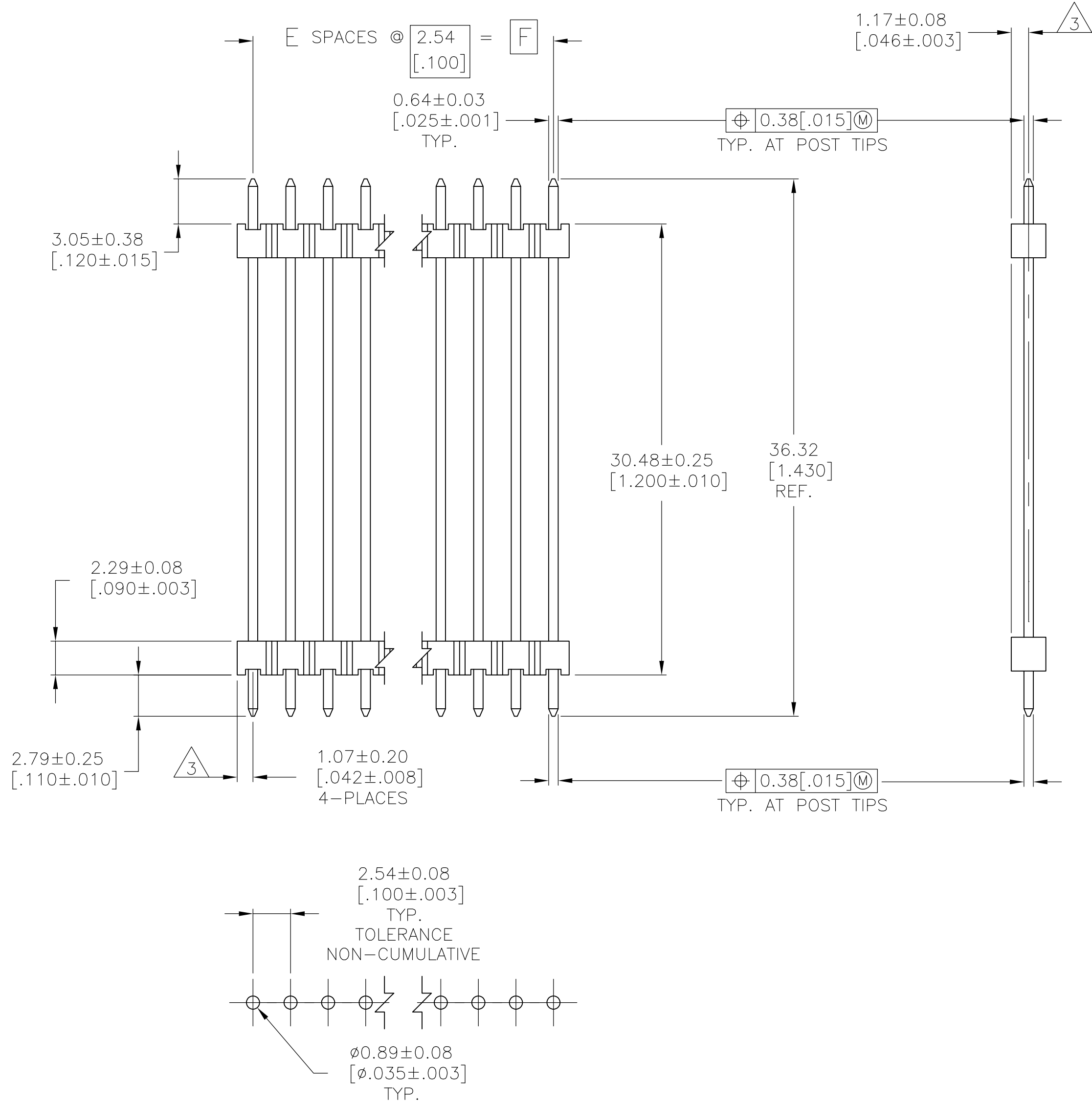
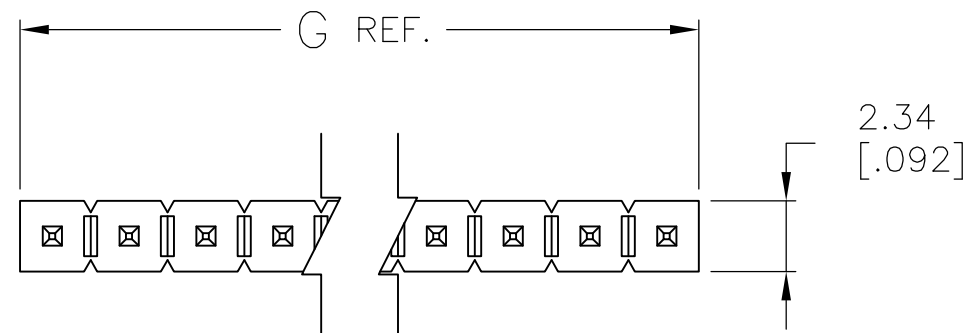
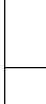
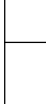
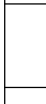
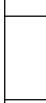
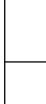
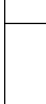
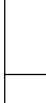
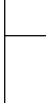
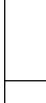
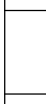
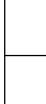
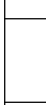
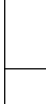
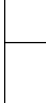
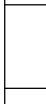
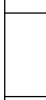
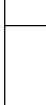
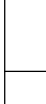
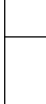
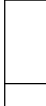


LOC	DIST	REVISIONS					
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A1	REVISED PER ECO-11-004820	11MAR11	RK	HMR



RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.00254-0.00508 [.000100-.000200] BRIGHT TIN-LEAD OVER 0.00127 [.000050] NICKEL ENTIRE POST.
6. FINISH: 0.00254-0.00508 [.000100-.000200] MATTE TIN OVER 0.00127 [.000050] NICKEL ENTIRE POST.

	101.19 [3.984]	99.06 [3.900]	39	40	9-146480-0
	98.65 [3.884]	96.52 [3.800]	38	39	8-146480-9
	96.11 [3.784]	93.98 [3.700]	37	38	8-146480-8
	93.57 [3.684]	91.44 [3.600]	36	37	8-146480-7
	91.03 [3.584]	88.90 [3.500]	35	36	8-146480-6
	88.49 [3.484]	86.36 [3.400]	34	35	8-146480-5
	85.95 [3.384]	83.82 [3.300]	33	34	8-146480-4
	83.41 [3.284]	81.28 [3.200]	32	33	8-146480-3
	80.87 [3.184]	78.74 [3.100]	31	32	8-146480-2
	78.33 [3.084]	76.20 [3.000]	30	31	8-146480-1
	75.79 [2.984]	73.66 [2.900]	29	30	8-146480-0
	73.25 [2.884]	71.12 [2.800]	28	29	7-146480-9
	70.71 [2.784]	68.58 [2.700]	27	28	7-146480-8
	68.17 [2.684]	66.04 [2.600]	26	27	7-146480-7
	65.63 [2.584]	63.50 [2.500]	25	26	7-146480-6
	63.09 [2.484]	60.96 [2.400]	24	25	7-146480-5
	60.55 [2.384]	58.42 [2.300]	23	24	7-146480-4
	58.01 [2.284]	55.88 [2.200]	22	23	7-146480-3
	55.47 [2.184]	53.34 [2.100]	21	22	7-146480-2
	52.93 [2.084]	50.80 [2.000]	20	21	7-146480-1
	50.39 [1.984]	48.26 [1.900]	19	20	7-146480-0
	47.85 [1.884]	45.72 [1.800]	18	19	6-146480-9
	45.31 [1.784]	43.18 [1.700]	17	18	6-146480-8
	42.77 [1.684]	40.64 [1.600]	16	17	6-146480-7
	40.23 [1.584]	38.10 [1.500]	15	16	6-146480-6
	37.69 [1.484]	35.56 [1.400]	14	15	6-146480-5
	35.15 [1.384]	33.02 [1.300]	13	14	6-146480-4
	32.61 [1.284]	30.48 [1.200]	12	13	6-146480-3
	30.07 [1.184]	27.94 [1.100]	11	12	6-146480-2
	27.53 [1.084]	25.40 [1.000]	10	11	6-146480-1
	24.99 [.984]	22.86 [.900]	9	10	6-146480-0
	22.45 [.884]	20.32 [.800]	8	9	5-146480-9
	19.91 [.784]	17.78 [.700]	7	8	5-146480-8
	17.37 [.684]	15.24 [.600]	6	7	5-146480-7
	14.83 [.584]	12.70 [.500]	5	6	5-146480-6
	12.29 [.484]	10.16 [.400]	4	5	5-146480-5
	9.75 [.384]	7.62 [.300]	3	4	5-146480-4
	7.21 [.284]	5.08 [.200]	2	3	5-146480-3
	4.67 [.184]	2.54 [.100]	1	2	5-146480-2
	2.13 [.084]	-	-	1	5-146480-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

5	101.19 [3.984]	99.06 [3.900]	39	40	4-146480-0
5	98.65 [3.884]	96.52 [3.800]	38	39	3-146480-9
5	96.11 [3.784]	93.98 [3.700]	37	38	3-146480-8
5	93.57 [3.684]	91.44 [3.600]	36	37	3-146480-7
5	91.03 [3.584]	88.90 [3.500]	35	36	3-146480-6
5	88.49 [3.484]	86.36 [3.400]	34	35	3-146480-5
5	85.95 [3.384]	83.82 [3.300]	33	34	3-146480-4
5	83.41 [3.284]	81.28 [3.200]	32	33	3-146480-3
5	80.87 [3.184]	78.74 [3.100]	31	32	3-146480-2
5	78.33 [3.084]	76.20 [3.000]	30	31	3-146480-1
5	75.79 [2.984]	73.66 [2.900]	29	30	3-146480-0
5	73.25 [2.884]	71.12 [2.800]	28	29	2-146480-9
5	70.71 [2.784]	68.58 [2.700]	27	28	2-146480-8
5	68.17 [2.684]	66.04 [2.600]	26	27	2-146480-7
5	65.63 [2.584]	63.50 [2.500]	25	26	2-146480-6
5	63.09 [2.484]	60.96 [2.400]	24	25	2-146480-5
5	60.55 [2.384]	58.42 [2.300]	23	24	2-146480-4
5	58.01 [2.284]	55.88 [2.200]	22	23	2-146480-3
5	55.47 [2.184]	53.34 [2.100]	21	22	2-146480-2
5	52.93 [2.084]	50.80 [2.000]	20	21	2-146480-1
5	50.39 [1.984]	48.26 [1.900]	19	20	2-146480-0
5	47.85 [1.884]	45.72 [1.800]	18	19	1-146480-9
5	45.31 [1.784]	43.18 [1.700]	17	18	1-146480-8
5	42.77 [1.684]	40.64 [1.600]	16	17	1-146480-7
5	40.23 [1.584]	38.10 [1.500]	15	16	1-146480-6
5	37.69 [1.484]	35.56 [1.400]	14	15	1-146480-5
5	35.15 [1.384]	33.02 [1.300]	13	14	1-146480-4
5	32.61 [1.284]	30.48 [1.200]	12	13	1-146480-3
5	30.07 [1.184]	27.94 [1.100]	11	12	1-146480-2
5	27.53 [1.084]	25.40 [1.000]	10	11	1-146480-1
5	24.99 [.984]	22.86 [.900]	9	10	1-146480-0
5	22.45 [.884]	20.32 [.800]	8	9	146480-9
5	19.91 [.784]	17.78 [.700]	7	8	146480-8
5	17.37 [.684]	15.24 [.600]	6	7	146480-7
5	14.83 [.584]	12.70 [.500]	5	6	146480-6
5	12.29 [.484]	10.16 [.400]	4	5	146480-5
5	9.75 [.384]	7.62 [.300]	3	4	146480-4
5	7.21 [.284]	5.08 [.200]	2	3	146480-3
5	4.67 [.184]	2.54 [.100]	1	2	146480-2
5	2.13 [.084]	-	-	1	146480-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. E. BRANDBERG 14-MAR-97		 TE Connectivity	
		CHK. G. DUBNICZKI 14-MAR-97			
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS SPECIFIED: 0 P/LC ± 1 P/LC ± 2 P/LC ± 0.01[.02] 3 P/LC ± 0.012[.005] 4 P/LC ± 0.012[.0005] ANGLES FINISH		NAME	
		PRODUCT SPEC G. DUBNICZKI		HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SO. POST, UNSHROUDED	
MATERIAL		APPLICATION SPEC		SIZE	CAGE CODE
		WEIGHT		DRAWING NO	RESTRICTED TO
SEE TABLE		—		A1	00779
CUSTOMER DRAWING		SCALE		4:1	
		SHEET		1 OF 1	
		REV		A1	

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