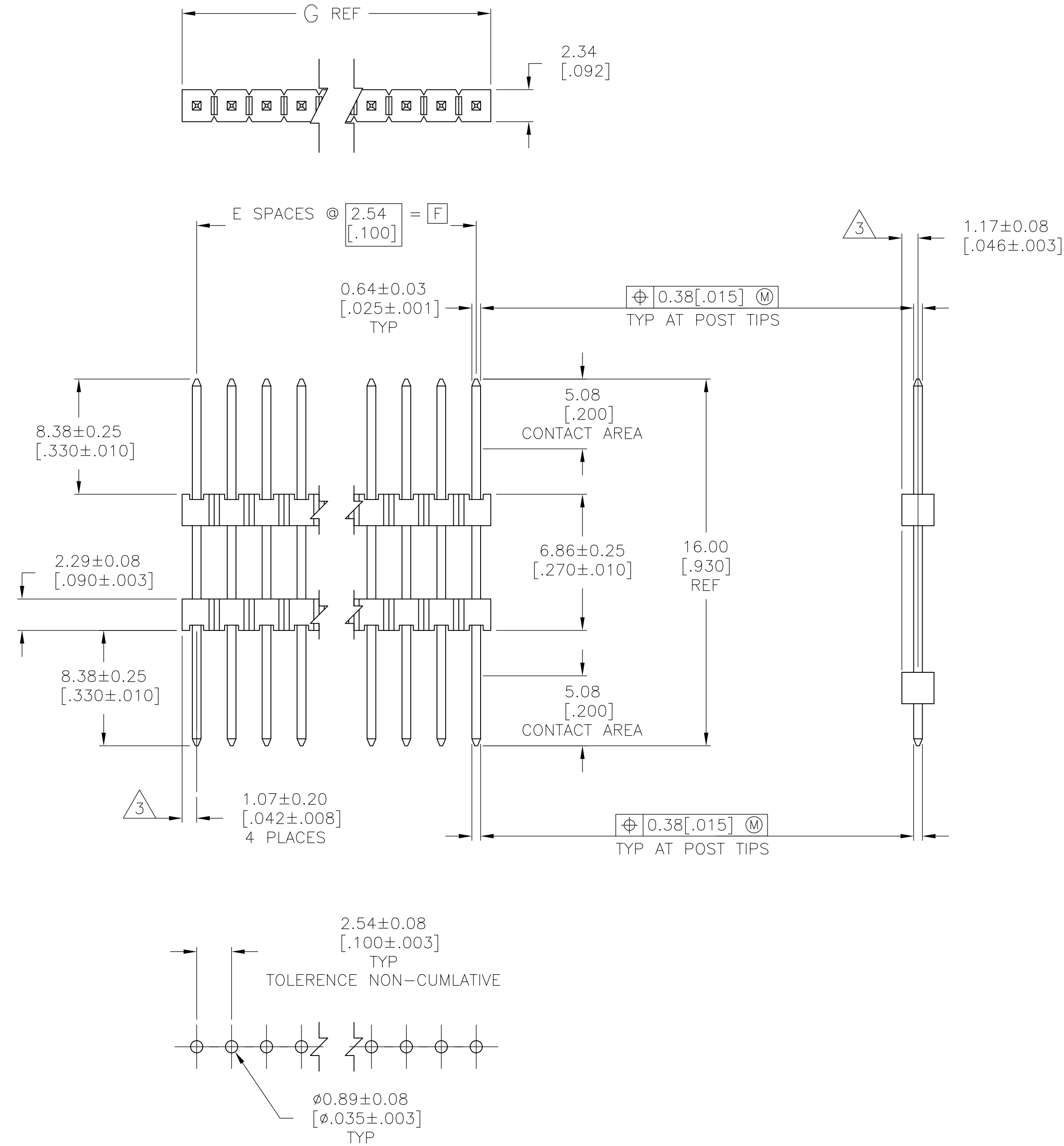


LOC	DIST	REVISIONS					
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	REVISED PER ECO-14-000071	08APR2014	NK	MM

- | | |
|---|---|
| 1 | ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS |
| 2 | TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD |
| 3 | THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING |
| 4 | HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
CONTACT: COPPER ALLOY |
| 5 | FINISH: 0.000381 [0.000015] GOLD ON CONTACT AREA,
ALL OVER 0.00127 [0.000050] NICKEL ENTIRE POST. |



RECOMMENDED HOLE LAYOUT

[101.19 3.984]	[99.06 3.900]	39	40	4-146467-0
[98.65 3.884]	[96.52 3.800]	38	39	3-146467-9
[96.11 3.784]	[93.98 3.700]	37	38	3-146467-8
[93.57 3.684]	[91.44 3.600]	36	37	3-146467-7
[91.03 3.584]	[88.90 3.500]	35	36	3-146467-6
[88.49 3.484]	[86.36 3.400]	34	35	3-146467-5
[85.95 3.384]	[83.82 3.300]	33	34	3-146467-4
[83.41 3.284]	[81.28 3.200]	32	33	3-146467-3
[80.87 3.184]	[78.74 3.100]	31	32	3-146467-2
[78.33 3.084]	[76.20 3.000]	30	31	3-146467-1
[75.79 2.984]	[73.66 2.900]	29	30	3-146467-0
[73.25 2.884]	[71.12 2.800]	28	29	2-146467-9
[70.71 2.784]	[68.58 2.700]	27	28	2-146467-8
[68.17 2.684]	[66.04 2.600]	26	27	2-146467-7
[65.63 2.584]	[63.50 2.500]	25	26	2-146467-6
[63.09 2.484]	[60.96 2.400]	24	25	2-146467-5
[60.55 2.384]	[58.42 2.300]	23	24	2-146467-4
[58.01 2.284]	[55.88 2.200]	22	23	2-146467-3
[55.47 2.184]	[53.34 2.100]	21	22	2-146467-2
[52.93 2.084]	[50.80 2.000]	20	21	2-146467-1
[50.39 1.984]	[48.26 1.900]	19	20	2-146467-0
[47.85 1.884]	[45.72 1.800]	18	19	1-146467-9
[45.31 1.784]	[43.18 1.700]	17	18	1-146467-8
[42.77 1.684]	[40.64 1.600]	16	17	1-146467-7
[40.23 1.584]	[38.10 1.500]	15	16	1-146467-6
[37.69 1.484]	[35.56 1.400]	14	15	1-146467-5
[35.15 1.384]	[33.02 1.300]	13	14	1-146467-4
[32.61 1.284]	[30.48 1.200]	12	13	1-146467-3
[30.07 1.184]	[27.94 1.100]	11	12	1-146467-2
[27.53 1.084]	[25.40 1.000]	10	11	1-146467-1
[24.99 1.084]	[22.86 1.900]	9	10	1-146467-0
[22.45 1.884]	[20.32 1.800]	8	9	146467-9
[19.91 1.784]	[17.78 1.700]	7	8	146467-8
[17.37 1.684]	[15.24 1.600]	6	7	146467-7
[14.83 1.584]	[12.70 1.500]	5	6	146467-6
[12.29 1.484]	[10.16 1.400]	4	5	146467-5
[9.75 1.384]	[7.62 1.300]	3	4	146467-4
[7.21 1.284]	[5.08 1.200]	2	3	146467-3
[4.67 1.184]	[2.54 1.100]	1	2	146467-2
[2.13 1.084]	-	-	1	146467-1
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. HOFFMAN 1/18/96		DWG G. DUBNICZKI 3/18/96		DATE 3/18/96		DRAWN BY G. DUBNICZKI 3/18/96		CHECKED BY G. DUBNICZKI 3/18/96		APPROVED BY G. DUBNICZKI 3/18/96		PRODUCT SPEC — APPLICATION SPEC — WEIGHT —		NAME TE Connectivity HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED		SIZE A1		CAGE CODE 00779		DRAWING NO C-146467		RESTRICTED TO SCALE 4:1 SHEET 1 OF 1 REV A									
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		0 PL/C ± — 1 PL/C ± — 2 PL/C ± 0.51[.02] 3 PL/C ± 0.127[.005] 4 PL/C ± 0.127[.005] ANGLES ± 0.012[.0005]		FINISH 4 5		MATERIAL 4 5		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV A		DATE 3/18/96		DRAWN BY G. DUBNICZKI 3/18/96		CHECKED BY G. DUBNICZKI 3/18/96		APPROVED BY G. DUBNICZKI 3/18/96		PRODUCT SPEC — APPLICATION SPEC — WEIGHT —		NAME TE Connectivity HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED		SIZE A1		CAGE CODE 00779		DRAWING NO C-146467		RESTRICTED TO SCALE 4:1 SHEET 1 OF 1 REV A	

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[1-146467-3](#)