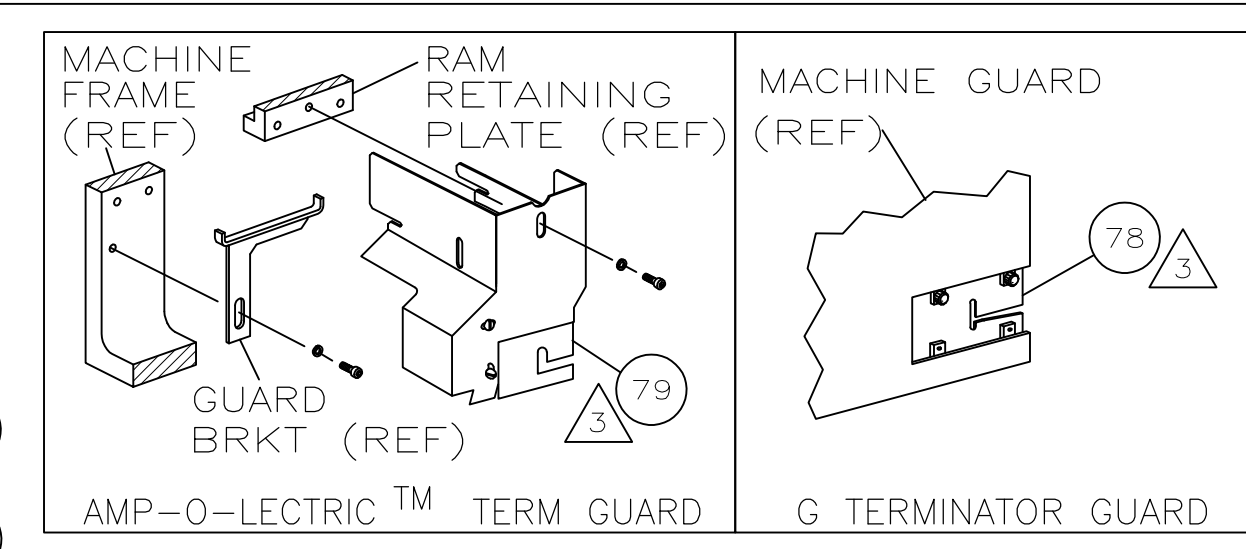
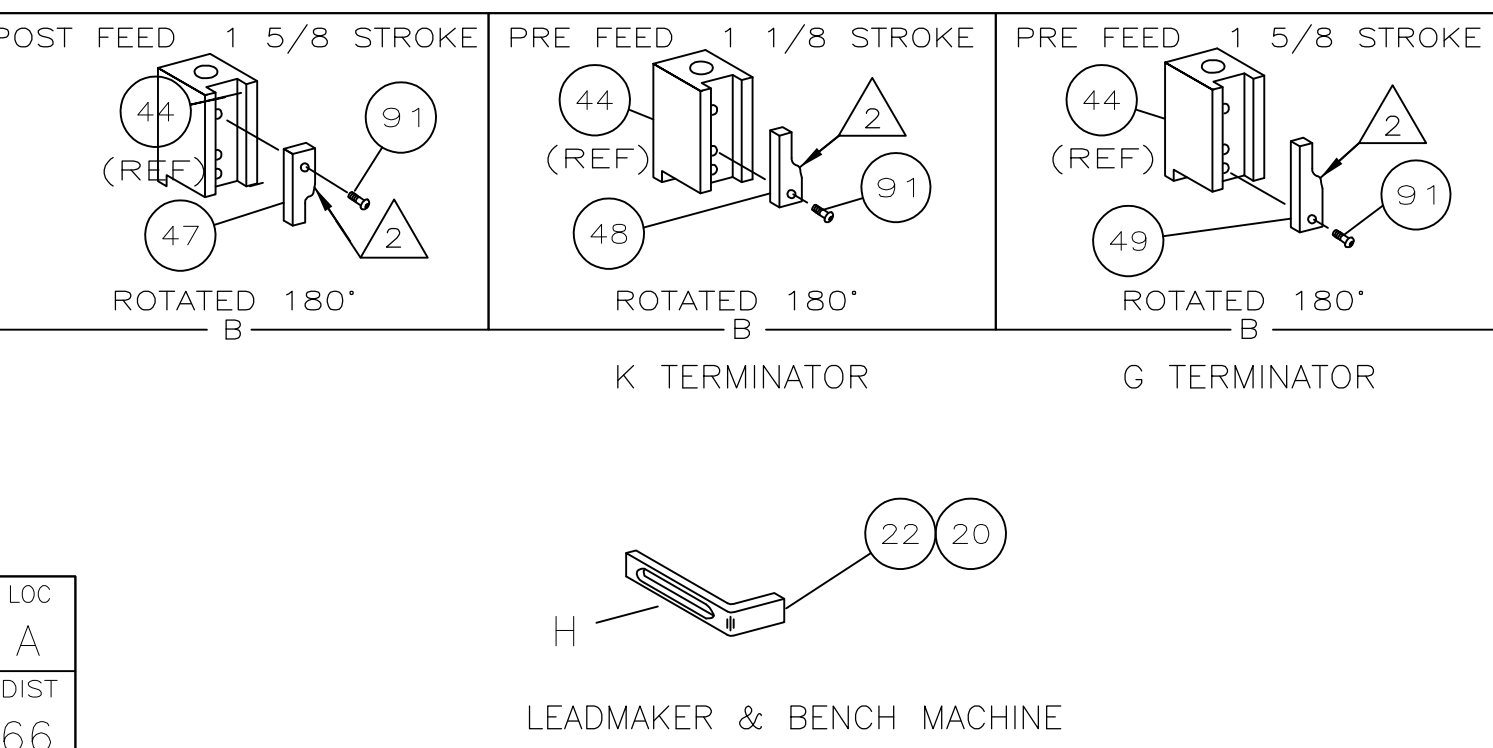
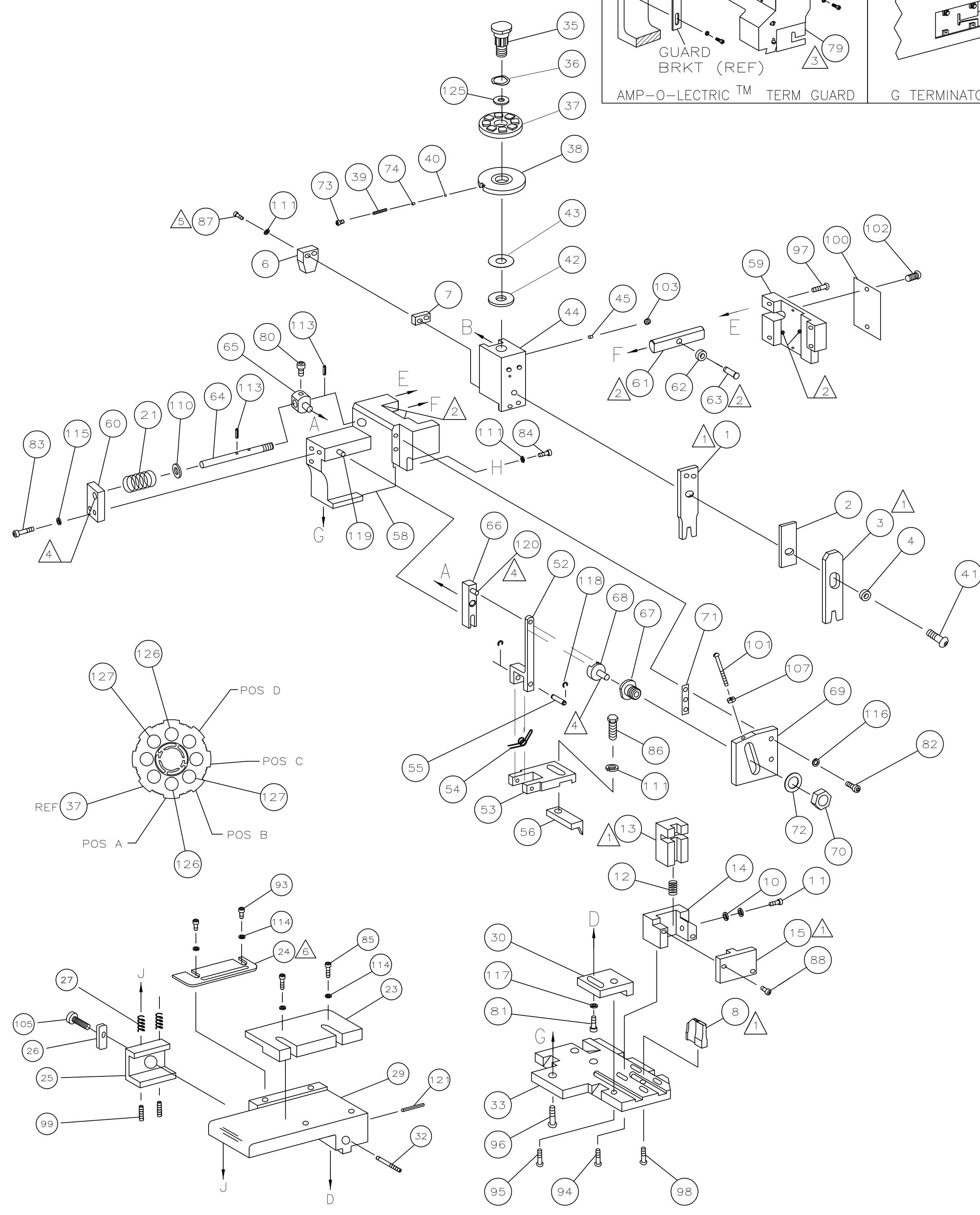


THIS DRAWING IS A CONTROLLED DOCUMENT.

THIS INFORMATION IS CONFIDENTIAL AND PROPRIETARY TO TYCO ELECTRONICS CORPORATION AND ITS WORLDWIDE SUBSIDIARIES AND AFFILIATES. IT MAY NOT BE DISCLOSED TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN AUTHORIZATION OF TYCO ELECTRONICS CORPORATION, HARRISBURG, PENNSYLVANIA, U.S.A.

PART NUMBER	REV	FIRST USED
1852034 -1	B	122500-1
1852034 -2	B	565435-5
1852034 -3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5 CUT TO LENGTH AT ASSEMBLY.
- 6 ASSEMBLE WITH PART NUMBER FACING DOWN.

TERMINAL NAME: TERMINAL, FEMALE					
AMP TERM PN	MFR TERM PN	DELPHI TERMINAL		DELPHI CRIMP SPECS	
1572703-1	2965867	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1572703-2	2962952		A 1.70 ±0.05mm [.067 ±.002]		2.0mm ² OR 14
1572703-3	2965728		B 1.65 ±0.05mm [.065 ±.005]		1.0mm ² OR 16
1572703-4	2977936		C		USED
1572703-5	2965399	D		NOT	
1572703-6	2962447	CRIMP		SIZE	TYPE
1572703-7	2965142	WIRE		3.30mm [.130]	F
		INSUL		4.50mm [.177]	F
		WIRE STRIP LENGTH		FEED	APPL INSTRUCTION
		5.1 [.201]		.688	408-8040
		TERM APPL SPEC		SET UP GAGE	LAYOUT
		NONE		458637-1	L4010

2	2	2	-	354779-1	PIN, WIRE DISC (.2995)B	129
2	2	2	-	9-354778-7	PIN, WIRE DISC (.2980)A	127
1	1	1	-	986950-1	WASHER, FLAT PRECISION	126
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	125
1	1	1	-	4088040	SF APPL INST 408-8040	124
1	1	1	-			123
1	1	1	-			122
1	1	1	-	4-21028-0	PIN, SLTD SPRG(Ø.094x.75)	121
1	1	1	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
1	1	1	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
2	2	2	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
3	3	3	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
2	2	2	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
2	2	2	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
4	4	4	-	21024-2	WASHER,LOCK(#4)	114
2	2	2	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	112
1	1	1	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	111
						110
						109
						108
1	1	1	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
						106
1	1	1	-	22353-8	SCR,SHLD,SLOT HEAD(8-32)	105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
1	1	1	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SKT SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
2	2	2	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	1-21000-3	SCR,BHC(8-32x.25)R STP GDE	93
						92
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
						90
						89
2	2	2	-	1-21000-9	SCR,SHC(6-32x.38)R SHEAR PLATE	88
2	2	2	-	3-21000-0	SCR,SHC(8-32x.81)DEP-HOLD	87
1	1	1	-	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	-	1-21000-5	SCR,SHC(4-40x.50)FR ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
2	2	2	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
2	2	2	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	1	-	-	462992-7	GUARD ASSY	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	458109-1	WASHER, SPECIAL	72
1	1	1	-	690517-1	SPACER	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST		

-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED

1	1	1	-	22594-8	NUT,HEX(1/2-20)	70
1	1	1	-	240628-1	PLATE, ADJUSTMENT	69
1	1	1	-	240626-1	SHAFT, PIVOT	68
1	1	1	-	240633-1	BUSHING	67
1	1	1	-	455680-1	LEVER, INTERMEDIATE	66
1	1	1	-	240629-1	BLOCK, PIVOT	65
1	1	1	-	240632-2	SCREW, ADJ FEED ROD	64
1	1	1	-	240659-3	PIN, CAM ROLLER	63
1	1	1	-	240658-1	ROLLER, CAM	62
1	1	1	-	454398-2	ROD, FEED	61
1	1	1	-	454178-1	GUIDE, FEED ROD	60
1	1	1	-	454220-1	CAP, RAM	59
1	1	1	-	454485-1	HOUSING	58
						57
1	1	1	-	3-694433-9	PAWL, FEED	56
1	1	1	-	240624-1	PIN, FEED FINGER	55
1	1	1	-	691499-1	SPRING, FEED FINGER	54
1	1	1	-	690541-1	HOLDER, FEED FINGER	53
1	1	1	-	455679-1	LEVER, TERMINAL FEED ARM	52
						51
						50
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST	47
						46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	455673-1	RAM	44
1	1	1	-	690125-1	WASHER, LAMINATED	43
1	1	1	-	690124-1	WASHER, RAM	42
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	690142-1	DISC, INSULATION	38
1	1	1	-	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	22480-5	WASHER, SPRING	36
1	1	1	-	690212-1	POST, RAM	35
						34
1	1	1	-	455675-3	PLATE, BASE	33
1	1	1	-	690432-3	ADJUSTMENT SCREW	32
						31
1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	1-844048-7	PLATE, STRIP GUIDE	29
						28
2	2	2	-	1-22282-3	SPRING, DRAG	27
1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
1	1	1	-	1673009-1	DRAG, TERMINAL	25
1	1	1	-	690438-1	GUIDE, STRIP (REAR)	24
1	1	1	-	1-189124-4	GUIDE, STRIP (FRONT)	23
-	-	1	-	690472-2	STRIPPER	22
1	1	1	-	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	690472-1	STRIPPER	20
						19
						18
						17
						16
1	1	1	-	1673256-2	PLATE, SHEAR (REAR)	15
1	1	1	-	1673255-1	HOLDER, SHEAR (REAR)	14
1	1	1	-	1673257-2	SHEAR, FLOAT (REAR)	13
1	1	1	-	4-22280-8	SPRING, SHEAR	12
1	1	1	-	1-21000-9	STOP, SHEAR(6-32x.38)	11
2	2	2	-	21055-5	WASHER, FLAT(#6) SHEAR STOP	10
						9
1	1	1	-	9-662520-9	ANVIL	8
1	1	1	-	4-240641-7	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	690468-6	DEPRESSOR, SHEAR (REAR)	6
						5
1	1	1	-	1-238009-1	SPACER, BLOCK CRIMPER	4
1	1	1	-	5-1424909-1	CRIMPER, INSULATION	3
1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	-	9-1490019-5	CRIMPER, WIRE	1

DWG: R.O.WILSON		19APROS	MATERIAL: -	HEAT TREAT: -
CHK: R.O.WILSON		19APROS		
APVD: T.ELBIN		20APROS		
NAME: T.ELBIN		Tyco Electronics Corporation Harrisburg, PA 17105-3608		
SCALE: -		SIZE: A1	DRAWING NO: 1852034	SHEET 1 of 1
DATE: 5-2010		MY: TE	REV: B1	
P: B1		L: ECR-10-011083		REVISION RECORD
Q: 5-2010		R: MY		TE
S: 5-2010		T: MY		TE
U: 5-2010		V: MY		TE
W: 5-2010		X: MY		TE
Y: 5-2010		Z: MY		TE
AA: 5-2010		AB: MY		TE
AC: 5-2010		AD: MY		TE
AE: 5-2010		AF: MY		TE
AG: 5-2010		AH: MY		TE
AI: 5-2010		AJ: MY		TE
AK: 5-2010		AL: MY		TE
AM: 5-2010		AN: MY		TE
AO: 5-2010		AP: MY		TE
AQ: 5-2010		AR: MY		TE
AS: 5-2010		AT: MY		TE
AU: 5-2010		AV: MY		TE
AW: 5-2010		AX: MY		TE
AY: 5-2010		AZ: MY		TE
BA: 5-2010		BB: MY		TE
BC: 5-2010		BD: MY		TE
BE: 5-2010		BF: MY		TE
BG: 5-2010		BH: MY		TE
BI: 5-2010		BJ: MY		TE
BK: 5-2010		BL: MY		TE
BM: 5-2010		BN: MY		TE
BO: 5-2010		BP: MY		TE
BQ: 5-2010		BR: MY		TE
BS: 5-2010		BT: MY		TE
BU: 5-2010		BV: MY		TE
BW: 5-2010		BX: MY		TE
BY: 5-2010		BZ: MY		TE
CA: 5-2010		CB: MY		TE
CC: 5-2010		CD: MY		TE
CE: 5-2010		CF: MY		TE
CG: 5-2010		CH: MY		TE
CI: 5-2010		CJ: MY		TE
CK: 5-2010		CL: MY		TE
CM: 5-2010		CN: MY		TE
CO: 5-2010		CP: MY		TE
CQ: 5-2010		CR: MY		TE
CS: 5-2010		CT: MY		TE
CU: 5-2010		CV: MY		TE
CV: 5-2010		CW: MY		TE
CW: 5-2010		CX: MY		TE
CX: 5-2010		CY: MY		TE
CY: 5-2010		CZ: MY		TE
CZ: 5-2010		DA: MY		TE
DA: 5-2010		DB: MY		TE
DB: 5-2010		DC: MY		TE
DC: 5-2010		DD: MY		TE
DD: 5-2010		DE: MY		TE
DE: 5-2010		DF: MY		TE
DF: 5-2010		DG: MY		TE
DG: 5-2010		DH: MY		TE
DH: 5-2010		DI: MY		TE
DI: 5-2010		DJ: MY		TE
DJ: 5-2010		DK: MY		TE
DK: 5-2010		DL: MY		TE
DL: 5-2010		DM: MY		TE
DM: 5-2010		DN: MY		TE
DN: 5-2010		DO: MY		TE
DO: 5-2010		DP: MY		TE
DP: 5-2010		DQ: MY		TE
DQ: 5-2010		DR: MY		TE
DR: 5-2010		DS: MY		TE
DS: 5-2010		DT: MY		TE
DT: 5-2010		DU: MY		TE
DU: 5-2010		DV: MY		TE

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852034-2](#)