

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1326042-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE X222

SUPPLIER

MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 1000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC LAC CARRIER, 26 POS, 0.64MM, A
MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 10/19/06 PACKAGING REV AM

SPEC. TO REF. REV. DESCRIPTION

=====

102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
LAST CHANGED: 07/16/08

PACKAGE QUANTITY	50		
PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
=====	=====	=====	=====
995250-5	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION

=====

PLACE SPECIFIED QUANTITY INTO POLYBAG AND HEAT SEAL.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 08/05/08

PACKAGE QUANTITY	1000		
INSTRUCTION	LBL FORMATS	COMP PN DATA	
SHEET REQD.	REQUIRED	USED FOR LBL	
=====	=====	=====	
	999102-1		
PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
=====	=====	=====	=====
1- 995111-3	PAD, CORRUGATED, 21.5 X 9	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999754-1	BOX, CORR, RSC	1.0000000	PC
999938-1	PAD, POLYURETHANE, CONVOLUTED	1.0000000	PC
999938-3	PAD, POLYURATHANE, CONVOLUTED	4.0000000	PC

OPERATION DESCRIPTION

=====

*** NOTE *** TO ENSURE CORRECT BOX QUANTITY.

SUPERSEDED

NOT the LATEST
REVISION

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1326042-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE X222

SUPPLIER

MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 1000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC LAC CARRIER, 26 POS, 0.64MM, A

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 08/05/08

PACKAGE QUANTITY 1000

OPERATION DESCRIPTION

=====

STAGE BAGS IN BINS WITH CORRECT QUANTITY BEFORE PLACING
IN BOX.

PICK EACH FOAM SET AND SEPERATE INTO SINGLE PIECES.
PLACE 1ST PC OF THE -3 FOAM INTO THE BOTTOM OF CARTON
... WITH PEAKS UP.
PLACE 3 BAGS OF PRODUCT ON TOP OF FOAM POCKET AND
... SPREAD PRODUCT EVENLY AND FLATLY ACROSS THE TOP OF
... THE FOAM ADJUST PRODUCT LAY SO TPAS'S DON'T CLOSE.
PLACE 2 ADDITIONAL BAGS ON TOP OF THE 3 PREVIOUSLY
... PLACED BAGS. SPREAD PRODUCT EVENLY AND FLATLY
... ACROSS THE TOP OF THE BAGS ADJUSTING PRODUCT LAY.
PLACE 2ND PC OF THE -3 FOAM ON TOP OF PREVIOUSLY
... PLACED PRODUCT WITH PEAKS UP, FLAT SIDE DOWN.
REPEAT THE ABOVE LAYERING PROCESS FOR A TOTAL OF FOUR
... LAYERS OF PRODUCT.
PLACE ONE PIECE OF THE -1 FOAM ON TOP OF THE LAST LAYER
... OF PRODUCT WITH PEAKS DOWN, FLAT SIDE UP.
PLACE CORRUGATED PAD ON TOP OF FOAM.
SEAL BOX WITH TAPE.
APPLY LABEL PER BOX GRAPHICS.

=====

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

PALLETIZATION

LAST CHANGED: 08/05/08

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

=====

PALLETIZE BOXES ONTO PALLET PER PALLETIZATION GRAPHICS
MAP PRINTED ON TOP PANEL OF BOS ALONG W/ 107-142-5SPEC.
SECURE PALLETIZED LOAD TO PALLET WITH STRETCHFILM
APPLIED PER 107-205 SPEC. APPLY REQUIRED LABELS TO THE
EXTERIOR SURFACE OF APPLIED STRETCHFILM...