DIN Power female low profile Type H standard contacts have a silver plated surface. This precious metal has excellent conductive properties. In the course of a contact's lifetime, the silver surface generates a black oxide layer due to its affinity to sulphur. This layer is smooth and very thin and is partly interrupted when the contacts are mated and unmated, thus guaranteeing very low contact resistances. In the case of very low currents or voltages small changes to the transmitted signal may be encountered. In systems where such a change to the transmitted signal could lead to faulty functions and also in extremely aggressive environments, HARTING recommend the use of gold plated contacts. General information Below is a table derived from actual experiences. complementary to IEC 60603-2, type: H female low profile No. of contacts 5,08mm or 2.54/ 10,16mm between the rows Contact spacing Test voltage Silver max. 8m0hm Contact resistance 5 V Insulation resistance min. 10120hm 15A at 20°C (see derating diagram) Gold Working current -55°C ... +125°C Temperature range Termination technology press-in 5 mA Clearance min. 4mm between contact termination pins min. 8.0mm Insertion and withdrawal force 15-pole max. 90N PL 1 acc. to IEC 60603-2 500 mating cycles Recommended configuration of plated through holes for press-in termination PL 2 acc. to IEC 60603-2 Mating cycles 400 mating cycles In addition to the hot-air-level (HAL), other PCB surfaces PL 3 acc. to IEC 60603-2 50 mating cycles are getting more important. Due to their different properties UL file E102079 - such as mechanical strength and coefficient of friction Drilled hole Ø Tin plated PCB - we recommend the following configuration of PCB through holes. RoHS - compliant Yes Cu (HAL) acc. to Hot plugging No Sn EN 60352-5 lated hole Ø drilled hole ∅ Orilled hole Ø Chemical tin Cu Insulator material plated PCB Sn Material PBT (thermoplastics, glass fiber reinforcement 30%) plated hole Ø Color RAL 7032 (light grey) Drilled hole Ø∣1,15±0,025 mm UL 94-V0 UL classification Cu Gold /Nickel Material group acc. IEC 60664-1 II (400 < CTI < 600) Ni NFF classification 13. F4 plated PCB Αu plated hole Ø**∣**1,00 – 1,10 mm plating (e.g. Sn) Contact material finished hole Ø Contact material Copper alloy Plating termination zone Plating contact zone Derating diagram acc. to IEC 60512-5 (Current carrying capacity) It is higly recommended to use HARTING press-in tools to ensure a reliable press-in process. Α The current carrying capacity is limited by maximum temperature Please refer to the catalogue for tools, machines and further information about the press-in process. of materials for inserts and contacts including terminals. 15 The current capacity curve is valid for continuous, non 12 interrupted current loaded contacts of connectors when Electrical Load [A] simultaneous power on all contacts is given, without exceeding the maximum temperature Free size tol. All Dimensions in mm Scale Original Size DIN A3 1:1 Control and test procedures according to DIN IEC 60512-5 Sub. DS 09062100102 / 26.07.2012 Standardisation Date State Created by Inspected by All rights reserved WF-BATCH AVRAM 2013-11-05 Final Release ^{Department} EC PD - RO DIN Power type H15 low-profile press-in 0 20 40 80 100 120 HARTING Electronics GmbH $^{\text{Number}} 09062100102$ Temperature [°C] D-32339 Espelkamp

1.15±0.025 mm

min. 25 um

max. 15 µm

0.94 - 1.09 mm

1,15±0,025 mm

min. 25 µm

min. 0,8 µm

| 1.00 - 1.10 mm

min. 25 µm

3-7 um

0,05-0,12 µm

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