below the specified turn-on/off voltage thresholds listed in the Electrical Characteristics section under V_{IL} and V_{IH} .

Fast On-Time

The LP3984 output is turned on after V_{ref} voltage reaches its final value (1.23V nominal). To speed up this process, the noise reduction capacitor at the bypass pin is charged with an internal 70 μ A current source. The current source is turned off when the bandgap voltage reaches approximately 95% of its final value. The turn-on time is determined by the time constant of the bypass capacitor. The smaller the capacitor value, the shorter the turn-on time, but less noise gets reduced. As a result, turn-on time and noise reduction need to be taken into design consideration when choosing the value of the bypass capacitor.

Product Folder Links: LP3984



DSBGA Mounting

The DSBGA package requires specific mounting techniques which are detailed in the AN-1112 Application Report (SNVA009). Referring to the section *PCB Layout*; note that the pad style which must be used with the 5-pin package is NSMD (non-solder mask defined) type.

For best results during assembly, alignment ordinals on the PC board may be used to facilitate placement of the DSBGA device.

DSBGA Light Sensitivity

Exposing the DSBGA device to direct sunlight will cause mis-operation of the device. Light sources such as halogen lamps can affect electrical performance if brought near to the device.

The wavelengths which have most detrimental effect are reds and infra-reds, which means that the fluorescent lighting used inside most buildings has very little effect on performance. A DSBGA test board was brought to within 1 cm of a fluorescent desk lamp and the effect on the regulated output voltage was negligible, showing a deviation of less than 0.1% from nominal.



REVISION HISTORY

Changes from Revision D (May 2013) to Rev	ision E	Page
Changed layout of National Data Sheet to T	T format; correct typos	10
Changes from Revision E (May 2013) to Rev	ision F	Page
Deleted 2.0V option which is obsoleted		1
Deleted legacy ordering table		





1-Nov-2015

PACKAGING INFORMATION

Orderable Device	Status	Package Type	_			Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
LP3984IMF-1.5	NRND	SOT-23	DBV	5	1000	TBD	Call TI	Call TI		LEAB	
LP3984IMF-1.5/NOPB	ACTIVE	SOT-23	DBV	5	1000	Green (RoHS & no Sb/Br)	CU SN	Level-1-260C-UNLIM		LEAB	Samples
LP3984IMF-1.8	NRND	SOT-23	DBV	5	1000	TBD	Call TI	Call TI		LEBB	
LP3984IMF-1.8/NOPB	ACTIVE	SOT-23	DBV	5	1000	Green (RoHS & no Sb/Br)	CU SN	Level-1-260C-UNLIM		LEBB	Samples
LP3984IMF-3.1/NOPB	ACTIVE	SOT-23	DBV	5	1000	Green (RoHS & no Sb/Br)	CU SN	Level-1-260C-UNLIM	-40 to 125	LEDB	Samples
LP3984IMFX-1.8	NRND	SOT-23	DBV	5		TBD	Call TI	Call TI	-40 to 125	LEBB	
LP3984IMFX-1.8/NOPB	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU SN	Level-1-260C-UNLIM	-40 to 125	LEBB	Samples
LP3984ITP-2.9/NOPB	ACTIVE	DSBGA	YPB	4	250	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 125		Samples
LP3984ITPX-1.8/NOPB	ACTIVE	DSBGA	YPB	4	3000	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 125		Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes. **Pb-Free** (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.



PACKAGE OPTION ADDENDUM

1-Nov-2015

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

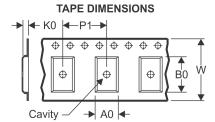
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

www.ti.com 2-Sep-2015

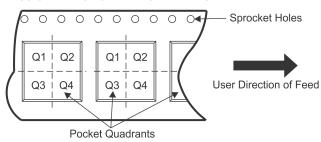
TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

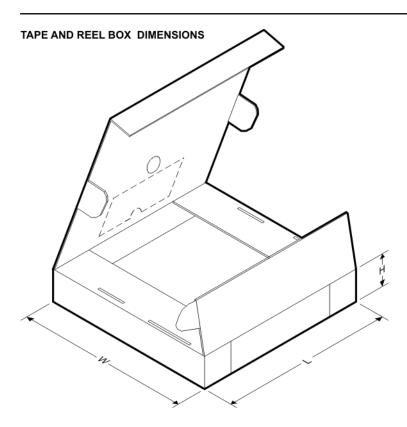
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LP3984IMF-1.5	SOT-23	DBV	5	1000	178.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LP3984IMF-1.5/NOPB	SOT-23	DBV	5	1000	178.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LP3984IMF-1.8	SOT-23	DBV	5	1000	178.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LP3984IMF-1.8/NOPB	SOT-23	DBV	5	1000	178.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LP3984IMF-3.1/NOPB	SOT-23	DBV	5	1000	178.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LP3984IMFX-1.8/NOPB	SOT-23	DBV	5	3000	178.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LP3984ITP-2.9/NOPB	DSBGA	YPB	4	250	178.0	8.4	1.02	1.09	0.66	4.0	8.0	Q1
LP3984ITPX-1.8/NOPB	DSBGA	YPB	4	3000	178.0	8.4	1.02	1.09	0.66	4.0	8.0	Q1

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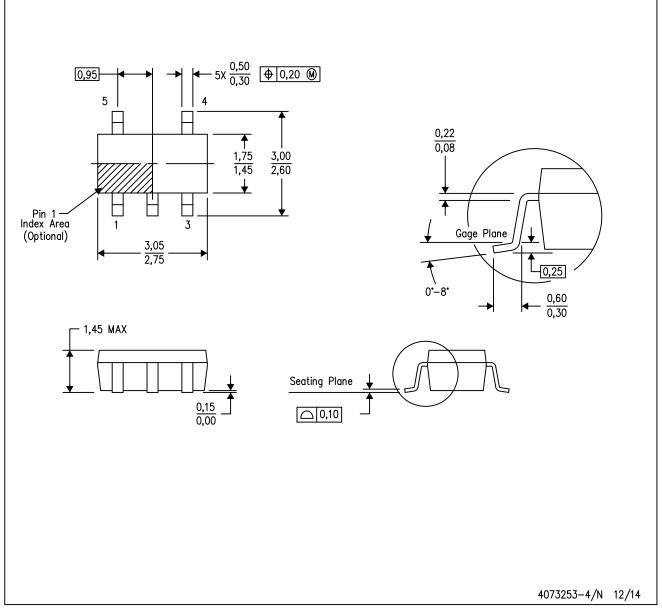


*All dimensions are nominal

Device	Device Package Type		Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LP3984IMF-1.5	SOT-23	DBV	5	1000	210.0	185.0	35.0
LP3984IMF-1.5/NOPB	SOT-23	DBV	5	1000	210.0	185.0	35.0
LP3984IMF-1.8	SOT-23	DBV	5	1000	210.0	185.0	35.0
LP3984IMF-1.8/NOPB	SOT-23	DBV	5	1000	210.0	185.0	35.0
LP3984IMF-3.1/NOPB	SOT-23	DBV	5	1000	210.0	185.0	35.0
LP3984IMFX-1.8/NOPB	SOT-23	DBV	5	3000	210.0	185.0	35.0
LP3984ITP-2.9/NOPB	DSBGA	YPB	4	250	210.0	185.0	35.0
LP3984ITPX-1.8/NOPB	DSBGA	YPB	4	3000	210.0	185.0	35.0

DBV (R-PDSO-G5)

PLASTIC SMALL-OUTLINE PACKAGE



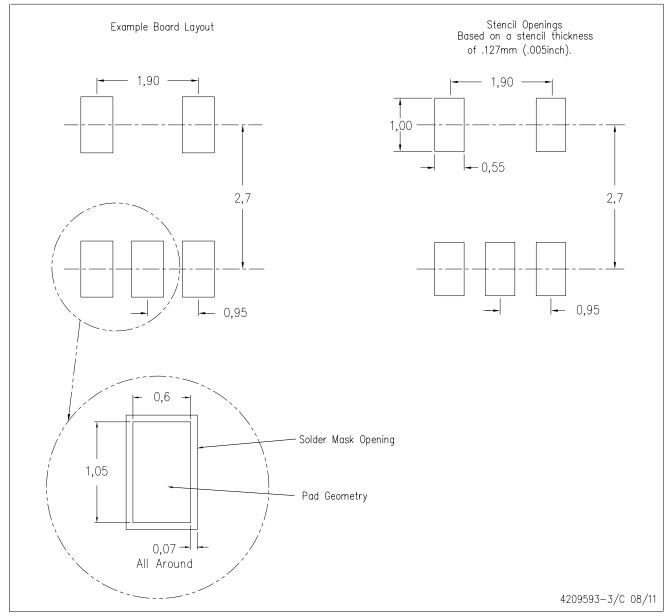
NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
- D. Falls within JEDEC MO-178 Variation AA.



DBV (R-PDSO-G5)

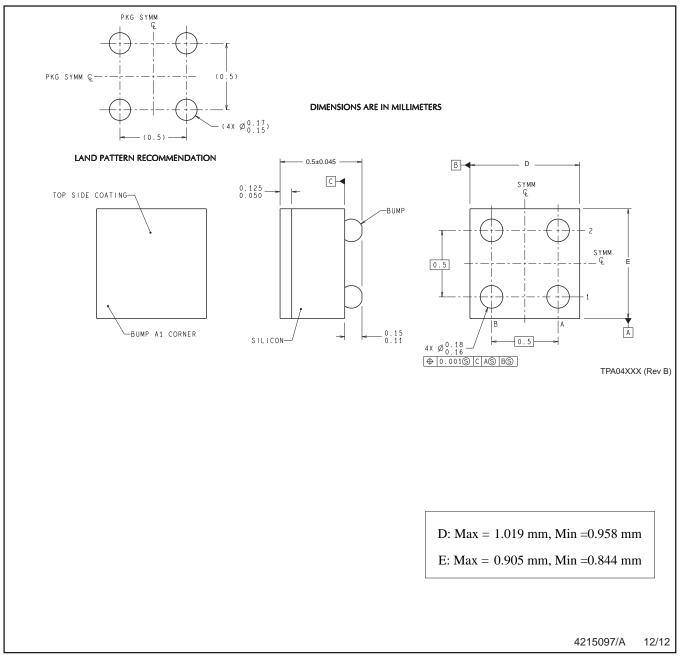
PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.





NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.

B. This drawing is subject to change without notice.

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