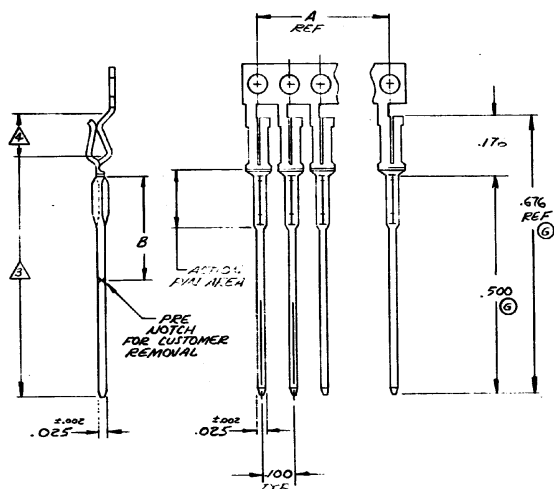


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1. REFER TO DRAWING HMT9-A002
TYPICAL CONNECTOR SYSTEM
APPLICATION SCHEMATIC FOR FURTHER.
2. PLATING IS NOT REQUIRED ON
CARRIER STEEL.

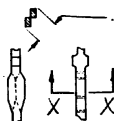
(A) GOLD PL. (MIN-G-45204). .000005
 MIN THK OVER NICKEL PL. (QG-N-290)
 .000100 MIN THK.
 (A) GOLD PL. (MIN-G-45204). .0000030
 MIN THK OVER NICKEL PL. (QG-N-290)
 .000100 MIN THK.
 (B) OBSOLETE (DUE TO NO
 ACTIVITY).

A 7.15 1.265

-.041^{±.005} DIA HOLE IS REQUIRED FOR ASSEMBLY INTO PISTON THRO HOLES PRIOR TO REFLOW SOLDER OPERATION. .036 TO .043 DIA HOLE IS REQUIRED FOR PRESS FIT APPLICATIONS.

SECTION X-X

- .050 DIAGONAL
REF BEFORE
INSERTION



ACTION PLAN AREA

REFER TO AMP SPEC 106-14018
OR 106-14013 AS APPLICABLE
FOR SPECIFIC HOLE SIZE
RECOMMENDATIONS.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES
TOLERANCES ON :
DECIMALS $\pm .008$ ANGLES $\pm 5^{\circ}$

MATERIAL
BERYLLIUM
COPPER
(QQ-C-533)

REVISIONS			
ZONE	LTR	DESCRIPTION	DATE APPROVED
	D	REDRAWN & REVISED	CB1-204
	E	ADD 7 WFS 81-287E	4/14/81
	F	ADD 3 WFS 81-290S	4/14/81
	G	REV. 2 DIMS.	CB1-633
	H	CHG REEL NO.	CB7-17
	N1	REV. PER ECH A15 0252	2-24-81
	H2	ECN AB-1888	9-86
✓	3	REV PER OF-2530	CT 12-89

[illegible]

AMP INCORPORATED
HARRISBURG, PENNSYLVANIA

NAME ECONOMATE II
COMB CONTACT RECEPTACLE
.025 X .025

SIZE	CODE IDENT NO.	NUMBER
C	00779	117906

SCALE *AITS*

SHEET 5

MONOMER DRAWING