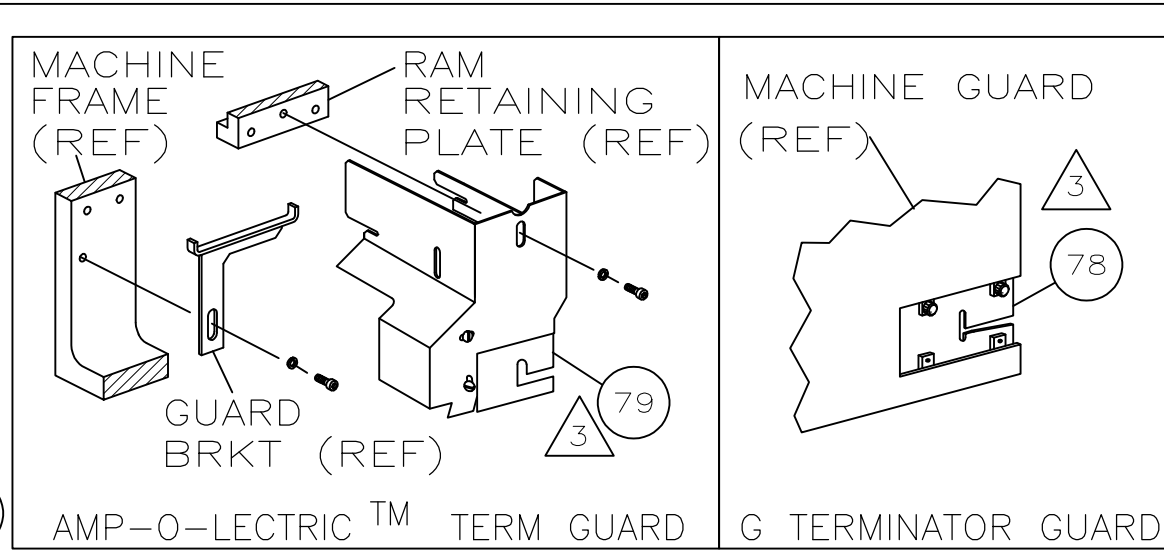


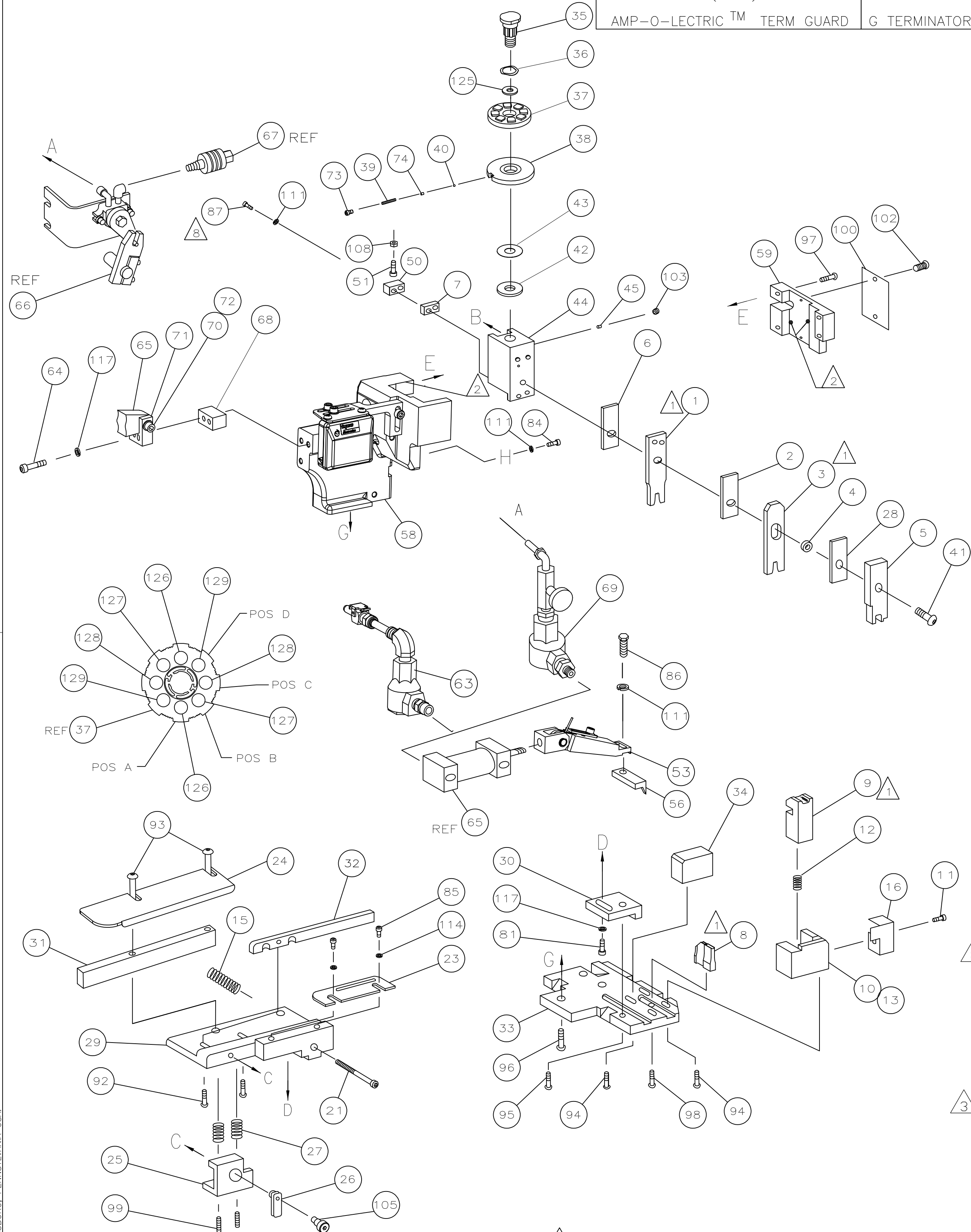
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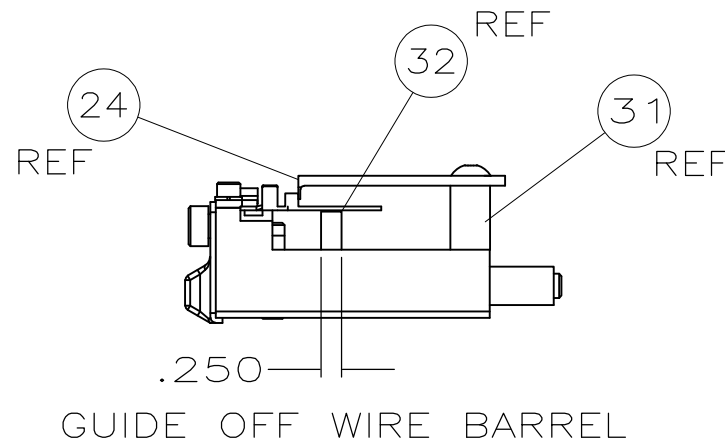
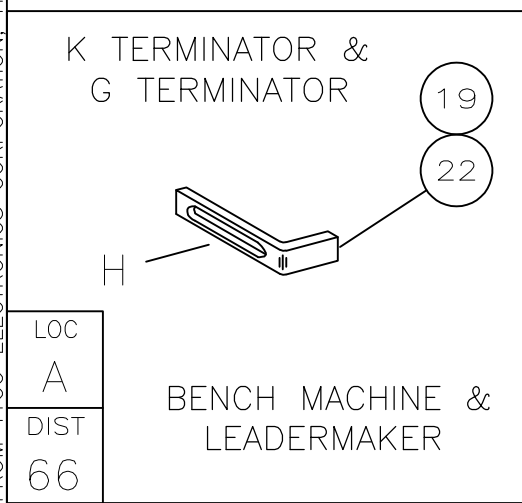
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852252 -1	C	122500-1	LEADMAKER	AIRFEED
1852252 -2	C	565435-5	BENCH MODEL K	AIRFEED
1852252 -3	C	354500-1	BENCH MODEL G	AIRFEED
1852252 -6	C	NON-CUTTING	NON CUTTING	AIRFEED
7-1852252 -7	B	SPARE PARTS	SPARE PARTS	AIRFEED



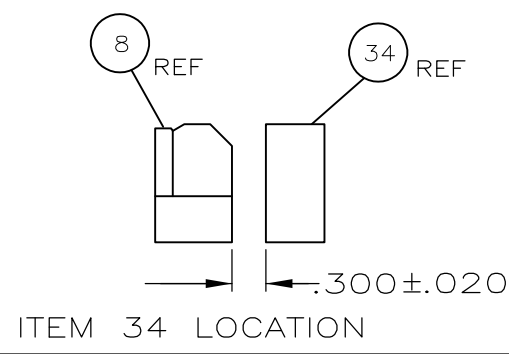
TERMINAL NAME: L-TYPE FEMALE					
AMP TERM PN	MFR TERM PN	YAZAKI TERMINAL		YAZAKI CRIMP SPECS	
SOCKET	SOCKET	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
1572755	7116-3250	A	2.75 ±0.05 [.108 ±.002IN]	8mm ²	
		B	2.75 ±0.05 [.108 ±.002IN]	7mm ²	
		C	2.6 ±0.05 [.102 ±.002IN]	6mm ²	
		D	2.4 ±0.05 [.094 ±.002IN]	5mm ²	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	6.3 [.248IN]	F	5-8mm ²
		INSUL	8.5 [.333IN]	F	Ø5.84 MAX
LAYOUT L4037					
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
7.5-8.5		NONE	26.34	408-8040	458637-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



-	2	2	2	2	-	9-354778-3	PIN, WIRE DISC. .2960 D	129
-	2	2	2	2	-	7-354778-6	PIN, WIRE DISC. .2875 C	128
-	2	2	2	2	-	6-354778-5	PIN, WIRE DISC. .2820 B	127
-	2	2	2	2	-	6-354778-5	PIN, WIRE DISC. .2820 A	126
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	123
-	3	3	3	3	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	122
-	2	2	2	2	-	21024-2	WASHER, LOCK (#4)	121
-	4	4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	120
-	1	1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	119
-	1	1	1	1	-	21989-8	SCR, SHC SHLD DRAG	118
-	1	1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	117
-	2	2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	116
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	115
-	2	2	2	2	-	5-21006-6	SCR,SET(10-32x.75)	114
-	1	1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	113
-	4	4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	112
-	3	3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	111
-	1	1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	110
-	4	4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	109
-	2	2	2	2	-	9-21002-6	SCR,BHC(8-32x.88)R STP GDE	108
-	4	4	4	4	-	1-21002-4	SCR, BHC (4-40X.38) FENCE	107
-	2	2	2	2	-	2-21000-8	SCR,SHC(8-32x.625)STRIPPER	106
-	1	1	1	1	-	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	105
-	2	2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)	104
-	1	1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	103
-	1	1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	102
-	1	-	1	-	-	462992-7	GUARD ASSY	101
-	-	REF	-	-	-	679532-1	INSERT, GUARD	100
-	1	1	1	1	-	690603-1	SPRING, ASSIST	99
-	1	1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	98
-	1	1	1	1	-	3-21001-5	SCR,SHC(3/8x1.00)FEED MT	97
-	1	1	1	1	-	459610-3	MOUNT, FEED BRACKET	96
-77	-6	-2	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO



-	1	1	1	1	-	21024-8	WASHER,LOCK(3/8)FEED BRKT	70
-	1	-	1	-	-	692655-5	AIR FEED VALVE ASSY	69
-	1	1	1	1	-	461690-1	SPACER, AIR FEED	68
-	REF	-	REF	-	-	24042-2	VALVE, SHUT OFF	67
-	REF	-	REF	-	-	692655-6	AIR FEED VALVE ASSY	66
-	1	1	1	1	-	461065-2	AIR FEED ASSY (2 INCH)	65
-	2	2	2	2	-	4-21000-3	SCR,SHC(10-32x2.00)AIR ASSY	64
-	-	1	-	1	-	692655-7	AIR FEED VALVE ASSY	63
-	1	1	1	1	-	454220-1	CAP, RAM	62
-	1	1	1	1	-	454485-1	HOUSING	61
-	1	1	1	1	-	3-694433-1	PAWL, FEED	60
-	1	1	1	1	-	461062-1	FEED FINGER ASSY	59
-	1	1	1	1	-	811242-2	BUMPER, HOLDDOWN	58
-	1	1	1	1	-	690753-1	SPACER, TONKER	57
-	1	1	1	1	-	690191-1	PLUG, NYLON	56
-	1	1	1	1	-	819307-7	RAM	55
-	1	1	1	1	-	690125-1	WASHER, LAMINATED	54
-	1	1	1	1	-	1-690124-0	WASHER, RAM	53
-	1	1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	52
-	1	1	1	1	-	23241-6	BALL, STEEL	51
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	50
-	1	1	1	1	-	1-690142-2	DISC, INSULATION	49
-	1	1	1	1	-	354777-1	DISC, WIRE	48
-	1	1	1	1	-	22480-5	WASHER, SPRING	47
-	1	1	1	1	-	690212-1	POST, RAM	46
-	1	1	1	1	-	690786-4	SUPPORT, TERMINAL	45
-	1	1	1	1	-	455675-1	PLATE, BASE	44
-	1	1	1	1	-	189807-5	FENCE	43
-	1	1	1	1	-	1320908-7	SPACER, STRIP GUIDE	42
-	1	1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	41
-	1	1	1	1	-	1633087-9	PLATE, STRIP GUIDE	40
-	2	2	2	2	-	1-22284-0	SPRING COMPRESSION	39
-	1	1	1	1	-	356835-1	LEVER DRAG RELEASE	38
-	1	1	1	1	-	240792-1	TERMINAL DRAG	37
-	1	1	1	1	-	1320928-1	GUIDE, STRIP (REAR)	36
-	1	1	1	1	-	690438-4	FRONT STRIP GUIDE	35
-	-	-	-	1	-	690472-2	STRIPPER	34
-	2	2	2	2	-	8-21000-7	SCR,SHC(10-32x2.5)STRIPPER	33
-	1	1	1	-	-	691353-1	STRIPPER	32
-	1	1	1	1	-	318563-1	GUARD, CHIP, FRONT	31
-	1	1	1	1	-	1-22281-8	SPRING COMPRESSION	30
-	1	-	-	-	-	679625-2	HOLDER, SHEAR (NON-CUT)	29
-	1	1	1	1	-	3-22280-3	SPRING, SHEAR	28
-	1	1	1	1	-	690461-2	STOP, SHEAR	27
-	-	1	1	1	-	1-690459-0	HOLDER, SHEAR (FRONT)	26
-	1	1	1	1	-	454276-9	SHEAR, FLOAT (FRONT)	25
1	1	1	1	1	-	1901624-2	ANVIL	24
-	1	1	1	1	-	240641-9	SPACER, DEPRESSOR (REAR)	23
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	22
-	1	1	1	1	-	2-455889-1	DEPRESSOR, SHEAR (FRONT)	21
-	1	1	1	1	-	238011-1	SPACER, BLOCK CRIMPER	20
1	1	1	1	1	-	9-1424909-5	CRIMPER, INSULATION	19
-	1	1	1	1	-	2-455888-2	SPACER, CRIMPER	18
1	1	1	1	1	-	2-1673600-6	CRIMPER, WIRE	17
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
mm		0 PLC ±	1 PLC ±
		2 PLC ±	3 PLC ±
		4 PLC ±	
ANGLES:		SURFACE TEXTURE	
SCALE		SIZE	DRAWING NO
		A1	1852252
SHEET		1	OF 1
REV		C1	

CUSTOMER ACCESSIBLE PRODUCTION DRAWING