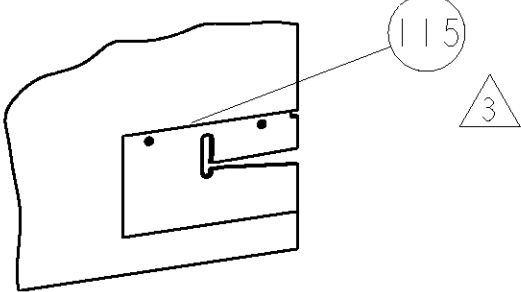
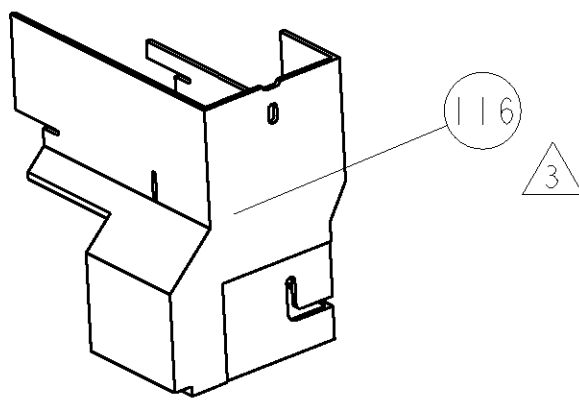
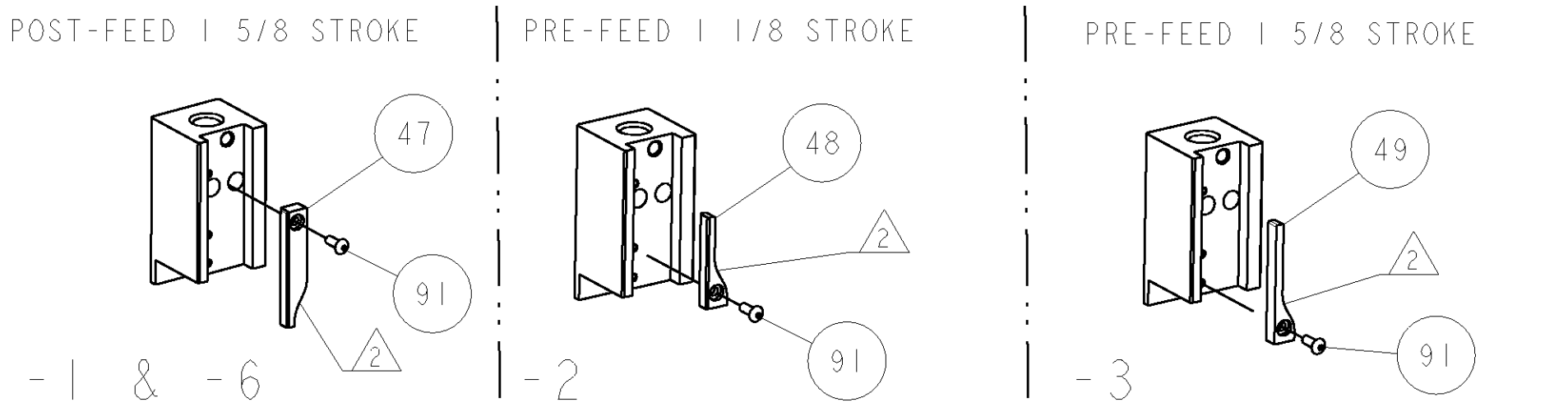
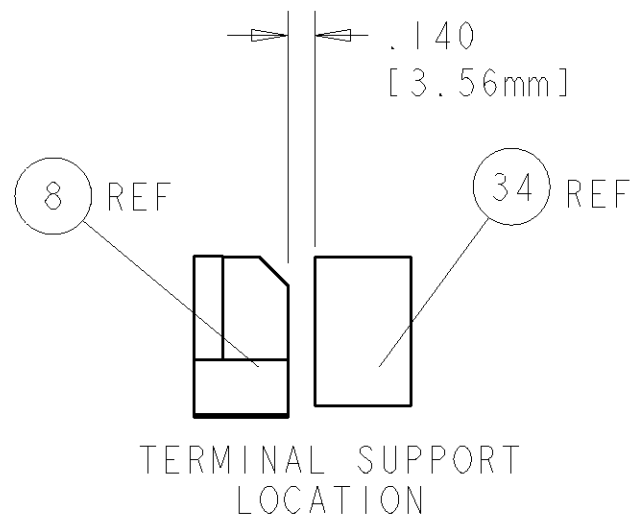
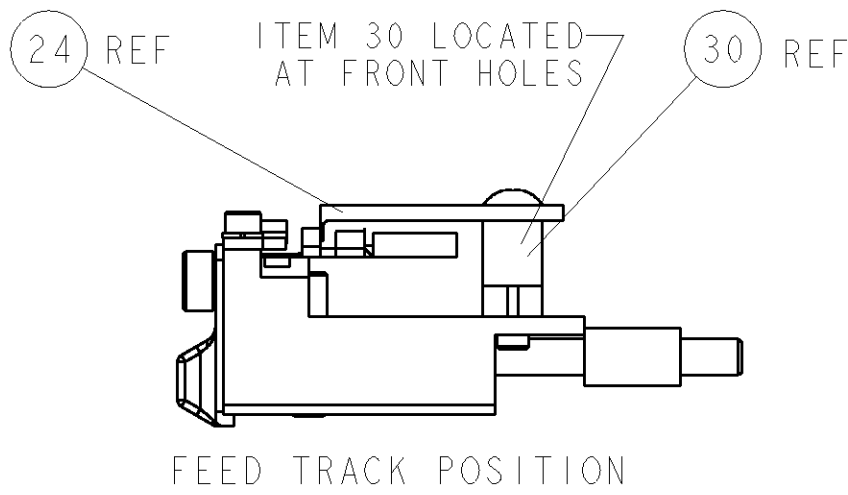
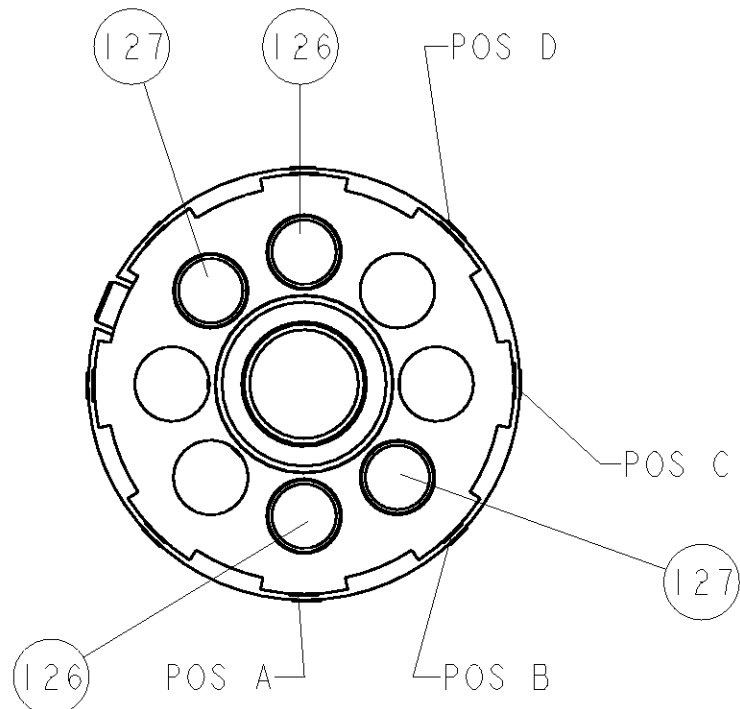


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852535-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852535-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852535-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852535-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852535-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: FEMALE PACK-CON					
TYCO PN	MANF PN	PACKARD TERMINAL - TE CRIMP SPECS			
1949465	12020347				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.85±0.05mm [.073±.002]	2.0mm	
-	-	B	1.70±0.05mm [.067±.002]	1.0mm	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.74mm [.108]	F	1.0-2.0mm2
-	-	INSUL	3.55mm [.140]	F	2.60-3.60mm
WIRE STRIP LENGTH 4.55-4.93mm	TERM APPL SPEC NONE	FEED 12.45mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

	-	2	2	2	2	-	9-354778-5	PIN, WIRE DISC, .2970	127
	-	2	2	2	2	-	8-354778-6	PIN, WIRE DISC, .2925	126
A 3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
	-	-	-	REF	-	..	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	6
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	4-694433-3	FEED PAWL	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	4
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	1-690142-3	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	1	1	1	1	-	1-690786-4	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-2	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	690472-1	STRIPPER	19
A	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	1-690461-7	STOP, SHEAR	11
A	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
A	-	1	1	1	1	-	1-454276-9	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	-	8-1633117-8	ANVIL, COMBINATION	8
	-	-	-	-	-	..	-	-	7
	-	-	-	-	-	..	-	-	6
	-	1	1	1	1	-	3-455889-6	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	3-238011-1	BLOCK, CRIMPER SPACER	4
A	1	1	1	1	1	-	7-1213077-6	CRIMPER, INSULATION PREMIUM	3
	-	1	1	1	1	-	455888-9	SPACER, CRIMPER	2
A	1	1	1	1	1	-	1633588-5	CRIMPER, WIRE	1