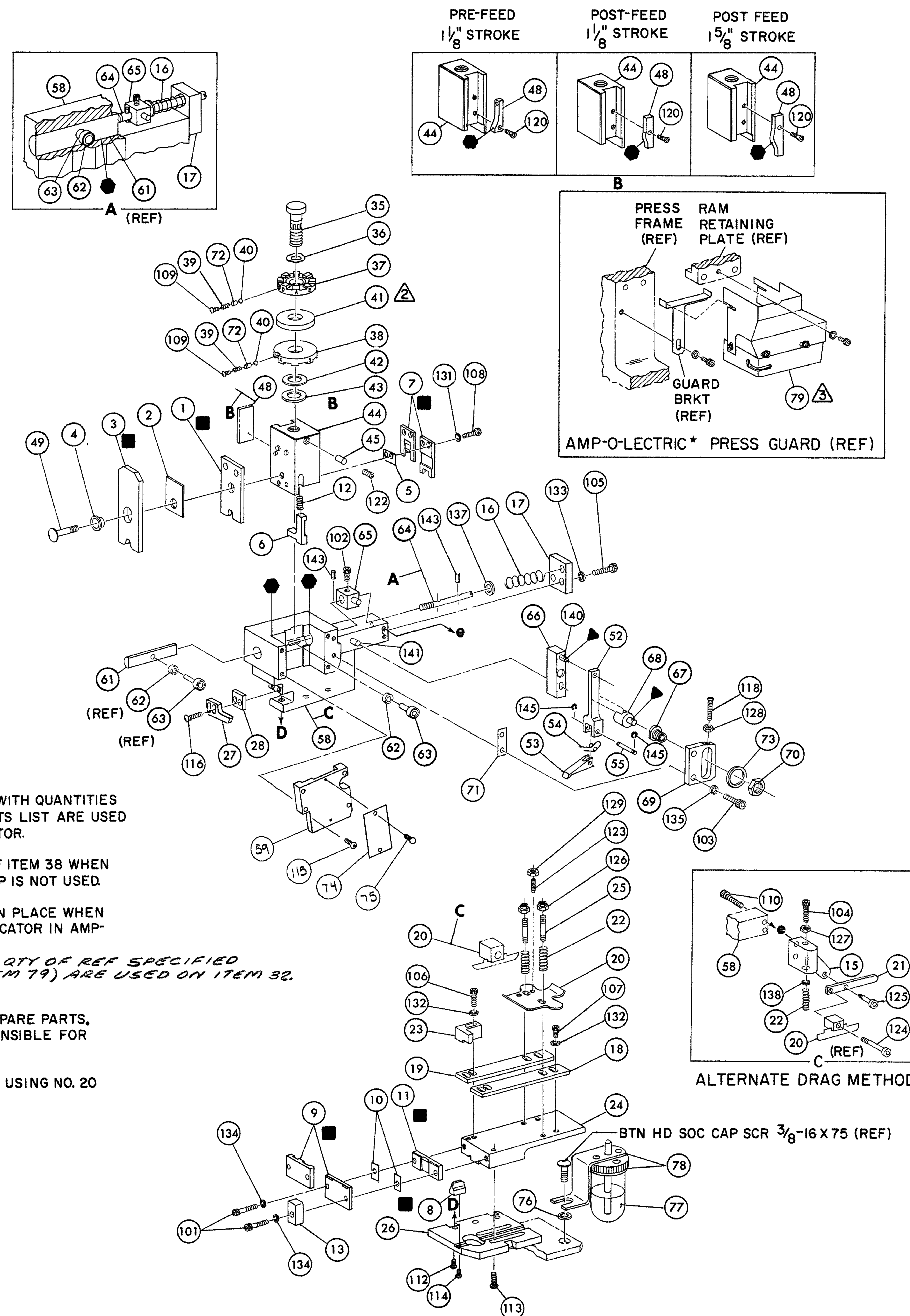


DI:
19



NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

② USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3 GUARD MUST BE IN PLACE WHEN
OPERATING APPLICATOR IN AMP-
O-LECTRIC PRESS.

4. PARTS WITH QTY OF REF SPECIFIED
(EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

RECOMMENDED SPARE PARTS.
CUSTOMER RESPONSIBLE FOR
REPLACEMENT.

**▲ LUBRICATE DAILY USING NO. 20
MACHINE OIL.**

 GREASE LIGHTLY.

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59
			144	REF	453736-1	HOUSING	58
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				57
			142				56
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691999-1	SPRING, FEED FINGER	54
			139	REF	240635-1	FINGER, FEED	53
-	22260-5	WASHER,FLAT (NO 6) DRAG SPRING	138	REF	240634-1	LEVER, TERMINAL	52
REF	21899-4	WASHER,FLAT (5/16 DIA) SCR ADJ	137				51
			136				50
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1/8 STROKE	48
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
5	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
			130	1	455674-1	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42
-	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127				41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	SPACER, DISC	40
-	5-21004-7	SCR,SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2	690170-1	BALL, STEEL	39
-	21004-5	SCR,SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	SPRING, COMPRESSION	38
2	4-21078-8	SCR,SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	8-690692-6	DISC, INSULATION	37
1	21009-2	SCR,SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	DISC, WIRE	36
			121	1	690212-1	WASHER, SPRING	35
			120			POST, RAM	34
			119				33
REF	3-21064-2	SCR,RD HD MACH (6-32 X 1.50) FEED ADJ	118	/	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
			117				31
2	2-21002-2	SCR,BTN HD SKT CAP (8-32 X .50) STRIPPER	116				30
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115				29
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	3-690451-2	SPACER, STRIPPER	28
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-1	STRIPPER	27
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF	455676-1	PLATE, BASE	26
			111	2	22354-8	DRAG, STUD	25
-	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	455678-1	PLATE, STRIP GUIDE	24
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	1	240825-9	PLATE, STRIP HOLD	23
2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG	22
3	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107	-	240636-1	LEVER, DRAG	21
2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	106	1	454177-1	DRAG, STOCK	20
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	454204-6	GUIDE, STRIP (REAR)	19
-	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	454204-6	GUIDE, STRIP (FRONT)	18
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF	454178-1	GUIDE, FEED ROD	17
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF	4-22284-9	SPRING, FEED RETURN	16
2	3-21002-0	SCR, BUT HD CAP (10-32 X .88) SHEAR PLATE	101			ADAPTER, DRAG	15
REF	455745-1	GUARD, WINDOW	79				14
-	465184-9	LUBRICATOR ASSY	78	1	690481-2	SPACER, HOLD DOWN	13
-	455985-1	OIL, LUBRICATING	77	1	23846-1	SPRING, HOLD DOWN	12
-	454406-1	SPACER, LUB BRACKET	76	1	240644-1	PLATE, REAR SHEAR	11
2	21017-2	SCR, DRIVE (#2 X .19) ID PLATE	75			SPACER, SHEAR PLATE	10
1	461264-1	PLATE, ID	74	1	690495-3	PLATE, FRONT SHEAR	9
REF	458109-1	WASHER, FLAT (SPECIAL)	73	1	6-240693-4	ANVIL	8
2	690603-1	SPRING, ASSIST	72	1	690474-5	BLADE, SLUG	7
REF	690517-1	SPACER	71	1	3-455892-0	HOLD DOWN, TERMINAL	6
	22594-8	NUT, HEX	70	1	3-240641-7	SPACER, SHEAR BLADE	5
	240628-1	PLATE, ADJ	69	1	238009-1	SPACER, TUBULAR	4
	240626-1	SHAFT, PIVOT	68	1	1-456134-6	CRIMPER, INSULATION	3
	240633-1	BUSHING	67	1	455888-7	SPACER, INSULATION	2
	455680-1	LEVER, INTERMEDIATE	66	1	1-456402-6	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	65				
	240632-2	SCREW, ADJ	64	QTY	PART NO	DESCRIPTION	ITEM NO
	240659-3	PIN, CAM ROLLER	63	CRIMPING DATA			APPLICATOR WILL APPLY
	240658-1	CAM, ROLLER	62	PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
REF	454398-1	ROD, FEED	61	A	.038	22	60674 1742754

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