

-1 LEADMAKER MECH POST FEED	
AMP CRIMP SPECS -2 BENCH MODEL K MECH PRE FEED	
WIRE SIZE -3 BENCH MODEL G MECH PRE FEED	
24 REF REF REF - B 22594-8 NU	JT,HEX(1/2-20)
	ATE, ADJUSTMENT
	IAFT, PIVOT ISHING
	EVER, INTERMEDIATE
	OCK, PIVOT
	REW, ADJ FEED ROD
	N, CAM ROLLER
	DLLER, CAM
	DD, FEED JIDE, FEED ROD
	P, RAM
	DUSING
(.3205)B 127	
(.3190) A 126 1 1 1 - B 458537-2 PAN	WL, FEED
	N, FEED FINGER
	PRING, FEED FINGER
	DLDER, FEED FINGER
	VER, TERMINAL FEED ARM
	MPER, HOLDDOWN Pacer, Tonker
	M, PRE-FEED 1 5/8 ST
	M, PRE-FEED 1 1/8 ST
	M, POST-FEED 1 5/8 ST
	PLICATOR, BASIC (SUBASSY)
	UG, NYLON
T STP GUIDE 114 1 1 1 - C 455673-1 RAN	
	SHER, LAMINATED
	SHER, RAM
	DLT, CRIMPER(5/16×1.00) ALL, STEEL
	PRING, COMPRESSION
	SC, INSULATION
	SC, WIRE
106 1 1 1 - A 22480-5 WAS	SHER, SPRING
	DST, RAM
	JPPORT, TERMINAL
	ATE, BASE
D ID PLATE 102	
	OCK, STRIP GUIDE ADJ
	ATE, STRIP GUIDE
	ACER, FRONT SHEAR DEP
75)CAP 97 REF REF REF - A 1-22284-0 SPF	PRING, DRAG
	EVER, DRAG RELEASE
	AG, TERMINAL
	JIDE, STRIP (REAR)
	JIDE, STRIP (FRONT) RIPPER
	PRING, FEED RETURN
90	
	RIPPER
88 1 1 1 B 1320908-4 SP/	ACER, STRIP GUIDE
62) 87	
	JARD, CHIP, FRONT
r st guide 85 Stripper 84	
STRIPPER 84 EED ROD GD 83	
	PRING, SHEAR
	OP, SHEAR
	DLDER, SHEAR (FRONT)
	EAR, FLOAT (FRONT)
	IVIL
	ACER, DEPRESSOR (REAR)
76 1 1 - C 455889-9 DEF	PRESSOR, SHEAR (FRONT)
	ACER, BLOCK CRIMPER
	RIMPER, INSULATION
	PACER, CRIMPER
	RIMPER, WIRE
NN ITEM NO -3 -2 -1 U/M DWG PART NO	DESCRIPTION
REVISION OF EACH ASSY N	
QTY REQD PER ASSY PART DIMENSIONS IN INCHES. MATL HT TR	TS LIST FIN
DO NOT SCALE PRINT	<u> </u>
TOLERANCES UNLESS OTHERWISE SPECIFIED: DR 31MAY05 APP 31MAY05	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- DR 31MAYO5 APP 31MAYO5 B.HIGMAN T.ELBIN	Tyco Electronics Harrisburg, PA 17105-
TOLERANCES UNLESS OTHERWISE SPECIFIED: DR 31MAY05 APP 31MAY05 2 PLC DEC ±- B.HIGMAN T.ELBIN	

RESTRICTED TO

CUSTOMER AND ASSEMBLY DRAWING

cage code 00779

				110			
							129
2	2	2	_	С	4-354779-5	PIN, WIRE DISC (.3215)C	128
2	2	2		C	4-354779-3		127
						PIN, WIRE DISC (.3205)B	
2	2	2	-	C	4-354779-0	PIN, WIRE DISC (.3190)A	126
1	1	1	_	Α	986950-1	WASHER, FLAT PRECISION	125
1	1	1					
			-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	_	4088040	SF APPL INST 408-8040	123
-							122
							121
REF	REF	REF	_	Α	1-21030-1	PIN,DOWEL(Ø.187×.50)LEVER	120
						,	
REF	REF	REF	_	A	1-21030-6	PIN, DOWEL (Ø.187×1.25) HOUSING	119
≷EF	REF	REF	-	A	21045-3	RING,RET "C" (Ø.187)FD FING PIN	118
1	1	1	_	A	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
≷EF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
EF	REF	REF		A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
сef	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125×.50)ADJ ROD	113
							112
1	4	4					
4	4	4	-	A	21024-4	WASHER,LOCK(#8)STRIPPER	111
EF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110
							109
1	4	A					
		1	_	A	21018-5	NUT,HEX (6-32)	108
EF	REF	REF	_	Α	21068-5	NUT,HEX(6-32)FEED ADJ	107
-						,	106
ΕF	REF	REF	_	A	22353-8	SCR, SHLD (Ø.187×.25) DRAG LEVER	105
							104
1	1	1		٨	21000 2	SOD SKT SET (1 / A DA DE LUADAN	103
				A	21009-2	SCR,SKT SET(1/4-20×.25 LW)RAM	
2	2	2	-	A	21017-2	SCR, DRIVE (#2×.19) ID PLATE	102
EF	REF	REF	_	A	6-23715-5	SCR,PAN HD(6-32×1.50)FEED ADJ	101
1							
			-	В	461264-1	PLATE, IDENTIFICATION	100
EF	REF	REF	-	A	3-21002-0	SCR, BHC (10-32×.88) DRAG	99
1	1	1	_	A	22733-8	SCR, BHC (8-32×.38 LW) ANVIL	98
EF	REF	REF	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	97
EF	REF	REF	_	Α	2-22733-8	SCR, BHC(1/4-20×.62)HOUSING	96
EF	REF	REF		A	2-21002-7	SCR,BHC(10-32x.50)5G ADJ BLOCK	95
4	4	4	-	A	2-21002-2	SCR,BHC(8-32×.50)TERM H DWN	94
2	2	2	_	A	2-21002-4	SCR, BHC (8-32×.75) TERM H DWN	93
_				/ \			
							92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
							90
							89
							88
2	2	2	_	A	2-21000-8	SCR, SHC CAP (8-32×.62)	87
2	2	2					
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32×.31)FEED FINGER	86
EF	REF	REF	_	Α	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
1	1	1				,	
I				A	2-21000-7	SCR, SHC (8-32×.50) STRIPPER	84
EF	REF	REF	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
EF	REF	REF	_	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1 1							
1	1	i 1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
1	1		<u> </u>			SCR, SHC (10-32×.38) PIVOT BLK	00
1	1 REF	REF	-	A	3-21000-4	JUCCIO JZX, JUJI IVOI DENI	80
1	1 REF	REF	-				
1 EF -	1 REF REF	REF	-	В	455749-1	GUARD, WINDOW	79
1 EF -		REF	_				
1 EF -		REF -		В	455749-1	GUARD, WINDOW	79 78
1 EF -		REF		В	455749-1	GUARD, WINDOW	79 78 77
1 EF -		REF - -	-	В	455749-1	GUARD, WINDOW	79 78 77 76
1 EF -		- -		В	455749-1	GUARD, WINDOW	79 78 77
1 EF -		1 REF - -		B	455749-1 679532-1	GUARD, WINDOW INSERT, GUARD	79 78 77 76 75
1 EF -		- - 1		B B A	455749-1 679532-1 690603-1	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST	79 78 77 76 75 74
1 EF -	REF - 1 1	_ 		B	455749-1 679532-1 690603-1 23030-1	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DISC	79 78 77 76 75 74 73
1 EF 2EF 1		REF 		B B A	455749-1 679532-1 690603-1	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DISC	79 78 77 76 75 74
1 	REF - 1 REF	_ _ 1 		B B A A A	455749-1 679532-1 690603-1 23030-1 458109-1	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DISC WASHER, SPECIAL	79 78 77 76 75 74 73 72
1 EF EF 1 1 EF EF	REF - 1 REF REF	_ 		B B A A A A A	455749-1 679532-1 690603-1 23030-1	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DISC	79 78 77 76 75 74 73 72 71
1 EF EF 1 1 EF EF	REF - 1 REF	_ _ 1 	- - - - - - - - -	B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DISC WASHER, SPECIAL	79 78 77 76 75 74 73 72 71 ITEM
1 EF 1 1 EF EF	REF - 1 REF REF	- - 1 REF REF	- - - - - - U/M	B B A A A A A	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DISC WASHER, SPECIAL SPACER	79 78 77 76 75 74 73 72 71
1 EF EF 1 EF EF -3	REF - 1 1 REF REF -2	- - 1 REF REF -1		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DISC WASHER, SPECIAL SPACER DESCRIPTION	79 78 77 76 75 74 73 72 71 ITEM
1 EF EF 1 EF EF -3	REF - 1 REF REF	- - 1 REF REF -1		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DISC WASHER, SPECIAL SPACER	79 78 77 76 75 74 73 72 71 ITEM
1 EF EF 1 EF EF -3	REF - 1 1 REF REF -2	- - 1 REF REF -1		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DISC WASHER, SPECIAL SPACER DESCRIPTION	79 78 77 76 75 74 73 72 71 ITEM
1 EF EF 1 1 EF EF -3	REF - 1 1 REF REF -2	- - 1 REF REF -1		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR, SHC (6-32×.25 SL) INS DISC WASHER, SPECIAL SPACER DESCRIPTION	79 78 77 76 75 74 73 72 71 ITEM
1 EF 2 EF 1 1 2 EF 2 EF -3	REF - 1 1 REF REF -2	- - 1 REF REF -1		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR, SHC (6-32×.25 SL) INS DISC WASHER, SPECIAL SPACER DESCRIPTION	79 78 77 76 75 74 73 72 71 ITEM
1 EF EF 1 1 EF EF -3	REF - 1 1 REF REF -2	- - 1 REF REF -1		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR, SHC (6-32×.25 SL) INS DISC WASHER, SPECIAL SPACER DESCRIPTION	79 78 77 76 75 74 73 72 71 ITEM
1 EF EF 1 1 EF EF -3	REF - 1 1 REF REF -2	- - 1 REF REF -1		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR, SHC (6-32×.25 SL) INS DISC WASHER, SPECIAL SPACER DESCRIPTION	79 78 77 76 75 74 73 72 71 ITEM
1 2EF 2EF 1 1 2EF 2EF 2EF -3	REF - 1 1 REF REF -2	- - 1 REF REF -1		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR, SHC (6-32×.25 SL) INS DISC WASHER, SPECIAL SPACER DESCRIPTION	79 78 77 76 75 74 73 72 71 ITEM
1 EF EF 1 EF EF -3	REF - 1 1 REF REF -2	- - 1 REF REF -1		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR, SHC (6-32×.25 SL) INS DISC WASHER, SPECIAL SPACER DESCRIPTION	79 78 77 76 75 74 73 72 71 ITEM
1 EF EF 1 EF EF -3	REF - 1 1 REF REF -2	- - 1 1 REF REF -1 PER A		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR, SHC (6-32×.25 SL) INS DISC WASHER, SPECIAL SPACER DESCRIPTION PARTS LIST	79 78 77 76 75 74 73 72 71 ITEM
1 EF 1 1 EF - 3 QT \	REF - 1 1 REF REF -2	- - 1 1 REF REF -1 PER A		B B A A A A DWG	455749-1 679532-1 690603-1 23030-1 458109-1 690517-1 PART NO	GUARD, WINDOW INSERT, GUARD SPRING, ASSIST SCR,SHC (6-32×.25 SL) INS DISC WASHER, SPECIAL SPACER DESCRIPTION PARTS LIST	79 78 77 76 75 74 73 72 71 ITEM NO

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