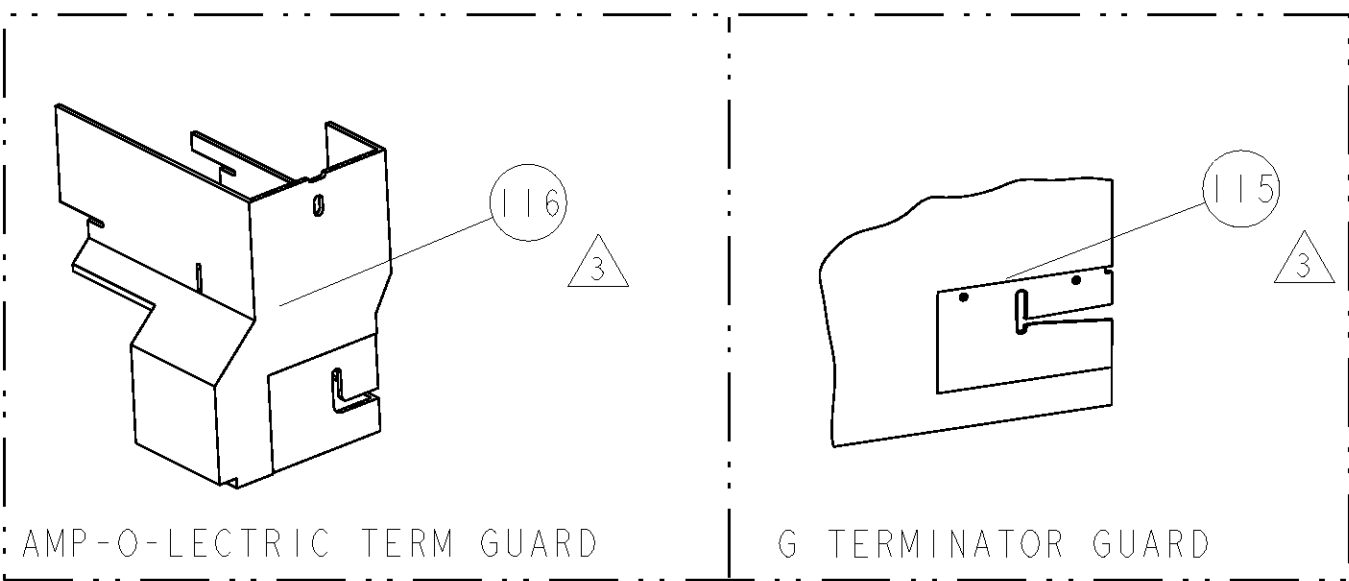
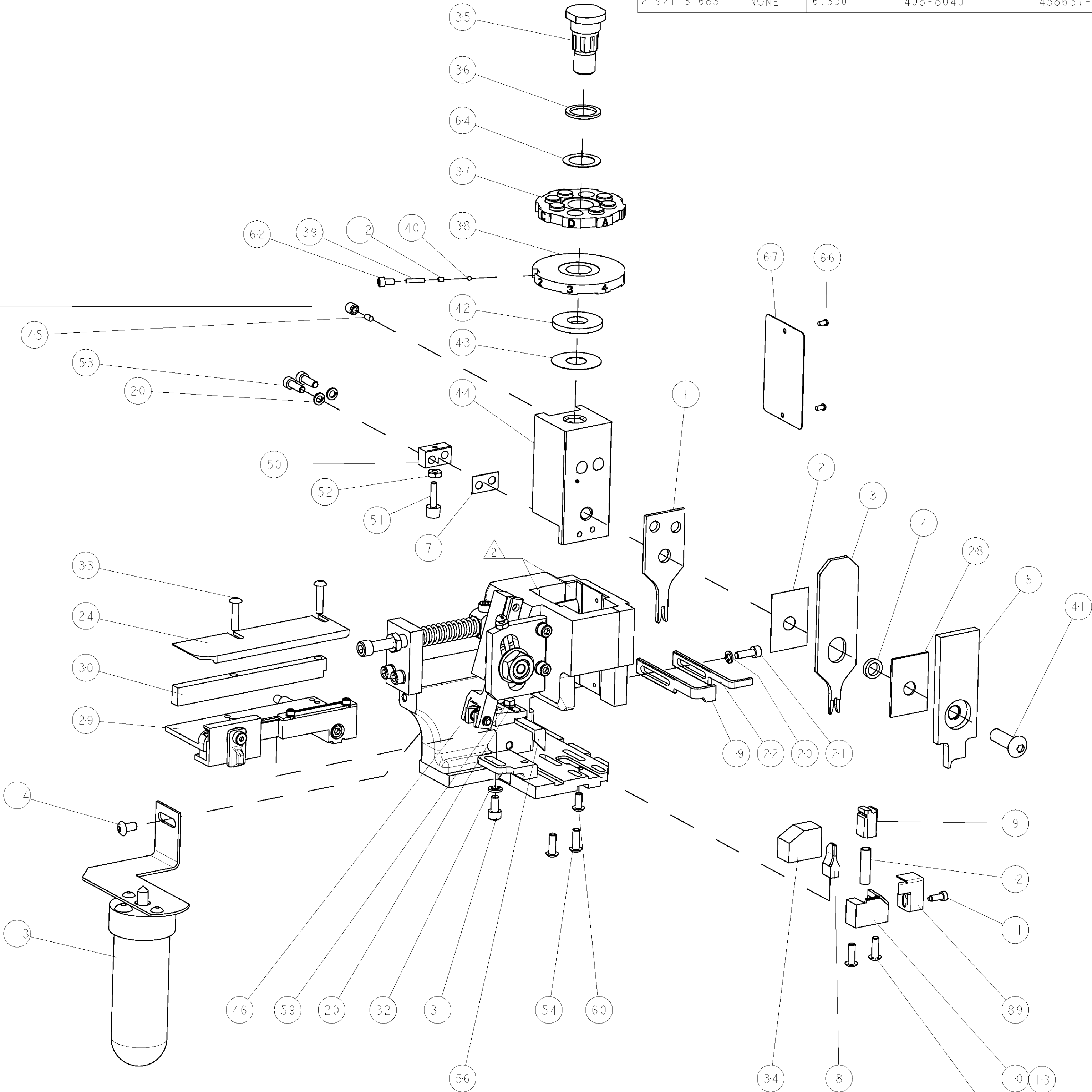
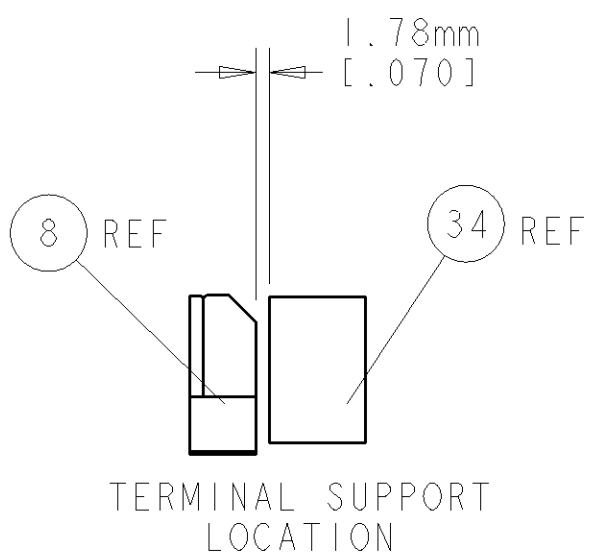
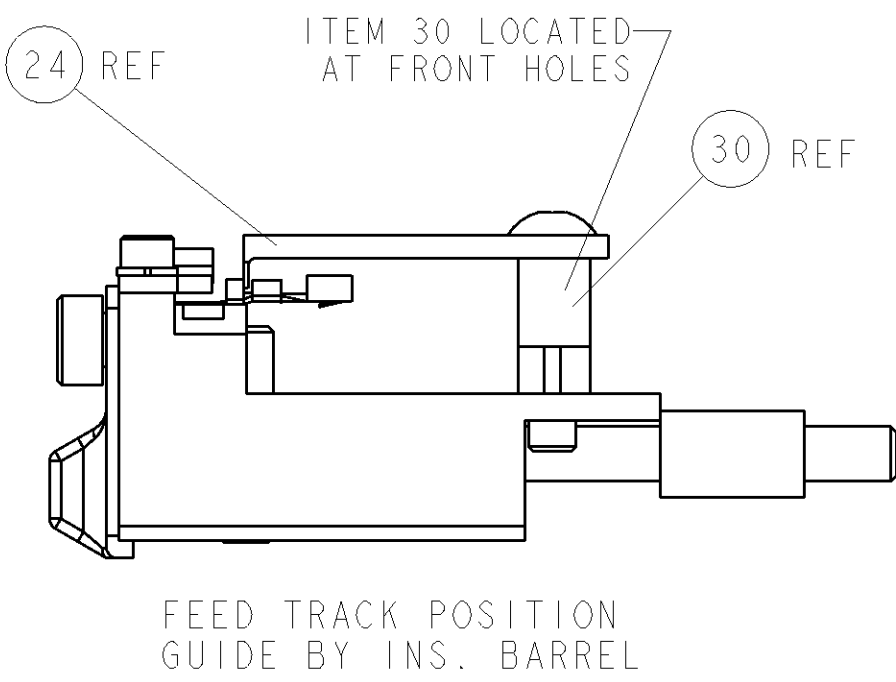
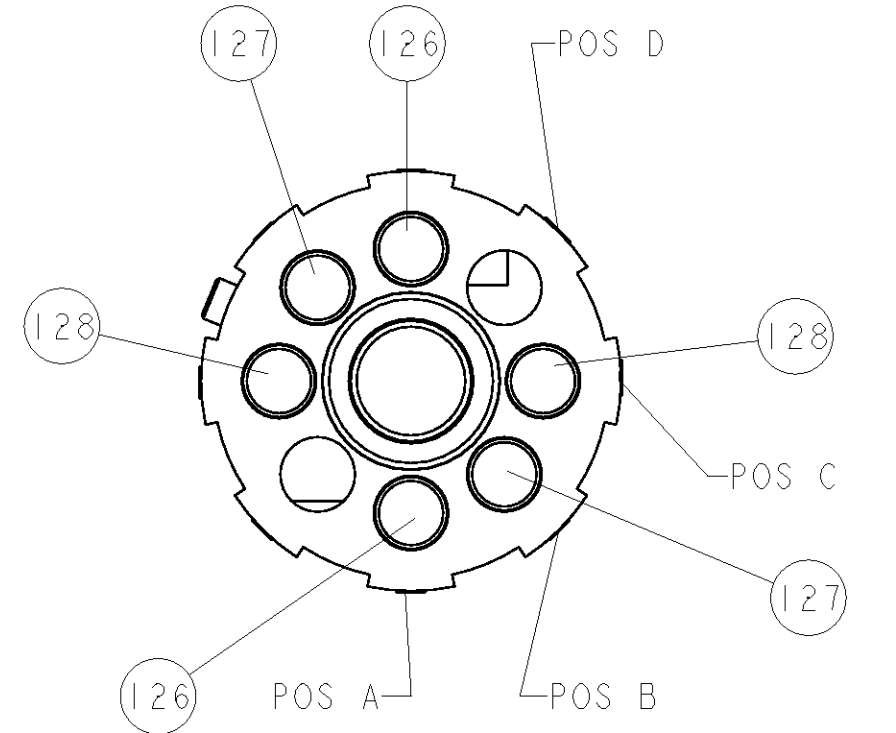


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852645-1		B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852645-2		B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852645-3		B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852645-6		B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852645-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: .100 IPDI CONTACT (C179)			
TE P/N	SAMTEC P/N	SAMTEC TERMINAL - SAMTEC CRIMP SPECS	
1572556-1	CC79R-2024-01		
-	-	PAD LTR	CRIMP HEIGHT
-	-	A	0.91mm±.05/- .05[.036±.002/- .002]
-	-	B	0.86mm±.05/- .05[.034±.002/- .002]
-	-	C	0.79mm±.05/- .05[.031±.002/- .002]
-	-	D	-
-	-	CRIMP	SIZE
-	-	WIRE	1.40mm [.055]
-	-	INSUL	1.78mm [.070]
-	-	FEED	6.350
-	-	APPLICATOR INSTRUCTIONS	408-8040
-	-	SET UP GAGE	458637-1
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	6.350
2.921-3.683	NONE		



-	2	2	2	2	-	4-354779-8	PIN, WIRE DISC, .3230	128
-	2	2	2	2	-	4-354779-2	PIN, WIRE DISC, .3200	127
-	2	2	2	2	-	3-354779-8	PIN, WIRE DISC, .3180	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	1	-	..	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	1	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1583502-5	ANVIL, COMBINATION	8
-	1	1	1	1	-	2-240641-1	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-3	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1633468-5	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	-	7-1633305-2	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M				PART NO		DESCRIPTION				ITEM NO		
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DIMENSIONS: INCHES 						R. KNEPPER	21FEB2008					
						T. ELBIN	13FEB2008					
TOLERANCES UNLESS OTHERWISE SPECIFIED:						APVD	N. DEWING	NAME	SIDE FEED HDM APPLICATOR			
						PRODUCT SPEC	-	-				
						APPLICATION SPEC	-	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
						FINISH	WEIGHT	-	A	00779	C=1852645	-
MATERIAL						CUSTOMER DRAWING	SCALE	3:5	SHEET	OF	REV	B
-												

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