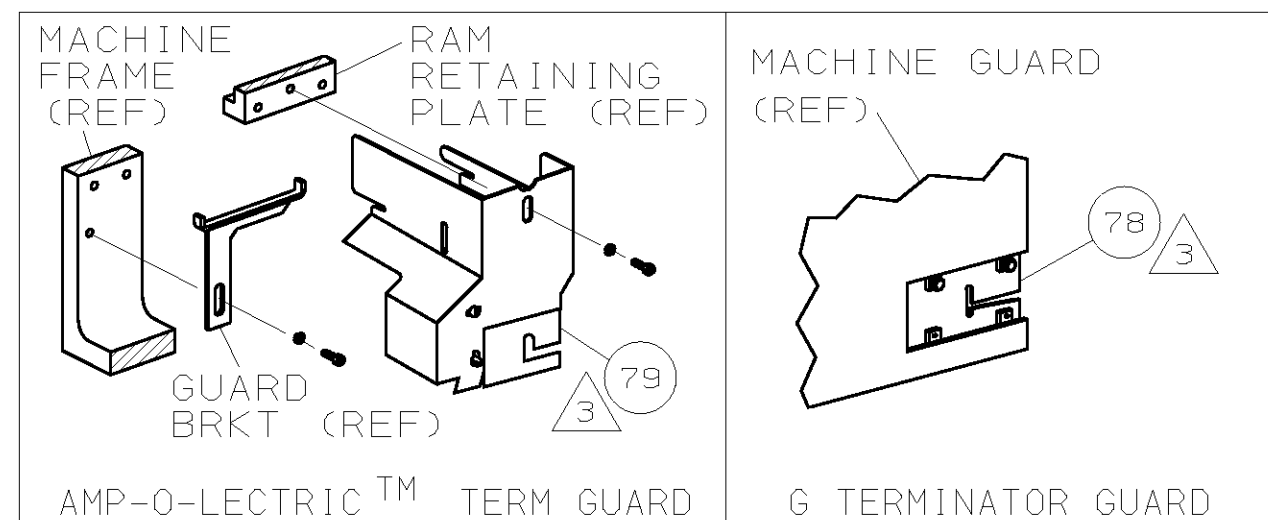


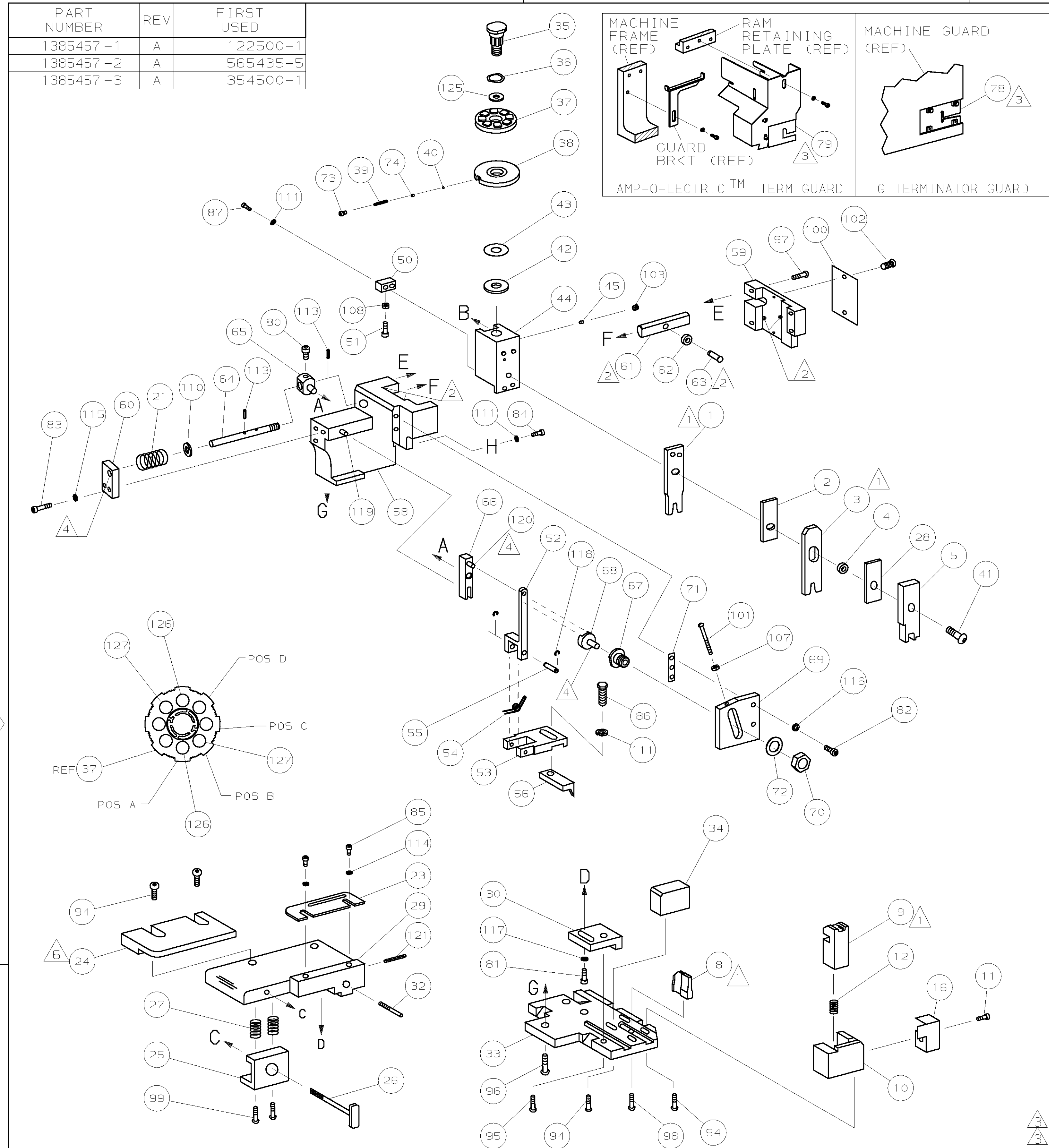
PART NUMBER	REV	FIRST USED
1385457 -1	A	122500-1
1385457 -2	A	565435-5
1385457 -3	A	354500-1



TERMINAL NAME: TERMINAL									
AMP TERM PN		MFR TERM PN		FCI TERMINAL AMP CRIMP SPECS					
1572125		JPT-1811-29		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
				A	.056 ±.002 [1.42 ±0.05mm]			18	
				B	.051 ±.002 [1.30 ±0.05mm]			20	
				C	NOT			USED	
				D	NOT			USED	
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	.080 [2.03mm]		F	20-18	
				INSUL	.100 [2.54mm]		F	-	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.199-.216		NONE		.598		408-8040		458637-1	L2696

								129
2	2	2	-	C	3-354779-4	PIN, WIRE DISC (.3160)B		128
2	2	2	-	C	2-354779-4	PIN, WIRE DISC (.3110)A		127
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		124
1	1	1	-	-	4088040	SF APPL INST 408-8040		123
								122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL		121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (ø.187x.50)LEVER		120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25)HOUSING		119
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN		118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK		117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE		116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD		115
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE		114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD		113
								112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER		111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ		110
								109
1	1	1	-	A	21018-5	NUT, HEX (NO.6) HOLDDOWN		108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32) FEED ADJ		107
								106
								105
								104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM		103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE		102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ		101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG		99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL		98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP		97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING		96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK		95
6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN		94
								93
								92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM		91
								90
								89
								88
2	2	2	-	A	2-21000-7	SCR, SHC (8-32x.44) DEP-HOLD		87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER		86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) FR ST GUIDE		85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER		84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD		83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK		82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL		81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK		80
-	REF	-	-	B	455749-1	GUARD, WINDOW		79
REF	-	-	-	B	679532-1	INSERT, GUARD		78
								77
								76
								75
1	1	1	-	A	690603-1	SPRING, ASSIST		74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC		73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL		72
REF	REF	REF	-	A	690517-1	SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
QTY RECD PER ASSY				PARTS LIST				

-1	LEADMAKE				MECH POST FEED		
-2	BENCH MODEL K				MECH PRE FEED		
-3	BENCH MODEL G				MECH PRE FEED		
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	458537-2	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	B	690786-3	SUPPORT, TERMINAL	34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	6-690504-8	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
							20
1	1	-	-	B	690472-1	STRIPPER	19
							18
							17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
							15
							14
							13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	1-454276-9	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	6-805887-8	ANVIL	8
							7
							6
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	4-456134-0	CRIMPER, INSULATION	3
1	1	1	-	C	455888-4	SPACER, CRIMPER	2
1	1	1	-	C	1-456405-3	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY				PARTS LIST			



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
44 (REF) 91 2 ROTATED 180°	44 (REF) 91 2 ROTATED 180°	44 (REF) 91 2 ROTATED 180°

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. GUIDE OFF INSULATION LEGS

LOC
A

DIST
66

LEADMAKER

H

19

22

K TERMINATOR

G TERMINATOR

Mouser Electronics

Authorized Distributor

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