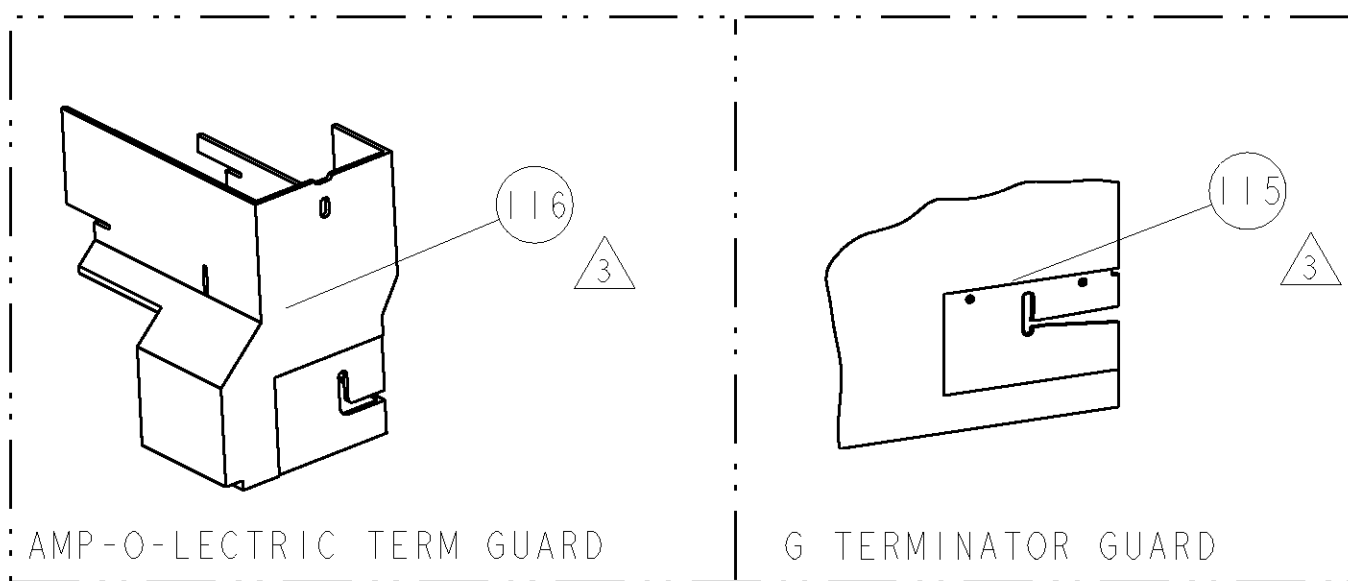
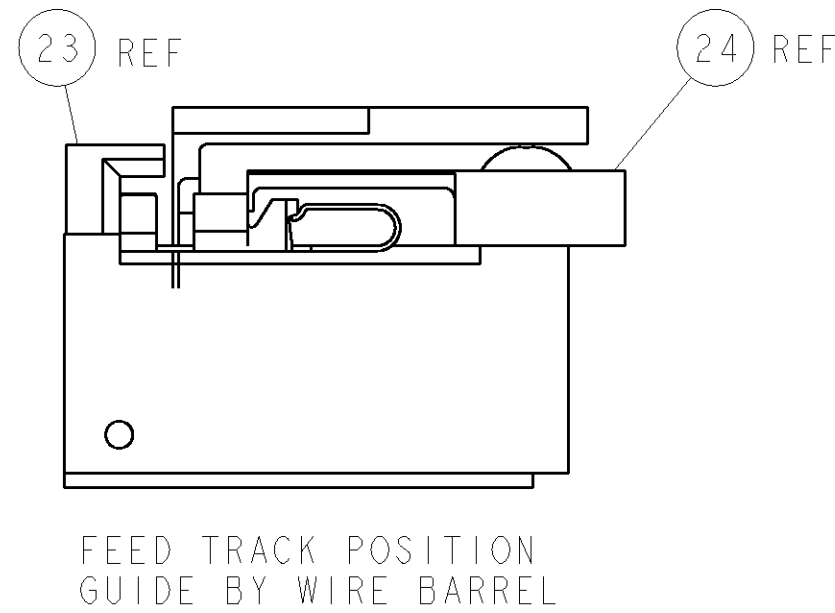
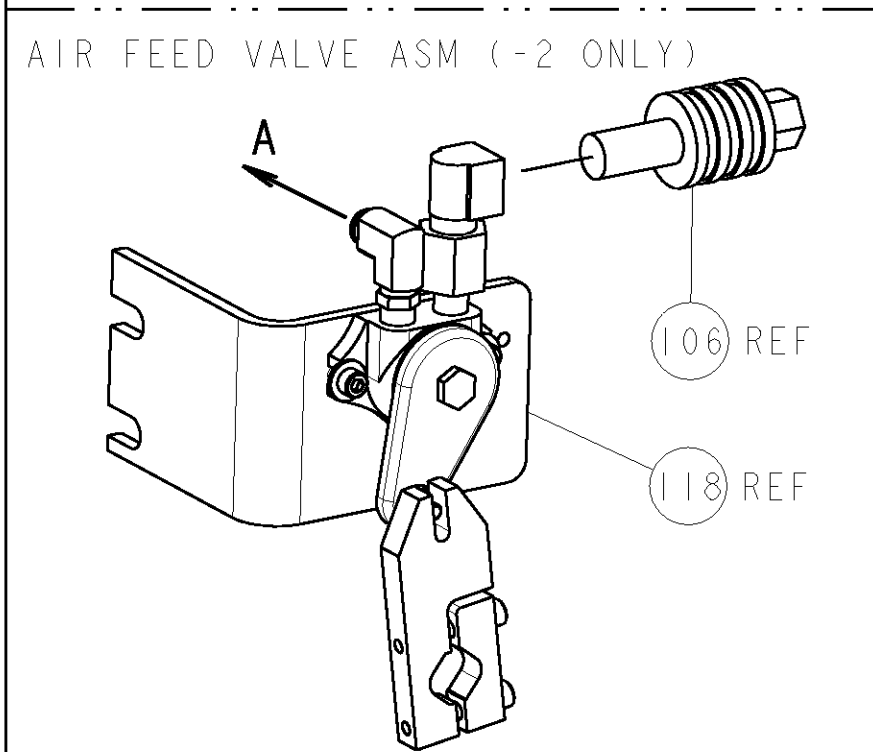
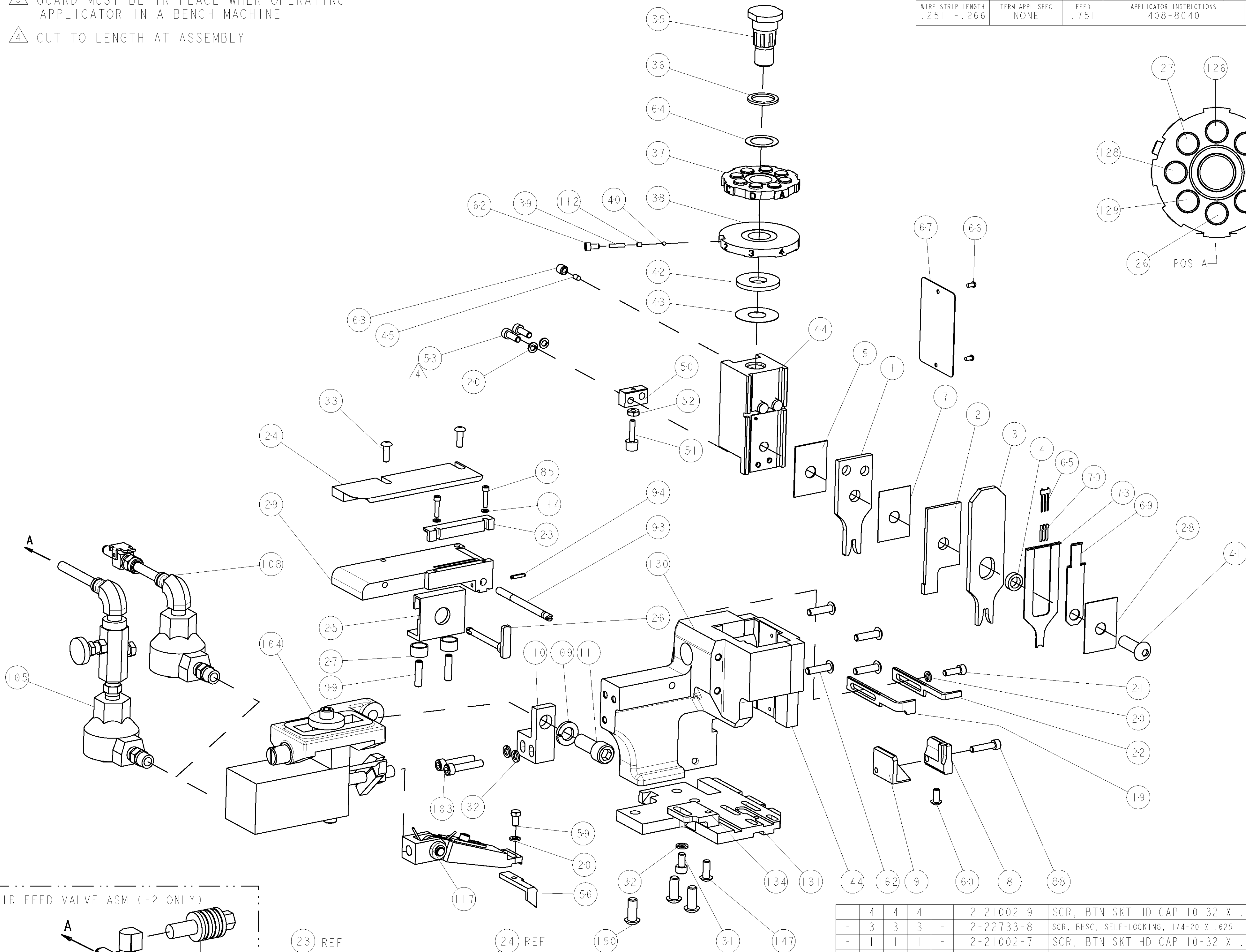


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852563-1	A	122500-1	LEADMAKER		AIR FEED	CUTS CARRIER	
1852563-2	A	565435-5	BENCH MODEL K		AIR FEED	CUTS CARRIER	
1852563-3	A	354500-1	BENCH MODEL G		AIR FEED	CUTS CARRIER	
7-1852563-7	A	-	-		-	SPARE PARTS	



TERMINAL NAME: TERMINAL					
TE PN	COMP PN	STANDEX TERMINAL - STANDEX CRIMP SPECS			
1949511-1	PL168M-3				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.100±.002[2.54±0.05mm]	12AWG	
-	-	B	.092±.002[2.34±0.05mm]	14AWG	
-	-	C	.085±.002[2.16±0.05mm]	16AWG	
-	-	D	.080±.002[2.03±0.05mm]	18AWG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.136 [3.45mm]	F	18-12 AWG
-	-	INSUL	.160 [4.06mm]	F	Ø.100-.150
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS	SET UP GAGE	
.251 -.266	NONE	.751	408-8040	458637-1	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ CUT TO LENGTH AT ASSEMBLY



-	4	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	162
-	3	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	150
-	1	1	1	-	2-21002-7	SCR, BTN SKT HD CAP 10-32 X .500	147
-	1	1	1	-	454220-1	CAP, RAM	144
-	1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJUST	134
-	1	1	1	-	455675-1	PLATE, BASE	131
-	1	1	1	-	356487-2	HOUSING, SIDE FEED	130
-	2	2	2	-	9-354778-7	PIN, WIRE DISC, .2980	129
-	2	2	2	-	8-354778-7	PIN, WIRE DISC, .2930	128
-	2	2	2	-	7-354778-3	PIN, WIRE DISC, .2860	127
-	2	2	2	-	5-354778-5	PIN, WIRE DISC, .2770	126
-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC	DIST	REVISONS			
A	66	P LTR	DESCRIPTION	DATE	OWN
		A	RELEASED	13MAY2009	RK
					TE

△	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	2	-	-	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	-	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	-	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	-	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	-	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	-	1	-	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	REF	-	-	-	24024-2	VALVE, SHUT OFF	106
-	-	1	-	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	-	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	-	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	2	2	2	-	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	-	-	3-21028-5	PIN, SLOTTED SPRING .094 X .438	94
-	1	1	1	-	-	690432-3	ADJUSTMENT SCREW	93
-	1	1	1	-	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	88
-	2	2	2	-	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	-	-	1490525-5	DEPRESSOR, WIRE	73
-	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	3	3	3	-	-	2-23147-2	SPRING, COMPRESSION	70
-	1	1	1	-	-	1490524-2	DEPRESSOR, SPACER	69
-	1	1	1	-	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	-	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	-	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	-	2-22603-0	SCREW, MACH, HEX HD, 8-32 x .312	59
-	1	1	1	-	-	1-694433-7	FEED PAWL	56
△	-	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	1	1	1	-	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	-	1-819307-2	RAM, SIDE FEED	44
-	1	1	1	-	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	-	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	-	-	23241-6	BALL, STEEL	40
-	1	1	1	-	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	-	-	690142-1	DISC, INSULATION	38
-	1	1	1	-	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	-	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	-	-	690212-1	POST, RAM	35
-	2	2	2	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	33
-	3	3	3	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	-	5-455671-3	PLATE, STRIP GUIDE	29
-	1	1	1	-	-	455888-5	SPACER, CRIMPER	28
-	2	2	2	-	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	-	-	690546-1	LEVER, DRAG RELEASE	26
-	1	1	1	-	-	2-690754-2	DRAG, SPECIAL	25
-	1	1	1	-	-	8-690504-6	STRIP, GUIDE, REAR	24
-	1	1	1	-	-	690712-1	FRONT STRIP GUIDE	23
-	-	-	1	-	-	690472-2	STRIPPER	22
-	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	-	-	-	691353-1	STRIPPER	19
△	-	-	-	-	..	-	-	13
△	-	-	-	-	..	-	-	12
△	-	-	-	-	..	-	-	11
△	-	-	-	-	..	-	-	10
△	1	1	1	1	-	3-853714-7	PLATE, REAR SHEAR	9
△	1	1	1	1	-	1214596-7	ANVIL, SPECIAL COMBINATION	8
-	1	1	1	-	-	455888-3	SPACER, CRIMPER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	5
-	1	1	1	-	-	238011-1	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	2-1424909-8	CRIMPER, INSULATION F	3
△	1	1	1	1	-	1633601-1	BLADE, SLUG	2
△	1	1	1	1	-	1-1633588-1	CRIMPER, WIRE	1

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK B. HIGMAN 10OCT2007	NAME SIDE FEED HDM APPLICATOR			
		APVD T. ELBIN 10OCT2007		PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL	FINISH	REIGHT		SIZE A 00779		CAGE CODE C=1852563	DRAWING NO	RESTRICTED TO
		CUSTOMER DRAWING		SCALE 3:1		SHEET 1	OF 1	REV A

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