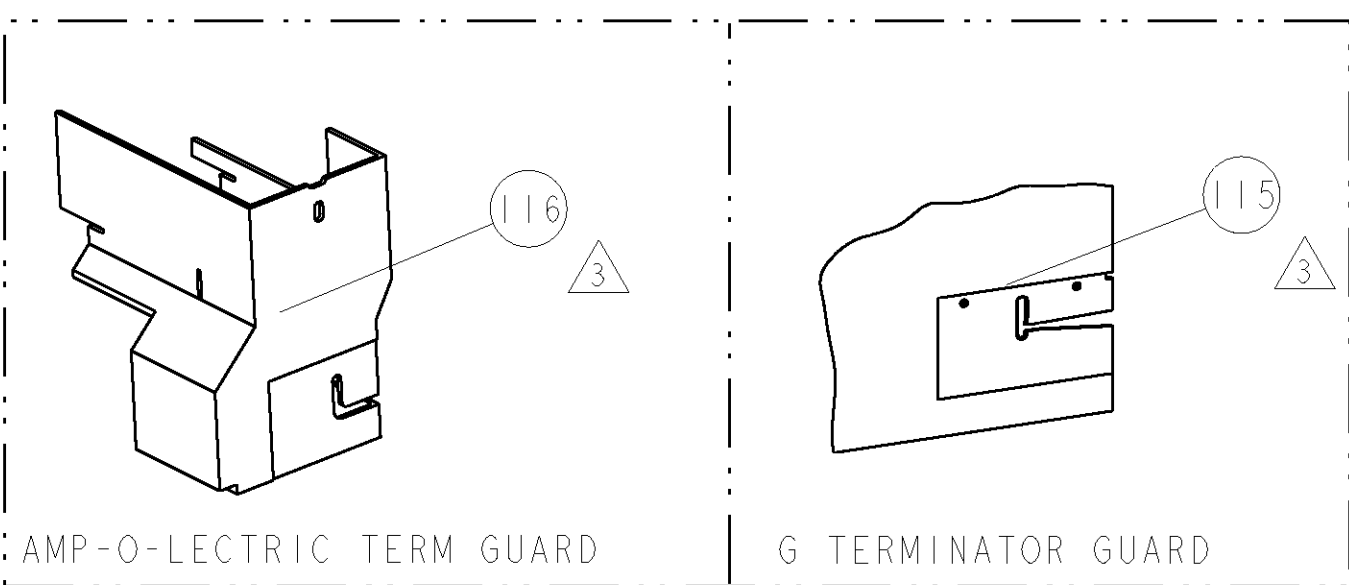


8				7							
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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION			
1852589-1		A	122500-1	LEADMAKER		POST FEED		CUTS CARRIER			
1852589-2		A	565435-5	BENCH MODEL K		PRE FEED		CUTS CARRIER			
1852589-3		A	354500-1	BENCH MODEL G		PRE FEED		CUTS CARRIER			
1852589-6		A	122500-1	LEADMAKER		POST FEED		CONTINUOUS CARRIER			
7-1852589-7		A	-	-		-		SPARE PARTS			

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: MULTIWAY, SNAP TOGETHER, CONTACT					
TE PN	ITT CANNON PN	ITT CANNON TERMINAL - TE CRIMP SPECS			
1949559	192900-0408	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1949366	192900-0001	A	.056±.002[1.42±0.05mm]		16AWG
-	-	B	.049±.002[1.24±0.05mm]		18AWG
-	-	C	.044±.002[1.12±0.05mm]		20AWG
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.082 [2.08mm]	F	16-20 AWG
-	-	INSUL	.110 [2.79mm]	F	Ø.078-.118
WIRE STRIP LENGTH .146-.164	TERM APPL SPEC NONE	FEED .350	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		DESCRIPTION		DATE	OWN
				A		PRODUCT RELEASE	NOV2007
						CMR	TE

-	2	2	2	2	-	4-354779-2	PIN, WIRE DISC, .3200	128
-	2	2	2	2	-	3-354779-3	PIN, WIRE DISC, .3155	127
-	2	2	2	2	-	1-354779-7	PIN, WIRE DISC, .3075	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	1	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1-1633535-9	ANVIL, COMBINATION	8
-	1	1	1	1	-	2-240641-7	SPACER	7
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-6	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	4-683453-3	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	-	1-1633305-3	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		TYCO	
INCHES		9 PLC ±.01		290CT2007		Tyco Electronics	
		1 PLC ±.01		290CT2007		Harrisburg, PA 17105-3608	
		3 PLC ±.01		290CT2007		NAME	
		4 PLC ±.0001		290CT2007		PRODUCT SPEC	
		FINISH		290CT2007		APPLICATION SPEC	
MATERIAL		FINISH		290CT2007		SIZE	
						CAGE CODE	
						DRAWING NO	
						RESTRICTED TO	
						A1 00779	
						C=1852589	
						CUSTOMER DRAWING	
						SCALE	
						3:5	
						SHEET	
						1 OF 1	
						REV	
						A	

POST-FEED 1 5/8 STROKE	PRE-FEED 1 1/8 STROKE	PRE-FEED 1 5/8 STROKE
- 1 & - 6	- 2	- 3