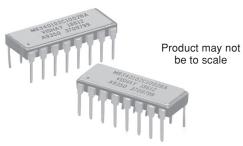
## Vishay Foil Resistors

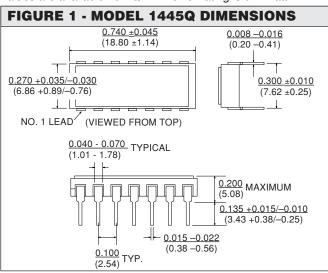


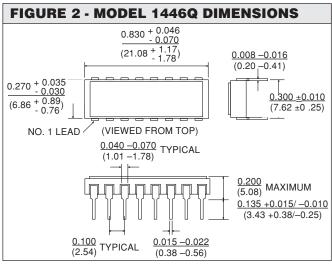
# Bulk Metal<sup>®</sup> Foil Technology 1445Q-14 Pin and 1446Q-16 Pin DIP Packages



Vishay Models 1445Q and 1446Q networks are qualified to MIL-PRF-83401, Characteristic C, Schematic A. Actual performance exceeds all the requirements of MIL-PRF-83401 characteristics "C."

Model 1445Q contains 7 resistors and 1446Q contains 8 resistors. Qualified resistance range is 100 ohms through 10Kohms. Other values are available non-QPL. Power rating is 0.1 Watt.





#### **FEATURES**

 Hermetically Sealed for maximum environmental protection - 100% leak protection

Gross Leak: No bubbles Fine Leak:  $< 5 \times 10^{-7} \text{ cc/sec}$ 

(MIL-STD-220, Method 112, Test C, Procedure 111A)

- · Tested per MIL-PRF-83401
- Ceramic Package: 94% Alumina (Al<sub>2</sub>O<sub>3</sub>)
- · Lid: Gold plated Kovar
- · Solder: Tin/Gold
- Leads: Alloy 42 (Iron Nickel) with 100
   μ Inches gold plating (MIL-STD-1276, Type G-21-A)
- · Gold ball wire bonding
- Foil Chips V15X5

#### ADDITIONAL TESTING TO MIL SPEC

Group A testing to MIL-PRF-83401 imposes the following:

- 1. Thermal shock 100% 5X from 65 to + 125C.
- 2. Power conditioning 100%
  - 2. 1 100 hours at 25C, full power.
  - 2. 2  $\Delta R$  and  $\Delta$  ratio calculation.
- 3. Visual and Mechanical after the above tests (sample plan)
  - 3. 1 Conformity to physical size.
  - 3. 2 Workmanship
  - 3. 3 Damage due to the above tests.
- 4. 10% PDA or one piece whichever is greater.
- 5. Solderability (sample plan).

Group B sample testing to MIL-PRF-83401 imposes the following:

- 1. Temperature Coefficient of Resistance (sample plan).
- 2. Resistance to solvents (sample plan).

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# Bulk Metal<sup>®</sup> Foil Technology Vishay Foil Resistors 1445Q-14 Pin and 1446Q-16 Pin DIP Packages

#### **TABLE 1 - TCR CHARACTERISTIC**

Qualification to Characteristic "C" allows Vishay to supply to the following characteristics\*

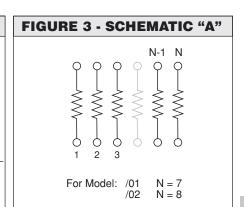
CHARAC- TERISTIC	TCR ABSOLUTE	TCR TRACK	SEAL
С	± 50	± 5	Hermetic
V	± 50	± 5	Non-Hermetic
Н	± 50	N.A.	Non-Hermetic
K	± 100	N.A.	Non-Hermetic
M	± 300	N.A.	Non-Hermetic

\*For characteristics H, K and M the "C" power rating must be acceptable.

#### **TABLE 2 - RESISTANCE VALUE**

A four digit designator in which the first three digits are significant figures and the fourth digit indicates the number of zeros to follow.

Example: 1002 = 10K



TEST OR COMPITION			MIL-PRF-83401							
TEST OR CONDITION		Υ	R	С	V	Н	K	M		
Resistance Temp Characteristic	ppm/°C	± 5	± 25	± 50	± 50	± 50	± 100	± 300		
Tracking To Reference Element (- 55 to + 125°C)	ppm/°C	± 5	± 5	± 5	± 5	NA	NA	NA		
Max Ambient Temp at Rated Wattage		+ 70°C								
Max Ambient Temp at Zero Power		+ 125°C								
Thermal Shock and Power Condition	ing	± 0.02% ± 0.01%	± 0.08% ± 0.04%	± 0.25% ± 0.03%	± 0.25% ± 0.03%	± 0.50% NA	± 0.70% NA	± 0.70% NA		
Low Temperature Operation	∆R	± 0.02%	± 0.03%	± 0.10%	± 0.10%	± 0.10%	± 0.25%	± 0.50%		
	∆Ratio	± 0.02%	± 0.02%	± 0.02%	± 0.02%	NA	NA	NA		
Short Time Overload	∆R	± 0.02%	± 0.03%	± 0.10%	± 0.10%	± 0.10%	± 0.25%	± 0.50%		
	∆Ratio	± 0.01%	± 0.02%	± 0.02%	± 0.02%	NA	NA	NA		
Ferminal Strength	∆R	± 0.01%	± 0.03%	± 0.10%	± 0.10%	± 0.25%	± 0.25%	± 0.25%		
	∆Ratio	± 0.01%	± 0.02%	± 0.03%	± 0.03%	NA	NA	NA		
Resistance to Soldering Heat	∆R	± 0.01%	± 0.05%	± 0.10%	± 0.10%	± 0.10%	± 0.25%	± 0.25%		
	∆Ratio	± 0.01%	± 0.02%	± 0.02%	± 0.02%	NA	NA	NA		
Moisture Resistance	∆R	± 0.02%	± 0.05%	± 0.20%	± 0.20%	± 0.40%	± 0.50%	± 0.50%		
	∆Ratio	± 0.01%	± 0.02%	± 0.02%	± 0.02%	NA	NA	NA		
Shock (Specified Pulse)	∆R	± 0.02%	± 0.03%	± 0.25%	± 0.25%	± 0.25%	± 0.25%	± 0.25%		
	∆Ratio	± 0.02%	± 0.02%	± 0.03%	± 0.03%	NA	NA	NA		
libration, High Frequency	∆R	± 0.02%	± 0.03%	± 0.25%	± 0.25%	± 0.25%	± 0.25%	± 0.25%		
	∆Ratio	± 0.02%	± 0.02%	± 0.03%	± 0.03%	NA	NA	NA		
Load Life	∆R	± 0.05%	± 0.1%	± 0.10%	± 0.10%	± 0.50%	± 0.50%	± 2.00%		
+ 70°C, Full Power, 1,000 Hours)	∆Ratio	± 0.025%	± 0.03%	± 0.03%	± 0.03%	NA	NA	NA		
- 25°C Power Rating	∆R	± 0.05%	± 0.1%	± 0.10%	± 0.10%	± 0.50%	± 0.50%	± 2.00%		
1,000 hrs.)	∆Ratio	± 0.025%	± 0.03%	± 0.03%	± 0.03%	NA	NA	NA		
High Temperature Exposure	∆R	± 0.02%	± 0.05%	± 0.10%	± 0.10%	± 0.20%	± 0.50%	± 1.00%		
+ 125°C, 100 Hours)	∆Ratio	± 0.01%	± 0.02%	± 0.03%	± 0.03%	NA	NA	NA		
Low Temperature Storage	∆R	± 0.01%	± 0.03%	± 0.10%	± 0.10%	± 0.10%	± 0.25%	± 0.50%		
	∆Ratio	± 0.01%	± 0.02%	± 0.02%	± 0.02%	NA	NA	NA		
nsulation Resistance					10,000MΩ					
Resistance Tolerance and, when applicable, Resistance Ratio Accuracy		± 0.005(V) ± 0.01(T) ± 0.05(A) ± 0.1(B) ± 0.5(D) ± 1.0(F)	± 0.05(A) ± 0.1(B) ± 0.5(D)	± 0.1%(B) ± 0.5%(D) ± 1.0%(F)	± 0.1%(B) ± 0.5%(D) ± 1.0%(F)	± 0.1%(B) ± 0.5%(D) ± 1.0%(F)	± 0.5%(D) ± 1.0%(F) ± 2.0%(G)	± 1.0%(I ± 2.0%(0 ± 5.0%(0		

<sup>1.</sup>  $\Delta$ R's are not cumulative. For purposes of determining reliability calculations, consider the characteristics shown as figures of merit and allow no more than  $\pm$  0.05%  $\Delta$ R lifetime. Allow proportionately less if the severity of anticipated environmental stress is small compared to the tests as defined in MIL-PRF-83401.

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# Vishay Foil Resistors

## Bulk Metal<sup>®</sup> Foil Technology 1445Q-14 Pin and 1446Q-16 Pin DIP Packages



ABLE 4 - ORDERING INFORMATION - VISHAY QUALIFIED M83401 SERIES (MIL-PRF-83401) NETWORKS								
M83401	01	С	1002	В	Α			
MILITARY SPECIFICATION	SLASH SHEET	TCR CHARACTERISTIC	RESISTANCE VALUE	RESISTANCE TOLERANCE	SCHEMATIC**			
MIL-PRF-83401	Vishay is qualified to the following slash sheets: /01 14pin DIP,Vishay P/N 1445Q /02 16 pin DIP,Vishay P/N 1446Q	Vishay is qualified to Characteristic C (see Table 1)	Vishay is qualified from $100\Omega$ through $10K\Omega$ . (see Table 2)	Vishay is qualified to the following tolerances:  B = 0.1% D = 0.5%* F = 1.0%* G = 2.0% J = 5.0%	Vishay is qualified to schematic "A". (see Figure 3)			

- \* For standard values by tolerance see Table III of MIL-PRF-83401.
  All values are considered standard when the specified tolerance is tighter than 0.10%.
- \*\* What to do if QPL is required and no schematic is available:

Schematic "X" – Additional special schematics may be identified as "X"

schematic and described fully in the detailed specifications.

DSCC Drawings - Anyone can request DSCC Drawings if the part is to be used

on a military contract. Submit either a catalog sheet or SCD

to DSCC or call Vishay for more information.

\*\*\* Hot solder dip leads are available upon request

#### **EXAMPLES:**

14 Pin, 7 Resistor, 10K000, 0.1% Tolerance —



16 Pin, 8 Resistor, 100R00, 0.1% Tolerance —



SALES

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