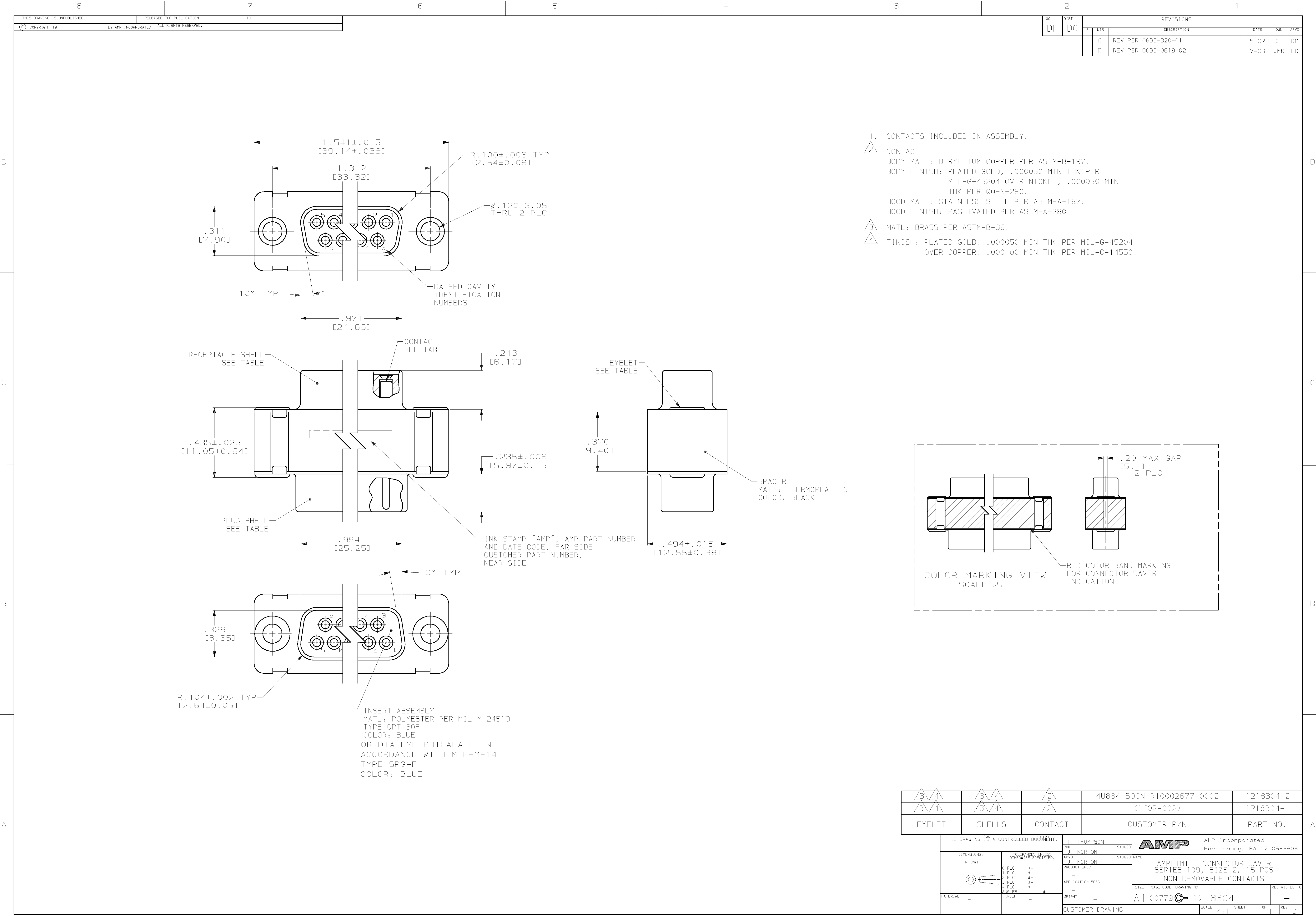
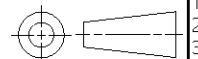




1. CONTACTS INCLUDED IN ASSEMBLY.
2. CONTACT
BODY MATL: BERYLLIUM COPPER PER ASTM-B-197.
BODY FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER NICKEL, .000050 MIN THK PER QQ-N-290.
HOOD MATL: STAINLESS STEEL PER ASTM-A-167.
HOOD FINISH: PASSIVATED PER ASTM-A-380
3. MATL: BRASS PER ASTM-B-36.
4. FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER COPPER, .000100 MIN THK PER MIL-C-14550.

34	34	2	4U884 SOCN R10002677-0002	1218304-2
34	34	2	(1J02-002)	1218304-1
EYELET	SHELLS	CONTACT	CUSTOMER P/N	PART NO.
THIS DRAWING IS A CONTROLLED DOCUMENT.			AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: (IN (mm))		TOLERANCES UNLESS OTHERWISE SPECIFIED:		AMP AMP Incorporated Harrisburg, PA 17105-3608 AMPLIMITE CONNECTOR SAVER SERIES 109, SIZE 2, 15 POS NON-REMOVABLE CONTACTS
		0 PLC ±-		
		1 PLC ±-		
		2 PLC ±-		
		3 PLC ±-		
4 PLC ±-		ANGLES ±-		SIZE A1 CAGE CODE 00779 DRAWING NO C- 1218304 RESTRICTED TO -
MATERIAL -		FINISH -		
CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV D		

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