

Vishay Roederstein

## AC and Pulse Metallized Polypropylene Film Capacitors MKP Radial Potted Type



Dimensions in millimeters

LEAD DIAMETER d <sub>t</sub> (mm)	W (mm)	PITCH (mm)
$0.5 \pm 0.05$	-	5
$0.6 \pm 0.06$	-	7.5 to 10
$0.8 \pm 0.08$	< 16	15 to 37.5
1.0 ± 0.1	≥ 16.5	15 to 37.5

#### **APPLICATIONS**

High frequency and pulse operations. Deflection circuits in TV-sets (S-correction), SMPS, loudspeaker crossover networks, electronic ballast, storage, filter, timing and sample and hold circuits.

#### **REFERENCE STANDARDS**

IEC 60384-16

#### MARKING

C-value; tolerance; rated voltage; manufacturer's type; code for dielectric material; manufacturer location; manufacturer's logo; year and week

#### DIELECTRIC

Polypropylene film

#### **ELECTRODES**

Metallized

#### CONSTRUCTION

Mono and internal series construction

#### **RATED DC VOLTAGES**

250 V, 400 V, 630 V, 1000 V

#### **RATED AC VOLTAGES**

160 V, 220 V, 250 V, 400 V, 500 V

#### FEATURES

5 mm to 37.5 mm lead pitch. Supplied loose in box, taped on reel and ammopack. RoHS compliant



#### **ENCAPSULATION**

RoHS COMPLIANT

Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0

#### **CLIMATIC TESTING CLASS ACC. TO EN 60068-1**

55/100/56

#### **CAPACITANCE RANGE**

1000 pF to 6.8 µF

#### **CAPACITANCE TOLERANCE**

 $\pm 5$  % ,  $\pm 2$  % ,  $\pm 2.5$  %

#### LEADS

Tinned wire

#### MAXIMUM APPLICATION TEMPERATURE

100 °C

#### **DETAIL SPECIFICATION**

For more detailed data and test requirements, contact: dc-film@vishay.com



#### **COMPOSITION OF CATALOG NUMBER**



#### Note

For detailed tape specifications refer to "Packaging Information" www.vishay.com/doc?28139 or end of catalog

#### **SPECIFIC REFERENCE DATA**

DESCI	RIPTION		VALUE					
Tangent of loss angle:		at 1 kHz	at 10 kHz	at 100 kHz				
C ≤ 0.1 µF		4 x 10 <sup>-4</sup>	6 x 10 <sup>-4</sup>	40 x 10 <sup>-4</sup>				
$0.1 \ \mu F < C \le 1.0 \ \mu F$	$1 \mu\text{F} < \text{C} \le 1.0 \mu\text{F}$ $4  \text{x}  10^{-4}$ $10  \text{x}  10^{-4}$							
C > 1.0 μF		-	-					
Pitch (mm)		Maxi	mum pulse rise time (dU/dt) <sub>F</sub>	<sub>R</sub> [V/μs]				
	250 V <sub>DC</sub>	630 V <sub>DC</sub>	1000 V <sub>DC</sub>					
5	360	540	1080	-				
7.5	215	325	510	-				
10	150	240	340	1365				
15	90	135	185	680				
22.5	55	80	110	370				
27.5	40	65	85	285				
37.5	30	45	60	195				
R between leads, for $C \leq T$	1.0 μF at 100 V, 1 min			> 100 000 MΩ				
RC between leads, for C >	> 1.0 μF at 100 V, 1 min			> 100 000 s				
R between leads and case	R between leads and case, 100 V, 1 min							
Withstanding (DC) voltage	1.6 x U <sub>Rdc</sub> , 1 min							
Withstanding (DC) voltage	Withstanding (DC) voltage between leads and case							
Maximum application tem	perature			100 °C				



### **METALLIZED POLYPROPYLENE FILM CAPACITOR, MINI VERSION (M)**

CAPACITANCE	CAPACITANCE		OLTAGE 250 V <sub>DC</sub>					CODE 4 220 V <sub>AC</sub> (	-		OLTAGE 30 V <sub>DC</sub> /2		
CAPACITANCE	CODE	w (mm)			PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)
1000 pF	-210	-	-	-	-	-	-	-	-	3.0	6.5	7.5	5.0
1500 pF	-215	-	-	-	-	-	-	-	-	3.0	6.5	7.5	5.0
2200 pF	-222	-	-	-	-	-	-	-	-	3.5	8.5	7.5	5.0
3300 pF	-233	-	-	-	-	-	-	-	-	3.0	8.5	10.0	7.5
4700 pF	-247	-	-	-	-	-	-	-	-	3.0	8.5	10.0	7.5
6800 pF	-268	-	-	-	-	3.0	6.5	7.5	5.0	3.0	8.5	10.0	7.5
0.01 μF	-310	3.0	6.5	7.5	5.0	3.5	8.5	7.5	5.0	4.0	9.0	10.0	7.5
0.015 μF	-315	3.0	6.5	7.5	5.0	3.0	8.5	10.0	7.5	4.5	9.5	10.3	7.5
0.022 μF	-322	3.5	8.5	7.5	5.0	4.0	9.0	10.0	7.5	4.5	9.5	13.0	10.0
0.033 μF	-333	3.5	8.5	7.5	5.0	4.5	9.5	10.3	7.5	5.5	10.5	13.0	10.0
0.047 μF	-347	4.0	9.0	10.0	7.5	5.0	10.5	10.3	7.5	6.5	11.5	13.0	10.0
0.068 μF	-368	4.0	9.0	10.0	7.5	5.7	11.5	10.3	7.5	6.0	12.0	18.0	15.0
0.10 μF	-410	5.0	10.5	10.3	7.5	5.5	10.5	18.0	15.0	6.0	12.0	18.0	15.0
0.15 μF	-415	5.5	10.5	13.0	10.0	6.0	12.0	18.0	15.0	8.5	14.5	18.0	15.0
0.22 μF	-422	6.5	11.5	13.0	10.0	7.5	13.5	18.0	15.0	8.5	17.5	18.0	15.0
0.33 μF	-433	6.5	12.5	18.0	15.0	8.5	17.5	18.0	15.0	9.0	17.0	26.5	22.5
0.47 μF	-447	7.5	13.5	18.0	15.0	7.5	15.5	26.5	22.5	10.5	18.5	26.5	22.5
0.68 μF	-468	8.5	14.5	18.0	15.0	10.5	18.5	26.5	22.5	11.0	21.0	31.0	27.5
1.0 μF	-510	8.5	16.5	16.5	22.5	11.0	21.0	26.5	22.5	13.5	23.5	31.5	27.5
1.5 μF	-515	10.5	18.5	26.5	22.5	13.5	23.5	31.5	27.5	16.5	29.5	31.5	27.5
2.2 μF	-522	11.0	21.0	26.5	22.5	15.0	24.5	31.5	27.5	18.0	33.0	31.5	27.5
3.3 μF	-533	13.5	23.5	31.5	27.5	18.0	28.0	31.5	27.5	20.0	40.0	42.5	37.5
4.7 μF	-547	15.0	24.5	31.5	27.5	18.0	32.5	41.5	37.5	20.0	40.0	42.5	37.5
6.8 μF	-568	14.5	24.5	41.5	37.5	20.0	40.0	42.5	37.5	-	-	-	-

CAPACITANCE	CAPACITANCE			CODE 63 100 V <sub>AC</sub> <sup>(2)</sup>				CODE 10 500 V <sub>AC</sub> <sup>(2)</sup>	
	CODE	w (mm)	h (mm)	l (mm)	PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)
1000 pF	-210	-	-	-	-	-	-	-	-
1500 pF	-215	-	-	-	-	-	-	-	-
2200 pF	-222	-	-	-	-	-	-	-	-
3300 pF	-233	-	-	-	-	-	-	-	-
4700 pF	-247	-	-	-	-	4.0	9.0	13.0	10.0
6800 pF	-268	-	-	-	-	4.0	9.0	13.0	10.0
0.01 μF	-310	4.5	9.5	13.0	10.0 (1)	5.5	10.5	13.0	10.0
0.015 μF	-315	5.5	10.5	13.0	10.0 (1)	6.5	11.5	13.0	10.0
0.022 μF	-322	6.5	11.5	13.0	10.0 (1)	5.5	10.5	18.0	15.0
0.033 μF	-333	5.5	10.5	18.0	15.0 <sup>(1)</sup>	6.0	12.0	18.0	15.0
0.047 μF	-347	6.5	12.5	18.0	15.0 <sup>(1)</sup>	7.5	13.5	18.0	15.0
0.068 μF	-368	7.5	13.5	18.0	15.0 <sup>(1)</sup>	8.5	14.5	18.0	15.0
0.10 μF	-410	6.5	14.5	26.5	22.5 (1)	7.5	15.5	26.5	22.5
0.15 μF	-415	7.5	15.5	26.5	22.5 <sup>(1)</sup>	9.0	17.0	26.5	22.5
0.22 μF	-422	8.5	16.5	26.5	22.5 <sup>(1)</sup>	10.5	18.5	26.5	22.5
0.33 μF	-433	11.0	21.0	26.5	22.5 (1)	11.0	21.0	31.0	27.5
0.47 μF	-447	11.0	21.0	31.0	27.5 <sup>(1)</sup>	13.5	23.5	31.5	27.5
0.68 μF	-468	13.5	23.5	31.5	27.5 <sup>(1)</sup>	16.5	29.5	31.5	27.5
1.0 μF	-510	16.5	29.5	31.5	27.5 <sup>(1)</sup>	18.0	33.0	31.5	27.5
1.5 μF	-515	-	-	-	-	18.0	32.5	41.5	37.5

Notes <sup>(1)</sup> Ordering code -2M (e.g. MKP 1840 410 635-2M) <sup>(2)</sup> Not suitable for mains applications • Further C-values upon request • Please refer to X-capacitors in our catalog "RFI Suppression Components"



#### **RECOMMENDED PACKAGING**

LETTER CODE	TYPE OF PACKAGING	HEIGHT (H) (mm)	REEL DIAMETER (mm)	DIAMETER ORDERING CODE		PITCH 22.5 - 27.5	PITCH 37.5
G	Ammo	18.5	S <sup>(1)</sup>	MKP1840410404MG	х	-	-
W	Reel	18.5	350	MKP1840410404MW	х	-	-
V	Reel	18.5	500	MKP1840510254MV	-	x	-
G	Ammo	18.5	L <sup>(2)</sup>	MKP1840510254MG	-	x	-
-	Bulk	-	-	MKP1840510254M	х	x	х

#### Notes

<sup>(1)</sup> S = box size 55 mm x 210 mm x 340 mm (w x h x l) <sup>(2)</sup> L = box size 60 mm x 360 mm x 510 mm (w x h x l)

#### **EXAMPLE OF ORDERING CODE**

ТҮРЕ	CAPACITANCE CODE	VOLTAGE CODE	TOLERANCE CODE	MINI	PACKAGING CODE					
MKP1840	447	63	4	М	G					
Tolerance code	olerance codes: <b>4</b> = 5 % (J); <b>3</b> = 2.5 % (H)									

#### **METALLIZED POLYPROPYLENE FILM CAPACITOR, MKP 1840 PCM5, MINI VERSION (-5M)**

CAPACITANCE	CAPACITANCE	VOLTAGE CODE 25 250 V <sub>DC</sub> /160 V <sub>AC</sub>				VOLTAGE CODE 40 400 V <sub>DC</sub> /220 V <sub>AC</sub> <sup>(1)</sup>				VOLTAGE CODE 63 630 V <sub>DC</sub> /250 V <sub>AC</sub> <sup>(1)</sup>			
CAPACITANCE	CODE	w (mm)	h (mm)	l (mm)	PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)	w (mm)	h (mm)	l (mm)	PITCH (mm)
$d_t = 0.5 \pm 0.05$													
3300 pF	-233	-	-	-	-	-	-	-	-	3.5	8.5	7.5	5.0
4700 pF	-247	-	-	-	-	-	-	-	-	3.5	8.5	7.5	5.0
6800 pF	-268	-	-	-	-	-	-	-	-	4.5	9.5	7.5	5.0
0.01 μF	-310	-	-	-	-	-	-	-	-	4.5	9.5	7.5	5.0
0.015 μF	-315	-	-	-	-	4.5	9.5	7.5	5.0	5.5	11.5	7.5	5.0
0.022 μF	-322	-	-	-	-	4.5	9.5	7.5	5.0	-	-	-	-
0.033 μF	-333	-	-	-	-	5.5	11.5	7.5	5.0	-	-	-	-
0.047 μF	-347	4.5	9.5	7.5	5	5.5	11.5	7.5	5.0	-	-	-	-
0.068 μF	-368	5.0	10.0	7.5	5	-	-	-	-	-	-	-	-
0.10 μF	-410	5.5	11.5	7.5	5	-	-	-	-	-	-	-	-

LETTER CODE	TYPE OF PACKAGING	HEIGHT (H) (mm)	REEL DIAMETER (mm)	ORDERING CODE EXAMPLE	PITCH 5
G	Ammo	18.5	S <sup>(2)</sup>	MKP18403104045MG	Х
W	Reel	18.5	350	MKP18403104045MW	Х
-	Bulk	-	-	MKP18403104045M	Х

Notes

<sup>(1)</sup> Not suitable for mains applications

<sup>(2)</sup> S = box size 55 mm x 210 mm x 340 mm (w x h x l)

• Further C-values upon request

#### **EXAMPLE OF ORDERING CODE**

ТҮРЕ	CAPACITANCE CODE	VOLTAGE CODE	TOLERANCE CODE	MINI	PACKAGING CODE			
MKP1840	347	25	4	5M	G			
Tolerance codes: <b>4</b> = 5 % (J); <b>3</b> = 2.5 % (H)								



#### MOUNTING

#### Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to "Packaging Information" <u>www.vishay.com/doc?28139</u> or end of catalog

#### Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensure that the stand-off pips are in good contact with the printed-circuit board:

- For pitches  $\leq$  15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

#### Space Requirements on Printed-Circuit Board

The maximum length and width of film capacitors is shown in the drawing:

- Eccentricity as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned
- Product height with seating plane as given by "IEC 60717" as reference:  $h_{max.} \le h + 0.4 \text{ mm or } h_{max.} \le h' + 0.4 \text{ mm}$



#### **Storage Temperature**

• Storage temperature: T<sub>stg</sub> = - 25 °C to + 40 °C with RH maximum 80 % without condensation

#### **Ratings and Characteristics Reference Conditions**

Unless otherwise specified, all electrical values apply to an ambient free temperature of 23 °C  $\pm$  1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 %  $\pm$  2 %.

For reference testing, a conditioning period shall be applied over 96 h  $\pm$  4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

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## Vishay Roederstein AC and Pulse Metallized Polypropylene Film Capacitors MKP Radial Potted Type

#### **CHARACTERISTICS**



Max. RMS voltage as a function of frequency



Max. RMS voltage as a function of frequency



Max. RMS voltage as a function of frequency



Max. RMS voltage as a function of frequency



Max. RMS voltage as a function of frequency





Max. RMS voltage as a function of frequency

Max. RMS voltage as a function of frequency



Max. RMS voltage as a function of frequency











HEAT	CONDUCTIVITY	(G)	AS	A	FUNCTION	OF	ORIGINAL	PITCH	AND	CAPACITOR	BODY
THICK	(NESS IN mW/°C										

W <sub>max.</sub>			HEAT	CONDUCTIVITY (	mW/°C)		
(mm)	PITCH 5 mm	PITCH 7.5 mm	PITCH 10 mm	PITCH 15 mm	PITCH 22.5 mm	PITCH 27.5 mm	PITCH 37.5 mm
3.0	2.5	4.0	-	-	-	-	-
3.5	3.5	-	-	-	-	-	-
4.0	-	5.0	6.0	-	-	-	-
4.5	4.5	5.5	6.5	-	-	-	-
5.0	5.0	6.5	-	-	-	-	-
5.5	6.5	-	7.5	9.0	-	-	-
5.7	-	7.5	-	-	-	-	-
6.0	-	-	-	10.5	-	-	-
6.5	-	-	9.0	11.5	17.0	-	-
7.5	-	-	-	13.5	19.0	-	-
8.5	-	-	-	15.0	16.5	-	-
9.0	-	-	-	-	22.5	-	-
10.5	-	-	-	-	26.5	-	-
11.0	-	-	-	-	30.5	-	-
11.5	-	-	-	-	-	33.5	-
13.5	-	-	-	-	-	41.0	-
14.5	-	-	-	-	-	-	52.0
15.0	-	-	-	-	-	45.0	-
16.5	-	-	-	-	-	57.0	-
18.0	-	-	-	-	-	57.0	-
18.0	-	-	-	-	-	67.0	-
18.0	-	-	-	-	-	-	75.5
20.0	-	-	-	-	-	-	99.0

#### **POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE**

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free air ambient temperature.

The power dissipation can be calculated according type detail specification "HQN-384-01/101: Technical Information Film Capacitors" with the typical tgd of the curves.

The component temperature rise ( $\Delta$ T) can be measured (see section "Measuring the Component Temperature" for more details) or calculated by  $\Delta$ T = P/G:

- $\Delta T$  = Component temperature rise (°C)
- P = Power dissipation of the component (mW)
- G = Heat conductivity of the component (mW/°C)



#### **MEASURING THE COMPONENT TEMPERATURE**

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded ( $T_{amb}$ ) and maximum loaded condition ( $T_C$ ). The temperature rise is given by  $\Delta T = T_c - T_{amb}$ .

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

#### **APPLICATION NOTE AND LIMITING CONDITIONS**

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

- 1. The peak voltage ( $U_P$ ) shall not be greater than the rated DC voltage ( $U_{Rdc}$ )
- 2. The peak-to-peak voltage ( $U_{P-P}$ ) shall not be greater than the maximum ( $U_{p-p}$ ) to avoid the ionisation inception level
- The voltage peak slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U<sub>Rdc</sub> and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_{0}^{T} \left(\frac{dU}{dt}\right)^{2} \times dt < U_{Rdc} \times \left(\frac{dU}{dt}\right)_{rated}$$

T is the pulse duration

- 4. The maximum component surface temperature rise must be lower than the limits (see graph max. allowed component temperature rise).
- 5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: "Heat conductivity"
- 6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).

#### **Voltage Conditions for 6 Above**

ALLOWED VOLTAGES	T <sub>amb</sub> ≤ 85 °C	85 °C < T <sub>amb</sub> ≤ 100 °C
Maximum continuous RMS voltage	U <sub>Rac</sub>	U <sub>Rac</sub>
Maximum temperature RMS-overvoltage (< 24 h)	1.25 x U <sub>Rac</sub>	1.25 x U <sub>Rac</sub>
Maximum peak voltage (V <sub>O-P</sub> ) (< 2 s)	1.6 x U <sub>Rdc</sub>	1.1 x U <sub>Rdc</sub>



#### **INSPECTION REQUIREMENTS**

#### **General Notes:**

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-2 and Specific Reference Data".

#### **Group C Inspection Requirements**

SUB-C	LAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
	ROUP C1A PART OF SAMPLE B-GROUP C1		
4.1	Dimensions (detail)		As specified in chapter "General Data" of this specification
4.3.1	Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.3	Robustness of terminations	Tensile and bending	No visible damage
4.4	Resistance to soldering heat	Method: 1A Solder bath: 280 °C ± 5 °C Duration: 5 s	
4.14	Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2	Final measurements	Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C  \le 2$ % of the value measured initially
		Tangent of loss angle	Increase of tan $\delta \le 0.002$ Compared to values measured in 4.3.1
OF SU	BOUP C1B PART OF SAMPLE		
4.6.1	Initial measurements	Capacitance Tangent of loss angle: at 100 kHz	No visible damage
4.15	Solvent resistance of the marking	Isopropylalcohol at room temperature	No visible damage
		Method: 1	Legible marking
		Rubbing material: cotton wool	
4.6	Rapid change of temperature	Immersion time: 5 min $\pm$ 0.5 min $\theta A$ = lower category temperature $\theta B$ = upper category temperature 5 cycles Duration t = 30 min	
4.7	Vibration	Visual examination Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s <sup>2</sup> (whichever is less severe) Total duration 6 h	No visible damage Legible marking
4.7.2	Final inspection	Visual examination	No visible damage
4.9	Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s <sup>2</sup> Duration of pulse: 11 ms	



SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.9.3 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage $ \Delta C/C  \le 2$ % of the value measured in 4.6.1 Increase of tan $\delta \le 0.002$ Compared to values measured in 4.6.1 As specified in section "Insulation
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		Resistance" of this specification
4.10 Climatic sequence		
4.10.2 Dry heat	Temperature: upper category temperature Duration: 16 h	
4.10.3 Damp heat cyclic Test Db, first cycle		
4.10.4 Cold	Temperature: lower category temperature Duration: 2 h	
4.10.6 Damp heat cyclic Test Db, remaining cycles		
4.10.6.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \le 3$ % of the value measured in 4.4.2 or 4.9.3
	Tangent of loss angle	Increase of tan $\delta :\leq 0.003$ Compared to values measured in 4.3.1 or 4.6.1
	Insulation resistance	<ul> <li>≥ 50 % of values specified in section</li> <li>"Insulation Resistance" of this specification</li> </ul>
SUB-GROUP C2		
4.11 Damp heat steady state	Capacitance	
4.11.1 Initial measurements	Tangent of loss angle at 1 kHz	
4.11.3 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \le 3$ % of the value measured in 4.11.1.
	Tangent of loss angle	Increase of tan $\delta \leq 0.002$ Compared to values measured in 4.11.1
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C3		
4.12 Endurance	Duration: 2000 h x U <sub>Rdc</sub> at 85 °C 0.875 x U <sub>Rdc</sub> at 100 °C	
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 100 kHz	
4.12.5 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \leq 3$ % compared to values measured in 4.12.1
	Tangent of loss angle	Increase of tan $\delta :\leq 0.004$ Compared to values measured in 4.12.1
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification



SUB-CLAUSE NUMBER AND TEST SUB-GROUP C4		CONDITIONS	PERFORMANCE REQUIREMENTS
	Initial measurements	Capacitance	
	Intermediate measurements	Capacitance at lower category temperature Capacitance at 20 °C Capacitance at upper category temperature	For - 55 °C to + 20 °C: $0 \% \le  \Delta C/C  \le 2 \%$ or For 20 °C to 85 °C - 3 % $\le  \Delta C/C  \le 0 \%$ As specified in section " Capacitance" of this specification
	Final measurements	Capacitance Insulation resistance	As specified in section "Insulation Resistance" of this specification
SUB-G	ROUP C4		
4.13	Charge and discharge	10 000 cycles Charged to U <sub>Rdc</sub> Discharge resistance: $R = \frac{U_R}{2.5 \times C \times (dU/dt)}$	
4.13.1	Initial measurements	Capacitance Tangent of loss angle at 100 kHz	
4.13.3	Final measurements	Capacitance	$ \Delta C/C  \leq 3$ % compared to values measured in 4.13.1
		Tangent of loss angle	Increase of tan $\delta \leq 0.005$ Compared to values measured in 4.13.1
		Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification



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