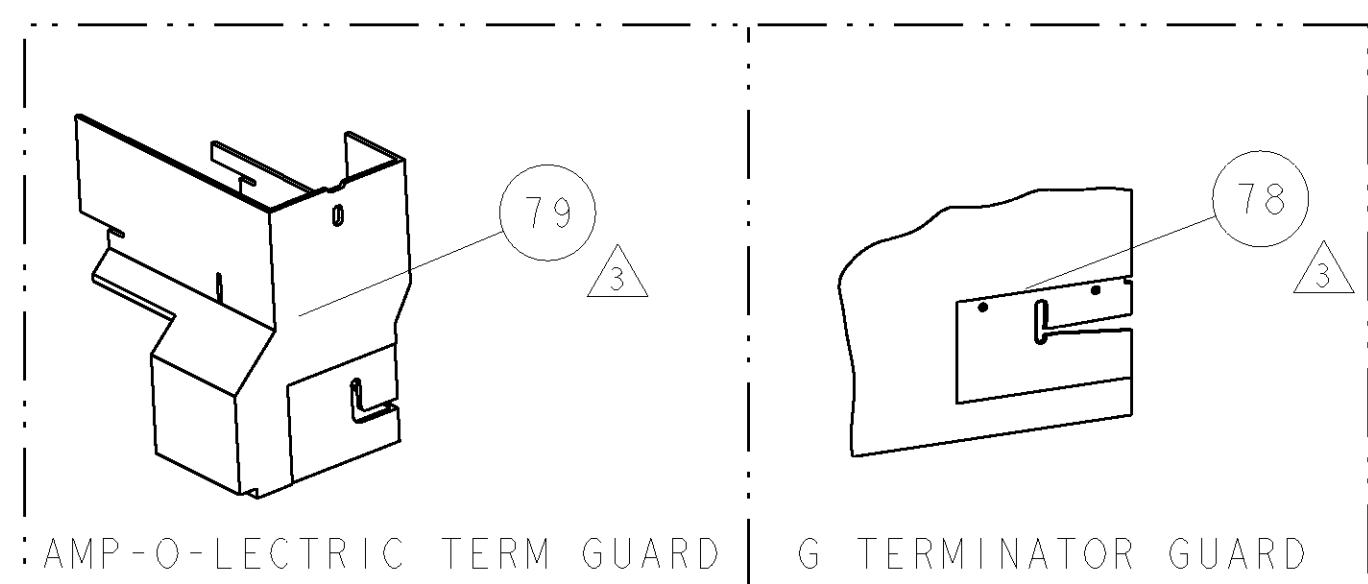
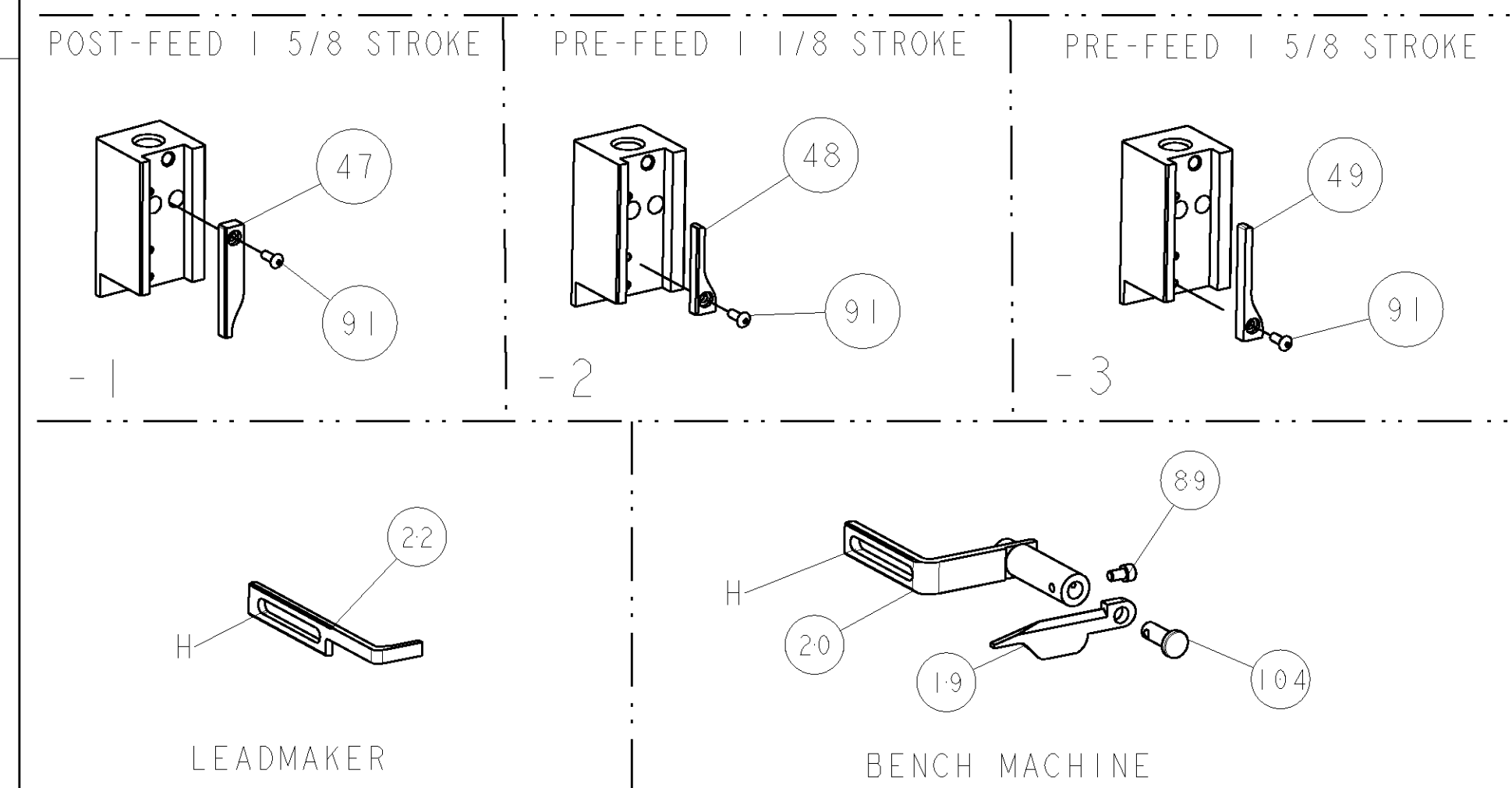
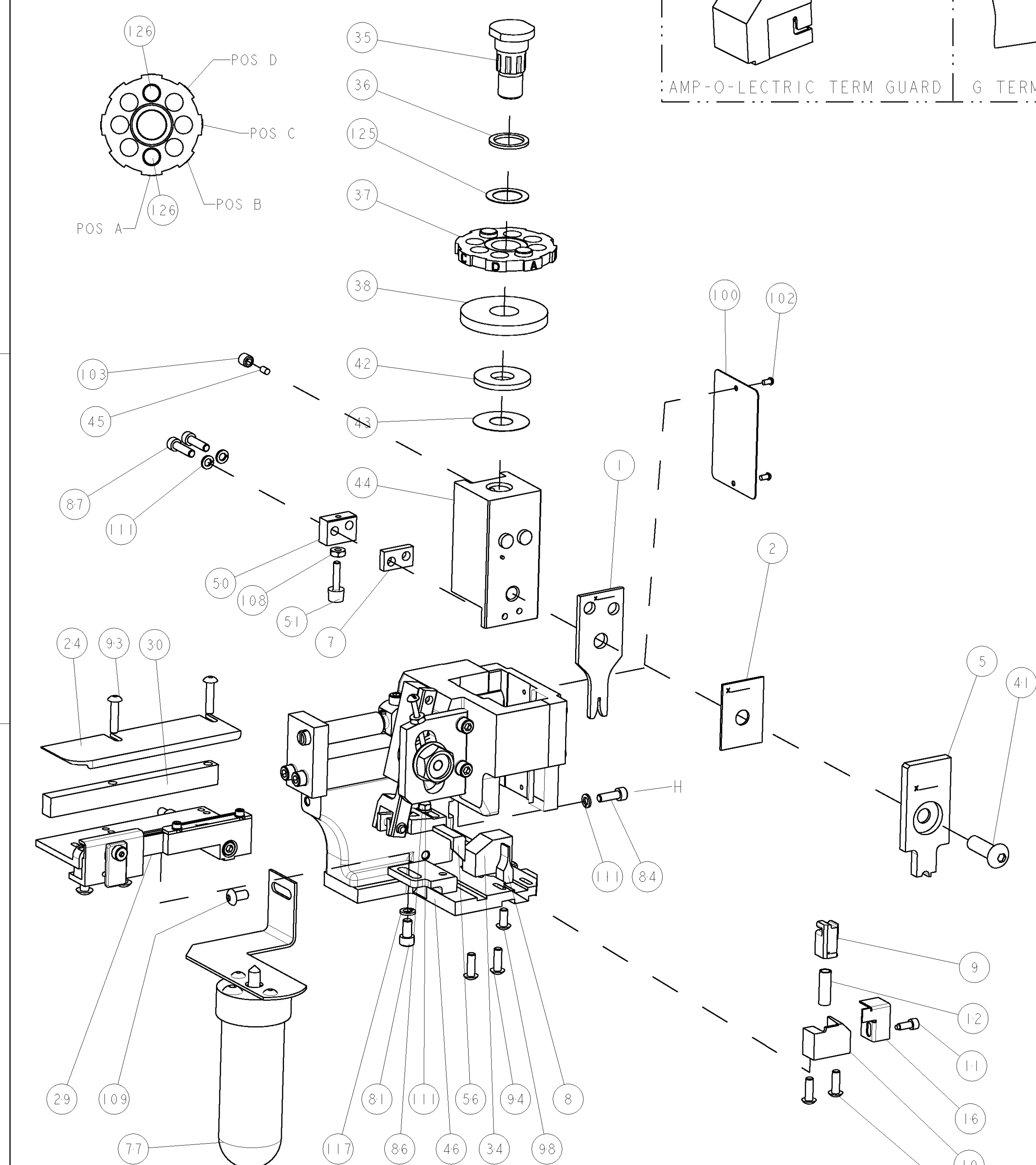


8			7					
THIS DRAWING IS UNPUBLISHED.			RELEASED FOR PUBLICATION			20		
(C) COPYRIGHT 20			BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.					
PART NUMBER	REV	FIRST USED	POWER UNIT			FEED TYPE		
1852025-1	A	122500-1	LEADMAKER			POST FEED		
1852025-2	A	565435-5	BENCH MODEL K			PRE FEED		
1852025-3	A	354500-1	BENCH MODEL G			PRE FEED		



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

TERMINAL NAME: TERMINAL					
TYCO PN	MANF PN	INTERPLEX TERMINAL- AMP CRIMP SPECS			
1572693	6054200				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.034±.002 [.86±0.05mm]	32 AWG	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.042 [1.07mm]	F	32 AWG
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.131 - .146	NONE	.339	408-8040	458637-1	

-	-	-	-	-	-	129
-	-	-	-	-	-	128
-	-	-	-	-	-	127
2	2	2	-	6-354779-2	PIN, WIRE DISC, .3300	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
-	-	-	-	-	-	122
-	-	-	-	-	-	121
-	-	-	-	-	-	120
-	-	-	-	-	-	119
-	-	-	-	-	-	118
1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	117
-	-	-	-	-	-	116
-	-	-	-	-	-	115
-	-	-	-	-	-	114
-	-	-	-	-	-	113
-	-	-	-	-	-	112
4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	111
-	-	-	-	-	-	110
-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	109
1	1	1	-	21018-5	NUT, HEX, REG 6-32	108
-	-	-	-	-	-	107
-	-	-	-	-	-	106
-	-	-	-	-	-	105
-	-	-	-	-	-	104
1	1	-	-	992031-1	PIN, CLEVIS	103
1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	102
2	2	2	-	21017-2	SCREW, DRIVE	101
-	-	-	-	-	-	100
1	1	1	-	461264-1	PLATE, IDENTIFICATION	99
-	-	-	-	-	-	98
1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	97
-	-	-	-	-	-	96
-	-	-	-	-	-	95
4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	94
2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	93
-	-	-	-	-	-	92
1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	90
1	1	-	-	7-21000-9	SCR, SKT HD CAP 4-40 X .188	89
-	-	-	-	-	-	88
2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	87
1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	86
-	-	-	-	-	-	85
1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	84
-	-	-	-	-	-	83
-	-	-	-	-	-	82
1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	81
-	-	-	-	-	-	80
-	REF	-	-	455749-1	GUARD WINDOW	79
-	REF	-	-	679532-1	INSERT, GUARD	78
-	1	-	-	1-465184-0	LUBRICATOR ASSY	77
-	-	-	-	-	-	76
-	-	-	-	-	-	75
-	-	-	-	-	-	74
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC		DIST		REV		DATE		DWN		APVD	
A	66										
		P		LTR		DESCRIPTION		DATE		DWN	
		A				RELEASED		4/7/2005		LG	