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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855345-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855345-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855345-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855345-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855345-7		A	-	-	-	SPARE PARTS	

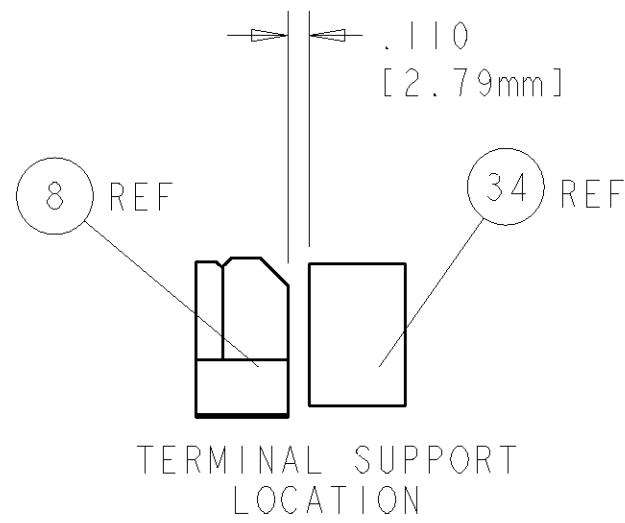
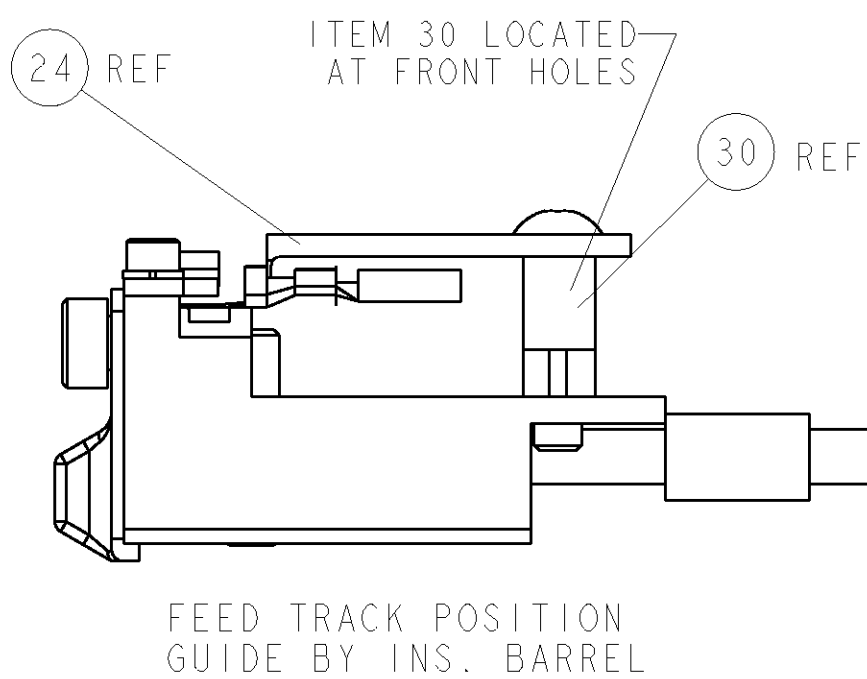
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

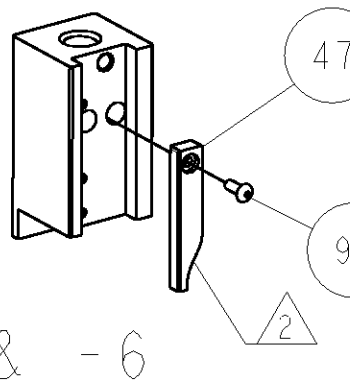
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

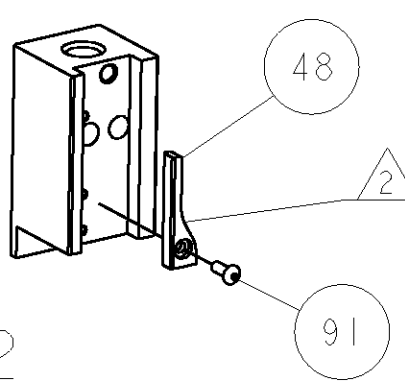
* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



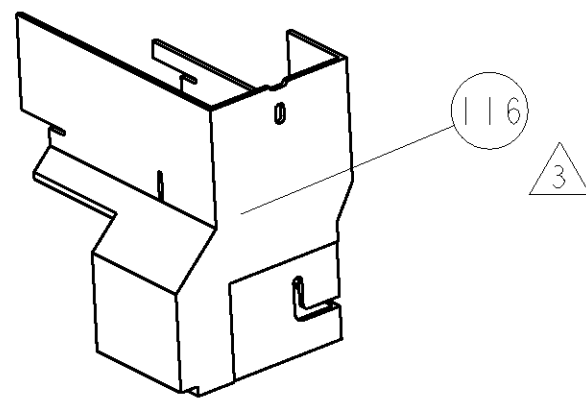
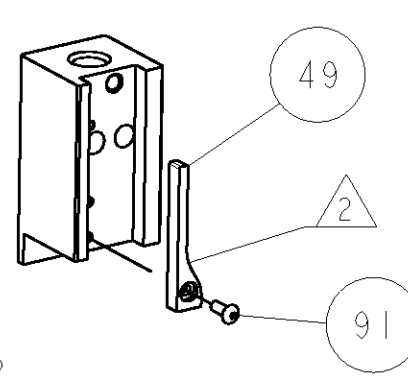
POST-FEED 1 5/8 STROKE



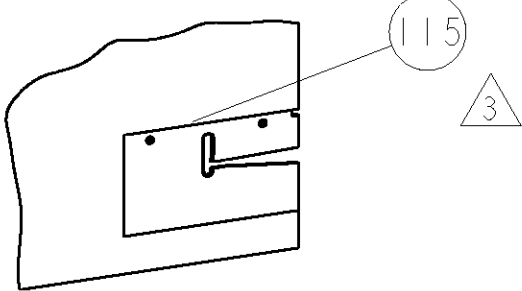
PRE-FEED 1 1/8 STROKE



PRE-FEED 1 5/8 STROKE



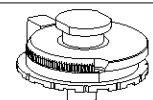
AMP-O-LECTRIC TERM GUARD



G TERMINATOR GUARD

TERMINAL NAME: TERMINAL

TE PN	COMP PN	PACKARD TERMINAL-PACKARD CRIMP SPECS				
1949553-1	15326428					
-	-		CRIMP HEIGHT		WIRE SIZE	
-	-		1.15±0.05mm[.045±.002]		0.5mm2 or 20AWG	
-	-		1.10±0.05mm[.043±.002]		0.35mm2 or 22AWG	
-	-		-		-	
-	-		-		-	
-	-		-		-	
-	-	CRIMP	SIZE		TYPE	RANGE
SEAL PN.	-					
1949045-1	15305351	WIRE	1.68mm [.066]		F	22-18 AWG
-	-	INSUL	2.90mm [.114]		O	1.20-1.85mm
WIRE STRIP LENGTH 4.85-5.23	TERM APPL SPEC NONE	FEED 11.00mm	APPLICATOR INSTRUCTIONS 408-8040			SET UP GAGE 458637-1



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THIS IS A CUSTOMER DRAWING. IT IS THE CUSTOMER'S RESPONSIBILITY TO VERIFY THE DIMENSIONS AND TOLERANCES OF THE PARTS AND MATERIALS USED IN THE ASSEMBLY. THE CUSTOMER SHOULD BE CONTACTED FOR THE LATEST EDITION.		DWN B. HIGMAN 180CT2007	Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK B. HIGMAN 180CT2007	NAME FINE ADJUST SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN 180CT2007	PRODUCT SPEC	
		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO A 00779 C=1855345
9 PLC ±.01 1 PLC ±.01 3 PLC ±.001 4 PLC ±.0001 ANGLES ±.0001		WEIGHT		
MATERIAL -	FINISH -	CUSTOMER DRAWING		SCALE 3:5 SHEET 1 OF 1 REV A
				RESTRICTED TO -

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1855345-6](#)