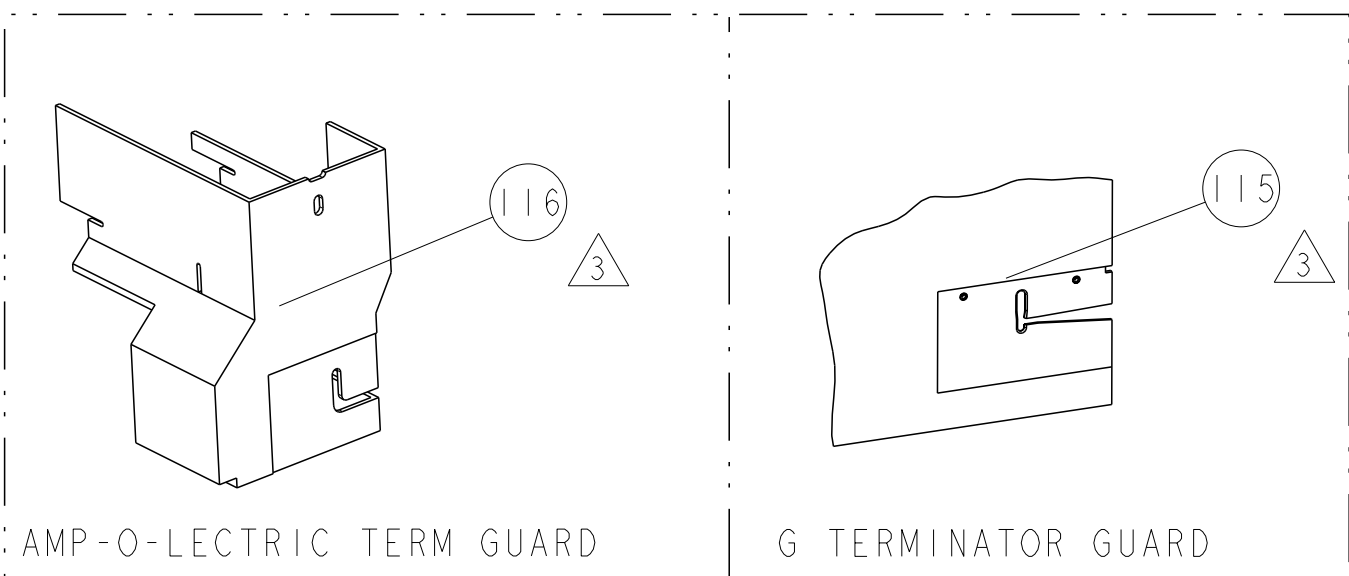
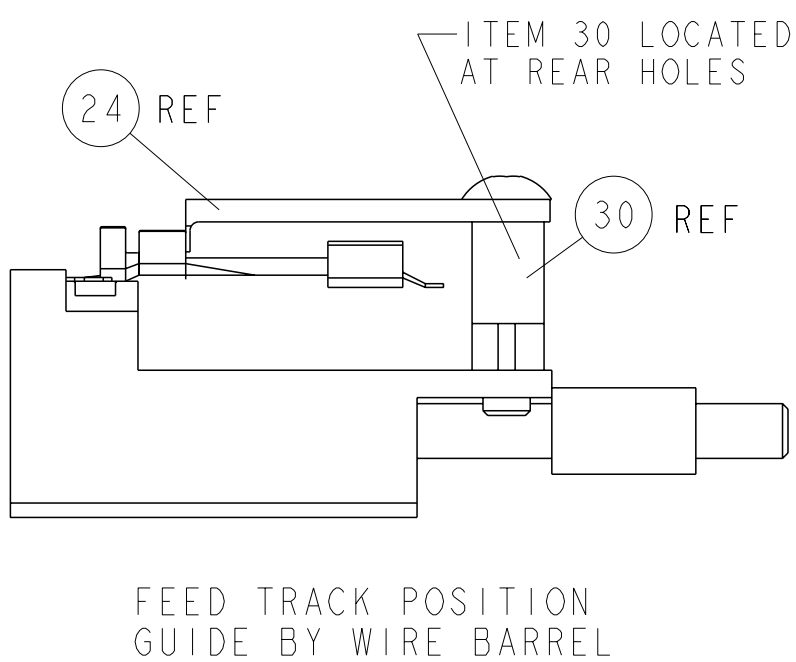
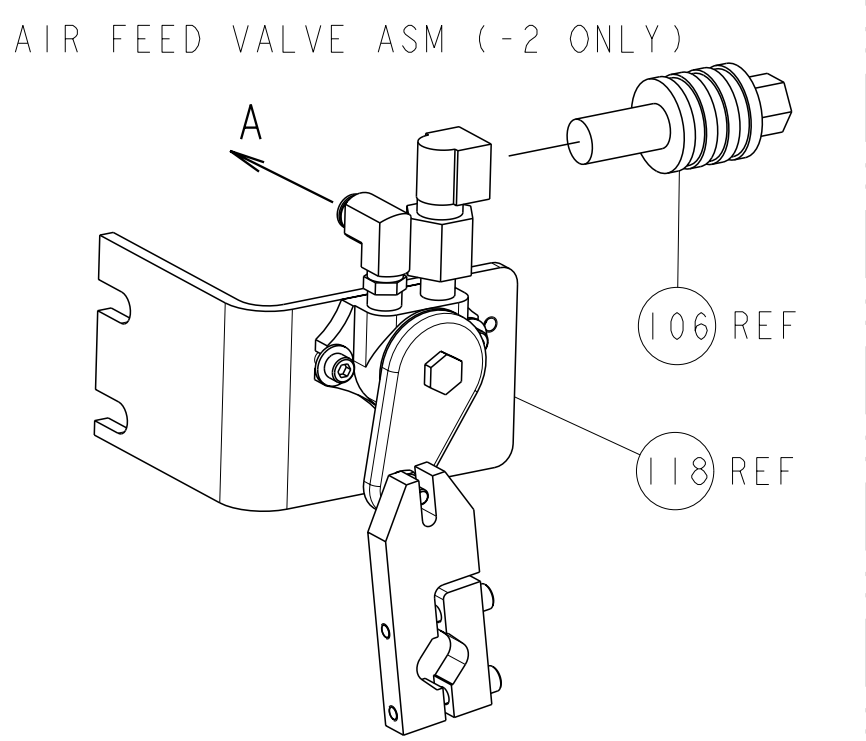
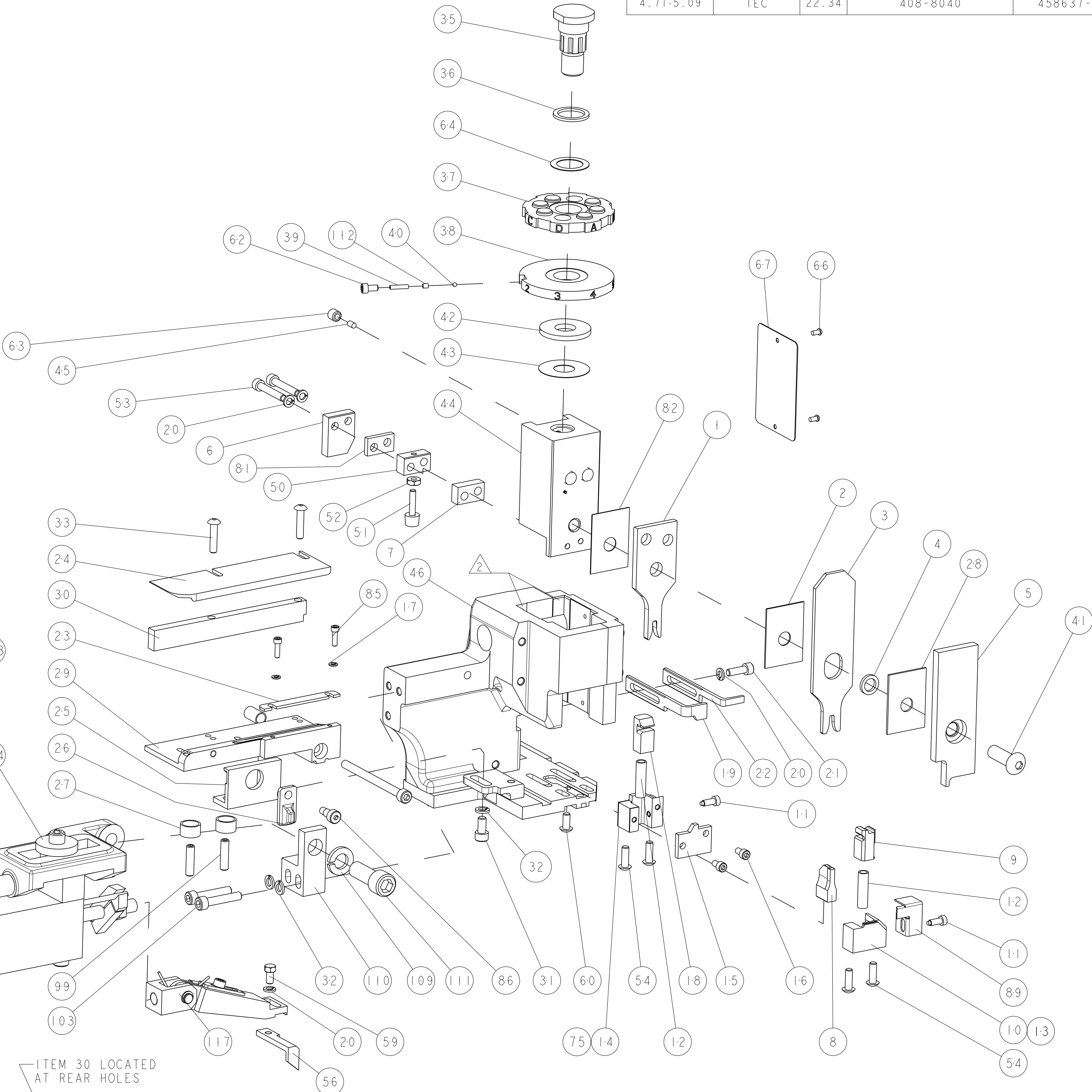
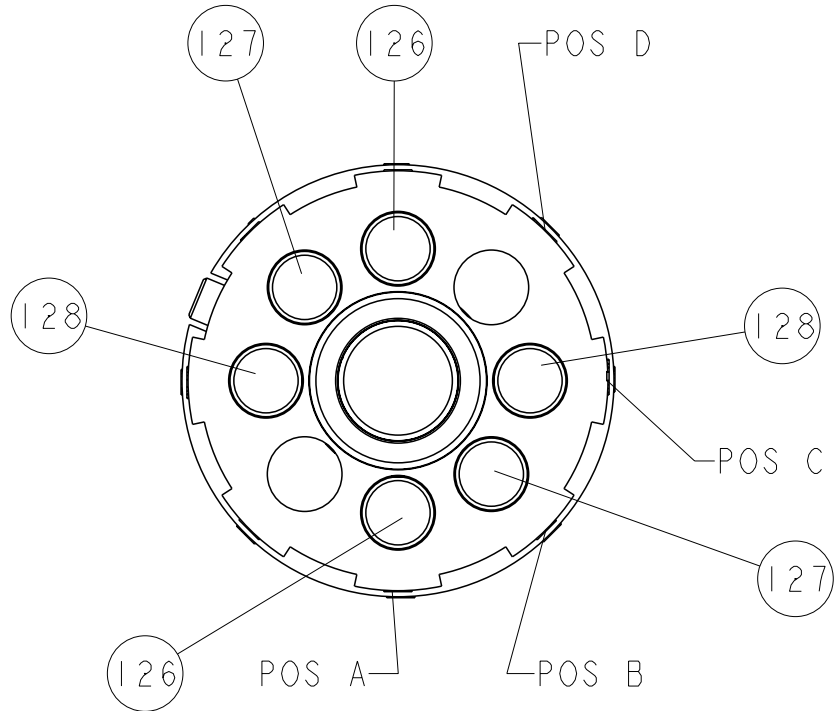


8				7			
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20				20			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852775-1	B	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER		
1852775-2	B	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER		
1852775-3	B	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER		
1852775-6	B	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER		
7-1852775-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERMINAL			
TEC PN	LITTLEFUSE	LITTLEFUSE TERMINAL - TE CRIMP SPECS	
1949810	913-043		
-	-	PAD LTR	CRIMP HEIGHT
-	-	A	1.90mm+.05/-.05[.075+.002/-.002]
-	-	B	1.65mm+.05/-.05[.065+.002/-.002]
-	-	C	1.52mm+.05/-.05[.060+.002/-.002]
-	-	D	-
-	-	CRIMP	SIZE
-	-	WIRE	2.54mm [.100]
-	-	INSUL	3.18mm [.125]
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS
4.71-5.09	TEC	22.34	408-8040
		SET UP GAGE	458637-1



-	2	2	2	2	-	1-354779-0	PIN, WIRE DISC, .3040	128
-	2	2	2	2	-	9-354778-9	PIN, WIRE DISC, .2990	127
-	2	2	2	2	-	7-354778-9	PIN, WIRE DISC, .2890	126
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

-	1	1	1	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	86
-	2	2	2	2	-	1-21000-4	SCR, SKT HD CAP 4-40 X .375	85
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	-	240641-5	SPACER	81
-	1	-	-	-	-	681023-1	SHEAR HOLDER, REAR	75
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	4-694433-9	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	3-21000-1	SCR, SKT HD CAP 8-32 X 1.000	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-6	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-2	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-5	DRAG, TERMINAL	25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	693855-1	FRONT STRIP GUIDE	23
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	2-690463-0	FLOATING SHEAR, REAR	18
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	17
-	2	2	2	2	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250	16
-	1	1	1	1	-	1633734-1	SHEAR PLATE, REAR	15
-	-	1	1	1	-	690462-1	SHEAR HOLDER, REAR	14
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	2	2	2	2	-	3-22280-3	SPRING, COMPRESSION	12
-	2	2	2	2	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633111-7	ANVIL, COMBINATION .100	8
-	1	1	1	1	-	2-240641-5	SPACER	7
-	1	1	1	1	-	1-690468-7	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-6	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	4-1633471-7	CRIMPER, INSULATION F	3
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	-	3-456407-2	CRIMPER, WIRE PREMIUM	1

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWG				TE Connectivity			
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009.				B. HIGMAN				06NOV2008			
DIMENSIONS:				T. ELBIN				06NOV2008			
INCHES				N. DEMING				06NOV2008			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				PRODUCT SPEC				NAME			
9 PLC				±.001				APPLICATION SPEC			
1 PLC				±.01				SIZE			
2 PLC				±.001				CAGE CODE			
3 PLC				±.001				DRAWING NO			
4 PLC				±.0001				RESTRICTED TO			
ANGLES				±.0001				A100779C-1852775			
FINISH				±.0001				SHEET 1 OF 1			
MATERIAL				WEIGHT				CUSTOMER ACCESSIBLE PRODUCTION DRAWING			
-				-				SCALE 3:5			
-				-				REV B			