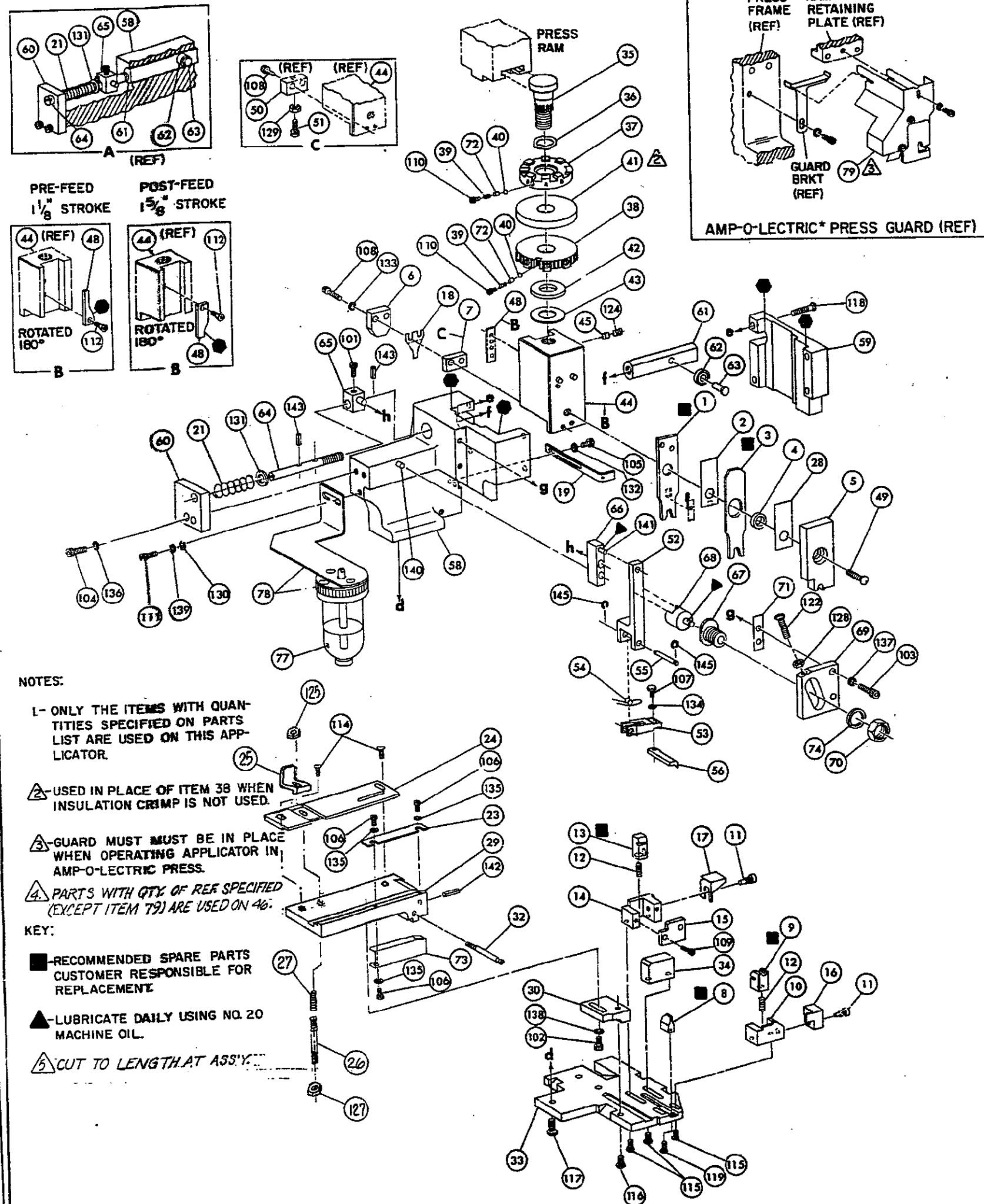


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NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

△- PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON 46.

KEY:

■- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.

▲- LUBRICATE DAILY USING NO. 20 MACHINE OIL.

△- CUT TO LENGTH THAT ASS'Y.

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
			144	REF.	454485-1	HOUSING	58
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	694425-7	PAWL, FEED	56
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	55
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.	691499-1	SPRING, FEED FINGER	54
+	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	53
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	52
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	+	+	BUMPER, HOLDDOWN	51
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	+	+	SPACER, TONKER	50
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690501-4	CAM POST FEED	48
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
+	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	44
+	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690115-1	WASHER, LAMINATED	43
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
1	21021-5	NUT, HEX, LOCK (DRAG)	127	1	690 723-1	DISC, SPACER	41
+	22353-8	SCR, SHLD (.187 DIA X .250 LG) DRAG LEVER	126	1	23241-6	BALL, STEEL	40
1	21018-6	NUT, HEX, MACH. 8-52 (DRAG)	125	1	690170-1	SPRING, COMPRESSION	39
1	22651-9	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	+	+	DISC, INSULATION	38
			123	1	1-690692-2	DISC, WIRE	37
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
+	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	121	1	690212-1	POST, RAM	35
1	24073-2	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	120	+	+	SUPPORT, TERMINAL	34
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	119	REF.	455675-1	PLATE, BASE	33
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	118	1	690432-3	SCREW, ADJUSTMENT	32
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	117				31
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .35) R STRIP GUIDE	115	1	460976-1	PLATE, STRIP GUIDE	29
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	114	1	1-455688-0	SPACER, FRONT SHEAR DEPRESSOR	28
+	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	113	2	3-22720-5	SPRING, DRAG	27
1	3-23657-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	112	1	22354-8	DRAG, STUD	26
2	1-21000-9	SCR, SKT HD CAP (6-32 X .35) REAR SHEAR PLATE	111	1	387650-5	DRAG, STOCK	25
2	2-21000-9	SCR, SKT HD CAP (8-32 X .77) DEPRESSOR	110	1	480462-3	GUIDE STRIP (REAR)	24
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	109	1	460975-1	GUIDE, STRIP (FRONT)	23
2	1-21000-9	SCR, SKT HD CAP (6-32 X .25) F STRIP GUIDE	108				22
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	107	K E F	4-22284-9	SPRING, FEED RETURN	21
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	106				20
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	105	1	690472-1	STRIPPER	19
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	104	+	+	HOLDER, TERMINAL	18
REF.	455749-1	GUARD, WINDOW	103	1	691668-1	GUARD, CHIP (REAR)	17
+	1-455184-0	LUBRICATOR ASSY	102	1	691667-1	GUARD, CHIP (FRONT)	16
+	+	OIL, LUBRICATING	101	1	460974-1	PLATE, SHEAR (REAR)	15
			79	1	690462-4	HOLDER, SHEAR (REAR)	14
REF.	458109-1	WASHER, SPECIAL	78	1	690463-5	SHEAR, FLOAT (REAR)	13
+	+	PLATE, STRIP GUIDE COVER	77	2	5-22280-0	SPRING, SHEAR	12
1	690603-1	SPRING, ASSIST	76	2	690461-1	STOP, SHEAR	11
REF.	690517-1	SPACER	75	1	690459-1	HOLDER, SHEAR (FRONT)	10
+	22594-8	NUT, HEX	74	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	240628-1	PLATE, ADJUSTMENT	73	1	5-690572-8	ANVIL	8
240626-1	SHAFT, PIVOT	72	1	1-240641-8	SPACER, DEPRESSOR (REAR)	7	
240633-1	BUSHING	71	1	690461-1	DEPRESSOR, SHEAR (REAR)	6	
455680-1	LEVER, INTERMEDIATE	70	1	455259-9	DEPRESSOR, SHEAR (FRONT)	5	
240629-1	BLOCK, PIVOT	69	+	+	SPACER, TUBULAR, INS CRIMPER	4	
240632-2	SCREW, ADJUSTMENT FEED ROD	68	+	+	CRIMPER, INSULATION	3	
240658-3	PIN, CAM ROLLER	67	+	+	SPACER, CRIMPER	2	
240658-1	ROLLER, CAM	66	1	3-456402-3	CRIMPER, WIRE	1	
454398-2	ROD, FEED	65					
454178-1	GUIDE, FEED ROD	64					
QTY	PART NO	DESCRIPTION	REV	QTY	PART NO	DESCRIPTION	REV
REMARKS				CRIMPING DATA			
APPL USED ON MACHINE PART NO				PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH
CUSTOMER NAME				A	.045	20	41987
ADDRESS				B	.040	22	41988
CITY				C	NOT USED		41989
TO APPLY TERMINAL				D	NOT USED		42233
DISTRIBUTION				CRIMP	SIZE	TYPE	FEED
ORIGINAL				WIRE	.095	1F	.700
CUSTOMER COPY				INSUL	+	+	A1 804-0
FIELD ENG COPY				WIRE RANGE	22-20	INSULATION RANGE	PRESS NO
J. D. PLATE (REF) 461264-1				REMARKS	AMPOMATOR FRO		
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