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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855454-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855454-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855454-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855454-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855454-7	A	-	-	-	SPARE PARTS		

△ RECOMMENDED SPARE PARTS

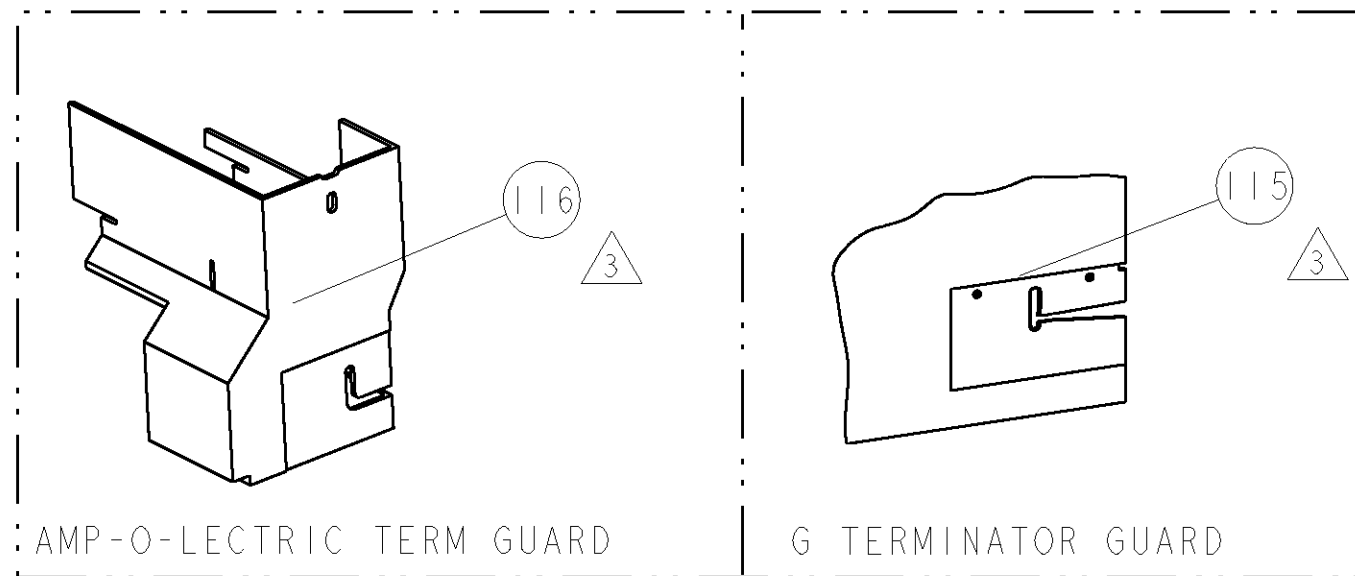
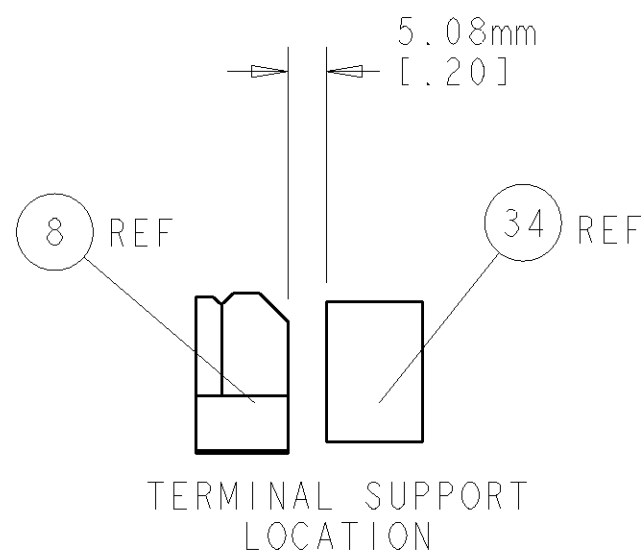
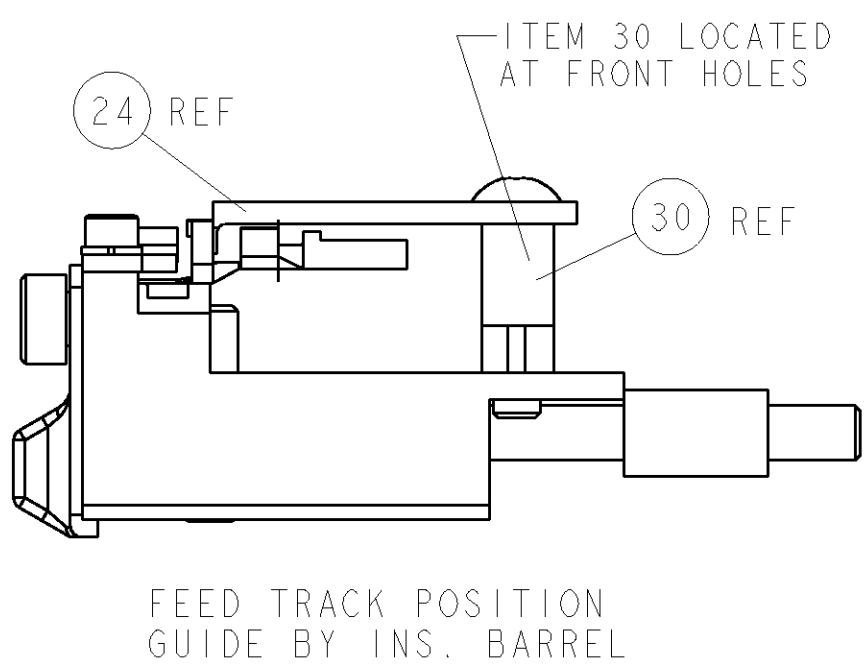
△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

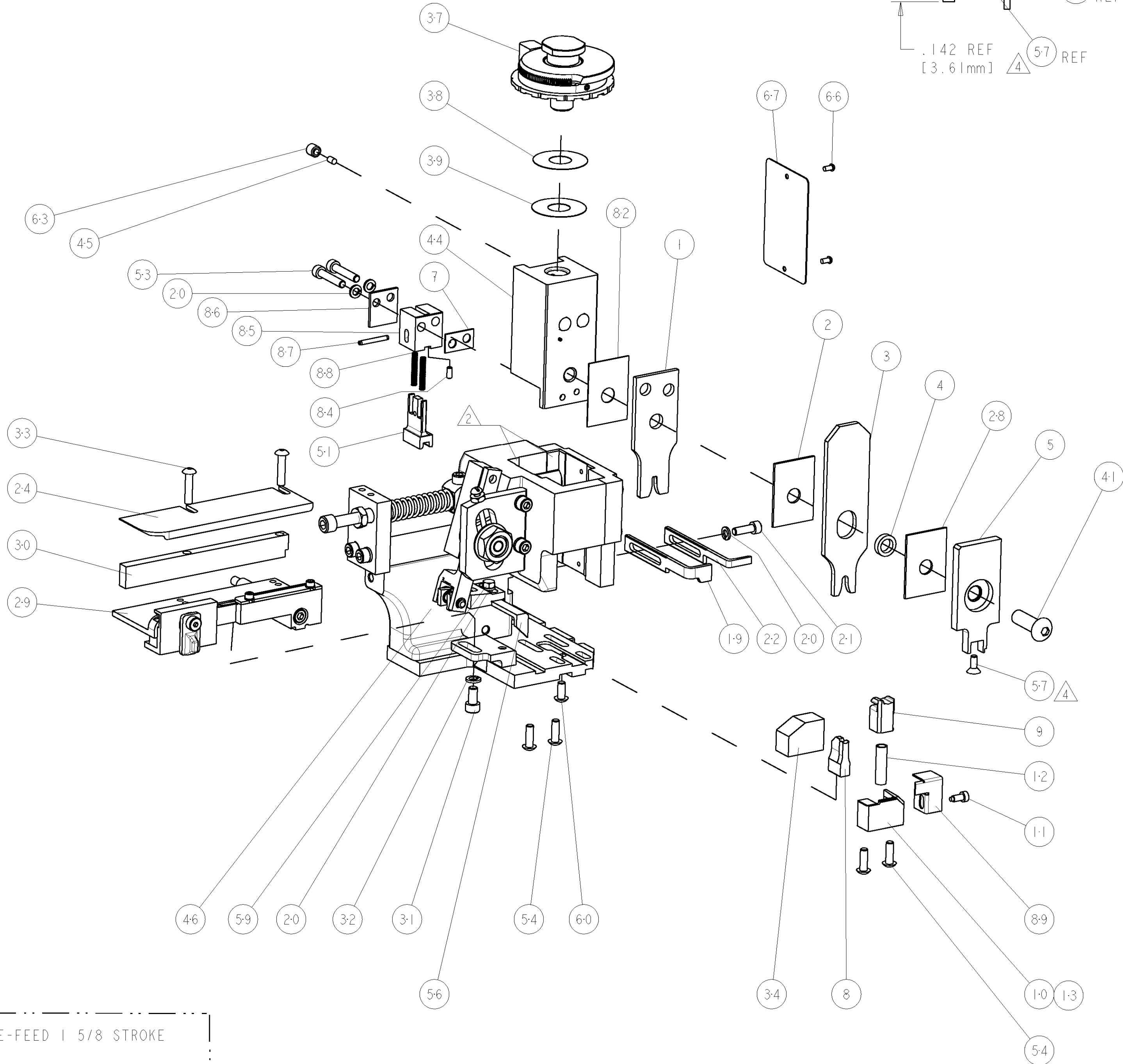
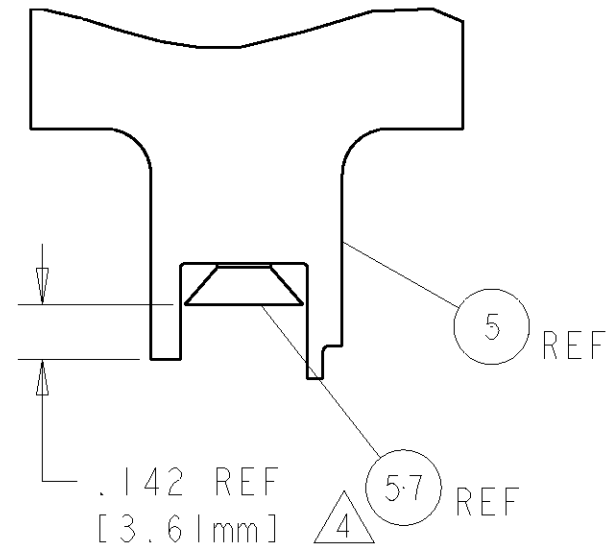
△ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

△ THE INSULATION MAX VALUE LISTED IS FOR THE TERMINAL. THE INSULATION MAX VALUE FOR THE SEAL IS Ø2.65mm.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: DMS TERMINAL					
TE PN	YAZAKI	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
1949829	7116-1521				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.50mm+.05/- .05[.059+.002/- .002]		2mm2	C9
-	-	1.45mm+.05/- .05[.057+.002/- .002]		1.5mm2	D1
-	-	1.35mm+.05/- .05[.053+.002/- .002]		1.25mm2	E0
-	-			-	-
SEAL PN	-	CRIMP	SIZE	TYPE	RANGE
1949830	7157-7935	WIRE	2.79mm [1.110]	F	1.25-2.00mm2
-	-	INSUL	3.94mm [1.55]	O	Ø3.759 MAX
WIRE STRIP LENGTH	4.55-4.93	TERM APPL SPEC	YAZAKI SPEC	FEED	15mm
		APPLICATOR INSTRUCTIONS		SET UP GAGE	
		408-8040		458637-1	



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	2	2	2	2	-	-	3-22278-0	SPRING, COMPRESSION	88
-	1	1	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	87
-	1	1	1	1	1	-	455053-1	PLATE, RETAINING	86
-	1	1	1	1	1	-	455052-1	CARRIER, HOLD DOWN	85
-	1	1	1	1	1	-	2-21008-1	SCR, SET, SELF LOCKING 1/4-20 X .250	84
-	1	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
△	-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	53
-	1	1	1	1	1	-	3-1338389-6	HOLD DOWN, TERMINAL	51
-	-	1	-	-	..	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-1	SHIM	38
-	1	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	3-690786-5	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	-	690461-2	STOP, SHEAR	11
△	-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	2-1633112-1	ANVIL, COMBINATION .110	8
-	1	1	1	1	1	-	1-240641-9	SPACER	7
-	-	-	-	-	..	-	-	-	6
-	1	1	1	1	1	-	318701-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	3-456135-7	CRIMPER, INSULATION O PREMIUM	3
△	-	1	1	1	1	-	1-455888-1	SPACER, CRIMPER	2
△	1	1	1	1	1	-	4-456408-7	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES		PLC	±.01	NAME	
		PLC	±.01	PRODUCT SPEC	
		PLC	±.01	APPLICATION SPEC	
		PLC	±.01	WEIGHT	
		PLC	±.01	CUSTOMER DRAWING	
		PLC	±.01	SCALE	
		PLC	±.01	SHEET	
		PLC	±.01	REV	
		PLC	±.01	A	

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