

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 184330-1 00 CURRENT

UM PC ORG CODE 0K00 PRD CDE M095

SUPPLIER MFG DATE 04/26/04

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 1000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 2X2 CAP ASY KEY F C4

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 04/26/04 PACKAGING REV AV

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 05/06/10

PACKAGE QUANTITY 1000

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL

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	999102-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
1- 995265-2	BAG, GUSSETED	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999754-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

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PLACE BAG IN BOX.
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
SEAL BOX WITH TAPE.
APPLY LABEL PER BOX GRAPHICS.

PALLETTIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 05/06/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
698313-4	FILM, STRETCH	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

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DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 2X2 CAP ASY KEY F C4

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 05/06/10

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

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PLACE 10 BOXES PER LAYER ON PALLET.

PLACE 05 LAYERS PER PALLET.

MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 50.

SECURE PRODUCT TO PALLET WITH STRETCH WRAP.

APPLY LABEL TO OUTSIDE OF STRETCHWRAP.