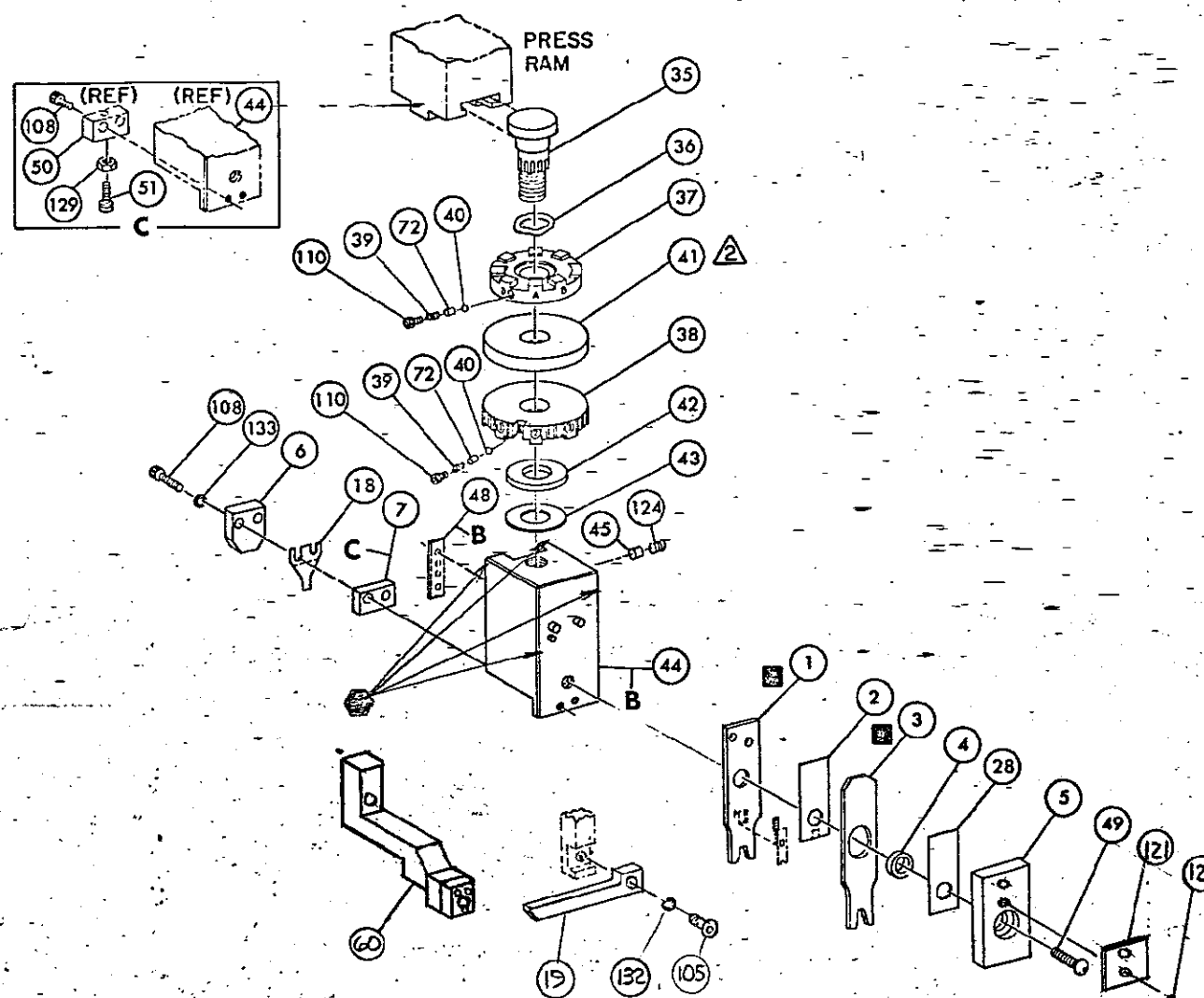
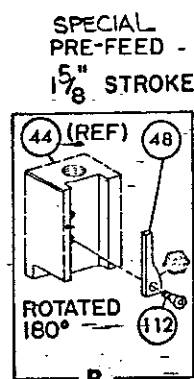


THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

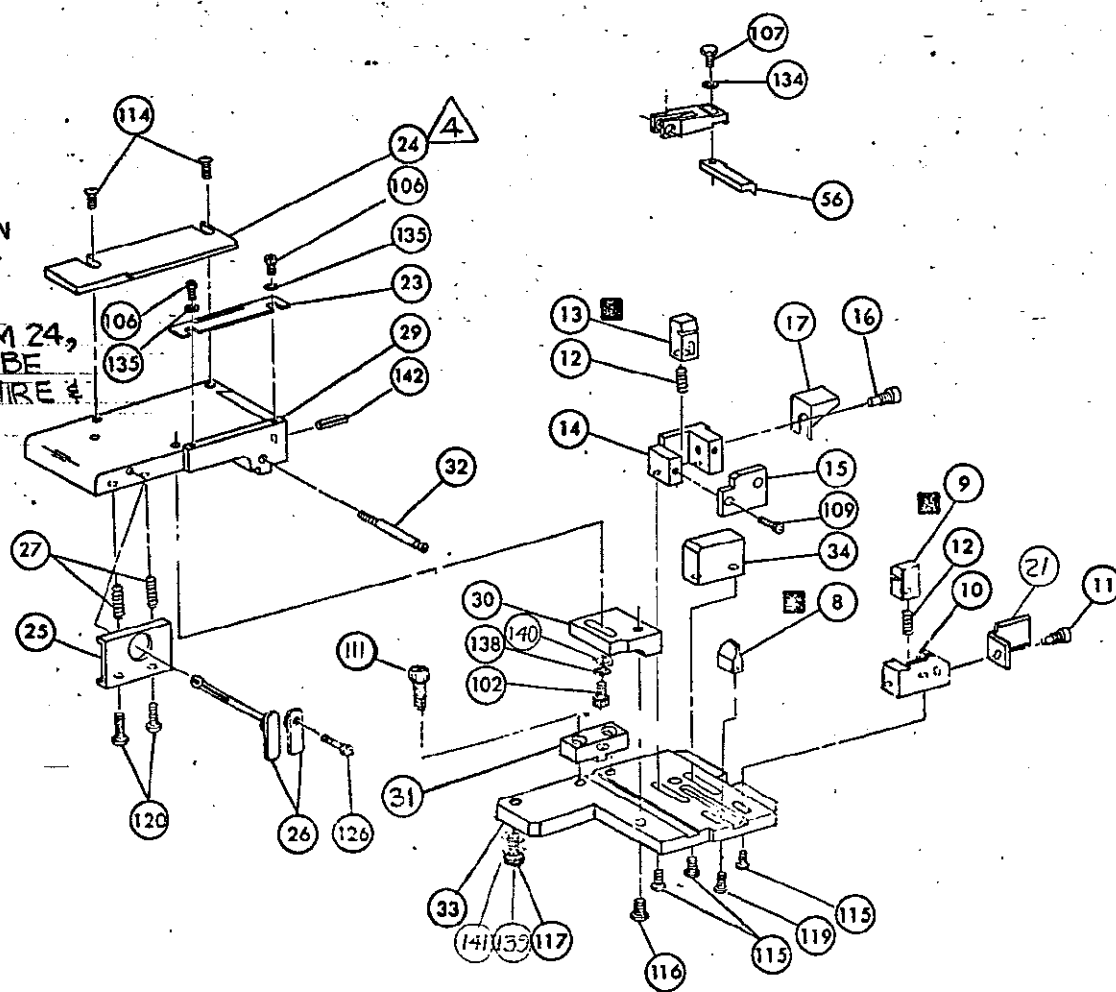
3- FEED PIVOT- HOLE

△ REAR STRIP GUIDE, ITEM 24, EDGE (GUIDING) SHOULD BE PLACED BETWEEN THE WIRE & INSULATION BBL'S (GUIDING OFF THE INS BBL).

KEY:

RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.

GREASE WEEKLY



QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	REF	694433-B	PAWL FEED	56
1	21899-2	WASHER, FLAT (NO 10) MOUNTING	141				55
1	21899-2	WASHER, FLAT (NO 10) S. G. ADJ BLOCK	140				54
1	21024-5	WASHER, LOCK (NO 10) MOUNTING	139				53
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138				52
			137	1	811242-2	BUMPER, HOLDDOWN	51
			136	1	690753-1	SPACER, TONKER	50
2	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER (BUT. HD. 5/16-24 UN F X 1.00)	49
REF	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-6	CAM PRE FEED 1.62 STROKE	48
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
REF	21024-4	WASHER, LOCK (NO 8) STRIPPER	132				46
			131	1	690191-1	PLUG, NYLON	45
			130	1	455673-1	RAM	44
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
			128	1	690124-1	WASHER, RAM	42
			127			DISC, SPACER	41
	22353-8	SCR, SHLD. (187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
			125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	38
			123	1	4-692155-0	DISC, WIRE	37
2	21017-2	SCR, DRIVE (#2 X .188 LG)	122	1	22480-5	WASHER, SPRING	36
1	819347-1	PLATE, I.D.	121	1	690212-1	POST, RAM	35
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120	1	692776-1	SUPPORT, TERMINAL	34
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	1	462544-1	PLATE, BASE SPECIAL	33
			118	1	690432-3	SCREW, ADJUSTMENT	32
1	3-21000-8	SCR, SOC HD SKT CAP (10-32 X .88) MOUNTING	117	1	462543-1	BLOCK, SCREW SPECIAL	31
1	2-22733-1	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
4	22733-9	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	455671-1	PLATE, STRIP GUIDE	29
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	28
			113	2	1-22784-0	SPRING, DRAG	27
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .50) CAM	112	1	690546-1	LEVER, DRAG RELEASE	26
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) SCR. BLOCK	111	1	240792-1	DRAG, STOCK	25
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	6-690504-3	GUIDE STRIP (REAR)	24
			109	1	690438-1	GUIDE, STRIP (FRONT)	23
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR (REAR)	108				22
REF	2-21002-1	SCR, BUT HD MACH (8-32 X .38) FEED FINGER	107	1	463756-1	GUIDE, SCRAP	21
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106				20
REF	2-21002-1	SCR, BUT HD CAP (8-32 X .38) STRIPPER	105	REF	462615-1	STRIPPER	19
			104			HOLDER, TERMINAL	18
1	3-22603-1	SCR, HEX HD CAP (10-32 X .38) SG ADJ BLOCK	103			GUARD, CHIP (REAR)	17
			102			STOP, SHEAR (REAR)	16
			101			PLATE, SHEAR (REAR)	15
			79			HOLDER, SHEAR (REAR)	14
			78			SHEAR, FLOAT (REAR)	13
2	463310-7	BLADE, STRIPPING (#24)	77	1	5-22280-0	SPRING, SHEAR	12
			76	1	690461-2	STOP, SHEAR (FRONT)	11
			75	1	462548-1	HOLDER, SHEAR (FRONT) SPECIAL	10
			74	1	462547-1	SHEAR, FLOAT (FRONT) SPECIAL	9
			73	1	6-4558834-9	ANVIL	8
2	690603-1	SPRING, ASSIST	72			SPACER, DEPRESSOR (REAR)	7
			71			DEPRESSOR, SHEAR (REAR)	6
			70	1	462838-1	DEPRESSOR, SHEAR (FRONT) SPECIAL	5
69	1	238011-8	69	1	9-4556134-0	SPACER, TUBULAR, INS CRIMPER	4
68	1	9-4556134-0	68	1	455888-6	CRIMPER, INSULATION	3
67	1	455888-6	67	1	455888-6	SPACER, CRIMPER	2
66	1	456401-4	66	1	456401-4	CRIMPER, WIRE	1
65			65				
64			64				
63			63				
62			62				
61			61				
60			60				
59			59				
58			58				
57			57				
56			56				
55			55				
54			54				
53			53				
52			52				
51			51				
50			50				
49			49				
48			48				
47			47				
46			46				
45			45				
44			44				
43			43				
42			42				
41			41				
40			40				
39			39				
38			38				
37			37				
36			36				
35			35				
34			34				
33			33				
32			32				
31			31				
30			30				
29			29				
28			28				
27			27				
26			26				
25			25				
24			24				
23			23				
22			22				
21			21				
20			20				
19			19				
18			18				
17			17				
16			16				
15			15				
14			14				
13			13				
12			12				
11			11				
10			10				
9			9				
8			8				
7			7				
6			6				
5			5				
4			4				
3			3				
2			2				
1			1				

460955-1