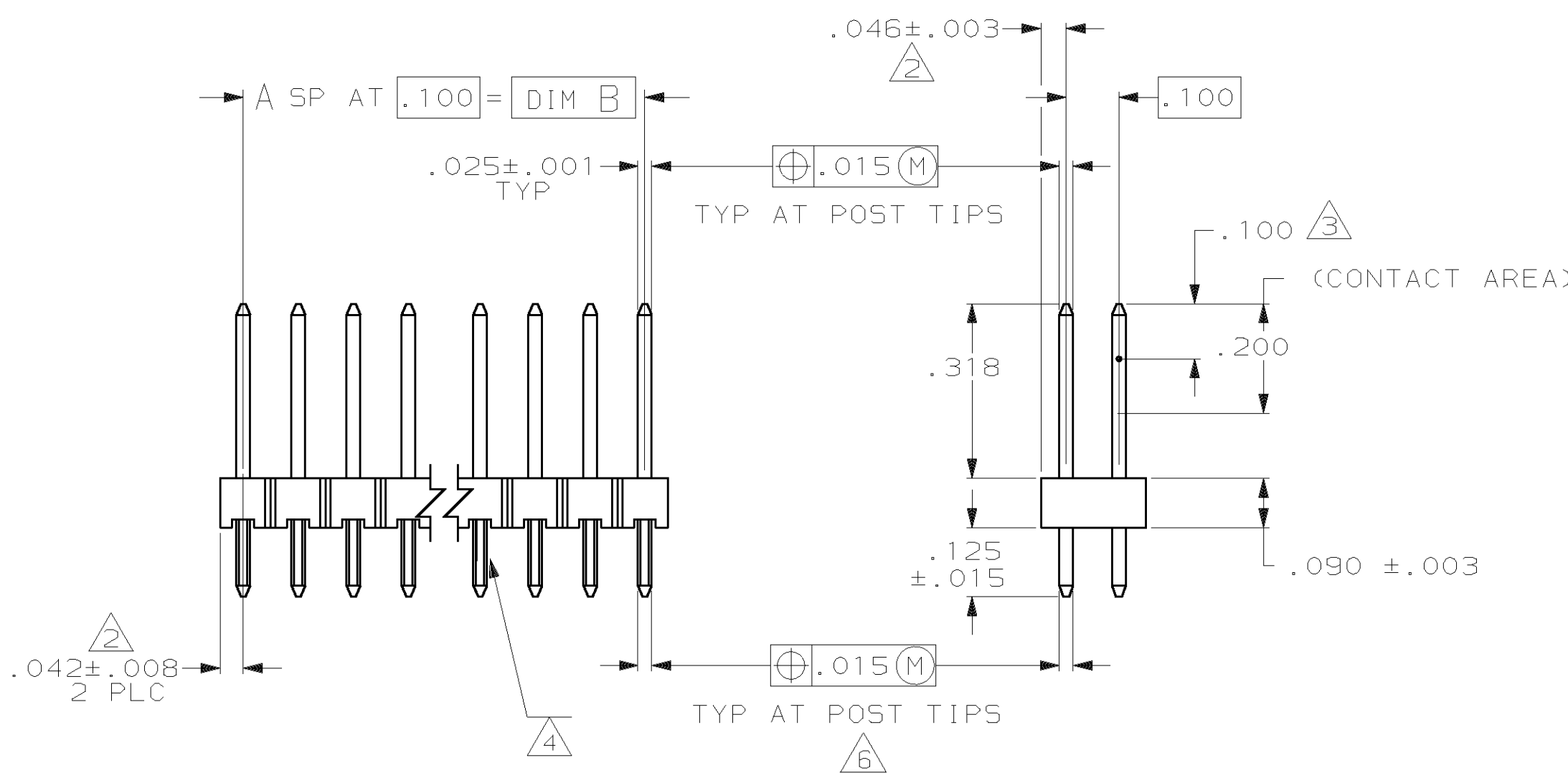
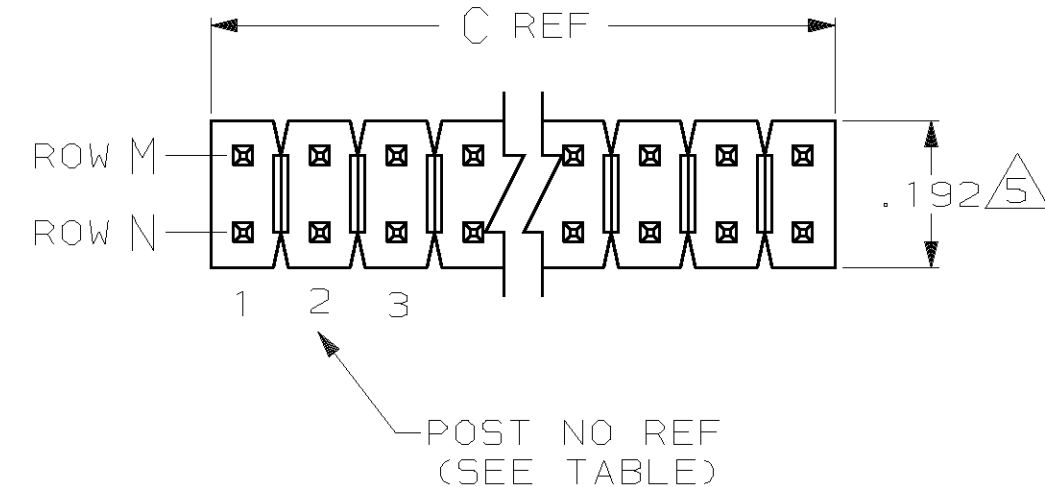
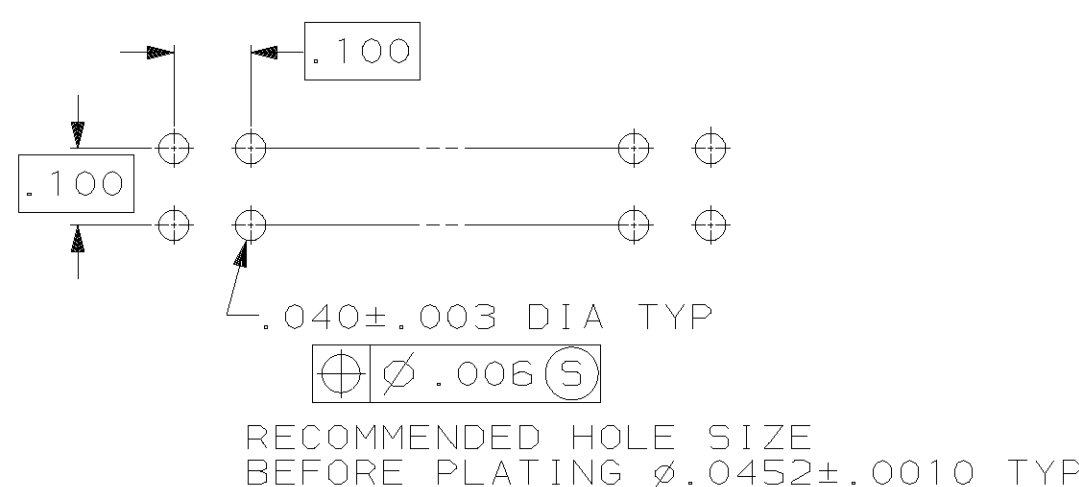




1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 3 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 4 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 5 FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS .184 ± .016.
- 6 $\oplus .020 (M)$ FOR KINKED TAILS.



RECOMMENDED HOLE LAYOUT

LOC	DIST	P	F	ZONE	LTR	REVISIONS		
						DESCRIPTION	DATE	APPD
AD	39				O	REL 2523 WAS 5418-86	-	-
					A	REV PER ECN AR2561	JPG 6-26-89	-
					B	REV LOC & DIST AD-4171	3-90	BF
					C	REV PER AD-6171	5/1/92	RF
					D	REV PER EC 0010-0416-92	4/2/93	JK
					E	REV PER 0010-0109-94 JK	2-22-94	GD
					F	REV PER 0010-0588-94 JK	6-7-94	GD
					G	REV PER 0010-0436-95	1-11-97	GD
					H	EC 0010-0252-96	2/17/97	GD
					J	REV PER 0621-0244-98	30NOV99	BH
					K	REV PER 0630-0249-99	03FEB00	BH

3.984	3.900	39	80	2-104432-0
2.984	2.900	29	60	1-104432-9
2.484	2.400	24	50	1-104432-8
1.984	1.900	19	40	1-104432-7
1.684	1.600	16	34	1-104432-6
1.484	1.400	14	30	1-104432-5
1.384	1.300	13	28	1-104432-4
1.284	1.200	12	26	1-104432-3
1.184	1.100	11	24	1-104432-2
1.084	1.000	10	22	1-104432-1
.984	.900	9	20	1-104432-0
.884	.800	8	18	104432-9
.784	.700	7	16	104432-8
.684	.600	6	14	104432-7
.584	.500	5	12	104432-6
.484	.400	4	10	104432-5
.384	.300	3	8	104432-4
.284	.200	2	6	104432-3
.184	.100	1	4	104432-2
.084	—	—	2	104432-1
C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON : 2 PLC DEC ± .005 3 PLC DEC ± .005 ANGLES ± .005		DR 6-28-88 H MOLL CHK 6-28-88 R FEIDT APPD 6-28-88 R FEIDT MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POST: PHOSPHOR BRONZE FINISH POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL	APPD 6-28-88 W T PARKER PRODUCT SPEC APPLICATION SPEC WEIGHT —	NAME HEADER ASSY, MOD II, BREAKAWAY, DBL ROW, .100X.100Ø, VERT. .025 SQ POSTS, WITH RETENTION FEATURE SIZE D FSCM NO 00779 DRAWING NO 104432 SCALE 4:1 SHEET 1 OF 1
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